

Item	QTY.	Part Code	Part No./File Name	Description	Item	QTY.	Part Code	Part No./File Name	Description
1	1	74287	8-3000	Cut-off Pad Retainer	68	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin
2	1	60655	8-3134	Cut-off Die	69	2	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw
3	1	60654	9-3134	Anvil	70	7	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw
4	1	74286	12-3000	Rear cut-off pad	71	2	63209	6-32_38sh	#6-32 x 3/8" Socket Hd Cap Screw
5	1	78714	12A-3096	Cut-off Punch Spacer	72	1	63210	8fw	#8 Flatwasher
6	1	61217	13-3134	Wire Rolling Tool	73	1	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw
7	1	76881	14-4005	Insulation Rolling Tool	74	3	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw
8	1	74285	15-3000	Driver	75	2	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw
9	1	61218	16B-3134	Scrap Deflector	76	2	63052	8-32_50fh	#8-32 x 1/2" Flat Hd Cap Screw
10	2	75770	26-3020	#8-32 x 3/8" Button Hd Cap Screw	77	2	63162	8-32_63sh	#8-32 x 5/8" Socket Hd Cap Screw
11	1	78292	26C-3087	Locking Screw	78	4	63158	3.16_50dp	Φ 3/16" x 1/2" Dowel Pin
12	1	61219	34-3134	Wire Crimp Dial	79	4	63470	3.16_75dp	Φ 3/16" x 3/4" Dowel Pin
13	1	74922	159S-3001	IRT Spacer	80	2	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw
14	1	72271	199-3005-2	Guard	81	1	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw
15	1	60668	200-3134	Baseplate	82	1	70110	10-32_38sh	#10-32 x 3/8" Socket Hd Cap Screw
16	1	60667	250-3134	Feed Plate	83	4	71626	10-32_38ss	#10-32 x 3/8" Socket Hd Set Screw
17	1	75545	303-3014	Feed Finger	84	2	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw
18	1	61221	403-3134	Brake Shoe	85	6	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw
19	1	60665	500-3134	Rear Guide Rail	86	1	70293	10-32_63sh	#10-32 x 5/8" Socket Hd Cap Screw
20	1	60657	1000-3134	Front Guide Rail	87	2	63532	10-32_75sh	#10-32 x 3/4" Socket Hd Cap Screw
21	1	74568	1600-3000	Stripper / Wire Stop	88	2	70925	10-32_88sh	#10-32 x 7/8" Socket Hd Cap Screw
22	2	74491	GS-375	Guard Spacer	89	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
23	1	71029	MX2A-S	Mounting Frame	90	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
24	1	71030	MX2B-S	Plunger Frame	91	3	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw
25	1	74343	MX3	Ram	92	2	63827	1.4_50dp	Φ 1/4" x 1/2" Dowel Pin
26	1	74344	MX4-S	Cam (1 5/8" Up Stroke)	93	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
27	1	74438	MX5-S	Cam Rack	94	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
28	1	74346	MX6	Gear Arm					
29	1	74347	MX7	Cam Pin					
30	1	74350	MX8	Cam Roller					
31	2	74351	MX10-S	Rack Pad					
32	2	74352	MX11	Gib					
33	1	74356	MX12	Feed Finger Pivot Pin					
34	1	74360	MX13	Adjusting Bar					
35	1	74361	MX14-S	Feed Finger Arm					
36	1	74362	MX15-S	Feed Finger Guide					
37	1	74364	MX16	Retainer					
38	1	74371	MX18-S	Swing Arm					
39	1	74376	MX25	Stroke Adjustment Screw					
40	1	74384	MX29-S	Slide Support					
41	1	74388	MX30-S	Support Anchor					
42	1	74390	MX32-S	Support Cover					
43	1	74407	MX33	Mounting Post					
44	1	74409	MX35	Insulation Dial					
45	1	74411	MX36	Dial Spacer					
46	1	74412	MX44	Locating Dowel					
47	1	74415	MX45-S	Feed Finger Spring					
48	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
49	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
50	1	74418	MX49	Tool Retainer					
51	3	74419	MX50	Safety Pivot Pin					
52	2	74420	MX52	Pivot Pin					
53	1	74425	MX84-S	Brake Cam					
54	1	74426	MX85-S	Cam Pivot Pin					
55	1	61220	MX87-1-S-3134	Lift Arm					
56	1	74430	MX88-S	Lever					
57	1	74614	MX90-S	Spring Bracket					
58	1	72310	MX104	Wave Disc Spring					
59	1	78984	MX424-ITD-R	#8 Hardened Washer					
60	1	74578	4-034-875	Spring					
61	2	75083	Irving 3100-18	External Retaining Ring					
62	2	77322	LC-045E-10-M	Spring					
63	1	74611	LE-037CD-6	Extension Spring					
64	2	70739	McMaster-Carr #3126A53	Spring Plunger					
65	1	72519	McMaster Carr #98029A043	#8 Hardened Washer					
66	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
67	2	73785	SPI 99-602-5	#10 Black Knurled Knob					

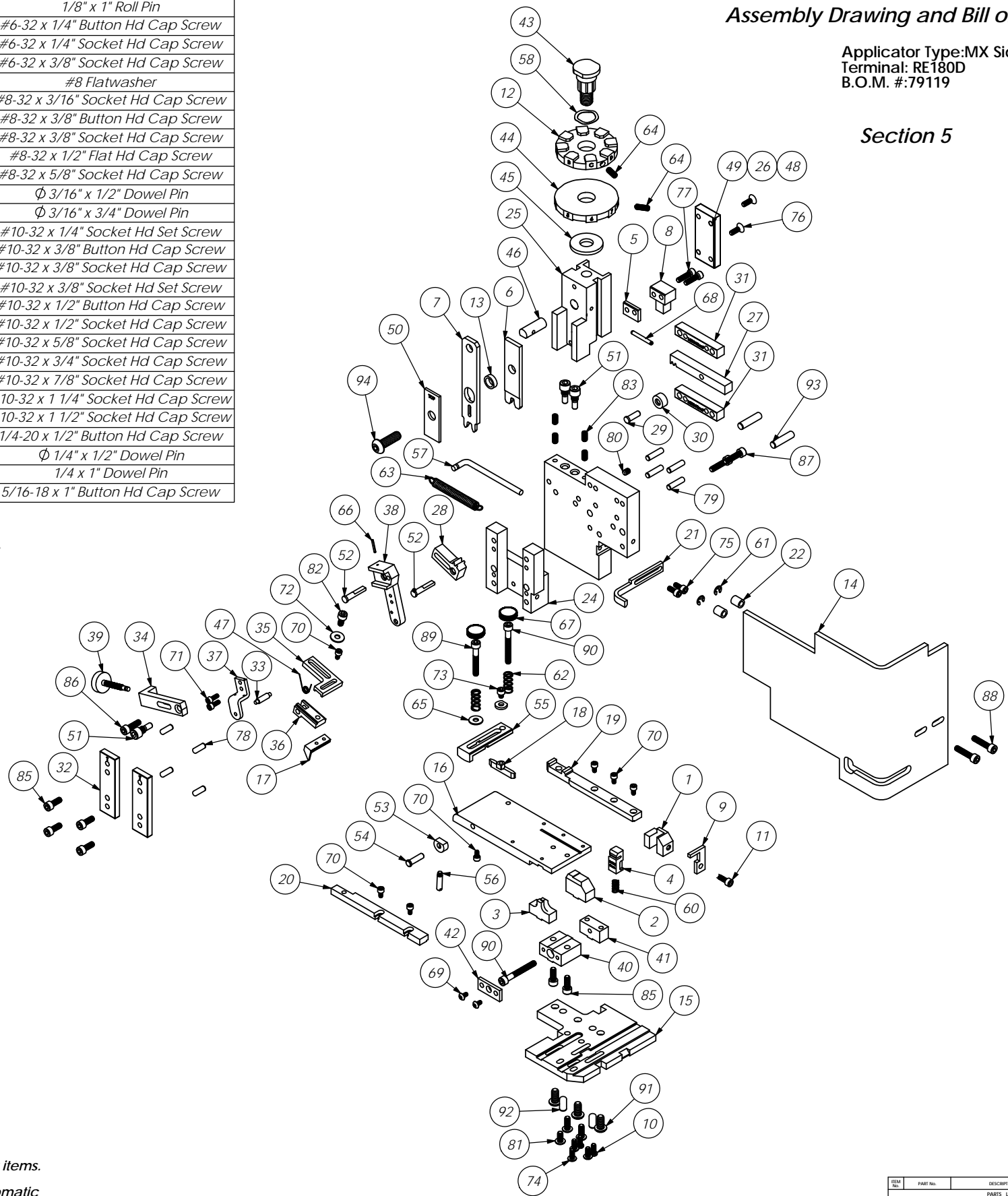
NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

NOTE:
 (1) Items marked in bold text are high wear items.
 (2) Use OEM replacement tooling only.
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

Assembly Drawing and Bill of Materials

Applicator Type:MX Side
 Terminal: RE180D
 B.O.M. #:79119

Section 5



ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY. REQD.
See Parts List				
<small> SURFACE FINISH: <input checked="" type="checkbox"/> ALL OVER UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ±1/64 XX ±.01 XXX ±.002 </small>				
A		ECR# 2330 SCJ	7/15/12	REVISION
LVL		REVISION	BY/DATE	APPLICATION
SCALE: 1:1		CAD FILE:	CHECKED BY:	DATE:
DATE:		DATE:	DATE:	DATE: