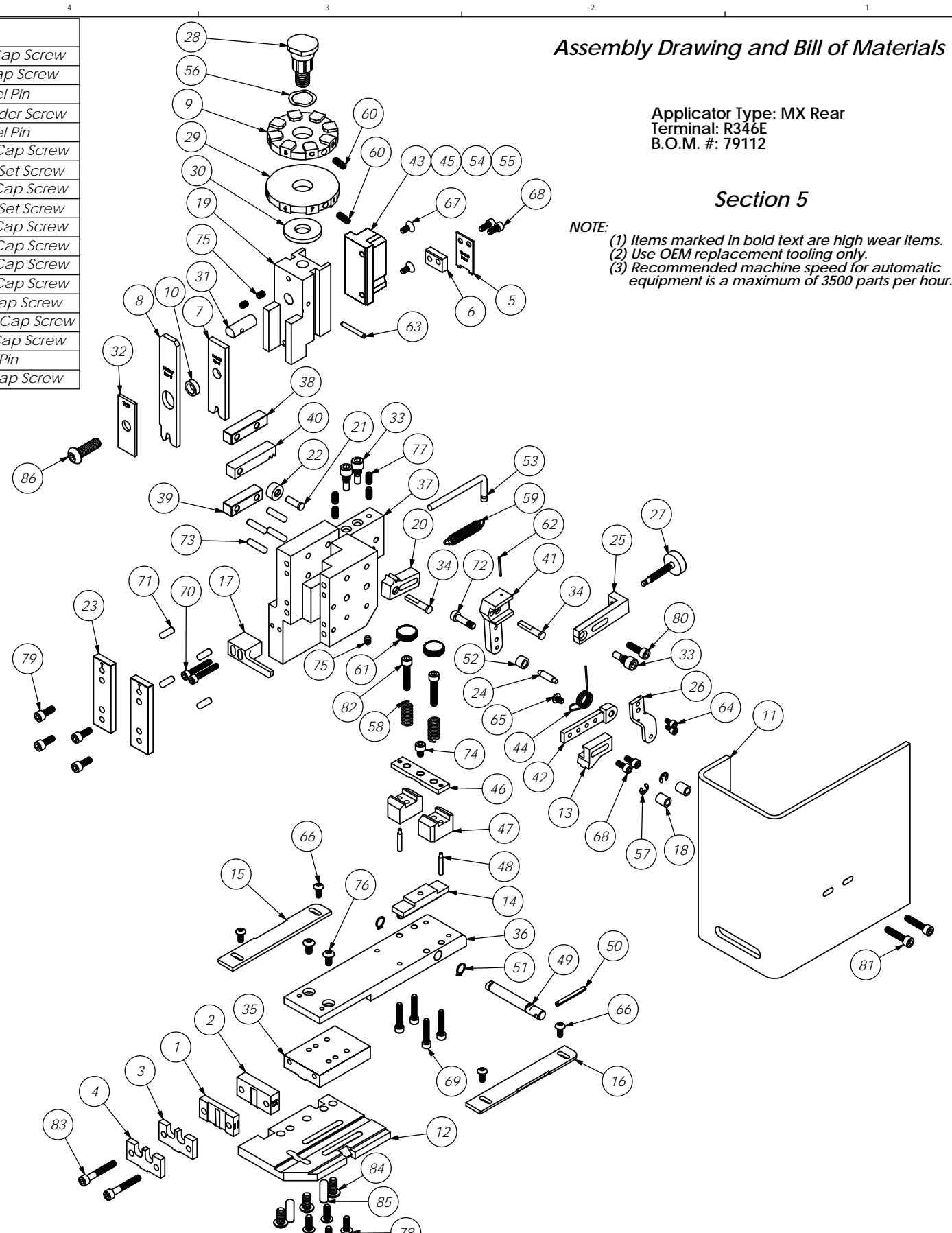


ITEM NO.	QTY.	Part Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part Code	PART NUMBER	DESCRIPTION
1	1	76643	8-3041	Rear Cut-off Die	69	4	63949	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw
2	1	71826	8A-3128	Front Cut-off Die	70	2	63213	8-32_1.00sh	#8-32 x 1" Socket Hd Cap Screw
3	1	72811	9-3073	Wire Anvil	71	4	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin
4	1	78300	9-3088	Wire Anvil	72	1	63194	3.16_10-32_.50 shs	3/16" x 1/2" x 10-32 Shoulder Screw
5	1	76638	12-3040	Cut-off Punch	73	4	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin
6	1	71127	12A-3128	Cut-off Punch Spacer	74	1	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw
7	1	72808	13-3073	Wire Rolling Tool	75	3	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
8	1	75561	14-3017	Insulation Rolling Tool	76	2	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
9	1	71786	34-3128	Wire Crimp Dial	77	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
10	1	74922	159S-3001	IRT Spacer	78	4	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
11	1	75285	199-3001	Guard	79	4	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
12	1	75507	200-3013	Baseplate	80	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
13	1	71825	303-3128	Feed Finger	81	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
14	1	71808	403-3128	Brake Shoe	82	2	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw
15	1	71130	500-3128	Right Guide Rail	83	2	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
16	1	71129	1000-3128	Left Guide Rail	84	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
17	1	75287	1600-3011	Stripper	85	2		1.4_.75dp	1/4" x 3/4" Dowel Pin
18	2	74491	GS-375	Guard Spacer	86	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
19	1	74343	MX3	Ram					
20	1	74346	MX6	Gear Arm					
21	1	74347	MX7	Cam Pin					
22	1	74350	MX8	Cam Roller					
23	2	74352	MX11	Gib					
24	1	74356	MX12	Feed Finger Pivot Pin					
25	1	74360	MX13	Adjusting Bar					
26	1	74364	MX16	Retainer					
27	1	74376	MX25	Stroke Adjustment Screw					
28	1	74407	MX33	Mounting Post					
29	1	74409	MX35	Insulation Dial					
30	1	77605	MX36-135	Spacer Washer					
31	1	74412	MX44	Locating Dowel					
32	1	74418	MX49	Tool Retainer					
33	3	74419	MX50	Safety Pivot Pin					
34	2	74420	MX52	Pivot Pin					
35	1	74908	MX54-R	Slide Support					
36	1	74816	MX55-R	Feed Plate					
37	1	74909	MX58-R	Frame					
38	1	74912	MX69-R	Upper Rack Pad					
39	1	74913	MX70-R	Lower Rack Pad					
40	1	74914	MX71-R	Cam Rack					
41	1	72285	MX72-R-1	Swing Arm					
42	1	72287	MX73-R-1	Feed Arm					
43	1	74915	MX75-R	Cam, 1 5/8" Downstroke					
44	1	72596	MX80-1-R	Feed Finger Spring					
45	1	74521	MX89-R	Cam, 1 1/8" Upstroke					
46	1	74820	MX91-R	Lifter Plate					
47	2	74821	MX92-R	Brake Support					
48	2	74822	MX93-R	Lifter					
49	1	74823	MX94-R	Brake Shaft					
50	1	74825	MX96-R	Brake Handle					
51	2	74827	MX97-R	Retaining Ring					
52	1	72286	MX99-R-1	Spacer					
53	1	74917	MX100-R	Spring Bracket					
54	1	76682	MX101-R	Cam, 1 5/8" Upstroke					
55	1	72204	MX102-R	Cam (K Press Down Stroke)					
56	1	72310	MX104	Wave Disc Spring					
57	2	75083	Irving 3100-18	External Retaining Ring					
58	2	75342	LC-045E-6-M	Brake Spring					
59	1	74611	LE-037CD-6	Extension Spring					
60	2	70739	McMaster-Carr #3126A53	Spring Plunger					
61	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
62	1	62294	1.16_.75rp	1/16" x 3/4" Roll Pin					
63	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin					
64	2	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
65	1	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw					
66	4	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw					
67	2	63508	8-32_.38fh	#8-32 x 3/8" Flat Hd Cap Screw					
68	4	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: MX Rear
Terminal: R346E
B.O.M. #: 79112

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL SPECIFICATION	CITY	STATE	COUNTRY
See Parts List						
<small>ETCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02886 (401) 467-2400</small>						
MX Rear Feed Applicator						
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/64 ±.01 ±.015 ±.001 ±.002</small>						
<small>SURFACE FINISH: ✓ ALL OVER</small>						
<small>THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETCO. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF ETCO ENGINEERED PRODUCTS.</small>						
A Added Cam options SCJ		10/08/13	USED ON:		R346E	
REVISION:		BY/DATE:	APPLICATION:		SCALE: None	
DATE: 11Feb04		DRAWN BY: JT		CHECKED BY:		REV: A