

Parts List				
Item No.	Part Code	Part No.	Description	QTY.
1	-	63033	Die	1
2	-	63035	Cut-off Punch	1
3	-	63036	Anvil (M213/220)	1
4	-	63037	Stripper/Wire Stop	1
5	-	63039	Wire Rolling Tool (M220/213)	1
6	-	63040	Ins. Rolling Tool (M220)	1
7	-	63041	Rear Guide	1
8	-	63042	Feed Finger	1
9	-	63043	Die Plate	1
10	-	63044	Wire Rolling Tool (M223)	1
11	-	63045	Ins. Rolling Tool (M223)	1
12	-	63046	Anvil (M223)	1
13	-	63047	Base Plate	1
14	63899	101	Casting	1
15	69859	169	Gib	2
16	73922	176	Guard	1
17	73952	231	Stripper Spring	2
18	76873	301-4	Shoulder Screw	1
19	66894	304-.500	Feed Finger Spacer	1
20	74393	305-Finished	Feed Finger Arm	1
21	74396	306	Feed Stop Arm	1
22	76721	307-7	Feed Finger Spring	1
23	74400	308-Finished	Feed Shaft	1
24	74402	310	Cam Return Spring	1
25	74403	311	Spring Pin	1
26	74404	312	Cam Taper Pin	1
27	74410	314L-2-Finished	Cam	1
28	74495	401-Finished	Brake Shaft	1
29	74496	402	Spring Retainer	1
30	77086	403-Finished	Brake Body	1
31	74673	404	Brake Cam	1
32	74674	405	Taper Pin	1
33	74675	406	Cotter Pin	1
34	74676	407	Brake Spring	1
35	63107	408-.830	Brake Spacer	1
36	75392	1000	Adjustable Front Guide	1
37	63106	1101-FS-1	Plunger	1
38	77918	1102-FS	Floating Shank	1
39	75710	1125-Finished	Cam Roller Bracket	1
40	75719	1142	Cam Roller Bearing	1
41	63465	1150	Plunger Adjustment Block	1
42	75728	1155	Plunger Adjustment Screw	1
43	75729	1156	Plunger Screw	1
44	76186	1800	Stock Chute	1
45	63506	McMaster-Carr #1095K11	1/8 NPT Grease Fitting	1
46	70555	1.8_.38dp	1/8" x 3/8" Dowel Pin	1
47	63507	1.8_.50dp	Ø 1/8" x 1/2" Dowel	2
48	62849	1.8_1.00dp	1/8" x 1" Dowel	2
49	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw	2
50	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	14
51	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw	4
52	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	3
53	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
54	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2
55	63511	1.4-20_.25ssf	1/4-20 x 1/4" Socket Hd Set Screw	2
56	63168	1.4-20_1.00sh	1/4-20 x 1" Socket Hd Cap Screw	2
57	62184	1.4-28_.50sh	1/4-28 x 1/2" Socket Hd Cap Screw	1
58	63512	1.4-28_jn	1/4-28 Jam Nut	1
59	63513	1.4-28_.75ss	1/4-28 x 3/4" Socket Set Screw	1
60	62185	5.16_.75shss	5/16 x 3/4" Shoulder Screw	1

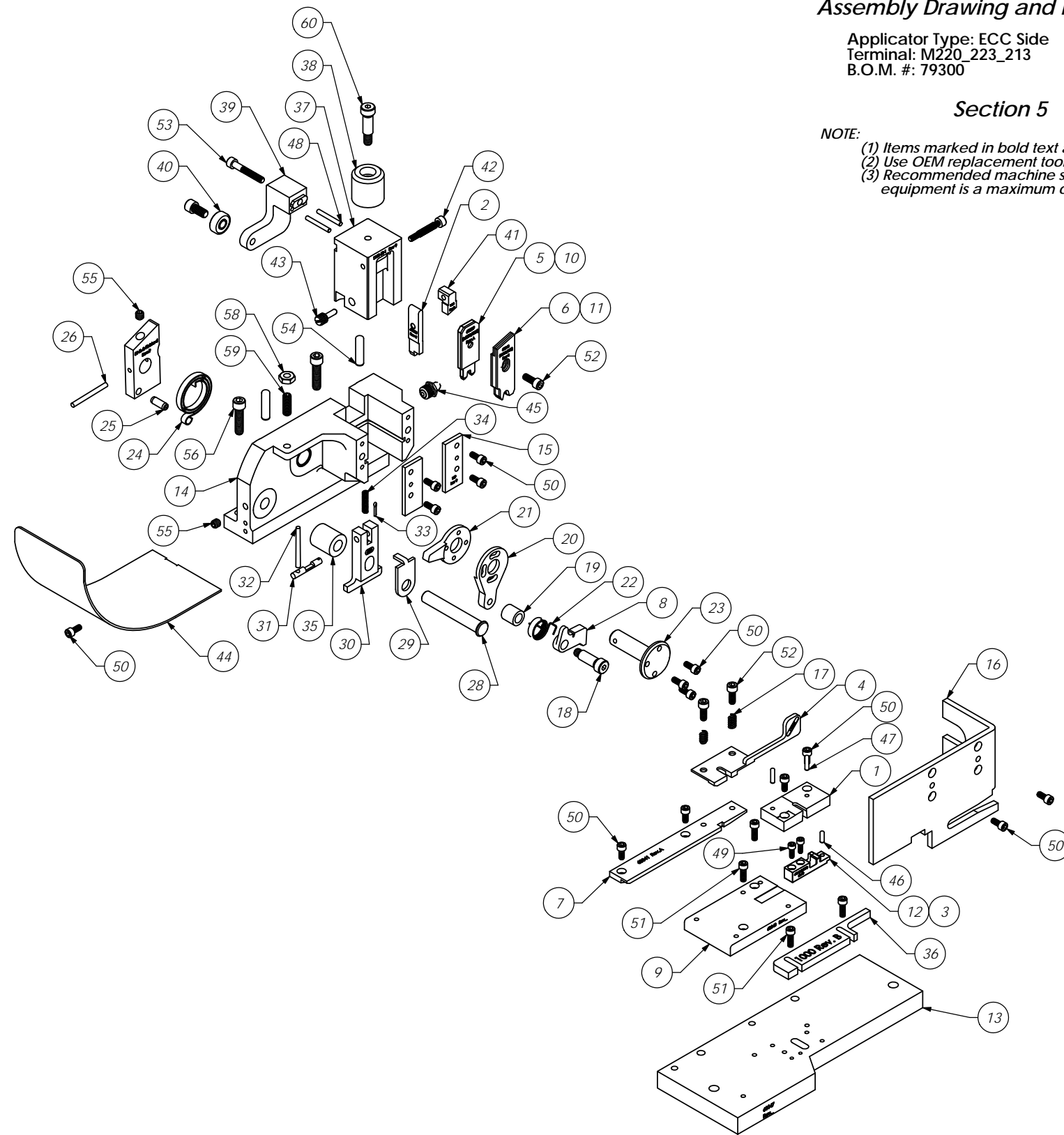
NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

Assembly Drawing and Bill of Materials

Applicator Type: ECC Side
Terminal: M220_223_213
B.O.M. #: 79300

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.



ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
DO NOT SCALE DRAWING					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE FRACTIONAL DECIMALS ANGLES					
1/64 .001 .015°					
SURFACE FINISH: ALL OVER					
M220/223/213					
ECC Side Feed Applicator					
M220_223_213					
11/5/2013					