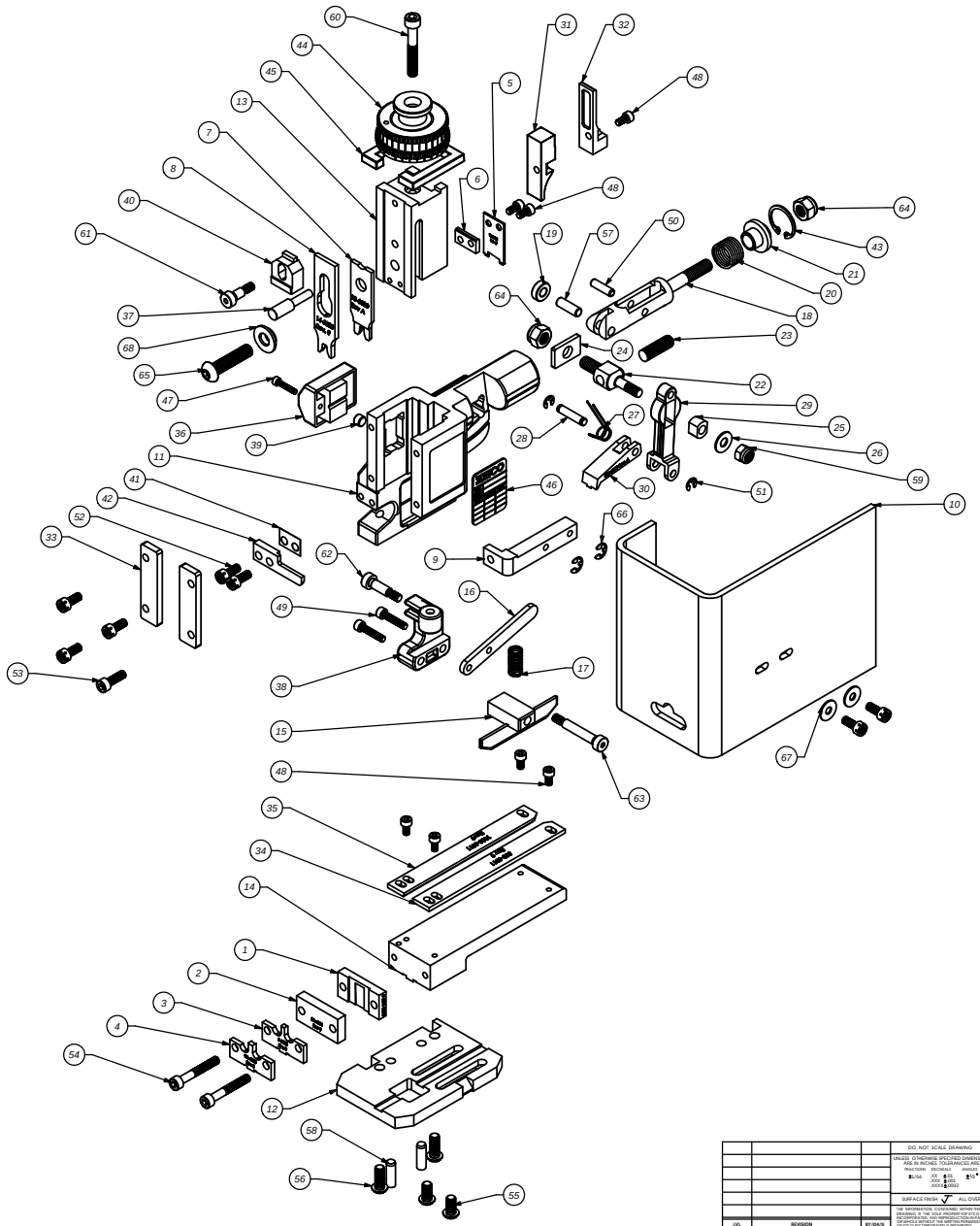
R24E
79234

Parts List				
Item No.	Part Code	Part No.	Description	Default/ QTY.
1	**61854**	**8-6011**	**Rear Cut-Off Die**	**1**
2	**61855**	**8A-6011**	**Front Cut-Off Die**	**1**
3	**62183**	**9-6020**	**Cond. Anvil**	**1**
4	**62182**	**9A-6020**	**Anvil**	**1**
5	**61858**	**12-6011**	**Cut-off Punch**	**1**
6	61861	12A-6011	Cut-off spacer	1
7	**62181**	**13-6020**	**Wire Rolling Tool**	**1**
8	**62180**	**14-6020**	**Insulation Rolling Tool**	**1**
9	61626	26-6000	Guard Bracket	1
10	61715	199-6001	Guard	1
11	61600	MM1-R	Frame	1
12	61601	MM2-R	Base Plate	1
13	61602	MM3-R	Plunger	1
14	61603	MM4-R	Feed Plate	1
15	61689	MM7-R-1	Blade Style Brake	1
16	61605	MM8-R	Brake Lever	1
17	61633	MM11-R	Brake Spring	1
18	61554	MM12	Adjustable Feed Piston	1
19	61555	MM13	Cam Roller	1
20	61556	MM14	Piston Spring	1
21	61557	MM15	Spring Plate	1
22	61558	MM16	Feed Adjustment Block	1
23	61559	MM17	Feed Adjustment Screw	1
24	61560	MM18	Retainer	1
25	61561	MM19	Guide Block	1
26	61562	MM20	Feed Washer	1
27	61563	MM21	Feed Finger Spring	1
28	61564	MM22	Feed Finger Shaft	1
29	61565	MM23	Feed Arm	1
30	61889	303-6011	Feed Finger	1
31	61573	MM31	Post-feed Cam	1
32	61574	MM32	Pre-Feed Cam	1
33	61583	MM39	Gib	2
34	61891	500-6011	Right Guide	1
35	61890	1000-6011	Left Guide	1
36	61585	MM43	Counter Ass'y.	1
37	61586	MM44	Locator Pin	1
38	61609	MM45-R	Brake Arm	1
39	61587	MM46	Counter Button	1
40	61590	MM48	IRT Adjustment Block	1
41	61610	MM50-R	Stripper Spacer	1
42	61611	MM51-R	Stripper	1
43	61595	MM56	Retaining Ring	1
44	61596	MM57	Continuous Regulation Head Assembly	1
45	61597	MM58	Protection Spacer	1
46	61598	MM59	ID Plate	1
47		M3x0.5_16.0sh	M3 x 0.5 x 16mm Socket Hd Cap Screw	1
48		M4x0.7_8.0sh	M4 x .7 x 8.0 Socket Hd Cap Screw	7
49		M4x0.7_20.0sh	M4 x 20mm Socket Hd Cap Screw	2
50		M5_18.0dp	M5 x 18mm Dowel Pin	1
51		M5_M3.9err	M5 External Retaining Ring	2
52		M5-.8_12.0sh	M5 x .8 x 12mm Socket Hd Cap Screw	7
53		M5x.8_16.0sh	M5 x .8 x 16mm Socket Hd Cap Screw	1
54		M5x.8_35.0sh	M5 x .08 x 35mm Socket Hd Cap Screw	2
55		M6x1.0_12.0bh	M6 x 1.0 x 12mm Button Hd Cap Screw	2
56		M6x1.0_16.0bh	M6 x 1.0 x 16mm Button Hd Cap Screw	2
57		M6_18dp	M6 x 18mm Dowel Pin	1
58		M6_20dp	M6 x 20mm Dowel Pin	2
59		M6_ln	M6 Lock Nut	1
60		M6x1.0_40.0sh	M6 x 1.0 x 40mm Socket Hd Cap Screw	1
61		M6_10shss	M6 x 10mm Socket Hd Shoulder Screw	1
62		M6_16shss	M6 x 16mm Socket Hd Shoulder Screw	1
63		M6_30shss	M6 x 30mm Socket Hd Shoulder Screw	1
64		M8_ln	M8 Lock Nut	2
65	62092	M8 x1.25 _35.0bh	M8 x 1.25 x 35mm Button Hd Cap Screw	1
66	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
67		10fw	#10 Flatwasher	2
68	61862	MM49-2	Tool Holder	1



Note:

1) Items marked in Bold text are high wear tooling.
2) Use OEM tooling only.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS XX. ±.01 XXX. ±.005 ANGULAR ±1° XXX. ±.0002

SURFACE FINISH √ ALL OVER

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPRIETARY OF ETCO ENGINEERED, AND REPRODUCTION IN ANY OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ETCO ENGINEERED IS PROHIBITED.

LVL	REVISION	BY/DATE

QTY | USED ON

APPLICATION

ITEM NO.	PART No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY. REQ'D
		PARTS LIST		

MATERIAL: See Parts List

HEAT TREAT:

FINISH:

SCALE: 1:8 | CAD FILE:

ETCO ENGINEERED PRODUCTS
25 BELLOWS STREET
WARWICK, RI 02888 (401)-467-2400

TITLE: Assembly Drawing

DWG. NO.: R24E | REV: D

CHECKED BY: | DATE: | DRAWN BY: CSG | DATE: 03Jan08

SHT 1 OF 1

6/25/2012