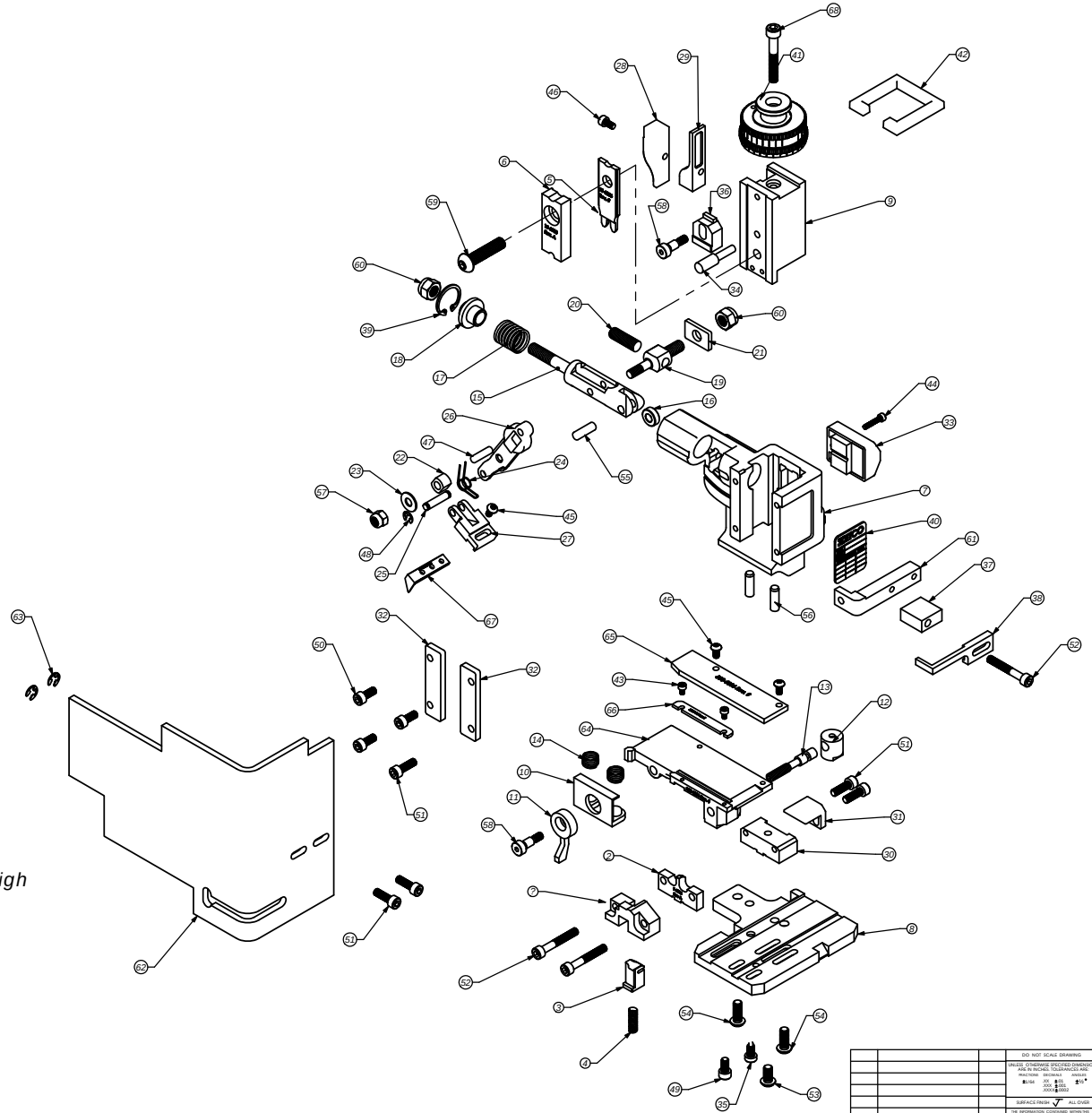
D75
BOM #79166

Parts List				
Item No.	**Part Code**	**Part No.**	**Description**	**QTY.**
1	***61745***	***8A-6000***	***Front Cut-off Pad Retainer***	***1***
2	***61749***	***9-6006***	***Anvil***	***1***
3	***61747***	***12A-6000***	***Cut-off Pad***	***1***
4	*60204*	*.032x.25x.75*	*Spring*	*1*
5	***61750***	***13-6006***	***Wire Rolling Tool***	***1***
6	*61748*	*15-6000*	*Cut-Off Pad Driver*	*1*
7	*61542*	*MM1-S*	*Frame*	*1*
8	*61543*	*MM2-S*	*Base Plate*	*1*
9	*61545*	*MM3-S*	*Plunger*	*1*
10	*61549*	*MM7-S*	*Brake*	*1*
11	*61550*	*MM8-S*	*Brake Lever*	*1*
12	*61551*	*MM9-S*	*Adjustment Screw Retainer*	*1*
13	*61552*	*MM10-S*	*Adjustment Screw*	*1*
14	*61553*	*MM11-S*	*Brake Spring*	*2*
15	*61554*	*MM12*	*Adjustable Feed Piston*	*1*
16	*61555*	*MM13*	*Cam Roller*	*1*
17	*61556*	*MM14*	*Piston Spring*	*1*
18	*61557*	*MM15*	*Spring Plate*	*1*
19	*61558*	*MM16*	*Feed Adjustment Block*	*1*
20	*61559*	*MM17*	*Feed Adjustment Screw*	*1*
21	*61560*	*MM18*	*Retainer*	*1*
22	*61561*	*MM19*	*Guide Block*	*1*
23	*61562*	*MM20*	*Feed Washer*	*1*
24	*61563*	*MM21*	*Feed Finger Spring*	*1*
25	*61564*	*MM22*	*Feed Finger Shaft*	*1*
26	*61565*	*MM23*	*Feed Arm*	*1*
27	*61566*	*MM24*	*Feed Finger Retainer*	*1*
28	*61573*	*MM31*	*Post-feed Cam*	*1*
29	*61574*	*MM32*	*Pre-Feed Cam*	*1*
30	*61581*	*MM37-S*	*Tool Block*	*1*
31	*61582*	*MM38-S*	*Backup Block*	*1*
32	*61583*	*MM39*	*Gib*	*2*
33	*61585*	*MM43*	*Counter Ass'y.*	*1*
34	*61586*	*MM44*	*Locator Pin*	*1*
35	*61588*	*MM47*	*Dog Screw*	*1*
36	*61590*	*MM48*	*IRT Adjustment Block*	*1*
37	*61592*	*MM50-S*	*Stripper Spacer*	*1*
38	*61593*	*MM51-S*	*Stripper*	*1*
39	*61595*	*MM56*	*Retaining Ring*	*1*
40	*61598*	*MM59*	*ID Plate*	*1*
41	*61596*	*MM57*	*Continuous Regulation Head Assembly*	*1*
42	*61597*	*MM58*	*Protection Spacer*	*1*
43		*M3x0.5_5.0sh*	*M3 x 5mm Socket Hd Cap Screw*	*2*
44		*M3x0.5_16.0sh*	*M3 x 0.5 x 16mm Socket Hd Cap Screw*	*1*
45		*M4x.7_8.0bh*	*M4 x .7 x 8mm Button Hd Cap Screw*	*3*
46		*M4x0.7_8.0sh*	*M4 x .7 x 8.0 Socket Hd Cap Screw*	*1*
47		*M5_18.0dp*	*M5 x 18mm Dowel Pin*	*1*
48		*M5_M3.9err*	*M5 External Retaining Ring*	*2*
49	*63521*	*M5x.8_10.0sh*	*M5 x .8 x 10mm Socket Hd Cap Screw*	*1*
50		*M5x.8_12.0sh*	*M5 x .8 x 12mm Socket Hd Cap Screw*	*3*
51		*M5x.8_16.0sh*	*M5 x .8 x 16mm Socket Hd Cap Screw*	*5*
52		*M5x.8_35.0sh*	*M5 x .08 x 35mm Socket Hd Cap Screw*	*3*
53		*M6x1.0_12.0bh*	*M6 x 1.0 x 12mm Button Hd Cap Screw*	*1*
54		*M6x1.0_16.0bh*	*M6 x 1.0 x 16mm Button Hd Cap Screw*	*2*
55		*M6_18dp*	*M6 x 18mm Dowel Pin*	*1*
56		*M6_20dp*	*M6 x 20mm Dowel Pin*	*2*
57		*M6_ln*	*M6 Lock Nut*	*1*
58		*M6_10shss*	*M6 x 10mm Socket Hd Shoulder Screw*	*2*
59	*62092*	*M8 x1.25 _35.0bh*	*M8 x 1.25 x 35mm Button Hd Cap Screw*	*1*
60		*M8_ln*	*M8 Lock Nut*	*2*
61	*61626*	*26-6000*	*Guard Bracket*	*1*
62	*76403*	*199-3005*	*Safety Guard*	*1*
63	*72069*	*McMaster Carr #98407A122*	*#10 E-Style Retaining Ring*	*2*
64	*61761*	*250-6006*	*Feed Plate*	*1*
65	*61763*	*500-6006*	*Rear Guide*	*1*
66	*61762*	*MM6-S-1*	*Front Guide*	*1*
67	*61664*	*303-6003*	*Feed Finger*	*1*
68		*M6x1.0_40.0sh*	*M6 x 1.0 x 40mm Socket Hd Cap Screw*	*1*

Note: Items marked in bold italic are high wear.



ITEM NO.	PART No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY. REQ'D							
PARTS LIST											
MATERIAL: See Parts List											
HEAT TREAT:											
FINISH:											
SCALE: 1:1	CAD FILE:										
DO NOT SCALE DRAWING											
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS XX ±.01 XXX ±.005 XXXX ±.0002 ANGLES ±1°											
SURFACE FINISH √ ALL OVER											
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LVL	REVISION	BY/DATE	QTY	USED ON	APPLICATION						
ETCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401)-467-2400											
TITLE: Side Feed											
MODEL NO.: D75											REV. D
DRAWN BY: CSG	DATE: 01Mar06	CHECKED BY:	DATE:								

6/25/2012