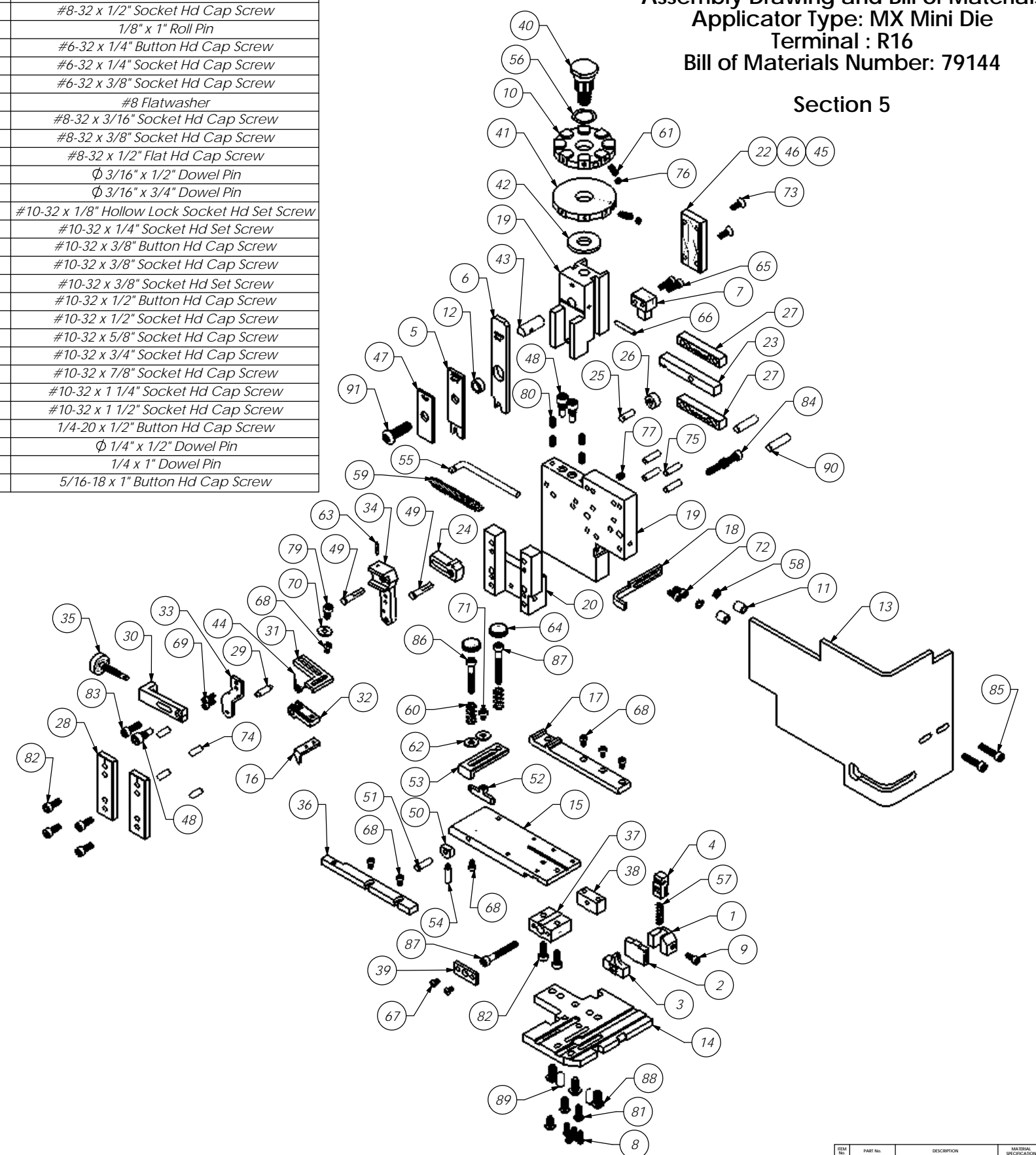


ITEM NO.	QTY.	Part Code	PART NUMBER	DESCRIPTION
1	1	74287	8-3000	*Cut-off Pad Retainer
2	1	61466	8-3140	*Cut-off Die
3	1	61465	9-3140	*Anvil
4	1	74286	12-3000	*Rear cut-off pad
5	1	61467	13-3140	*Wire Rolling Tool
6	1	61468	14-3140	*Insulation Rolling Tool
7	1	61479	15-3139	Punch Driver
8	4	75770	26-3020	#8-32 x 3/8" Button Hd Cap Screw
9	1	77265	26-3088	Locking Screw
10	1	78845	34-3030	Wire Crimp Dial
11	2	74491	GS-375	Guard Spacer
12	1	75902	190S-3001	IRT Spacer
13	1	72271	199-3005-2	Guard
14	1	61469	200-3140	Baseplate
15	1	61471	250-3140	Feed Plate
16	1	75942	303-3021	Feed Finger
17	1	61470	500-3140	Rear Guide Rail
18	1	74568	1600-3000	Stripper / Wire Stop
19	1	71029	MX2A-S	Mounting Frame
20	1	71030	MX2B-S	Plunger Frame
19	1	74343	MX3	Ram
22	1	74344	MX4-S	Cam (1 5/8" Up Stroke)
23	1	74438	MX5-S	Cam Rack
24	1	74346	MX6	Gear Arm
25	1	74347	MX7	Cam Pin
26	1	74350	MX8	Cam Roller
27	2	74351	MX10-S	Rack Pad
28	2	74352	MX11	Gib
29	1	74356	MX12	Feed Finger Pivot Pin
30	1	74360	MX13	Adjusting Bar
31	1	74361	MX14-S	Feed Finger Arm
32	1	74362	MX15-S	Feed Finger Guide
33	1	74364	MX16	Retainer
34	1	74371	MX18-S	Swing Arm
35	1	74376	MX25	Stroke Adjustment Screw
36	1	74840	MX28-1-S	Front Guide Rail
37	1	74384	MX29-S	Slide Support
38	1	74388	MX30-S	Support Anchor
39	1	74390	MX32-S	Support Cover
40	1	74407	MX33	Mounting Post
41	1	74409	MX35	Insulation Dial
42	1	74411	MX36	Dial Spacer
43	1	74412	MX44	Locating Dowel
44	1	74415	MX45-S	Feed Finger Spring
45	1	74416	MX47-S	Cam (1 5/8" Down stroke)
46	1	74417	MX48-S	Cam (1 1/8" Up Stroke)
47	1	74418	MX49	Tool Retainer
48	3	74419	MX50	Safety Pivot Pin
49	2	74420	MX52	Pivot Pin
50	1	74425	MX84-S	Brake Cam
51	1	74426	MX85-S	Cam Pivot Pin
52	1	74428	MX86-S	Brake Shoe
53	1	75178	MX87-S	Lift Arm
54	1	74430	MX88-S	Lever
55	1	74614	MX90-S	Spring Bracket
56	1	72310	MX104	Wave Disc Spring
57	1	74578	4-034-875	Spring
58	2	75083	Irving 3100-18	External Retaining Ring
59	1	74611	LE-037CD-6	Extension Spring
60	2	77322	LC-045E-10-M	Spring
61	2	70739	McMaster-Carr #3126A53	Spring Plunger
62	2	72519	McMaster Carr #98029A043	#8 Hardened Washer
63	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")
64	2	73785	SPI 99-602-5	#10 Black Knurled Knob

ITEM NO.	QTY.	Part Code	PART NUMBER	DESCRIPTION
65	2	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw
66	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin
67	2	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw
68	7	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw
69	2	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw
70	1	63210	8fw	#8 Flatwasher
71	1	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw
72	2	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw
73	2	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw
74	4	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin
75	4	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin
76	2		10-32_.13hl	#10-32 x 1/8" Hollow Lock Socket Hd Set Screw
77	2	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
78	1	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
79	1	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw
80	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
81	2	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
82	6	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
83	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
84	2	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
85	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
86	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
87	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
88	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
89	2	63827	1.4_.50dp	Ø 1/4" x 1/2" Dowel Pin
90	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
91	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw

**Assembly Drawing and Bill of Materials**  
**Applicator Type: MX Mini Die**  
**Terminal : R16**  
**Bill of Materials Number: 79144**

**Section 5**



**Note:**  
 1) Items marked \* are high wear items.  
 2) Use OEM replacement tooling only.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
<p>DO NOT SCALE DRAWING</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DECIMALS ARE FRACTIONS. DIMENSIONS ARE ANGLES.</p> <p>1/64 XX 1/32 1/16 3/32 1/8 5/16 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1 1/2 1 3/4 2 2 1/4 2 1/2 3 3 1/2 4 4 1/2 5 5 1/2 6 6 1/2 7 7 1/2 8 8 1/2 9 9 1/2 10 10 1/2 11 11 1/2 12 12 1/2 13 13 1/2 14 14 1/2 15 15 1/2 16 16 1/2 17 17 1/2 18 18 1/2 19 19 1/2 20 20 1/2 21 21 1/2 22 22 1/2 23 23 1/2 24 24 1/2 25 25 1/2 26 26 1/2 27 27 1/2 28 28 1/2 29 29 1/2 30 30 1/2 31 31 1/2 32 32 1/2 33 33 1/2 34 34 1/2 35 35 1/2 36 36 1/2 37 37 1/2 38 38 1/2 39 39 1/2 40 40 1/2 41 41 1/2 42 42 1/2 43 43 1/2 44 44 1/2 45 45 1/2 46 46 1/2 47 47 1/2 48 48 1/2 49 49 1/2 50 50 1/2 51 51 1/2 52 52 1/2 53 53 1/2 54 54 1/2 55 55 1/2 56 56 1/2 57 57 1/2 58 58 1/2 59 59 1/2 60 60 1/2 61 61 1/2 62 62 1/2 63 63 1/2 64 64 1/2 65 65 1/2 66 66 1/2 67 67 1/2 68 68 1/2 69 69 1/2 70 70 1/2 71 71 1/2 72 72 1/2 73 73 1/2 74 74 1/2 75 75 1/2 76 76 1/2 77 77 1/2 78 78 1/2 79 79 1/2 80 80 1/2 81 81 1/2 82 82 1/2 83 83 1/2 84 84 1/2 85 85 1/2 86 86 1/2 87 87 1/2 88 88 1/2 89 89 1/2 90 90 1/2 91 91 1/2</p>					
<p>See Parts List</p>					
<p>ETCO ENGINEERED PRODUCTS          25 BELLEWS STREET          WARWICK, RI 02886 (401) 467-2400</p>					
<p>MX Side Feed Applicator</p>					
<p>SCALE: 1:1</p>					
<p>DATE: 01Sep05</p>					