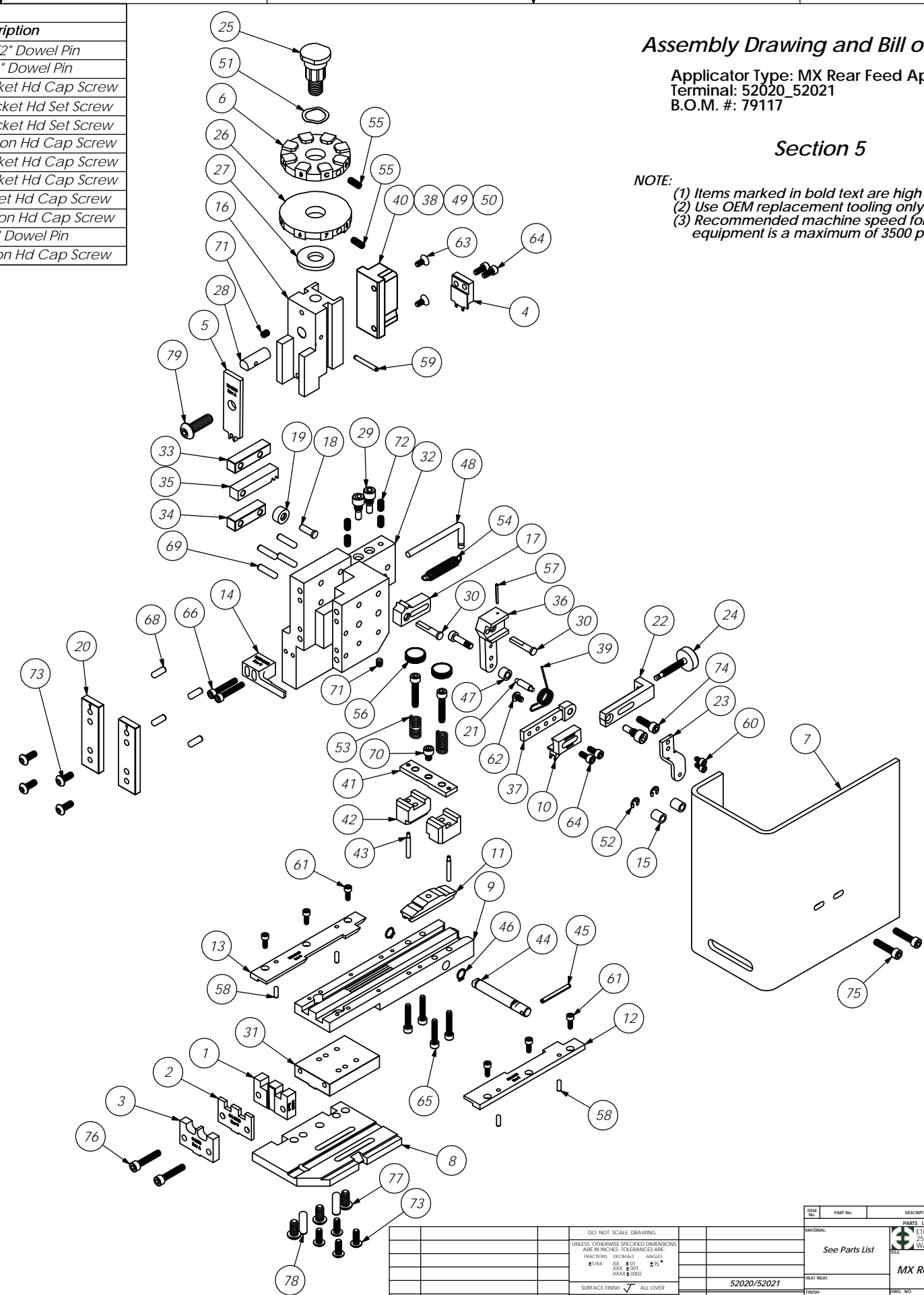


PARTS LIST					PARTS LIST				
Item	Part Code	QTY.	Part No./File Name	Description	Item	Part Code	QTY.	Part No./File Name	Description
1	60425	1	8-3133	Rear Cut-off Die	68	63158	4	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin
2	60429	1	8A-3133	Front Cut-off Die	69	63470	4	3.16_.75dp	3/16" x 3/4" Dowel Pin
3	60433	1	9-3133	Wire Anvil	70	63473	1	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw
4	60435	1	12-3133	Cut-off Punch	71	63054	3	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
5	60439	1	13-3133	Wire Rolling Tool	72	71626	4	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
6	64104	1	34-3133	Wire Crimp Dial	73	76501	8	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
7	75285	1	199-3001	Guard	74	70293	1	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
8	61211	1	200-3133	Baseplate	75	70925	2	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
9	60440	1	250-3133	Feed Plate	76	63155	4	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw
10	60442	1	303-3133	Feed Finger	77	63632	3	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
11	60445	1	403-3133	Brake Shoe	78		2	1.4_.75dp	1/4" x 3/4" Dowel Pin
12	60446	1	500-3133	Right Guide Rail	79	63055	1	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
13	60447	1	1000-3133	Left Guide Rail					
14	60451	1	1600-3133	Stripper					
15	74491	2	GS-375	Guard Spacer					
16	74343	1	MX3	Ram					
17	74346	1	MX6	Gear Arm					
18	74347	1	MX7	Cam Pin					
19	74350	1	MX8	Cam Roller					
20	74352	2	MX11	Gib					
21	74356	1	MX12	Feed Finger Pivot Pin					
22	74360	1	MX13	Adjusting Bar					
23	74364	1	MX16	Retainer					
24	74376	1	MX25	Stroke Adjustment Screw					
25	74407	1	MX33	Mounting Post					
26	74409	1	MX35	Insulation Dial					
27	74411	1	MX36	Dial Spacer					
28	74412	1	MX44	Locating Dowel					
29	74419	3	MX50	Safety Pivot Pin					
30	74420	2	MX52	Pivot Pin					
31	74908	1	MX54-R	Slide Support					
32	74909	1	MX58-R	Frame					
33	74912	1	MX69-R	Upper Rack Pad					
34	74913	1	MX70-R	Lower Rack Pad					
35	74914	1	MX71-R	Cam Rack					
36	72285	1	MX72-R-1	Swing Arm					
37	72287	1	MX73-R-1	Feed Arm					
38	74915	1	MX75-R	Cam, 1 5/8" Downstroke					
39	72596	1	MX80-1-R	Feed Finger Spring					
40	74521	1	MX89-R	Cam, 1 1/8" Upstroke					
41	74820	1	MX91-R	Lifter Plate					
42	60519	2	MX92-R-3133	Brake Support					
43	60520	2	MX93-R-3133	Lifter					
44	74833	1	MX94-R	Brake Shaft					
45	74825	1	MX96-R	Brake Handle					
46	74827	2	MX97-R	Retaining Ring					
47	72286	1	MX99-R-1	Spacer					
48	74917	1	MX100-R	Spring Bracket					
49	76682	1	MX101-R	Cam, 1 5/8" Upstroke					
50	72204	1	MX102-R	Cam (K Press Down Stroke)					
51	72310	1	MX104	Wave Disc Spring					
52	75083	2	Irving 3100-18	External Retaining Ring					
53	75342	2	LC-045E-6-M	Brake Spring					
54	74611	1	LE-037CD-6	Extension Spring					
55	70739	2	McMaster-Carr #3126A53	Spring Plunger					
56	73785	2	SPI 99-602-5	#10 Black Knurled Knob					
57	62294	1	1.16_.75rp	1/16" x 3/4" Roll Pin					
58	70555	4	1.8_.38dp	1/8" x 3/8" Dowel Pin					
59	62040	1	1.8_1.00rp	1/8" x 1" Roll Pin					
60	63207	2	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
61	63209	6	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw					
62	63212	1	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw					
63	63508	2	8-32_.38fh	#8-32 x 3/8" Flat Hd Cap Screw					
64	63161	4	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					
65	63949	4	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw					
66	63213	2	8-32_1.00sh	#8-32 x 1" Socket Hd Cap Screw					
67	63194	1	3.16_10-32_.50shs	3/16" x 1/2" x 10-32 Shoulder Screw					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: MX Rear Feed Applicator
Terminal: 52020_52021
B.O.M. #: 79117

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY. REQD.
See Parts List				
52020/52021				
HEAT TREAT				
FINISH				
52020_52021				
REV. -				
DATE: 11/12/2013				