

ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	77644	8-3124	*Rear Cut-off Die	1	70		1.4_.75dp	1/4" x 3/4" Dowel Pin	2
2	77582	8A-3124	*Front Cut-off Die	1	71	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
3	77581	9-3124	*Wire Anvil	1	72	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	2
4	77579	9A-3124	*Insulation Anvil	1	73	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw	1
5	78382	12-3124	*Cut-off Punch	1	74	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
6	72601	13-5002	*Wire Rolling Tool	1	75	63508	8-32_.38fh	#8-32 x 3/8" Flat Hd Cap Screw	2
7	72603	14-5002	*Insulation Rolling Tool	1	76	63161	8-32_.88sh	#8-32 x 3/8" Socket Hd Cap Screw	4
8	78410	34-3124	Wire Crimp Dial	1	77	63949	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw	2
9	70472	142S-3001	IRT Spacer	1	78	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
10	75285	199-3001	Guard	1	79	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	3
11	78387	200-3124	Baseplate	1	80	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	2
12	78383	250-3124	Feed Plate	1	81	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw	2
13	78386	403-3124	Brake Shoe	1	82	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
14	78403	403A-3124	Brake Support	1	83	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	4
15	78384	500-3124	Right Guide Rail	1	84	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	4
16	78385	1000-3124	Left Guide Rail	1	85	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
17	72224	1600-5001	Ejector Punch	1	86	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw	2
18	74491	GS-375	Guard Spacer	2	87	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	2
19	74346	MX6	Gear Arm	1	88	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	2
20	74347	MX7	Cam Pin	1					
21	74350	MX8	Cam Roller	1					
22	74352	MX11	Gib	2					
23	74356	MX12	Feed Finger Pivot Pin	1					
24	74360	MX13	Adjusting Bar	1					
25	74364	MX16	Retainer	1					
26	74376	MX25	Stroke Adjustment Screw	1					
27	74407	MX33	Mounting Post	1					
28	74409	MX35	Insulation Dial	1					
29	78411	MX36-155	Dial Spacer	1					
30	74412	MX44	Locating Dowel	1					
31	74418	MX49	Tool Retainer	1					
32	74419	MX50	Safety Pivot Pin	3					
33	74420	MX52	Pivot Pin	2					
34	74908	MX54-R	Slide Support	1					
35	74909	MX58-R	Frame	1					
36	74912	MX69-R	Upper Rack Pad	1					
37	74913	MX70-R	Lower Rack Pad	1					
38	74914	MX71-R	Cam Rack	1					
39	72285	MX72-R-1	Swing Arm	1					
40	72287	MX73-R-1	Feed Arm	1					
41	74915	MX75-R	Cam, 1 5/8" Downstroke	1					
42	78409	MX75-R-1	Cam	1					
43	72596	MX80-1-R	Feed Finger Spring	1					
44	74521	MX89-R	Cam, 1 1/8" Upstroke	1					
45	74820	MX91-R	Lifter Plate	1					
46	74821	MX92-R	Brake Support	1					
47	74822	MX93-R	Lifter	2					
48	74823	MX94-R	Brake Shaft	1					
49	74825	MX96-R	Brake Handle	1					
50	74827	MX97-R	Retaining Ring	2					
51	72286	MX99-R-1	Spacer	1					
52	74917	MX100-R	Spring Bracket	1					
53	76682	MX101-R	Cam, 1 5/8" Upstroke	1					
54	72204	MX102-R	Cam (K Press Down Stroke)	1					
55	72310	MX104	Wave Disc Spring	1					
56	72221	MX412-IID-R	Ram	1					
57	72231	MX419-IID-R	Feed Finger	1					
58	72353	LC-038C-8-M	Ejector Punch Spring	1					
59	75342	LC-045E-6-M	Brake Spring	2					
60	74611	LE-037CD-6	Extension Spring	1					
61	70739	McMaster-Carr #3126A53	Spring Plunger	2					
62	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2					
63	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
64	62294	1.16_.75rp	1/16" x 3/4" Roll Pin	1					
65	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1					
66	63194	3.16_10-32_.50 shs	3/16" x 1/2" x 10-32 Shoulder Screw	1					
67	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin	4					
68	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin	4					
69	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

Assembly Drawing and Bill of Materials

Applicator Type:
Terminal: DF225
B.O.M. #: 79075

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

