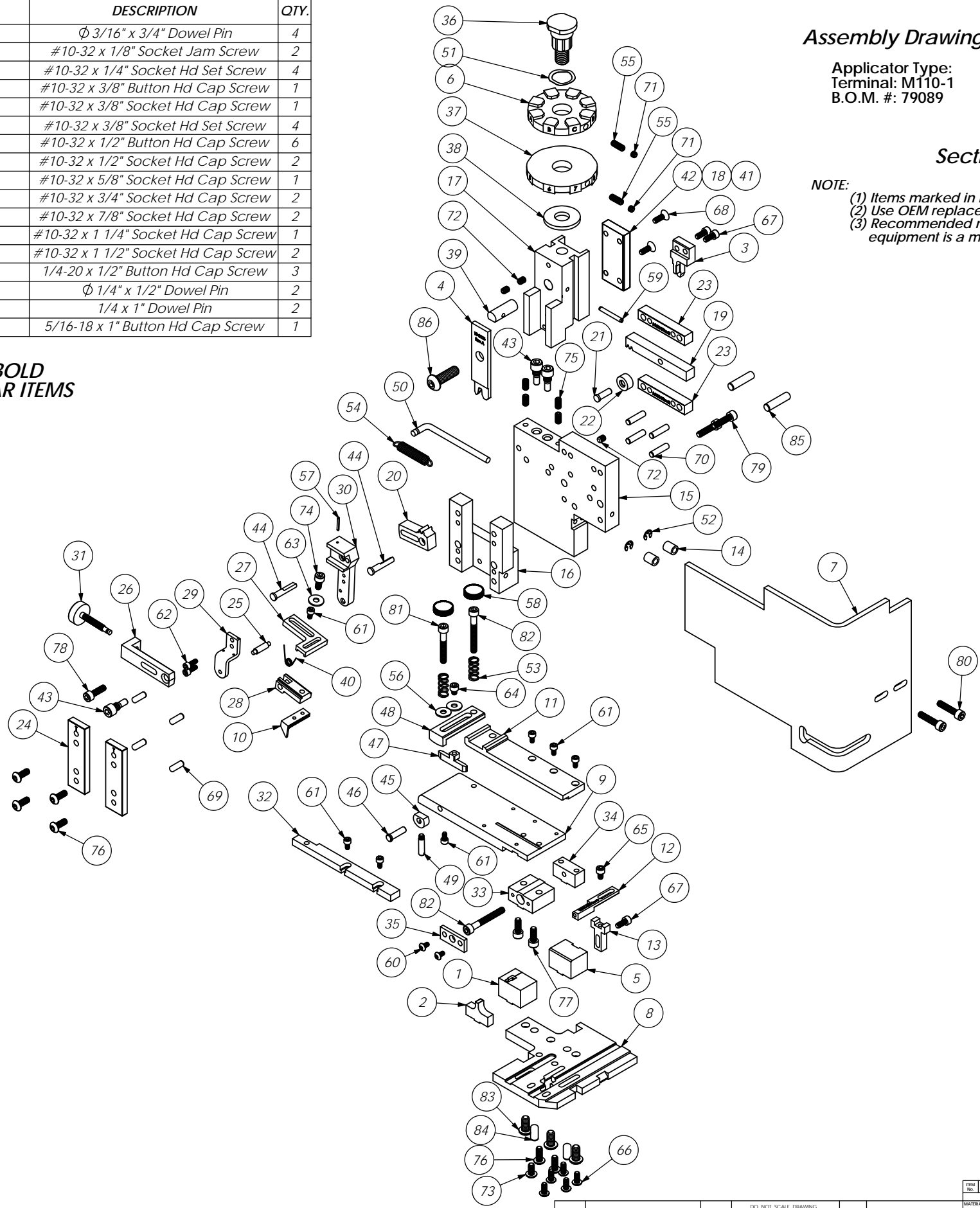


ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
<b>1</b>	<b>78530</b>	<b>8-3126</b>	<b>*Cut-off Die</b>	<b>1</b>	70	63470	3.16_.75dp	Φ 3/16" x 3/4" Dowel Pin	4
<b>2</b>	<b>78529</b>	<b>9-3126</b>	<b>*Anvil</b>	<b>1</b>	71		10-32_.12 sjs	#10-32 x 1/8" Socket Hd Set Screw	2
<b>3</b>	<b>78531</b>	<b>12-3126</b>	<b>Cut-Off Punch</b>	<b>1</b>	72	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	4
<b>4</b>	<b>78527</b>	<b>13-3126</b>	<b>Wire Rolling Tool</b>	<b>1</b>	73	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
5	74802	26-3000	Backup Block	1	74	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw	1
6	78859	34-3093	Wire Crimp Dial	1	75	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
7	76403	199-3005	Safety Guard	1	76	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
8	78535	200-3126	Baseplate	1	77	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
9	78536	250-3126	Feed Plate	1	78	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
10	75545	303-3014	Feed Finger	1	79	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw	2
11	78537	500-3126	Rear Guide Rail	1	80	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw	2
12	76464	1600A-3001	Adjustable Stripper	1	81	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
13	74803	1600B-3000	Adjustable Stripper Holder	1	82	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
14	74491	GS-375	Guard Spacer	2	83	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
15	71029	MX2A-S	Mounting Frame	1	84	63827	1.4_.50dp	Φ 1/4" x 1/2" Dowel Pin	2
16	71030	MX2B-S	Plunger Frame	1	85	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2
17	74343	MX3	Ram	1	86	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
18	74344	MX4-S	Cam (1 5/8" Up Stroke)	1					
19	74438	MX5-S	Cam Rack	1					
20	74346	MX6	Gear Arm	1					
21	74347	MX7	Cam Pin	1					
22	74350	MX8	Cam Roller	1					
23	74351	MX10-S	Rack Pad	2					
24	74352	MX11	Gib	2					
25	74356	MX12	Feed Finger Pivot Pin	1					
26	74360	MX13	Adjusting Bar	1					
27	74361	MX14-S	Feed Finger Arm	1					
28	74362	MX15-S	Feed Finger Guide	1					
29	74364	MX16	Retainer	1					
30	74371	MX18-S	Swing Arm	1					
31	74376	MX25	Stroke Adjustment Screw	1					
32	74840	MX28-1-S	Front Guide Rail	1					
33	74384	MX29-S	Slide Support	1					
34	74388	MX30-S	Support Anchor	1					
35	74390	MX32-S	Support Cover	1					
36	74407	MX33	Mounting Post	1					
37	74409	MX35	Insulation Dial	1					
38	74411	MX36	Dial Spacer	1					
39	74412	MX44	Locating Dowel	1					
40	74415	MX45-S	Feed Finger Spring	1					
41	74416	MX47-S	Cam (1 5/8" Down stroke)	1					
42	74417	MX48-S	Cam (1 1/8" Up Stroke)	1					
43	74419	MX50	Safety Pivot Pin	3					
44	74420	MX52	Pivot Pin	2					
45	74425	MX84-S	Brake Cam	1					
46	74426	MX85-S	Cam Pivot Pin	1					
47	74428	MX86-S	Brake Shoe	1					
48	75178	MX87-S	Lift Arm	1					
49	74430	MX88-S	Lever	1					
50	74614	MX90-S	Spring Bracket	1					
51	72310	MX104	Wave Disc Spring	1					
52	75083	Irving 3100-18	External Retaining Ring	2					
53	77322	LC-045E-10-M	Spring	2					
54	74611	LE-037CD-6	Extension Spring	1					
55	70739	McMaster-Carr #3126A53	Spring Plunger	2					
56	72519	McMaster-Carr #98029A043	#8 Hardened Washer	2					
57	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")	1					
58	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
59	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1					
60	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2					
61	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	7					
62	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw	2					
63	63210	8fw	#8 Flatwasher	1					
64	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1					
65	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	1					
66	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	5					
67	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	3					
68	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw	2					
69	63158	3.16_.50dp	Φ 3/16" x 1/2" Dowel Pin	4					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



### Assembly Drawing and Bill of Materials

Applicator Type:  
Terminal: M110-1  
B.O.M. #: 79089

### Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
  - (2) Use OEM replacement tooling only.
  - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DESCRIPTION	DATE	BY	CHKD	APP
C	ECR# 3344 SCJ	10/06/14			
B	Added Cam options SCJ	10/07/12			
A	ECR#12439				

DO NOT SCALE DRAWING		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:	
FRACTIONS	DECIMALS	ANGLES	
±.004	.01	±.5°	
	.005	±.01	
	.0005	±.005	

MATERIAL:	See Parts List
HEAT TREAT:	
FINISH:	
SCALE:	1:2
CAD FILE:	
CHECKED BY:	JT
DATE:	17Mar00
REV:	C