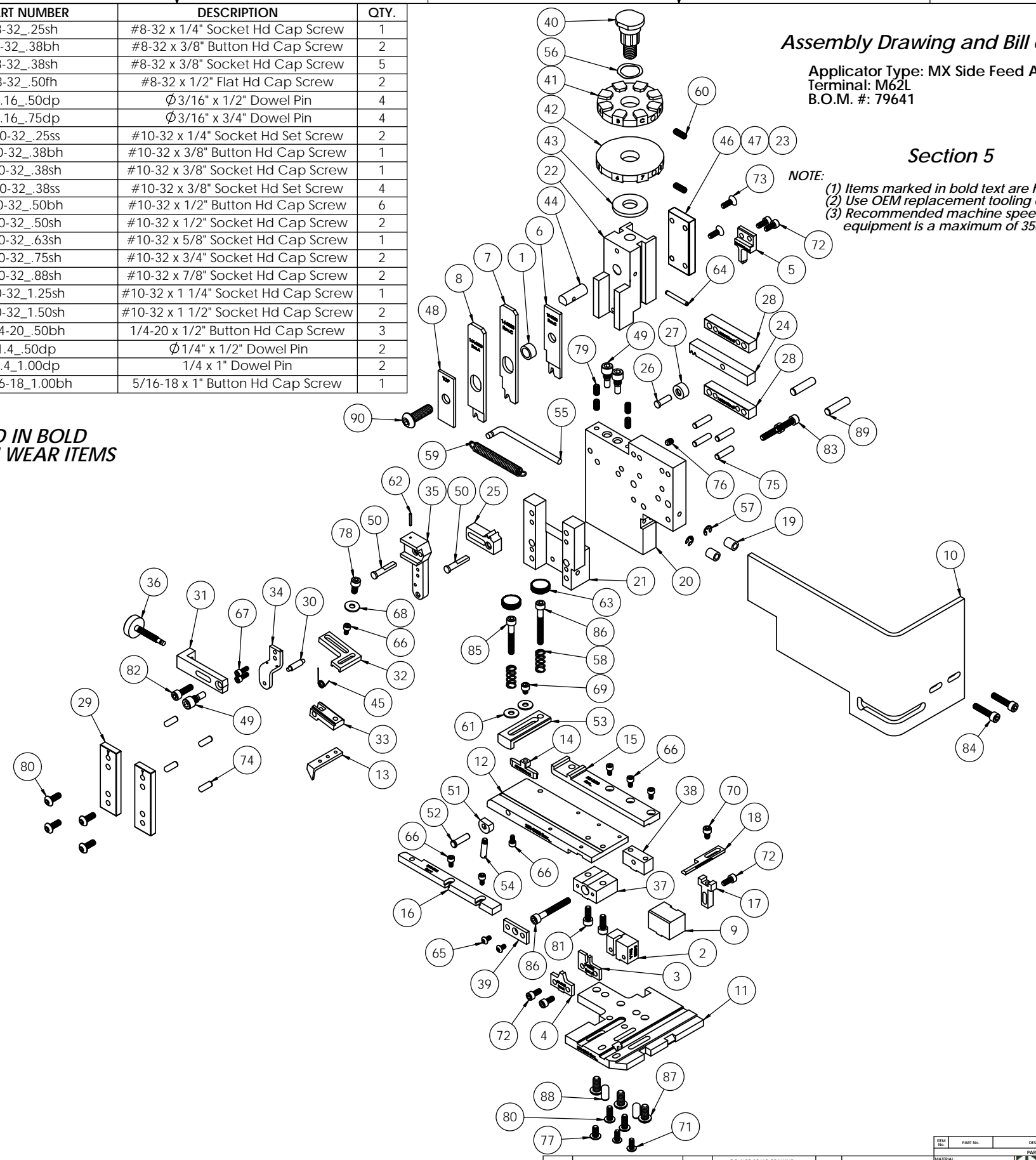


ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	75903	252S-3001	IRT Spacer	1	70	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	1
2	76141	8-3028	*Cut-off Die	1	71	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	2
3	76139	9-3028	Anvil	1	72	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	5
4	76140	9A-3028	Insulation Anvil	1	73	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw	2
5	76126	12-3028	Cut-off Punch	1	74	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin	4
6	76142	13-3028	Wire Rolling Tool	1	75	63470	3.16_.75dp	Ø3/16" x 3/4" Dowel Pin	4
7	76143	14-3028	Insulation Rolling Tool	1	76	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	2
8	76144	14A-3028	Keeper	1	77	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
9	74802	26-3000	Backup Block	1	78	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw	1
10	75948	199-3025	Safety Guard	1	79	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
11	76157	200-3028	Baseplate	1	80	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
12	76160	250-3028	Feed Plate	1	81	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
13	76158	303-3028	Feed Finger	1	82	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
14	76162	403-3028	Brake Shoe	1	83	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw	2
15	76161	500-3028	Rear Guide Rail	1	84	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw	2
16	75073	1000-3006	Front Guide Rail	1	85	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
17	74803	1600B-3000	Adjustable Stripper Holder	1	86	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
18	75179	1600A-3010	Adjustable Stripper Block	1	87	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
19	74491	GS-375	Guard Spacer	2	88	63827	1.4_.50dp	Ø1/4" x 1/2" Dowel Pin	2
20	71029	MX2A-S	Mounting Frame	1	89	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2
21	71030	MX2B-S	Plunger Frame	1	90	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
22	74343	MX3	Ram	1					
23	74344	MX4-S	Cam (1 5/8" Up Stroke)	1					
24	74438	MX5-S	Cam Rack	1					
25	74346	MX6	Gear Arm	1					
26	74347	MX7	Cam Pin	1					
27	74350	MX8	Cam Roller	1					
28	74351	MX10-S	Rack Pad	2					
29	74352	MX11	Gib	2					
30	74356	MX12	Feed Finger Pivot Pin	1					
31	74360	MX13	Adjusting Bar	1					
32	74361	MX14-S	Feed Finger Arm	1					
33	74362	MX15-S	Feed Finger Guide	1					
34	74364	MX16	Retainer	1					
35	74371	MX18-S	Swing Arm	1					
36	74376	MX25	Stroke Adjustment Screw	1					
37	74384	MX29-S	Slide Support	1					
38	74388	MX30-S	Support Anchor	1					
39	74390	MX32-S	Support Cover	1					
40	74407	MX33	Mounting Post	1					
41	74408	MX34	Wire Crimp Dial Blank	1					
42	74409	MX35	Insulation Dial	1					
43	74411	MX36	Dial Spacer	1					
44	74412	MX44	Locating Dowel	1					
45	74415	MX45-S	Feed Finger Spring	1					
46	74416	MX47-S	Cam (1 5/8" Down stroke)	1					
47	74417	MX48-S	Cam (1 1/8" Up Stroke)	1					
48	74418	MX49	Tool Retainer	1					
49	74419	MX50	Safety Pivot Pin	3					
50	74420	MX52	Pivot Pin	2					
51	74425	MX84-S	Brake Cam	1					
52	74426	MX85-S	Cam Pivot Pin	1					
53	75178	MX87-S	Lift Arm	1					
54	74430	MX88-S	Lever	1					
55	74614	MX90-S	Spring Bracket	1					
56	72310	MX104	Wave Disc Spring	1					
57	75083	Irving 3100-18	External Retaining Ring	2					
58	77322	LC-045E-10-M	Spring	2					
59	74611	LE-037CD-6	Extension Spring	1					
60	70739	McMaster-Carr #3126A53	Spring Plunger	2					
61	72519	McMaster Carr #98029A043	#8 Hardened Washer	2					
62	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")	1					
63	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
64	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1					
65	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2					
66	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	7					
67	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw	2					
68	63210	8fw	#8 Flatwasher	1					
69	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: MX Side Feed Applicator
Terminal: M62L
B.O.M. #: 79641

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DECIMALS ARE FRACTIONS. DIMENSIONS ARE ANGLES.		SURFACE FINISH: <input checked="" type="checkbox"/> ALL OVER	
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF ETICO ENGINEERED PRODUCTS.		QTY: USED ON: APPLICATION:	
MATERIAL: See Parts List		FINISH:	
HEAT TREAT:		DATE:	
REVISION:		DRAWN BY:	
BY DATE:		CHECKED BY:	
SCALE:		DATE:	
CAD FILE:		DATE:	
APPLICATION:		DATE:	