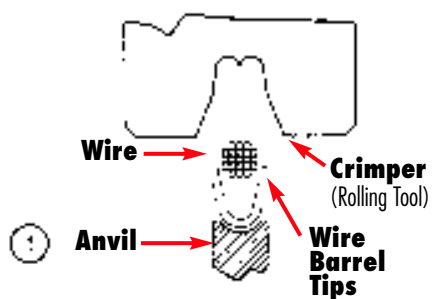


Terminal Crimp Criteria

- All wire strands should be enveloped by the crimp wings.
- All wire strands should be uniformly deformed and evenly distributed on both sides of the crimp.
- The wire strand honeycomb-like structure shall have minimal cavities/voids.
- Barrel shape shall be relatively symmetrical and the seam shall be closed.
- The crimp should not cut any wire strands due to over-crimping or inadequate bellmouth.
- The crimp should have minimal excess material extrusion.



2 Tips will begin to gather wire as they slide around the crimper (rolling tool).



3 Tips gather wire as they slide around the crimper (rolling tool).

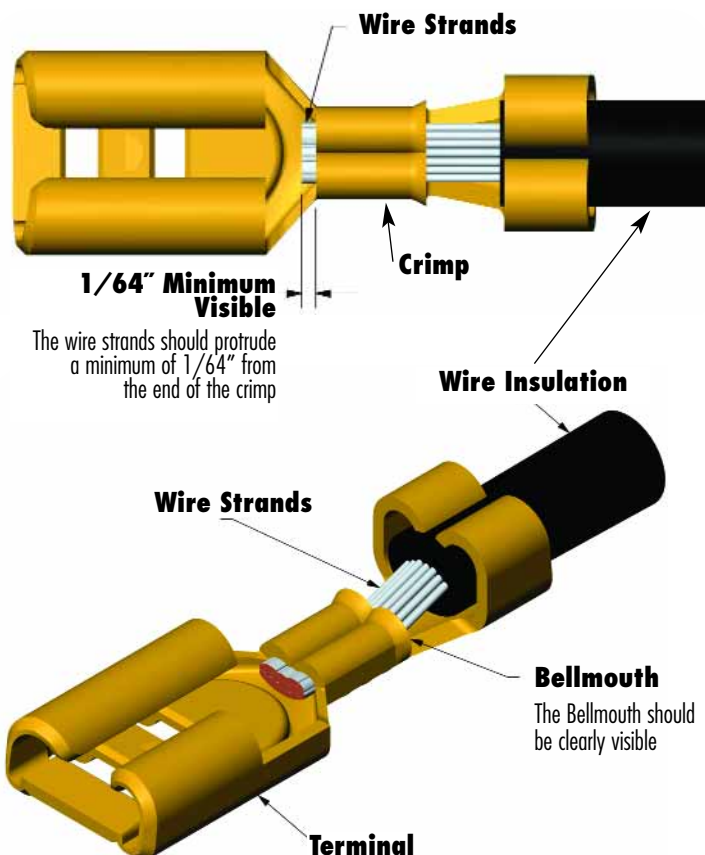


4 Tips close with all wire strands gathered into the wire barrel.



5 Finish Crimp.

Acceptable Crimp Termination



Unacceptable Crimp Termination

