

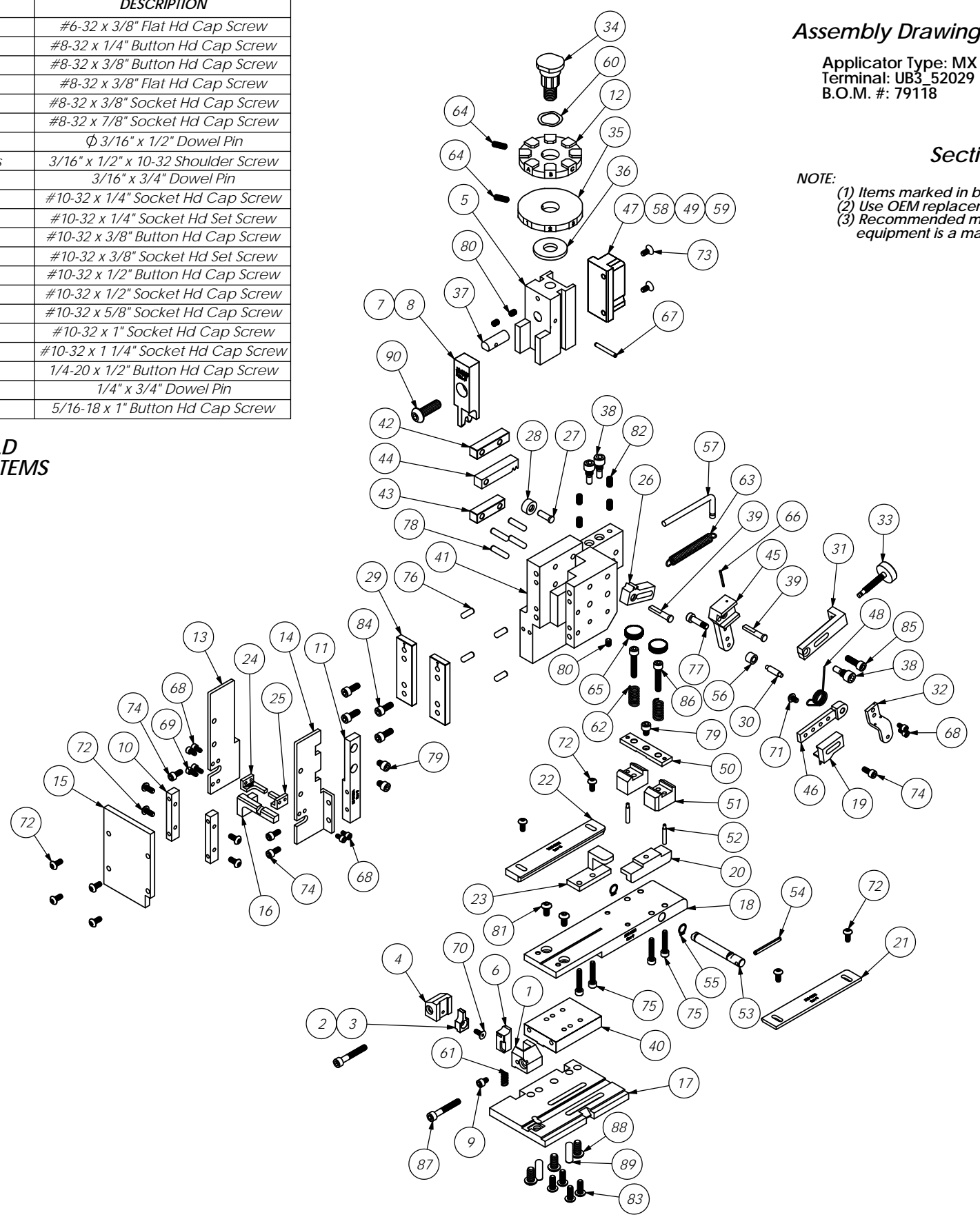
ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	1	72984	8-3080	Cut-off Die	70	1		6-32_.38fh	#6-32 x 3/8" Flat Hd Cap Screw
2	1	60311	9-3132	Anvil	71	1	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw
3	1	61370	9-3132-1	Anvil	72	12	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw
4	1	72991	9A-3080-2	Anvil	73	2	63508	8-32_.38fh	#8-32 x 3/8" Flat Hd Cap Screw
5	1	72992	11-3080	Plunger	74	4	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw
6	1	72987	12-3080	Cut-Off Pad	75	4	63949	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw
7	1	60308	13-3132	Wire Roll Tool	76	4	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin
8	1	61369	13-3132-1	Wire Roll Tool	77	1	63194	3.16_10-32_.50 shs	3/16" x 1/2" x 10-32 Shoulder Screw
9	1	60691	26-3088-1	Locking Screw	78	4	63470	3.16_.75dp	3/16" x 3/4" Dowel Pin
10	2	61321	26-3132	Mounting Block	79	3	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw
11	1	61322	26-3132A	Mounting Block (Right)	80	3	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
12	1	78845	34-3030	Wire Crimp Dial	81	2	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
13	1	60749	199-3132A	Guard Plate (Left)	82	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
14	1	61325	199-3132B	Guard Plate (Right)	83	4	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
15	1	60758	199-3132C	Guard	84	4	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
16	1	61449	199-3132D	Front Guard (Lower)	85	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
17	1	60714	200-3132	Baseplate	86	2	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw
18	1	61230	250-3132	Feed Plate	87	2	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
19	1	60671	303-3132	Feed Finger	88	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
20	1	60670	403-3132	Brake Shoe	89	2		1.4_.75dp	1/4" x 3/4" Dowel Pin
21	1	60378	500-3132	Right Guide Rail	90	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
22	1	60672	1000-3132	Left Guide Rail					
23	1	61380	1000-3132A	Guide					
24	1	60669	1600A-3132	Stripper					
25	1	61324	1600B-3132	Stripper					
26	1	74346	MX6	Gear Arm					
27	1	74347	MX7	Cam Pin					
28	1	74350	MX8	Cam Roller					
29	2	74352	MX11	Gib					
30	1	74356	MX12	Feed Finger Pivot Pin					
31	1	74360	MX13	Adjusting Bar					
32	1	74364	MX16	Retainer					
33	1	74376	MX25	Stroke Adjustment Screw					
34	1	74407	MX33	Mounting Post					
35	1	74409	MX35	Insulation Dial					
36	1	74411	MX36	Dial Spacer					
37	1	74412	MX44	Locating Dowel					
38	3	74419	MX50	Safety Pivot Pin					
39	2	74420	MX52	Pivot Pin					
40	1	74908	MX54-R	Slide Support					
41	1	74909	MX58-R	Frame					
42	1	74912	MX69-R	Upper Rack Pad					
43	1	74913	MX70-R	Lower Rack Pad					
44	1	74914	MX71-R	Cam Rack					
45	1	72285	MX72-R-1	Swing Arm					
46	1	72287	MX73-R-1	Feed Arm					
47	1	74915	MX75-R	Cam, 1 5/8" Downstroke					
48	1	72596	MX80-1-R	Feed Finger Spring					
49	1	74521	MX89-R	Cam, 1 1/8" Upstroke					
50	1	74820	MX91-R	Lifter Plate					
51	2	74821	MX92-R	Brake Support					
52	2	74822	MX93-R	Lifter					
53	1	74823	MX94-R	Brake Shaft					
54	1	74825	MX96-R	Brake Handle					
55	2	74827	MX97-R	Retaining Ring					
56	1	72286	MX99-R-1	Spacer					
57	1	74917	MX100-R	Spring Bracket					
58	1	76682	MX101-R	Cam, 1 5/8" Upstroke					
59	1	72204	MX102-R	Cam (K Press Down Stroke)					
60	1	72310	MX104	Wave Disc Spring					
61	1	74578	4-034-875	Spring					
62	2	75342	LC-045E-6-M	Brake Spring					
63	1	74611	LE-037CD-6	Extension Spring					
64	2	70739	McMaster-Carr #3126A53	Spring Plunger					
65	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
66	1	62294	1.16_.75rp	1/16" x 3/4" Roll Pin					
67	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin					
68	6	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
69	2		6-32_.31sh	#6-32 x 5/16" Socket Hd Cap Screw					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

Tooling Chart

UB3
ITEM# 2 9-3132, 60311
ITEM# 7 13-3132, 60308

52029
ITEM# 3 9-3132-1, 61370
ITEM# 8 13-3132-1, 61369



Assembly Drawing and Bill of Materials

Applicator Type: MX Rear
Terminal: UB3_52029
B.O.M. #: 79118

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	QTY.	Part Code	DESCRIPTION	MATERIAL SPECIFICATION	QTY. REQ'D
See Parts List					
UB3/52029					
FINISH: USED ON					
SCALE: 1:2.25					
DATE: 5/04					