

Parts List				
Item No.	Part Code	Part No.	Description	QTY.
1	60598	8-SQRA-M-O	Plunger Holder	1
2	<b>60851</b>	<b>9-SPRA-M-O</b>	<b>Anvil*</b>	<b>1</b>
3	<b>60274</b>	<b>9-SRA-M</b>	<b>Anvil*</b>	<b>1</b>
4	<b>60199</b>	<b>12-SPRA-M-O</b>	<b>Cut-off Punch*</b>	<b>1</b>
5	<b>63227</b>	<b>12-SRA-M-O-1</b>	<b>Cut-off Punch*(SRA1)</b>	<b>1</b>
6	<b>60838</b>	<b>12-SRA-M-O</b>	<b>Cut-off Punch*</b>	<b>1</b>
7	<b>60272</b>	<b>13-SRA-M</b>	<b>Wire Rolling Tool*(SRA)</b>	<b>1</b>
8	<b>63228</b>	<b>13-SRA-M-2</b>	<b>Wire Rolling Tool*(SPRA)</b>	<b>1</b>
9	60201	15-SPRA-M-O	Feed Set	1
10	60202	199-SRA-M-O	Guard	1
11	60203	199S-SRA-M	Guard Spacer	2
12	60200	346-SPRA-M-O	Plunger	1
13	60307	346-SRA-M	Plunger	1
14	63230	FG-SQRA-M-O-1	Front Guide(SRA1/SPRA)	1
15	60191	FP-SQRA-M-O	Feed Plate	1
16	74343	MX3	Ram	1
17	74346	MX6	Gear Arm	1
18	74347	MX7	Cam Pin	1
19	74350	MX8	Cam Roller	1
20	74352	MX11	Gib	2
21	74356	MX12	Feed Finger Pivot Pin	1
22	74360	MX13	Adjusting Bar	1
23	74364	MX16	Retainer	1
24	74376	MX25	Stroke Adjustment Screw	1
25	74407	MX33	Mounting Post	1
26	63229	MX34-SRA-M-1	Wire Crimp Dial	1
27	74409	MX35	Insulation Dial	1
28	74411	MX36	Dial Spacer	1
29	74412	MX44	Locating Dowel	1
30	74419	MX50	Safety Pivot Pin	3
31	74420	MX52	Pivot Pin	2
32	60190	MX54-SQRA-M-O	Slide Support	1
33	60863	MX58-R-O	Frame	1
34	60636	MX59-R-SQRA-O	Base Plate	1
35	74912	MX69-R	Upper Rack Pad	1
36	74913	MX70-R	Lower Rack Pad	1
37	74914	MX71-R	Cam Rack	1
38	60640	MX72-R-1-O	Swing Arm	1
39	72287	MX73-R-1	Feed Arm	1
40	60577	MX74-R-SQRA-O	Feed Finger(SPRA)	1
41	63232	MX74-R-SQRA-O-1	Feed Finger(SRA1)	1
42	60674	MX75-R-O	Cam (1 5/8" Downstroke)	1
43	60679	MX80-1-R-O	Feed Spring	1
44	74425	MX84-S	Brake Cam	1
45	74426	MX85-S	Cam Pivot Pin	1
46	60693	MX86-S-SRA-M	Brake Shoe	1
47	75915	MX87-1-S	Lift Arm	1
48	74430	MX88-S	Lever	1
49	60206	MX89-R-O	Cam (1 1/8" Upstroke)	1
50	72286	MX99-R-1	Spacer	1
51	74917	MX100-R	Spring Bracket	1
52	60570	MX101-R-O	Cam (1 5/8" Upstroke)	1
53	60207	MX102-R-O	Cam (K Press Downstroke)	1
54	72310	MX104	Wave Disc Spring	1
55	60194	RG-SQRA-M-O	Rear Guide	1
56	75342	LC-045E-6-M	Brake Spring	2
57	74611	LE-037CD-6	Extension Spring	1
58	70739	McMaster-Carr #3126A53	Spring Plunger	2
59	72519	McMaster Carr #98029A043	#8 Hardened Washer	1
60	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
61	73785	SPI 99-602-5	#10 Black Knurled Knob	2
62	60204	.032x.25x.75	Spring	2
63	62294	1.16_.75rp	1/16" x 3/4" Roll Pin	1
64	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
65	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	2
66	63208	6-32_.25ssf	#6-32 x 1/4" Socket Hd Set Screw	1
67	63210	8fw	#8 Flatwasher	1
68	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
69	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw	1
70	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	8
71		8-32_.31fh	#8-32 x 5/16" Flat Head Socket Screw	2
72	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin	4

**NOTE:**  
 (1) Items marked in bold text are high wear items.  
 (2) Use OEM replacement tooling only.

Parts List				
Item No.	Part Code	Part No.	Description	QTY.
73	63470	3.16_.75dp	3/16" x 3/4" Dowel Pin	4
74		3.16_.50shss	Ø3/16" x 1/2" Socket Hd Shoulder Screw	1
75		10-32_.38ssf	#10-32 x 3/8" Socket Hd Set Screw	4
76	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	3
77	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	10
78	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
79	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	6
80	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
84		1.4_.75dp	1/4" x 3/4" Dowel Pin	2
82	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1

