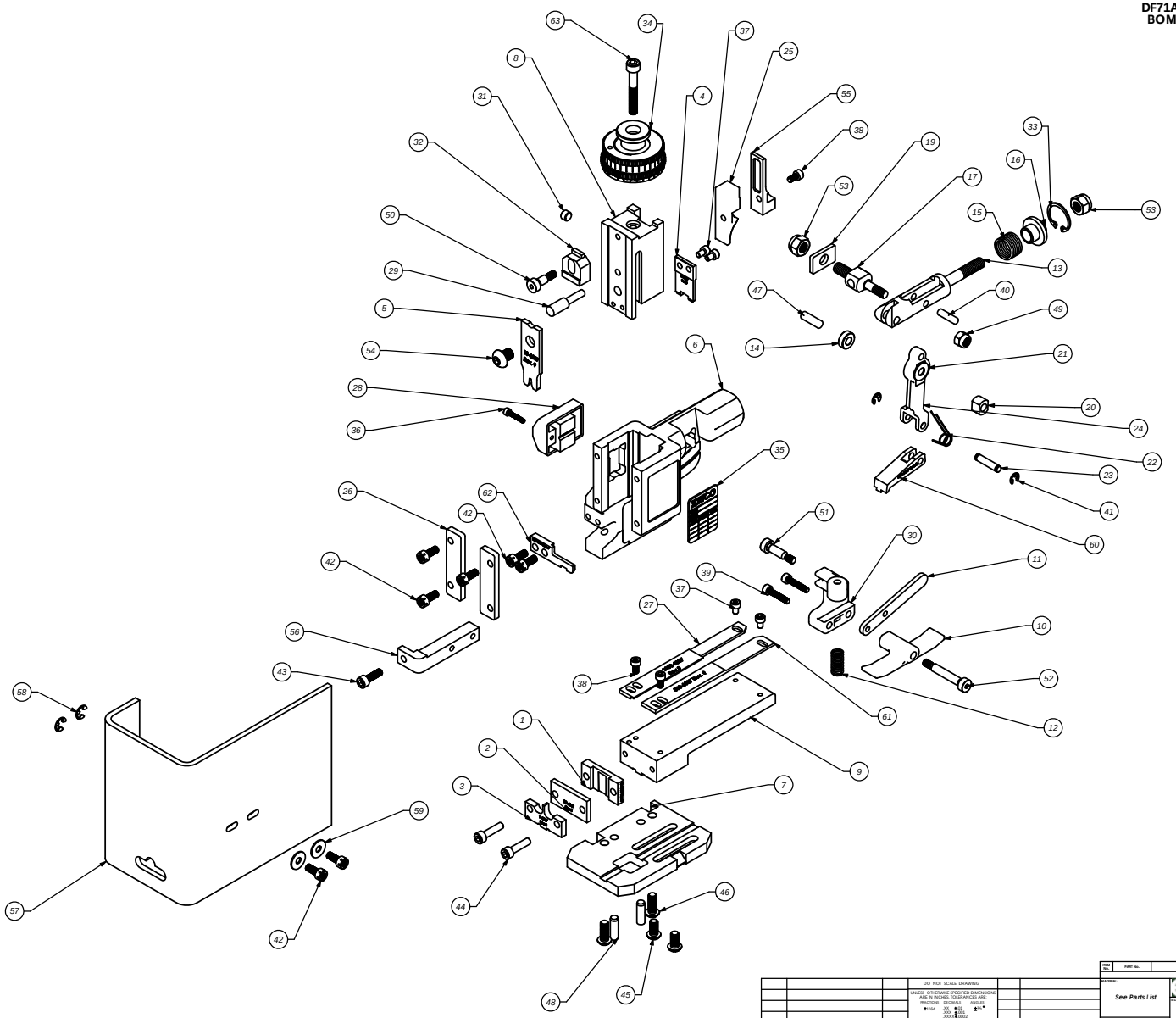
DF71Assembly
BOM #79168

Parts List				
Item No.	**Part Code**	**Part No.**	**Description**	**Default/QTY.**
1	***61754***	***8-6007***	***Rear Cut-Off Die***	***1***
2	***61753***	***8A-6007***	***Front Cut-Off Die***	***1***
3	***61752***	***9-6007***	***Anvil***	***1***
4	***61755***	***12-6007***	***Cut-off Punch***	***1***
5	***61751***	***13-6007***	***Wire Rolling Tool***	***1***
6	61600	MM1-R	Frame	1
7	61601	MM2-R	Base Plate	1
8	61602	MM3-R	Plunger	1
9	61603	MM4-R	Feed Plate	1
10	61604	MM7-R	Brake	1
11	61605	MM8-R	Brake Lever	1
12	61633	MM11-R	Brake Spring	1
13	61554	MM12	Adjustable Feed Piston	1
14	61555	MM13	Cam Roller	1
15	61556	MM14	Piston Spring	1
16	61557	MM15	Spring Plate	1
17	61558	MM16	Feed Adjustment Block	1
18	61559	MM17	Feed Adjustment Screw	1
19	61560	MM18	Retainer	1
20	61561	MM19	Guide Block	1
21	61562	MM20	Feed Washer	1
22	61563	MM21	Feed Finger Spring	1
23	61564	MM22	Feed Finger Shaft	1
24	61565	MM23	Feed Arm	1
25	61573	MM31	Post-feed Cam	1
26	61583	MM39	Gib	2
27	61756	1000-6007	Left Guide	1
28	61585	MM43	Counter Assy.	1
29	61586	MM44	Locator Pin	1
30	61609	MM45-R	Brake Arm	1
31	61587	MM46	Counter Button	1
32	61590	MM48	IRT Adjustment Block	1
33	61595	MM56	Retaining Ring	1
34	61596	MM57	Continuous Regulation Head Assembly	1
35	61598	MM59	ID Plate	1
36		M3x0.5_16.0sh	M3 x 0.5 x 16mm Socket Hd Cap Screw	1
37		M4 x 0.7 x 6sh	Socket Hd. Cap Screw	4
38		M4x0.7_8.0sh	M4 x .7 x 8.0 Socket Hd Cap Screw	3
39		M4x0.7_20.0sh	M4 x 20mm Socket Hd Cap Screw	2
40		M5_18.0dp	M5 x 18mm Dowel Pin	1
41		M5_M3.9err	M5 External Retaining Ring	2
42		M5-.8_12.0sh	M5 x .8 x 12mm Socket Hd Cap Screw	7
43		M5x.8_16.0sh	M5 x .8 x 16mm Socket Hd Cap Screw	1
44		M5 x 0.8 x 20sh	Socket Hd Cap Screw	2
45		M6x1.0_12.0bh	M6 x 1.0 x 12mm Button Hd Cap Screw	2
46		M6x1.0_16.0bh	M6 x 1.0 x 16mm Button Hd Cap Screw	2
47		M6_18dp	M6 x 18mm Dowel Pin	1
48		M6_20dp	M6 x 20mm Dowel Pin	2
49		M6_ln	M6 Lock Nut	1
50		M6_10shss	M6 x 10mm Socket Hd Shoulder Screw	1
51		M6_16shss	M6 x 16mm Socket Hd Shoulder Screw	1
52		M6_30shss	M6 x 30mm Socket Hd Shoulder Screw	1
53		M8_ln	M8 Lock Nut	2
54		M8 x 1.25 x 10bh	Button Hd. Cap Screw	1
55	61574	MM32	Pre-Feed Cam	1
56	61626	26-6000	Guard Bracket	1
57	61715	199-6001	Guard	1
58	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
59		10fw	#10 Flatwasher	2
60	61759	303-6007	Feed Finger	1
61	61760	500-6007	Right Guide	1
62	61758	1600-6007	Stripper	1
63		M6x1.0_40.0sh	M6 x 1.0 x 40mm Socket Hd Cap Screw	1

Note: Items marked in Bold Italic are high wear tooling.



ITEM NO.	PART No.	DESCRIPTION		MATERIAL SPECIFICATION	QTY REQ'D						
		PARTS LIST									
MATERIAL:											
See Parts List											
HEAT TREAT:											
FINISH:											
SCALE: 1:1	CAD FILE:										
DO NOT SCALE DRAWING											
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS XX ±.01 XXX ±.005 XXX.X ±.0020 ANGLES ±1°											
SURFACE FINISH √ ALL OVER											
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QTY	USED ON										
LVL	REVISION	BY/DATE	APPLICATION								

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DWG. NO. **DF71Assembly** REV. b

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6/25/2012