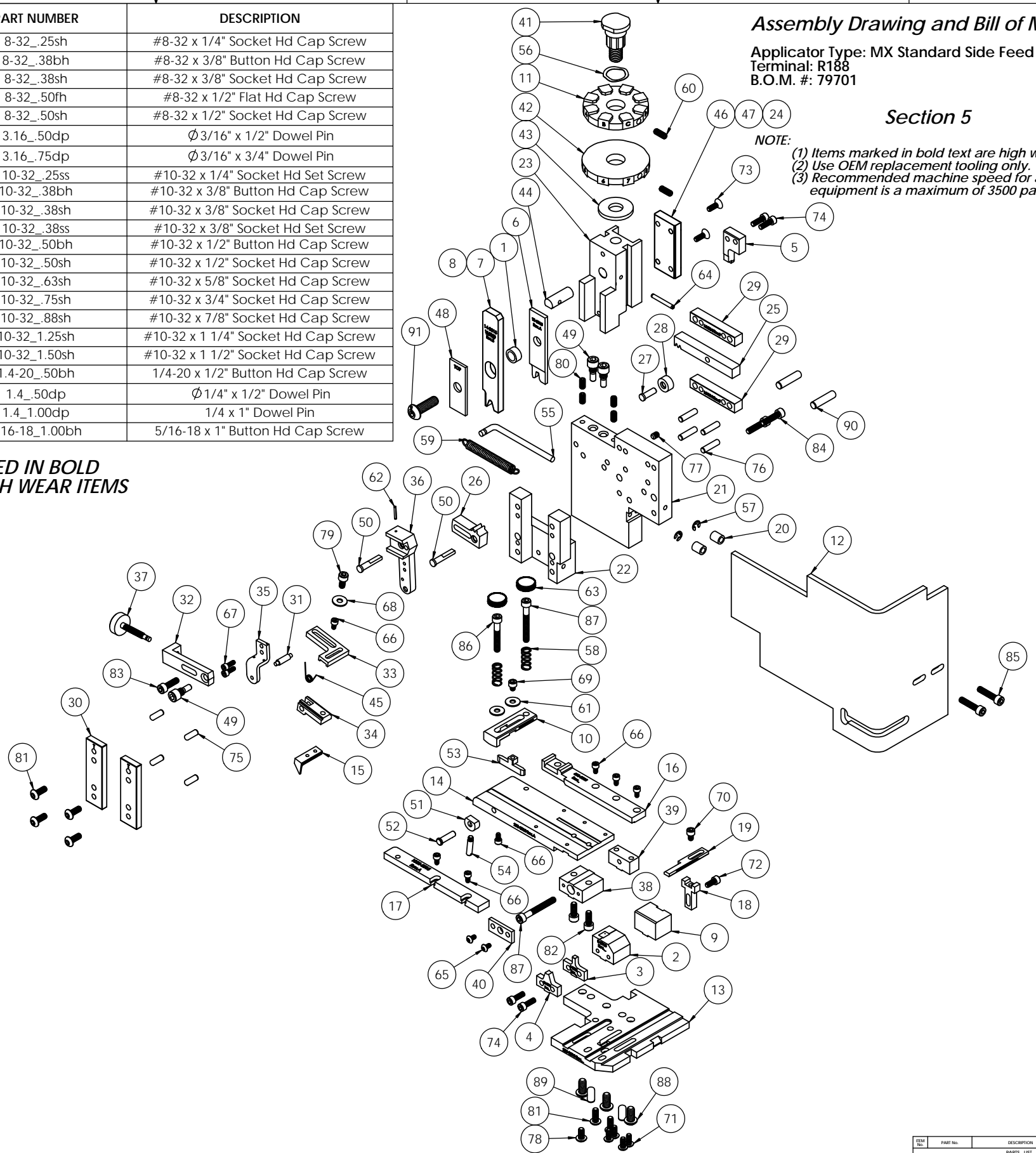


ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	1	75740	242S-3001	IRT Spacer
2	1	75524	8-3015	*Cut-off Die
3	1	75525	9-3015	Anvil
4	1	75526	9A-3015	Insulation Anvil
5	1	75527	12-3015	Cut-off Punch
6	1	75528	13-3015	Wire Rolling Tool
7	1	75529	14-3015	Insulation Rolling Tool-Standard
8	1	75795	14-3023	Insulation Rolling Tool-.080-.100 dia.
9	1	74802	26-3000	Backup Block
10	1	75732	26-3015	Lift Arm
11	1	72269	34-3016	Wire Crimp Dial
12	1	76403	199-3005	Safety Guard
13	1	75727	200-3015	Baseplate
14	1	75731	250-3015	Feed Plate
15	1	75545	303-3014	Feed Finger
16	1	75730	500-3015	Rear Guide Rail
17	1	75929	1000-3015	Front Guide Rail
18	1	74803	1600B-3000	Adjustable Stripper Holder
19	1	77921	1600A-2000-3000	Adjustable Stripper Block
20	2	74491	GS-375	Guard Spacer
21	1	71029	MX2A-S	Mounting Frame
22	1	71030	MX2B-S	Plunger Frame
23	1	74343	MX3	Ram
24	1	74344	MX4-S	Cam (1 5/8" Up Stroke)
25	1	74438	MX5-S	Cam Rack
26	1	74346	MX6	Gear Arm
27	1	74347	MX7	Cam Pin
28	1	74350	MX8	Cam Roller
29	2	74351	MX10-S	Rack Pad
30	2	74352	MX11	Gib
31	1	74356	MX12	Feed Finger Pivot Pin
32	1	74360	MX13	Adjusting Bar
33	1	74361	MX14-S	Feed Finger Arm
34	1	74362	MX15-S	Feed Finger Guide
35	1	74364	MX16	Retainer
36	1	74371	MX18-S	Swing Arm
37	1	74376	MX25	Stroke Adjustment Screw
38	1	74384	MX29-S	Slide Support
39	1	74388	MX30-S	Support Anchor
40	1	74390	MX32-S	Support Cover
41	1	74407	MX33	Mounting Post
42	1	74409	MX35	Insulation Dial
43	1	74411	MX36	Dial Spacer
44	1	74412	MX44	Locating Dowel
45	1	74415	MX45-S	Feed Finger Spring
46	1	74416	MX47-S	Cam (1 5/8" Down stroke)
47	1	74417	MX48-S	Cam (1 1/8" Up Stroke)
48	1	74418	MX49	Tool Retainer
49	3	74419	MX50	Safety Pivot Pin
50	2	74420	MX52	Pivot Pin
51	1	74425	MX84-S	Brake Cam
52	1	74426	MX85-S	Cam Pivot Pin
53	1	74428	MX86-S	Brake Shoe
54	1	74430	MX88-S	Lever
55	1	74614	MX90-S	Spring Bracket
56	1	72310	MX104	Wave Disc Spring
57	2	75083	Irving 3100-18	External Retaining Ring
58	2	77322	LC-045E-10-M	Spring
59	1	74611	LE-037CD-6	Extension Spring
60	2	70739	McMaster-Carr #3126A53	Spring Plunger
61	2	72519	McMaster Carr #98029A043	#8 Hardened Washer
62	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")
63	2	73785	SPI 99-602-5	#10 Black Knurled Knob
64	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin
65	2	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw
66	7	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw
67	2	63209	6-32_38sh	#6-32 x 3/8" Socket Hd Cap Screw
68	1	63210	8fw	#8 Flatwasher
69	1	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw

ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
70	1	63163	8-32_25sh	#8-32 x 1/4" Socket Hd Cap Screw
71	4	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw
72	1	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw
73	2	63052	8-32_50fh	#8-32 x 1/2" Flat Hd Cap Screw
74	4	63164	8-32_50sh	#8-32 x 1/2" Socket Hd Cap Screw
75	4	63158	3.16_50dp	Ø3/16" x 1/2" Dowel Pin
76	4	63470	3.16_75dp	Ø3/16" x 3/4" Dowel Pin
77	2	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw
78	1	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw
79	1	70110	10-32_38sh	#10-32 x 3/8" Socket Hd Cap Screw
80	4	71626	10-32_38ss	#10-32 x 3/8" Socket Hd Set Screw
81	6	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw
82	2	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw
83	1	70293	10-32_63sh	#10-32 x 5/8" Socket Hd Cap Screw
84	2	63532	10-32_75sh	#10-32 x 3/4" Socket Hd Cap Screw
85	2	70925	10-32_88sh	#10-32 x 7/8" Socket Hd Cap Screw
86	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
87	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
88	3	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw
89	2	63827	1.4_50dp	Ø1/4" x 1/2" Dowel Pin
90	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
91	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials
 Applicator Type: MX Standard Side Feed Applicator
 Terminal: R188
 B.O.M. #: 79701

Section 5

NOTE:
 (1) Items marked in bold text are high wear items.
 (2) Use OEM replacement tooling only.
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
<p>DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DECIMALS ARE FRACTIONS. DIMENSIONS ANGLES SURFACE FINISH ALL OVER</p>					
<p>THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO PART OF THIS DRAWING OR ANY INFORMATION HEREIN MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF ETICO ENGINEERED PRODUCTS.</p>					
<p>See Parts List</p>		<p>ETICO ENGINEERED PRODUCTS 25 BELLEWS STREET WARWICK, RI 02886 (401) 467-2400</p>			
<p>Redrawn in SW from ACAD SCJ</p>		<p>DATE: 10/27/14</p>		<p>REV: A</p>	
<p>SCALE: 1:2</p>		<p>CAD FILE: SCJ</p>		<p>CHECKED BY: SCJ DATE: 1/27/14</p>	