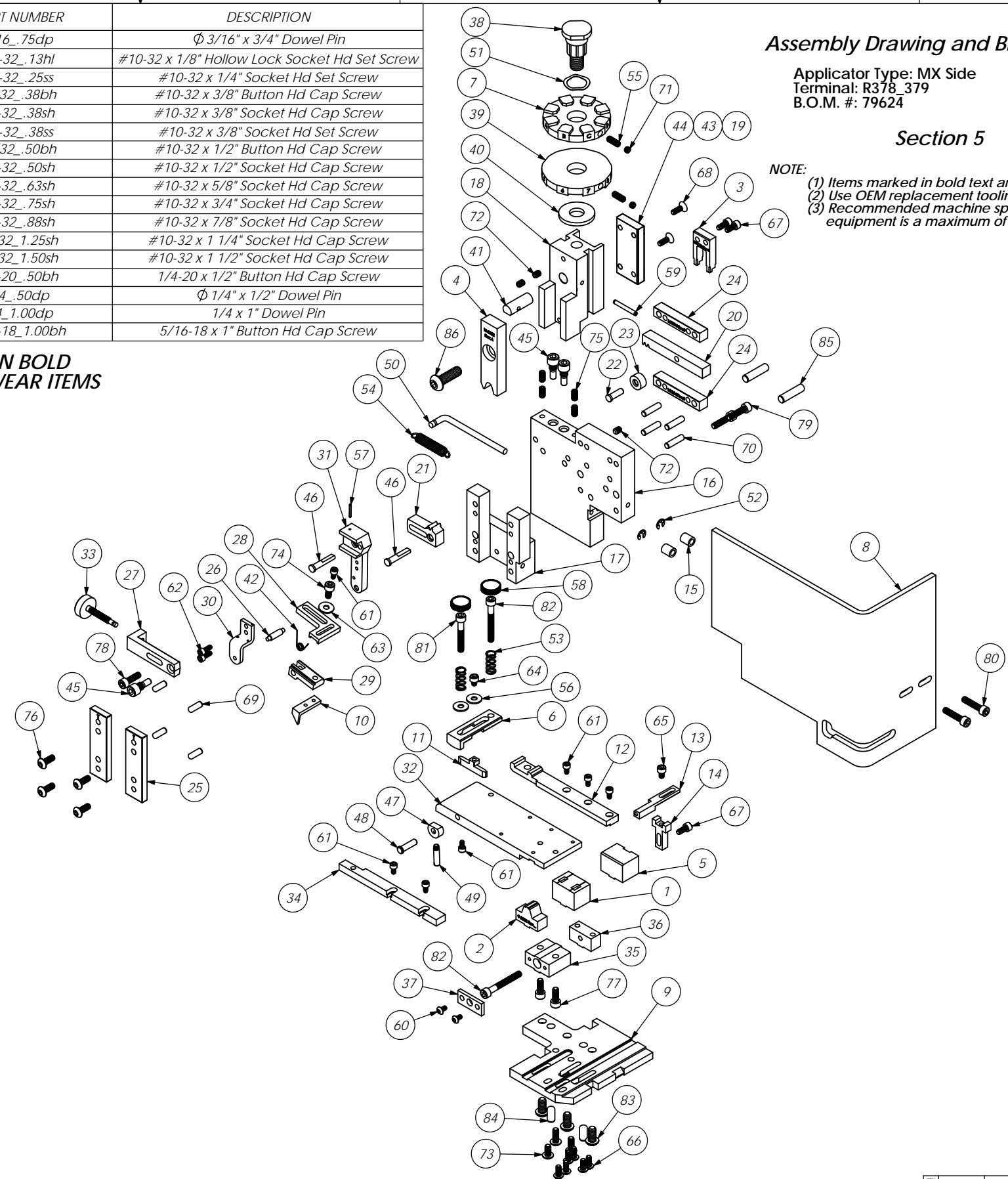


ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	1	76417	8-3032	Cut-off Die	70	4	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin
2	1	76418	9-3032	Anvil	71	2		10-32_.13hl	#10-32 x 1/8" Hollow Lock Socket Hd Set Screw
3	1	76419	12-3032	Cut-off Punch	72	3	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
4	1	76420	13-3032	Wire Rolling Tool	73	1	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
5	1	74802	26-3000	Backup Block	74	1	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw
6	1	76498	26-3032	Lift Arm	75	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
7	1	72436	34-3015	Wire Crimp Dial	76	6	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
8	1	64084	199-3032	Guard	77	2	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
9	1	76497	200-3032	Baseplate	78	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
10	1	75942	303-3021	Feed Finger	79	2	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
11	1	76495	403-3032	Brake Shoe	80	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
12	1	76496	500-3032	Rear Guide Rail	81	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
13	1	76464	1600A-3001	Adjustable Stripper Block	82	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
14	1	74803	1600B-3000	Adjustable Stripper Holder	83	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
15	2	74491	GS-375	Guard Spacer	84	2	63827	1.4_.50dp	Ø 1/4" x 1/2" Dowel Pin
16	1	71029	MX2A-S	Mounting Frame	85	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
17	1	71030	MX2B-S	Plunger Frame	86	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
18	1	74343	MX3	Ram					
19	1	74344	MX4-S	Cam (1 5/8" Up Stroke)					
20	1	74438	MX5-S	Cam Rack					
21	1	74346	MX6	Gear Arm					
22	1	74347	MX7	Cam Pin					
23	1	74350	MX8	Cam Roller					
24	2	74351	MX10-S	Rack Pad					
25	2	74352	MX11	Gib					
26	1	74356	MX12	Feed Finger Pivot Pin					
27	1	74360	MX13	Adjusting Bar					
28	1	74361	MX14-S	Feed Finger Arm					
29	1	74362	MX15-S	Feed Finger Guide					
30	1	74364	MX16	Retainer					
31	1	74371	MX18-S	Swing Arm					
32	1	74436	MX24-1-S	Feed Plate					
33	1	74376	MX25	Stroke Adjustment Screw					
34	1	74840	MX28-1-S	Front Guide Rail					
35	1	74384	MX29-S	Slide Support					
36	1	74388	MX30-S	Support Anchor					
37	1	74390	MX32-S	Support Cover					
38	1	74407	MX33	Mounting Post					
39	1	74409	MX35	Insulation Dial					
40	1	74411	MX36	Dial Spacer					
41	1	74412	MX44	Locating Dowel					
42	1	74415	MX45-S	Feed Finger Spring					
43	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
44	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
45	3	74419	MX50	Safety Pivot Pin					
46	2	74420	MX52	Pivot Pin					
47	1	74425	MX84-S	Brake Cam					
48	1	74426	MX85-S	Cam Pivot Pin					
49	1	74430	MX88-S	Lever					
50	1	74614	MX90-S	Spring Bracket					
51	1	72310	MX104	Wave Disc Spring					
52	2	75083	Irving 3100-18	External Retaining Ring					
53	2	77322	LC-045E-10-M	Spring					
54	1	74611	LE-037CD-6	Extension Spring					
55	2	70739	McMaster-Carr #3126A53	Spring Plunger					
56	2	72519	McMaster Carr #98029A043	#8 Hardened Washer					
57	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
58	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
59	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin					
60	2	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw					
61	7	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
62	2	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw					
63	1	63210	8fw	#8 Flatwasher					
64	1	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw					
65	1	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw					
66	6	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw					
67	3	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					
68	2	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw					
69	4	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



**Assembly Drawing and Bill of Materials**

Applicator Type: MX Side  
Terminal: R378\_379  
B.O.M. #: 79624

**Section 5**

**NOTE:**  
(1) Items marked in bold text are high wear items.  
(2) Use OEM replacement tooling only.  
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
		DO NOT SCALE DRAWING			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE FRACTIONAL DECIMALS ANGLES			
		1/16 .0015 .0025 .005 .010 .015 .030 .060 .125 .250 .500 1.000 2.000 5.000 10.000			
		SURFACE FINISH: ALL OVER			
		THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF ETICO ENGINEERED PRODUCTS.			
		ETICO ENGINEERED PRODUCTS 25 BELLEWS STREET WARWICK, RI 02886 (401) 467-2400			
		<b>MX Side Feed Applicator</b>			
		Part No. <b>R378_379</b>			
		SCALE: 1:2			
		CAD FILE:			
		CHECKED BY:			
		DATE:			
		DRAWN BY:			
		DATE:			
		REV. C			
		APP. D			