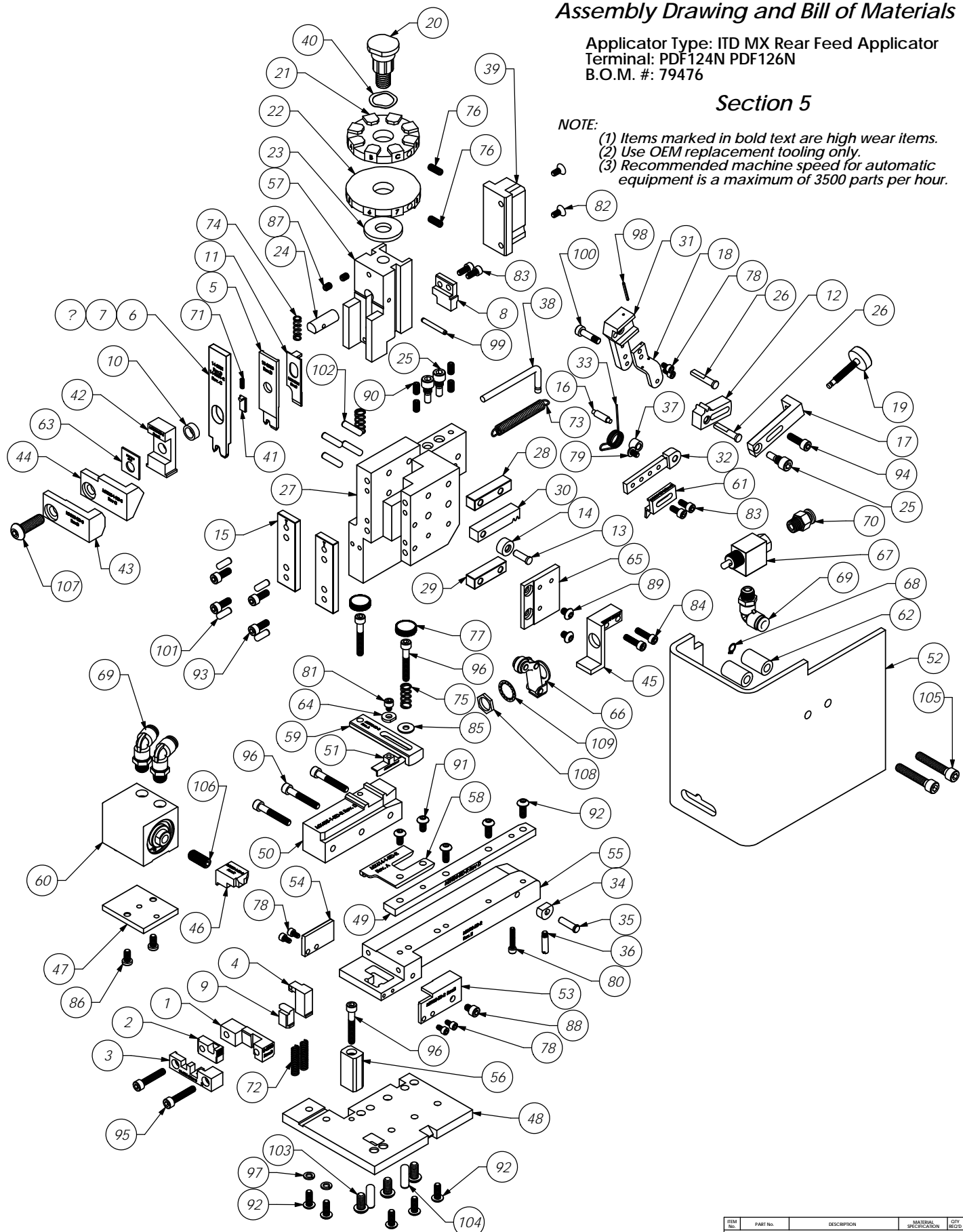


Parts List					Parts List				
Item No.	Part Code	Part No.	Description	QTY.	Item No.	Part Code	Part No.	Description	QTY.
1	72678	8-5003	Cut-off Die	1	69	72352	Pisco PL250-N1U	Ø1/4" x 1/8-NPT Elbow Fitting	3
2	72206	9-5001	Wire Anvil	1	70	73222	Pisco PC250-N1U	1/4" x 1/8" NPT Straight	1
3	63225	9A-5001-2	Insulation Anvil	1	71	72315	LC-022A-4	Compression Spring	1
4	78342	12-5003	Cut-off Pad	1	72	72355	LC-032C-12-M	Compression Spring	2
5	78837	13-5003	Wire Rolling Tool	1	73	74611	LE-037CD-6	Extension Spring	1
6	72208	14-5001	*Insulation Rolling Tool	1	74	72353	LC-038C-8-M	Ejector Punch Spring	1
7	63224	14-5001-2	Overlap Ins. Rolling Tool	1	75	77322	LC-045E-10-M	Spring	2
8	72886	15-5003	Cut-Off Driver	1	76	70739	McMaster-Carr #3126A53	Spring Plunger	2
9	78836	15-5005	Backing Dog	1	77	73785	SPI 99-602-5	#10 Black Knurled Knob	2
10	72235	200S-3001	IRT Spacer	1	78	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
11	72224	1600-5001	Ejector Punch	1	79	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw	1
12	74346	MX6	Gear Arm	1	80	69493	6-32_.75sh	#6-32 x 3/4" Socket Hd Cap Screw	1
13	74347	MX7	Cam Pin	1	81	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
14	74350	MX8	Cam Roller	1	82	63508	8-32_.38fh	#8-32 x 3/8" Flat Hd Cap Screw	2
15	74352	MX11	Gib	2	83	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	4
16	74356	MX12	Feed Finger Pivot Pin	1	84	63162	8-32_.63sh	#8-32 x 5/8" Socket Hd Cap Screw	2
17	74360	MX13	Adjusting Bar	1	85	63210	8fw	#8 Flatwasher	1
18	74364	MX16	Retainer	1	86		10-24_.38lh	#10-24 x 3/8" Low Hd Cap Screw	2
19	74376	MX25	Stroke Adjustment Screw	1	87	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	3
20	74407	MX33	Mounting Post	1	88	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
21	72234	MX34-G	Wire Crimp Dial	1	89	78687	10-32_.25bh	#10-32 x 1/4" Button Hd Cap Screw	2
22	74409	MX35	Insulation Dial	1	90	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
23	74411	MX36	Dial Spacer	1	91	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	2
24	74412	MX44	Locating Dowel	1	92	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	8
25	74419	MX50	Safety Pivot Pin	3	93	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	4
26	74420	MX52	Pivot Pin	2	94	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
27	74909	MX58-R	Frame	1	95	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	2
28	74912	MX69-R	Upper Rack Pad	1	96	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	6
29	74913	MX70-R	Lower Rack Pad	1	97	78517	10lw	#10 Lockwasher	2
30	74914	MX71-R	Cam Rack	1	98	62294	1.16_.75rp	1/16" x 3/4" Roll Pin	1
31	72285	MX72-R-1	Swing Arm	1	99	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
32	72287	MX73-R-1	Feed Arm	1	100	63194	3.16_10-32_.50 shs	3/16" x 1/2" x 10-32 Shoulder Screw	1
33	72596	MX80-1-R	Feed Finger Spring	1	101	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin	4
34	74425	MX84-S	Brake Cam	1	102	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin	4
35	74426	MX85-S	Cam Pivot Pin	1	103	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
36	74430	MX88-S	Lever	1	104	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
37	72286	MX99-R-1	Spacer	1	105		1.4-20_1.37sh	1/4-20 x 1-3/8" Socket Hd Cap Screw	2
38	74917	MX100-R	Spring Bracket	1	106	71086	5.16-24_.75ssf	5/16-24 x 3/4" Socket Hd Set Screw	1
39	72204	MX102-R	Cam (K Press Down Stroke)	1	107	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
40	72310	MX104	Wave Disc Spring	1	108		15.32_32 hex nut	Hex Nut	1
41	76578	MX319-ITD-S	Knock off	1	109		1.2isw	1/2" Internal Star Washer	1
42	76583	MX324-ITD-S	Cut-off Pad Pusher	1					
43	70720	MX338-ITD-S	Arm Switch Cam (1 5/8" Stroke)	1					
44	72233	MX338-1-ITD-S	Arm Switch Cam (1 1/8" Stroke)	1					
45	61993	MX358-2-ITD-S	Valve Mounting Plate	1					
46	71491	MX401-1-ITD-R	Insulation Pusher	1					
47	72202	MX402-ITD-R	CYLINDER MOUNTING BLOCK	1					
48	72212	MX403-ITD-R	Base Plate	1					
49	72213	MX404-ITD-R	Right Guide Rail	1					
50	78347	MX405-1-ITD-R	Left Guide Rail	1					
51	72215	MX406-ITD-R	Brake Shoe	1					
52	72216	MX407-ITD-R	Safety Guard	1					
53	72217	MX408-ITD-R	Anvil Guide (Right)	1					
54	78346	MX409-1-ITD-R	Anvil Guide Left	1					
55	72219	MX410-ITD-R	Die Plate	1					
56	72220	MX411-ITD-R	TERMINAL GUIDE BLOCK	1					
57	72221	MX412-ITD-R	Ram	1					
58	78345	MX414-1-ITD-R	Slide Cover	1					
59	72225	MX416-ITD-R	Lift Arm	1					
60	72227	MX417-ITD-R	Slide Cylinder	1					
61	72231	MX419-ITD-R	Feed Finger	1					
62	72232	MX420-ITD-R	Guard Spacer	2					
63	74263	MX421-ITD-R	Cam Spacer	1					
64	78984	MX424-ITD-R	#8 Hardened Washer	1					
65	70021	MX425-ITD-R	Valve Mounting Plate	1					
66	72317	Clippard #12296	Cam Follower	1					
67	72318	Clippard MJV-3	3-Way Valve	1					
68	74882	Irving 3100-25	Ø1/4" External Retaining Ring	2					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**

**Approved For Tooling 2/01/18**



**Assembly Drawing and Bill of Materials**

Applicator Type: ITD MX Rear Feed Applicator  
Terminal: PDF124N PDF126N  
B.O.M. #: 79476

**Section 5**

**NOTE:**  
(1) Items marked in bold text are high wear items.  
(2) Use OEM replacement tooling only.  
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	DESCRIPTION	BY	CHKD	APP'D
D	2/01/18	Reass'y from ACAD to SW, Added 63225 SCJ	SCJ		

SCALE: 1:2	DATE: 2/01/18	BY: SCJ	CHKD: [Signature]	APP'D: [Signature]
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DO NOT SCALE DRAWING	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ANGLES SURFACE FINISH ALL OVER
1/64 .001 .015	XXX .001 XXXXX .010

REVISION	BY/DATE	DESCRIPTION