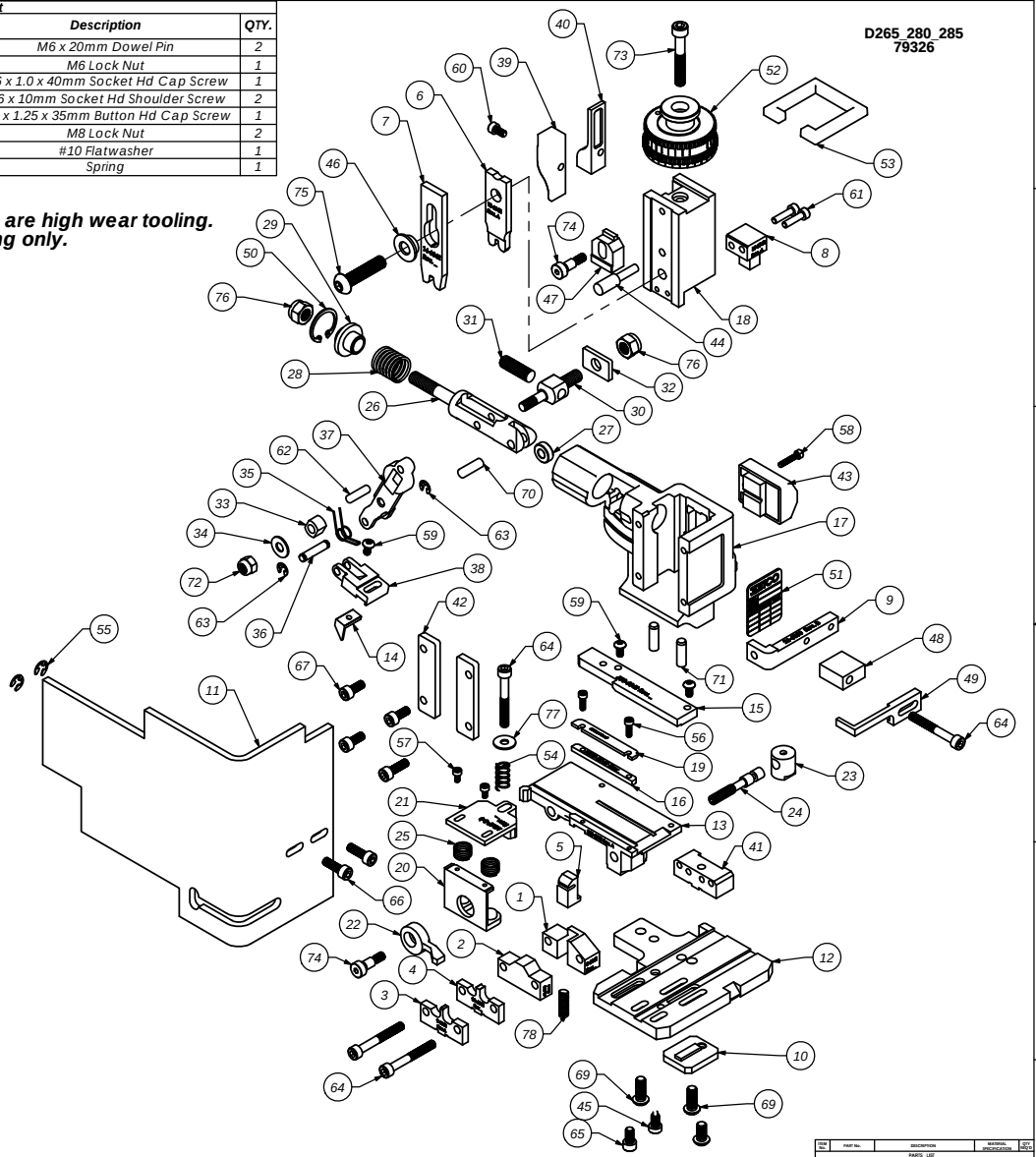
Parts List

Item No.	Part Code	Part No.	Description	QTY.
1	**63480**	**8-6042**	**Rear Cut-Off Die**	**1**
2	**63446**	**8A-6042**	**Cut-Off Die**	**1**
3	**63444**	**9-6042**	**Wire Anvil**	**1**
4	**63445**	**9A-6042**	**Insulation Anvil**	**1**
5	**61847**	**12-6012**	**Rear Cut-Off Pad**	**1**
6	**63449**	**13-6042**	**Wire Rolling Tool**	**1**
7	**63448**	**14-6042**	**Insulation Rolling Tool**	**1**
8	63450	15-6042	Punch Driver	1
9	61626	26-6000	Guard Bracket	1
10	61894	26-6012	Spring Retainer	1
11	76403	199-3005	Safety Guard	1
12	61895	200-6012	Base Plate	1
13	63451	250-6042	Feed Plate	1
14	62596	303-6025	Feed Finger	1
15	63459	500-6042	Rear Guide	1
16	63462	1000-6042	Front Guide	1
17	61542	MM1-S	Frame	1
18	61545	MM3-S	Plunger	1
19	61762	MM6-S-1	Front Guide	1
20	61736	MM7-S-1	Brake	1
21	63460	MM7-S-8	Brake Shoe	1
22	61550	MM8-S	Brake Lever	1
23	61551	MM9-S	Adjustment Screw Retainer	1
24	61552	MM10-S	Adjustment Screw	1
25	61553	MM11-S	Brake Spring	2
26	61554	MM12	Adjustable Feed Piston	1
27	61555	MM13	Cam Roller	1
28	61556	MM14	Piston Spring	1
29	61557	MM15	Spring Plate	1
30	61558	MM16	Feed Adjustment Block	1
31	61559	MM17	Feed Adjustment Screw	1
32	61560	MM18	Retainer	1
33	61561	MM19	Guide Block	1
34	61562	MM20	Feed Washer	1
35	61563	MM21	Feed Finger Spring	1
36	61564	MM22	Feed Finger Shaft	1
37	61565	MM23	Feed Arm	1
38	61566	MM24	Feed Finger Retainer	1
39	61573	MM31	Post-feed Cam	1
40	61574	MM32	Pre-Feed Cam	1
41	63481	MM37-S-1	Tool Block	1
42	61583	MM39	Gib	2
43	61585	MM43	Counter Ass'y.	1
44	61586	MM44	Locator Pin	1
45	61588	MM47	Dog Screw	1
46	61591	MM49	Tool Holder	1
47	61590	MM48	IRT Adjustment Block	1
48	61592	MM50-S	Stripper Spacer	1
49	61593	MM51-S	Stripper	1
50	61595	MM56	Retaining Ring	1
51	61598	MM59	ID Plate	1
52	61596	MM57	Continuous Regulation Head Assembly	1
53	61597	MM58	Protection Spacer	1
54	61897	LC-040-E6	Brake Spring	1
55	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
56		M3x0.5_10.0sh	M3 x 0.5 x 10mm Socket Hd Cap Screw	2
57		M3x0.5_6.0sh	M3 x 0.5 x 6mm Socket Hd Cap Screw	2
58		M3x0.5_16.0sh	M3 x 0.5 x 16mm Socket Hd Cap Screw	1
59		M4x.7_8.0bh	M4 x .7 x 8mm Button Hd Cap Screw	3
60		M4x0.7_8.0sh	M4 x .7 x 8.0 Socket Hd Cap Screw	1
61		M4x0.7_16.0sh	M4x0.7x 16 Socket Hd. Cap Screw	2
62		M5_18.0dp	M5 x 18mm Dowel Pin	1
63		M5_M3.9err	M5 External Retaining Ring	2
64		M5x.8_40.0sh	M5 x .08 x 40mm Socket Hd Cap Screw	4
65	63521	M5x.8_10.0sh	M5 x .8 x 10mm Socket Hd Cap Screw	1
66		M5x.8_16.0sh	M5 x .8 x 16mm Socket Hd Cap Screw	3
67		M5x.8_12.0sh	M5 x .8 x 12mm Socket Hd Cap Screw	3
68		M6x1.0_12.0bh	M6 x 1.0 x 12mm Button Hd Cap Screw	1
69		M6x1.0_16.0bh	M6 x 1.0 x 16mm Button Hd Cap Screw	2
70		M6_18dp	M6 x 18mm Dowel Pin	1

Parts List

Item No.	Part Code	Part No.	Description	QTY.
71		M6_20dp	M6 x 20mm Dowel Pin	2
72		M6_ln	M6 Lock Nut	1
73		M6x1.0_40.0sh	M6 x 1.0 x 40mm Socket Hd Cap Screw	1
74		M6_10shss	M6 x 10mm Socket Hd Shoulder Screw	2
75	62092	M8 x1.25 _35.0bh	M8 x 1.25 x 35mm Button Hd Cap Screw	1
76		M8_ln	M8 Lock Nut	2
77		10fw	#10 Flatwasher	1
78	60204	.032x.25x.75	Spring	1

Note:
1) Items marked in "Bold Italic" are high wear tooling.
2) Use OEM replacement tooling only.



Approved For Tooling 2/3/2012

ITEM NO.	PART No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY. REQ'D
PARTS LIST				

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS XX ±.01 XXX ±.005 ANGLES ±1°
SURFACE FINISH √ ALL OVER
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETCO ENGINEERED, AND REPRODUCED TOTALLY/ PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ETCO ENGINEERING IS PROHIBITED.

QTY	USED ON
	APPLICATION

LVL	REVISION	BY/DATE

MATERIAL: See Parts List
HEAT TREAT:
FINISH:
SCALE: 2:3
CAD FILE:

ETCO ENGINEERED PRODUCTS
25 BELLOWS STREET
WARWICK, RI 02888 (401)-467-2400

SIZE: D
DWG. NO. D265/280/285
REV:
SHEET NO. D265_280_285
CHECKED BY:
DATE:
DRAWN BY: CSG
DATE: 12Dec11
SIZE: D

12/18/2012