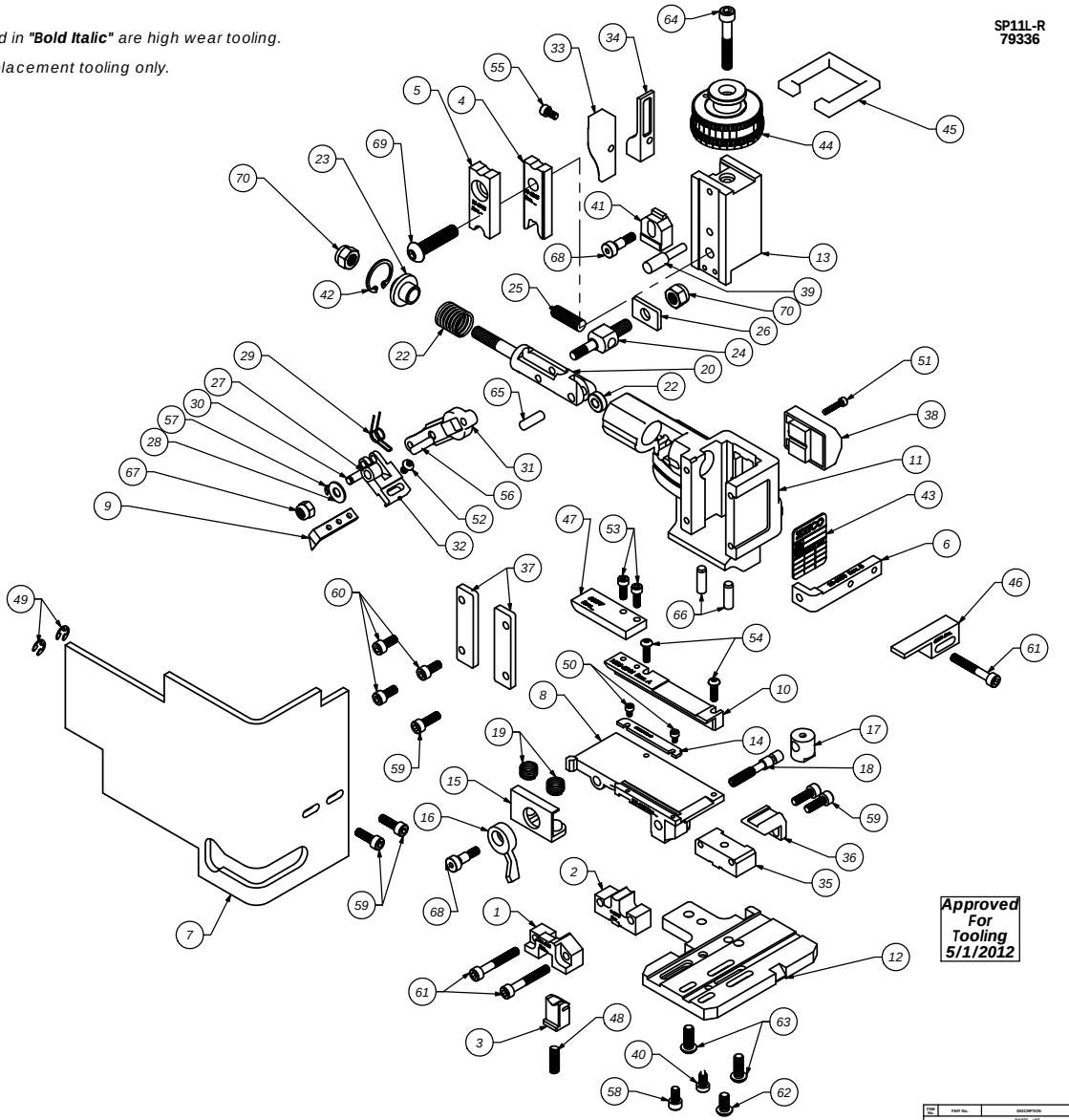
**Parts List**

| Item No. | Part Code | Part No. | Description | QTY. |
|---|---|---|---|---|
| 1 | 63545 | 8A-6045 | Front Cut-off Pad Retainer | 1 |
| **2** | **63547** | **9-6045** | **Anvil** | **1** |
| **3** | **63546** | **12A-6045** | **Cut-off Pad** | **1** |
| **4** | **63548** | **13-6045** | **Rolling Tool** | **1** |
| **5** | **63550** | **15-6045** | **Cut-Off Pad Driver** | **1** |
| 6 | 61626 | 26-6000 | Guard Bracket | 1 |
| 7 | 63583 | 199-6045 | Safety Guard | 1 |
| 8 | 63554 | 250-6045 | Feed Plate | 1 |
| 9 | 63557 | 303-6045 | Feed Finger | 1 |
| 10 | 63559 | 1000-6044 | Rear Guide | 1 |
| 11 | 61542 | MM1-S | Frame | 1 |
| 12 | 61543 | MM2-S | Base Plate | 1 |
| 13 | 61545 | MM3-S | Plunger | 1 |
| 14 | 61762 | MM6-S-1 | Front Guide | 1 |
| 15 | 61549 | MM7-S | Brake | 1 |
| 16 | 61550 | MM8-S | Brake Lever | 1 |
| 17 | 61551 | MM9-S | Adjustment Screw Retainer | 1 |
| 18 | 61552 | MM10-S | Adjustment Screw | 1 |
| 19 | 61553 | MM11-S | Brake Spring | 2 |
| 20 | 61554 | MM12 | Adjustable Feed Piston | 1 |
| 22 | 61555 | MM13 | Cam Roller | 1 |
| 22 | 61556 | MM14 | Piston Spring | 1 |
| 23 | 61557 | MM15 | Spring Plate | 1 |
| 24 | 61558 | MM16 | Feed Adjustment Block | 1 |
| 25 | 61559 | MM17 | Feed Adjustment Screw | 1 |
| 26 | 61560 | MM18 | Retainer | 1 |
| 27 | 61561 | MM19 | Guide Block | 1 |
| 28 | 61562 | MM20 | Feed Washer | 1 |
| 29 | 61563 | MM21 | Feed Finger Spring | 1 |
| 30 | 61564 | MM22 | Feed Finger Shaft | 1 |
| 31 | 61565 | MM23 | Feed Arm | 1 |
| 32 | 61566 | MM24 | Feed Finger Retainer | 1 |
| 33 | 61573 | MM31 | Post-feed Cam | 1 |
| 34 | 61574 | MM32 | Pre-Feed Cam | 1 |
| 35 | 61581 | MM37-S | Tool Block | 1 |
| 36 | 63575 | MM38-S-2 | Backup Block | 1 |
| 37 | 61583 | MM39 | Gib | 2 |
| 38 | 61585 | MM43 | Counter Ass'y. | 1 |
| 39 | 61586 | MM44 | Locator Pin | 1 |
| 40 | 61588 | MM47 | Dog Screw | 1 |
| 41 | 61590 | MM48 | IRT Adjustment Block | 1 |
| 42 | 61595 | MM56 | Retaining Ring | 1 |
| 43 | 61598 | MM59 | ID Plate | 1 |
| 44 | 61596 | MM57 | Continuous Regulation Head Assembly | 1 |
| 45 | 61597 | MM58 | Protection Spacer | 1 |
| 46 | 63576 | 63576 | Stripper | 1 |
| 47 | 63577 | 63577 | Stock Chute | 1 |
| 48 | 60601 | LC-032C-8 | Spring | 1 |
| 49 | 72069 | McMaster Carr #98407A122 | #10 E-Style Retaining Ring | 2 |
| 50 | | M3x0.5_5.0sh | M3 x 5mm Socket Hd Cap Screw | 2 |
| 51 | | M3x0.5_16.0sh | M3 x 0.5 x 16mm Socket Hd Cap Screw | 1 |
| 52 | | M4x.7_8.0bh | M4 x .7 x 8mm Button Hd Cap Screw | 1 |
| 53 | | M4x0.7_12.0sh | M4 x 12mm Socket Hd Cap Screw | 2 |
| 54 | | M4x.7_14.0bh | M4 x .7 x 10mm Button Hd Cap Screw | 2 |
| 55 | | M4x0.7_8.0sh | M4 x .7 x 8.0 Socket Hd Cap Screw | 1 |
| 56 | | M5_18.0dp | M5 x 18mm Dowel Pin | 1 |
| 57 | | M5_M3.9err | M5 External Retaining Ring | 2 |
| 58 | 63521 | M5x.8_10.0sh | M5 x .8 x 10mm Socket Hd Cap Screw | 1 |
| 59 | | M5x.8_16.0sh | M5 x .8 x 16mm Socket Hd Cap Screw | 5 |
| 60 | | M5x.8_12.0sh | M5 x .8 x 12mm Socket Hd Cap Screw | 3 |
| 61 | | M5x.8_25.0sh | M5 x .08 x 25mm Socket Hd Cap Screw | 3 |
| 62 | | M6x1.0_12.0bh | M6 x 1.0 x 12mm Button Hd Cap Screw | 1 |
| 63 | | M6x1.0_16.0bh | M6 x 1.0 x 16mm Button Hd Cap Screw | 2 |
| 64 | | M6x1.0_40.0sh | M6 x 1.0 x 40mm Socket Hd Cap Screw | 1 |
| 65 | | M6_18dp | M6 x 18mm Dowel Pin | 1 |
| 66 | | M6_20dp | M6 x 20mm Dowel Pin | 2 |
| 67 | | M6_ln | M6 Lock Nut | 1 |
| 68 | | M6_10shss | M6 x 10mm Socket Hd Shoulder Screw | 2 |
| 69 | 62092 | M8 x1.25 _35.0bh | M8 x 1.25 x 35mm Button Hd Cap Screw | 1 |
| 70 | | M8_ln | M8 Lock Nut | 2 |

*Note:*
*1) Items marked in* ***"Bold Italic"*** *are high wear tooling.*

*2) Use OEM replacement tooling only.*

**SP11L-R**
**79336**




***Approved For Tooling 5/1/2012***

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| | | | DO NOT SCALE DRAWING | | | | |
| | | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS .XX ±.01 .XXX ±.001 .XXXX ±.0002 ANGLES ±1/2° | | | | |
| | | | SURFACE FINISH √ ALL OVER | 1 | SP11 | | |
| | | | THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPRIETARY PROPERTY OF ECO ENGINEERED PRODUCTS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ECO IS PROHIBITED. | QTY | USED ON | | |
| LVL | REVISION | BY/DATE | | | APPLICATION | | |

| ITEM No. | PART No. | DESCRIPTION | MATERIAL SPECIFICATION | QTY PER |
|---|---|---|---|---|
| | | PARTS LIST | | |

MATERIAL: See Parts List

HEAT TREAT:

FINISH:

ECO ENGINEERED PRODUCTS
25 BELLOWS STREET
WARWICK RI 02888 (401) 467-2400

Side Feed

SP11L-R

SCALE: 1:1 | CAD FILE: | CHECKED BY: | DATE: | DRAWN BY: CSG | DATE: 10Apr12 | SIZE: D | REV: -

2/11/2013