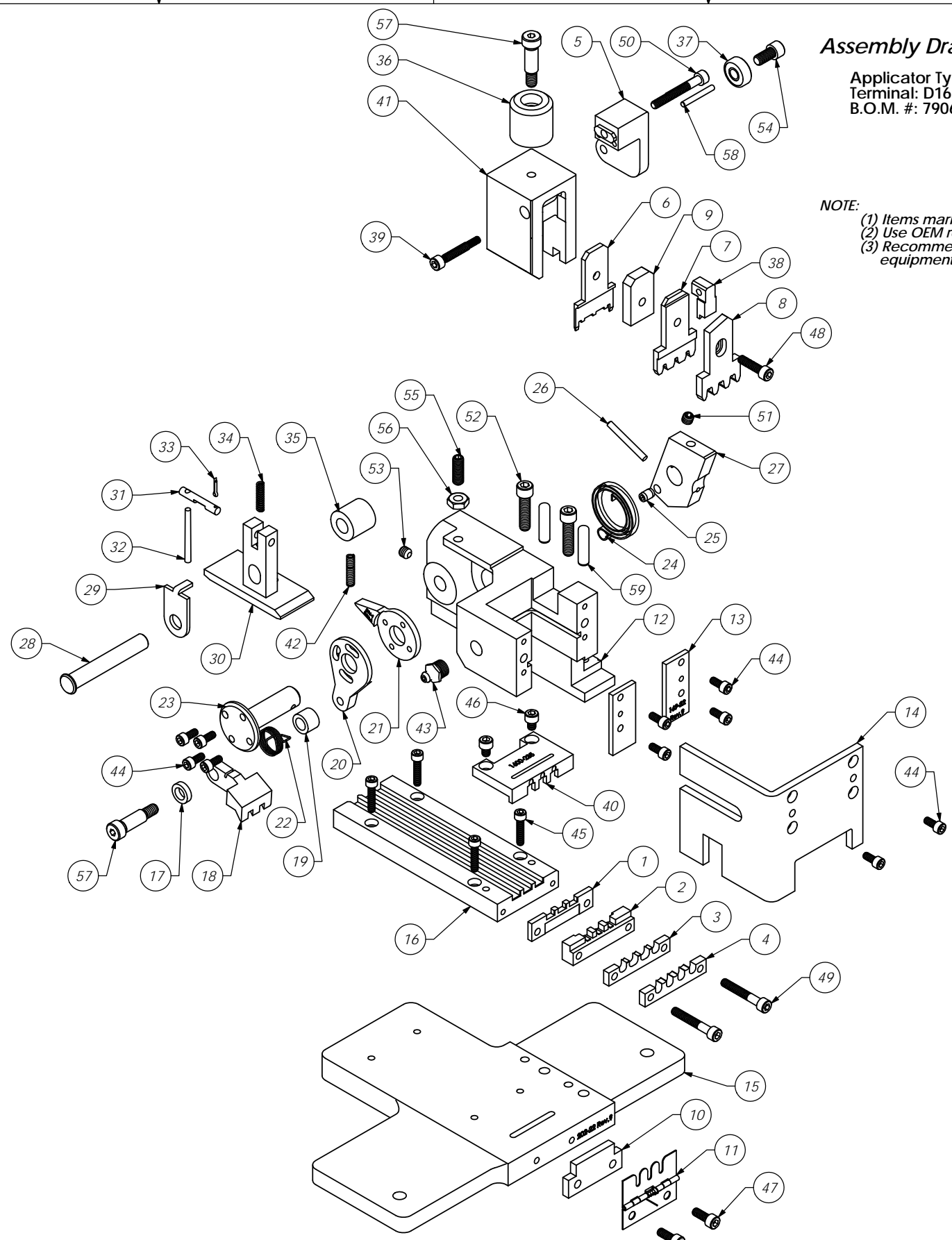


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	71935	8-444	Rear Cut-Off Die	1
2	71936	8-445	Front Cut-Off Die	1
3	71937	9-381	Wire Anvil	1
4	71946	9-382	Insulation Anvil	1
5	75713	11B-1	Cam Roller Bracket	1
6	71938	12-330	Cut-Off Punch	1
7	71940	13-359	Wire Rolling Tool	1
8	71941	14-095	Insulation Rolling Tool	1
9	71943	16-121	Punch Spacer	1
10	71954	16-122	Comb Spacer	1
11	71953	26-413	Comb	1
12	71950	101-121	Top Casting	1
13	71157	169-22	Gib	2
14	71952	179-54	Safety Guard	1
15	71959	202-22	Base Casting	1
16	71932	250-455	Feed Plate	1
17	71508	302-134	Front Spacer	1
18	71944	303-175	Feed Finger	1
19	77736	304-365	Rear Spacer	1
20	74393	305-Finished	Feed Finger Arm	1
21	77049	306-1	Feed Stop Arm	1
22	76859	307-6	Feed Finger Spring	1
23	71156	308-5	Feed Shaft	1
24	74402	310	Cam Return Spring	1
25	73706	311-1	Spring Pin	1
26	77106	312-1	Cam Taper Pin	1
27	63654	314L-9A-CP	Cam Body	1
28	74495	401-Finished	Brake Shaft	1
29	74496	402	Spring Retainer	1
30	71948	403-236	Brake	1
31	74673	404	Brake Cam	1
32	74674	405	Taper Pin	1
33	74675	406	Cotter Pin	1
34	74676	407	Brake Spring	1
35	73216	408-720	Brake Spacer	1
36	77918	1102-FS	Floating Shank	1
37	75719	1142	Cam Roller Bearing	1
38	75725	1150-1	Insulation Adjustment Block	1
39	75728	1155	Adjusting Block Screw	1
40	71947	1600-355	Stripper	1
41	73509	11060-FS	Plunger	1
42	71158	3-026-812	Brake Spring	1
43	63506	McMaster-Carr #1095K11	1/8 NPT Grease Fitting	1
44	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	10
45	63787	8-32_.75sh	#8-32 x 3/4" Socket Hd Cap Screw	4
46	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	2
47	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
48	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw	1
49	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	2
50	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	1
51	63790	1.4-20_.25ssc	1/4-20 x 1/4" Socket Set Screw	1
52	63168	1.4-20_1.00sh	1/4-20 x 1" Socket Hd Cap Screw	2
53	63511	1.4-20_.25ssf	1/4-20 x 1/4" Socket Hd Set Screw	1
54	62184	1.4-28_.50sh	1/4-28 x 1/2" Socket Hd Cap Screw	1
55	63513	1.4-28_.75ss	1/4-28 x 3/4" Socket Set Screw	1
56	63512	1.4-28_jn	1/4-28 Jam Nut	1
57	78918	5.16_.75shss	5/16 x 3/4" Shoulder Screw	2
58	62849	1.8_1.00dp	1/8" x 1" Dowel	2
59	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type:
Terminal: D163EN
B.O.M. #: 79066

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
See parts list					
<small> DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ±1/64 .005 ±1/2° SURFACE FINISH: ALL OVER THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO AND IS TO BE USED ONLY FOR THE PURPOSES AND APPLICATIONS SPECIFIED HEREIN. </small>					
<small> ETICO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02886 (401) 467-2400 </small>		D163EN Triple Header			
<small> D163EN </small>		<small> DATE: 15Feb02 </small>			
<small> SCALE: 2:3 </small>		<small> DRAWN BY: CSJ </small>			