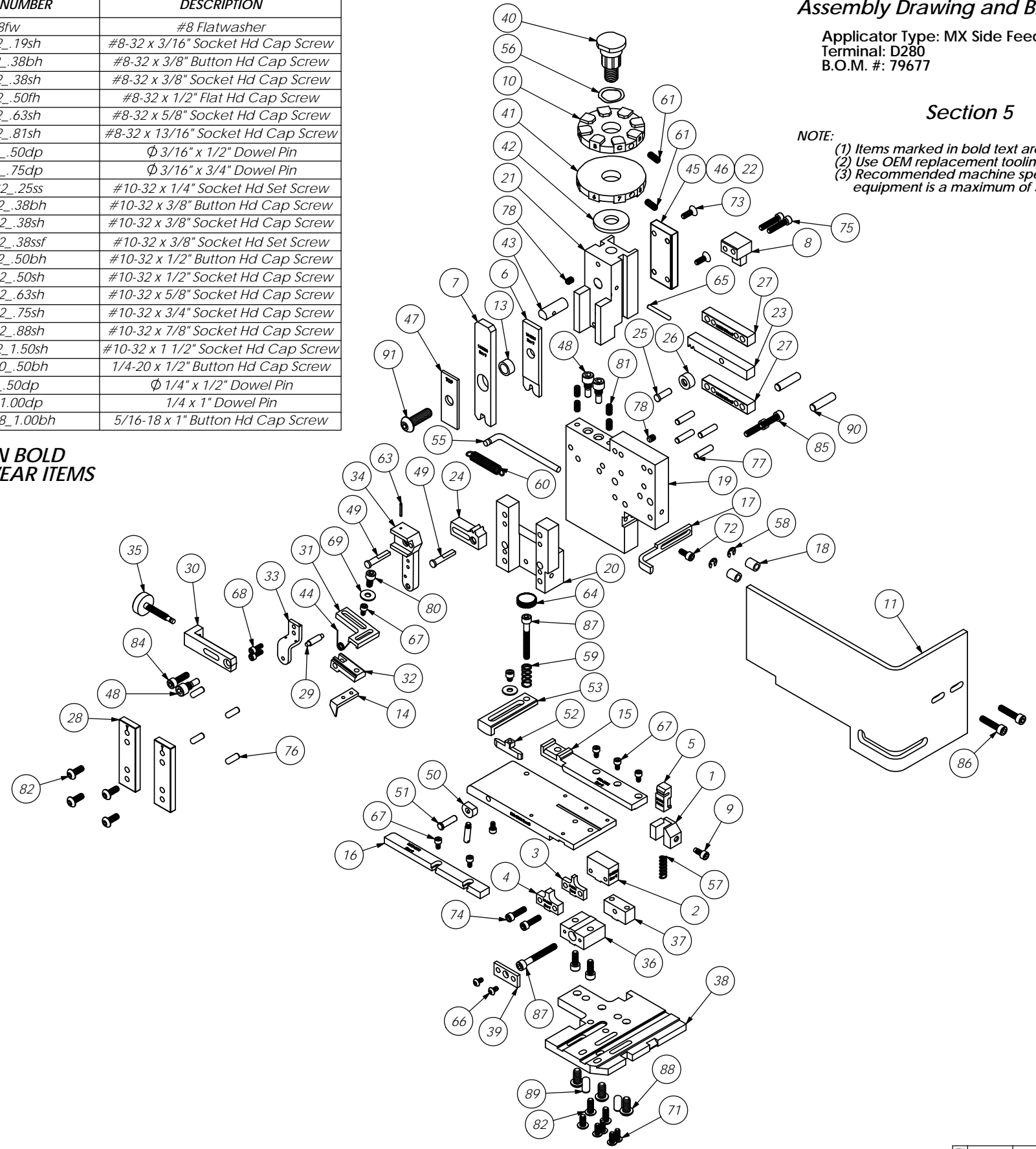


ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	1	74287	8-3000	Cut-off Pad Retainer	69	1	63210	8fw	#8 Flatwasher
2	1	75798	8-3024	*Cut-off Die	70	1	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw
3	1	75799	9-3024	*Anvil	71	4	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw
4	1	75800	9A-3024	*Insulation Anvil	72	1	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw
5	1	74286	12-3000	Rear cut-off pad	73	2	63052	8-32_50fh	#8-32 x 1/2" Flat Hd Cap Screw
6	1	75802	13-3024	*Wire Rolling Tool	74	2	63162	8-32_63sh	#8-32 x 5/8" Socket Hd Cap Screw
7	1	75803	14-3024	*Insulation Rolling Tool	75	2		8-32_81sh	#8-32 x 13/16" Socket Hd Cap Screw
8	1	75801	15-3024	Punch Driver	76	4	63158	3.16_50dp	Φ 3/16" x 1/2" Dowel Pin
9	1	77265	26-3088	Locking Screw	77	4	63470	3.16_75dp	Φ 3/16" x 3/4" Dowel Pin
10	1	70710	34-3041	Wire Crimp Dial	78	2	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw
11	1	75075	199-3006	Guard	79	1	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw
12	1	75935	250-3024	Feed Plate	80	1	70110	10-32_38sh	#10-32 x 3/8" Socket Hd Cap Screw
13	1	75903	252S-3001	IRT Spacer	81	4		10-32_38ssf	#10-32 x 3/8" Socket Hd Set Screw
14	1	75936	303-3024	Feed Finger	82	6	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw
15	1	75934	500-3024	Rear Guide Rail	83	2	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw
16	1	74057	1000-3001	Front Guide Rail	84	1	70293	10-32_63sh	#10-32 x 5/8" Socket Hd Cap Screw
17	1	74568	1600-3000	Stripper / Wire Stop	85	2	63532	10-32_75sh	#10-32 x 3/4" Socket Hd Cap Screw
18	2	74491	GS-375	Guard Spacer	86	2	70925	10-32_88sh	#10-32 x 7/8" Socket Hd Cap Screw
19	1	71029	MX2A-S	Mounting Frame	87	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
20	1	71030	MX2B-S	Plunger Frame	88	3	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw
21	1	74343	MX3	Ram	89	2	63827	1.4_50dp	Φ 1/4" x 1/2" Dowel Pin
22	1	74344	MX4-S	Cam (1 5/8" Up Stroke)	90	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
23	1	74438	MX5-S	Cam Rack	91	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
24	1	74346	MX6	Gear Arm					
25	1	74347	MX7	Cam Pin					
26	1	74350	MX8	Cam Roller					
27	2	74351	MX10-S	Rack Pad					
28	2	74352	MX11	Gib					
29	1	74356	MX12	Feed Finger Pivot Pin					
30	1	74360	MX13	Adjusting Bar					
31	1	74361	MX14-S	Feed Finger Arm					
32	1	74362	MX15-S	Feed Finger Guide					
33	1	74364	MX16	Retainer					
34	1	74371	MX18-S	Swing Arm					
35	1	74376	MX25	Stroke Adjustment Screw					
36	1	74384	MX29-S	Slide Support					
37	1	74388	MX30-S	Support Anchor					
38	1	74431	MX31-S	Baseplate					
39	1	74390	MX32-S	Support Cover					
40	1	74407	MX33	Mounting Post					
41	1	74409	MX35	Insulation Dial					
42	1	74411	MX36	Dial Spacer					
43	1	74412	MX44	Locating Dowel					
44	1	74415	MX45-S	Feed Finger Spring					
45	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
46	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
47	1	74418	MX49	Tool Retainer					
48	3	74419	MX50	Safety Pivot Pin					
49	2	74420	MX52	Pivot Pin					
50	1	74425	MX84-S	Brake Cam					
51	1	74426	MX85-S	Cam Pivot Pin					
52	1	74428	MX86-S	Brake Shoe					
53	1	75915	MX87-1-S	Lift Arm					
54	1	74430	MX88-S	Lever					
55	1	74614	MX90-S	Spring Bracket					
56	1	72310	MX104	Wave Disc Spring					
57	1	74578	4-034-875	Spring					
58	2	75083	Irving 3100-18	External Retaining Ring					
59	1	77322	LC-045E-10-M	Spring					
60	1	74611	LE-037CD-6	Extension Spring					
61	2	70739	McMaster-Carr #3126A53	Spring Plunger					
62	1	72519	McMaster Carr #98029A043	#8 Hardened Washer					
63	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
64	1	73785	SPI 99-602-5	#10 Black Knurled Knob					
65	1	62849	1.8_1.00dp	1/8" x 1" Dowel					
66	2	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw					
67	7	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw					
68	2	63209	6-32_38sh	#6-32 x 3/8" Socket Hd Cap Screw					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: MX Side Feed Applicator
Terminal: D280
B.O.M. #: 79677

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
		DO NOT SCALE DRAWING			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ±1/64 XX ±.01 XXX ±.002			
		SURFACE FINISH: ✓ ALL OVER			
A	Added Cam options SCJ	10/23/13			
		BY DATE			

SCALE	CAD FILE	CHECKED BY	DATE	DRAWN BY	DATE
T-2				JT	16Oct02

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
		See Parts List			
		D280			
		USED ON			
		APPLICATION			
		DATE			
		BY			