



**REFERENCE LIST:
DF211R-N
ECC APPLICATOR
BILL OF MATERIAL NUMBER
79617**

**WARNING !
NEVER OPERATE
THIS OR ANY
APPLICATOR
WITHOUT SAFETY
GUARD IN POSITION.**

PART CODE	PART NUMBER	QUANTITY	DESCRIPTION
78034	11-DF211N-FS	(1)	PLUNGER
77918	1102-FS	(1)	FLOATING SHANK
		N/A	ADJUST SCREW
		N/A	INSULATION BLOCK
		N/A	CUT-OFF PUNCH DRIVER
78051	*13DF210N-1	(1)	WIRE ROLLING TOOL
		N/A	TOOL RETAINER
		N/A	INSULATION ROLLING TOOL
75713	11B1	(1)	CAM ROLLER BRACKET
75719	1142	(1)	CAM ROLLER BEARING
76749	314-156	(1)	CAM BODY
77106	312-1	(1)	CAM TAPER PIN
74402	310	(1)	CLOCK SPRING
73706	311-1	(1)	ROLL PIN
76969	169	(2)	UNIVERSAL GIB
		N/A	GIB
		N/A	STRIPPER
73903	101-35	(1)	TOP CASTING
70200	408-505	(1)	BRAKE BUSHING
74676	407	(1)	SPRING
74675	406	(1)	COTTER PIN
74674	405	(1)	TAPER PIN
74673	404	(1)	BRAKE CAM
70201	403-175	(1)	BRAKE BODY
74496	402	(1)	BRAKE SPRING RETAINER
74495	401	(1)	BRAKE SHAFT
74396	306	(1)	FEED FINGER STOP
76829	305-1	(1)	FEED FINGER ARM
70202	304-345	(1)	REAR SPACER
74400	308	(1)	FEED SHAFT
76859	307-6	(1)	SPRING
70056	7A-DF211R-N	(1)	FEED FINGER
70206	304-155	N/A	FRONT SPACER
76873	301-4	(1)	SHOULDER SCREW
74973	500-283	(1)	RIGHT GUIDE
74694	1000-158	(1)	LEFT GUIDE
74693	250-292	(1)	DIE PLATE

**NOTE: ITEMS MARKED WITH AN *
ARE HIGH WEAR ITEMS**



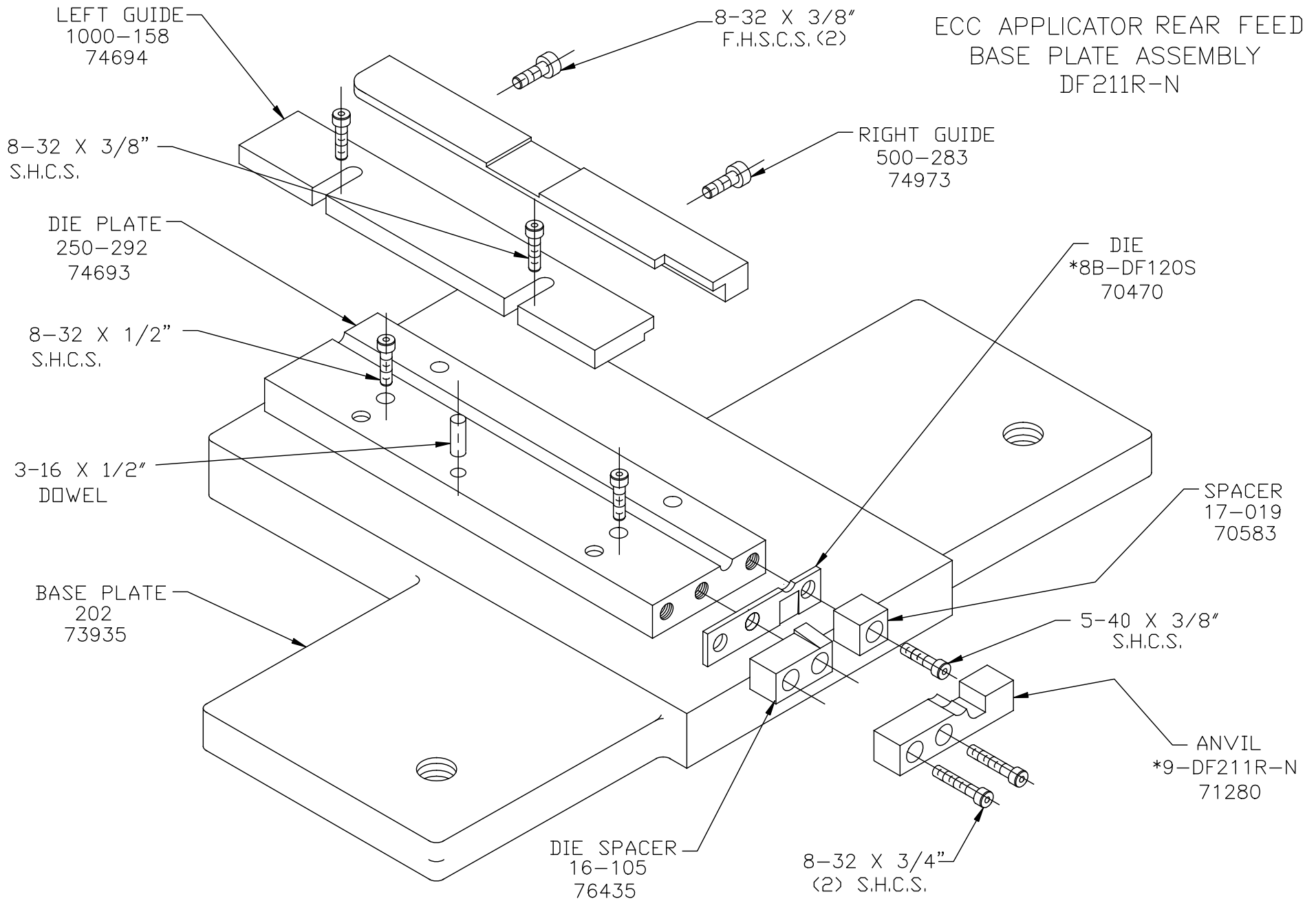
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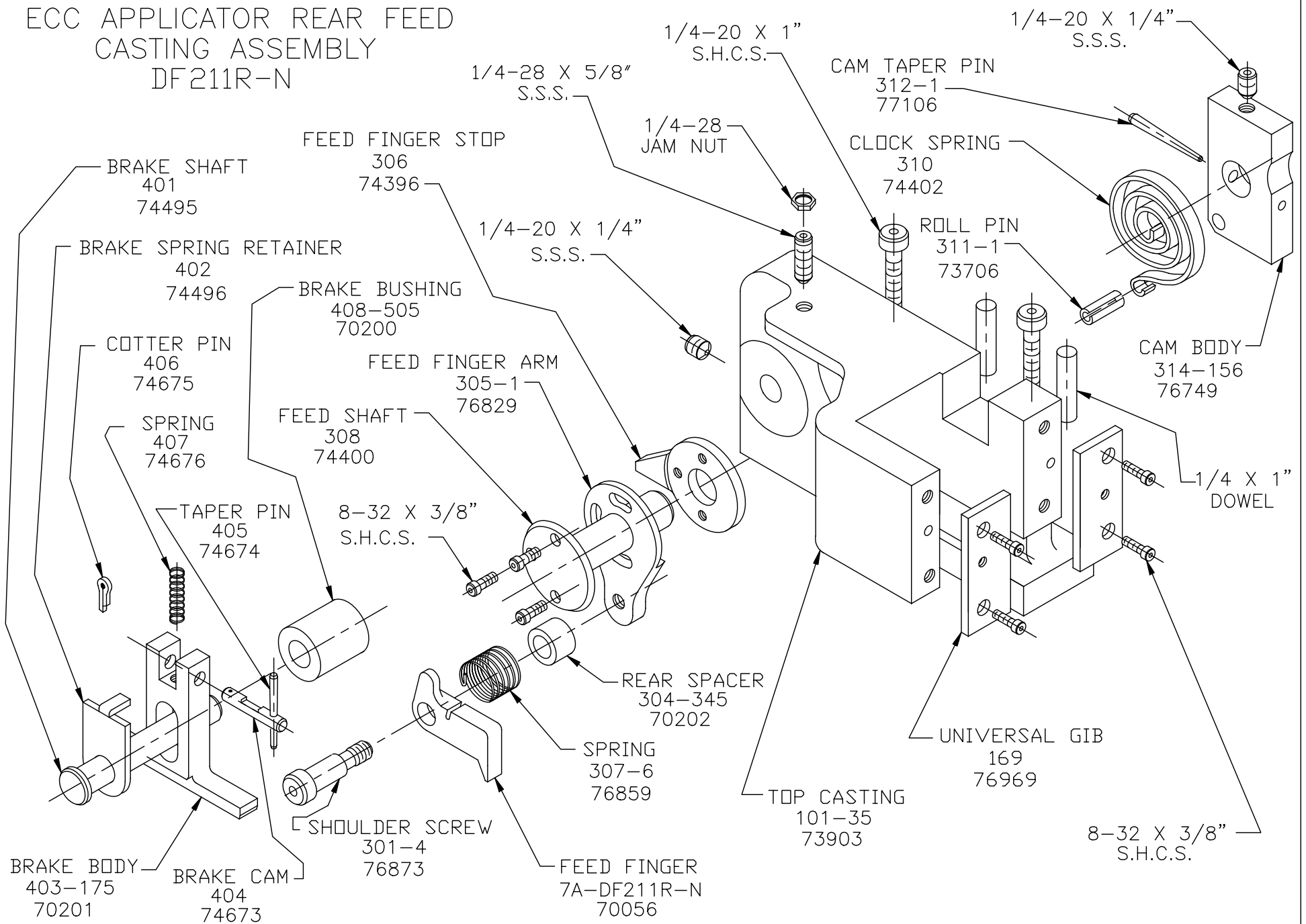
PART CODE	PART NUMBER	QUANTITY	DESCRIPTION
70470	*8B-DF120S	(1)	DIE
76435	16-105	(1)	DIE SPACER
71280	*9-DF211R-N	(1)	ANVIL
73935	202	(1)	BASE PLATE
70583	17-019	(1)	SPACER
76437	*12-291	(1)	CUT-OFF PUNCH
77784	177R	(1)	GUARD
		(1)	10-32 X 1 1/4" S.H.C.S.
		(1)	1/4-28 X 1/2" S.H.C.S.
		(2)	1/8 X 1" DOWEL
		(1)	5/16 X 3/4" SHOULDER SCREW
		(1)	1/4-28 X 5/8" S.S.S.
		(2)	1/4-20 X 1" S.H.C.S.
		(2)	1/4 X 1" DOWEL
		(1)	1/4-28 JAM NUT
		(2)	1/4-20 X 1/4" S.S.S.
		(11)	8-32 X 3/8" S.H.C.S.
		(2)	8-32 X 1/2" S.H.C.S.
		(1)	10-32 X 3/4" S.H.C.S.
		(2)	8-32 X 3/8" F.H.S.C.S.
		(1)	3/16 X 1/2" DOWEL
		(2)	8-32 X 3/4" S.H.C.S.

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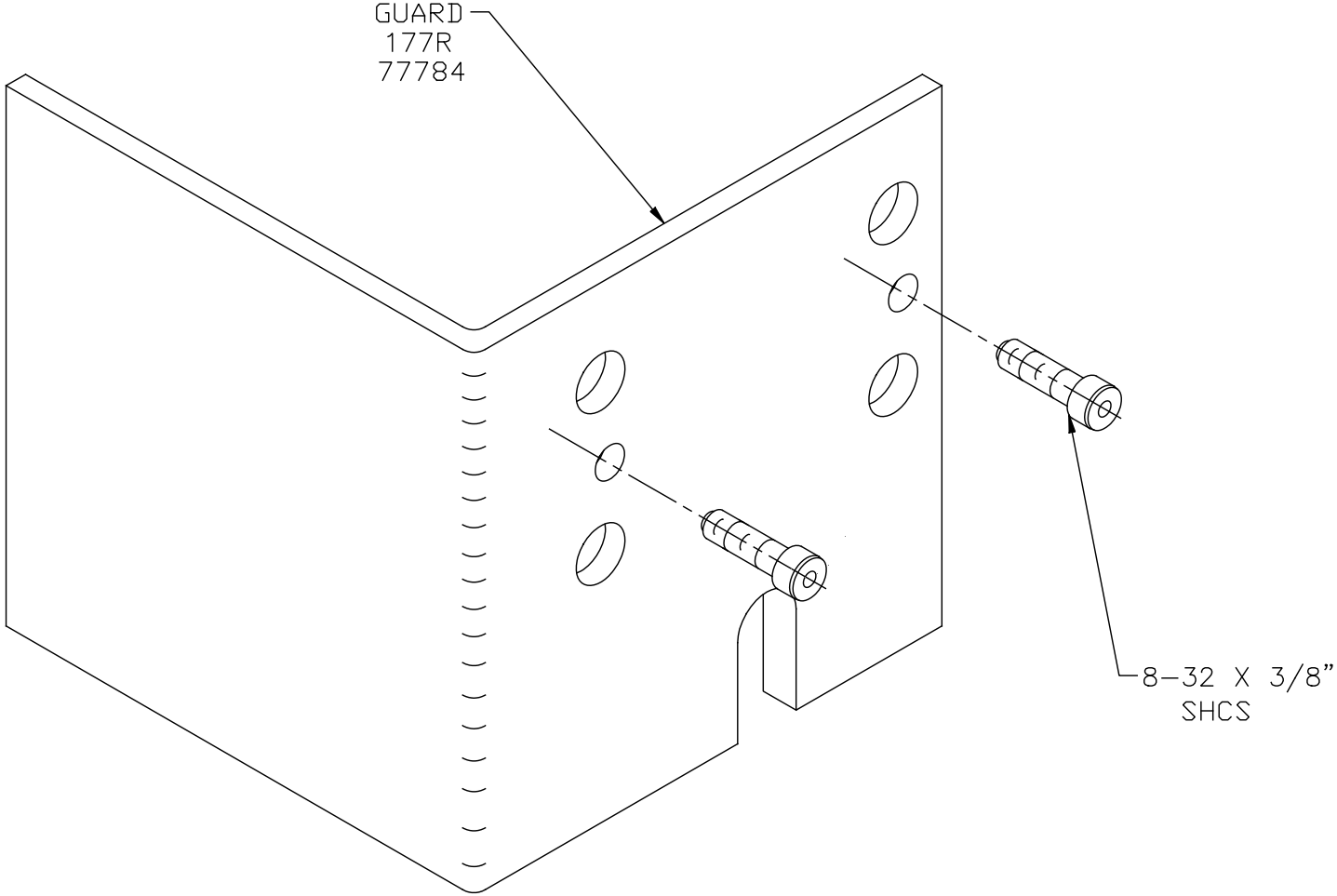
ECC APPLICATOR REAR FEED
BASE PLATE ASSEMBLY
DF211R-N



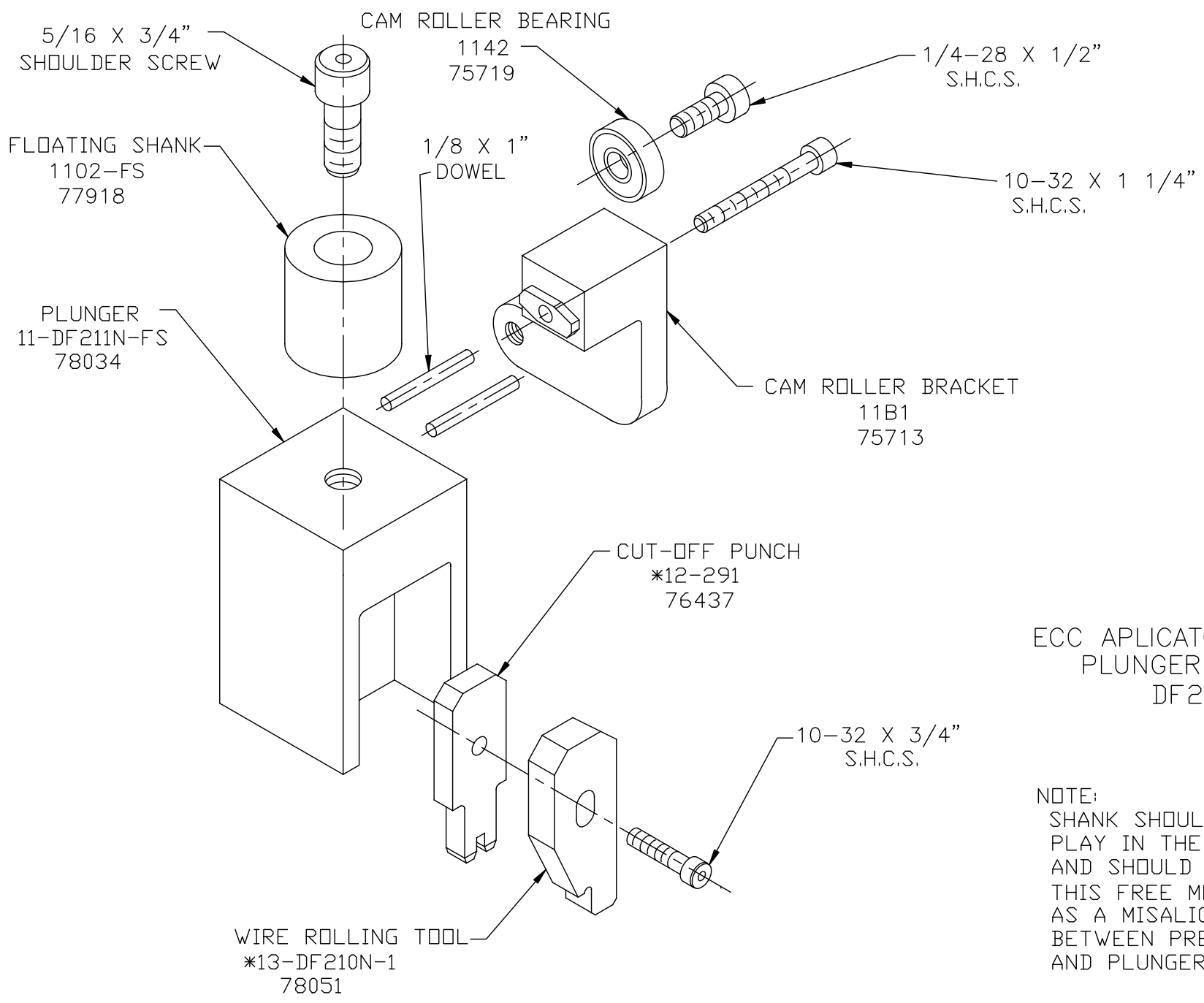
ECC APPLICATOR REAR FEED CASTING ASSEMBLY DF211R-N



ECC APPLICATOR REAR FEED
SAFETY GUARD
DF211R-N



NEVER OPERATE APPLICATOR WITHOUT
SAFETY GUARD IN POSITION.



ECC APPLICATOR REAR FEED
PLUNGER ASSEMBLY
DF211R-N

NOTE:
SHANK SHOULD HAVE FREE
PLAY IN THE VERTICAL AXIS
AND SHOULD SPIN FREELY.
THIS FREE MOTION SERVES
AS A MISALIGNMENT COUPLING
BETWEEN PRESS RAM
AND PLUNGER.