Parts List

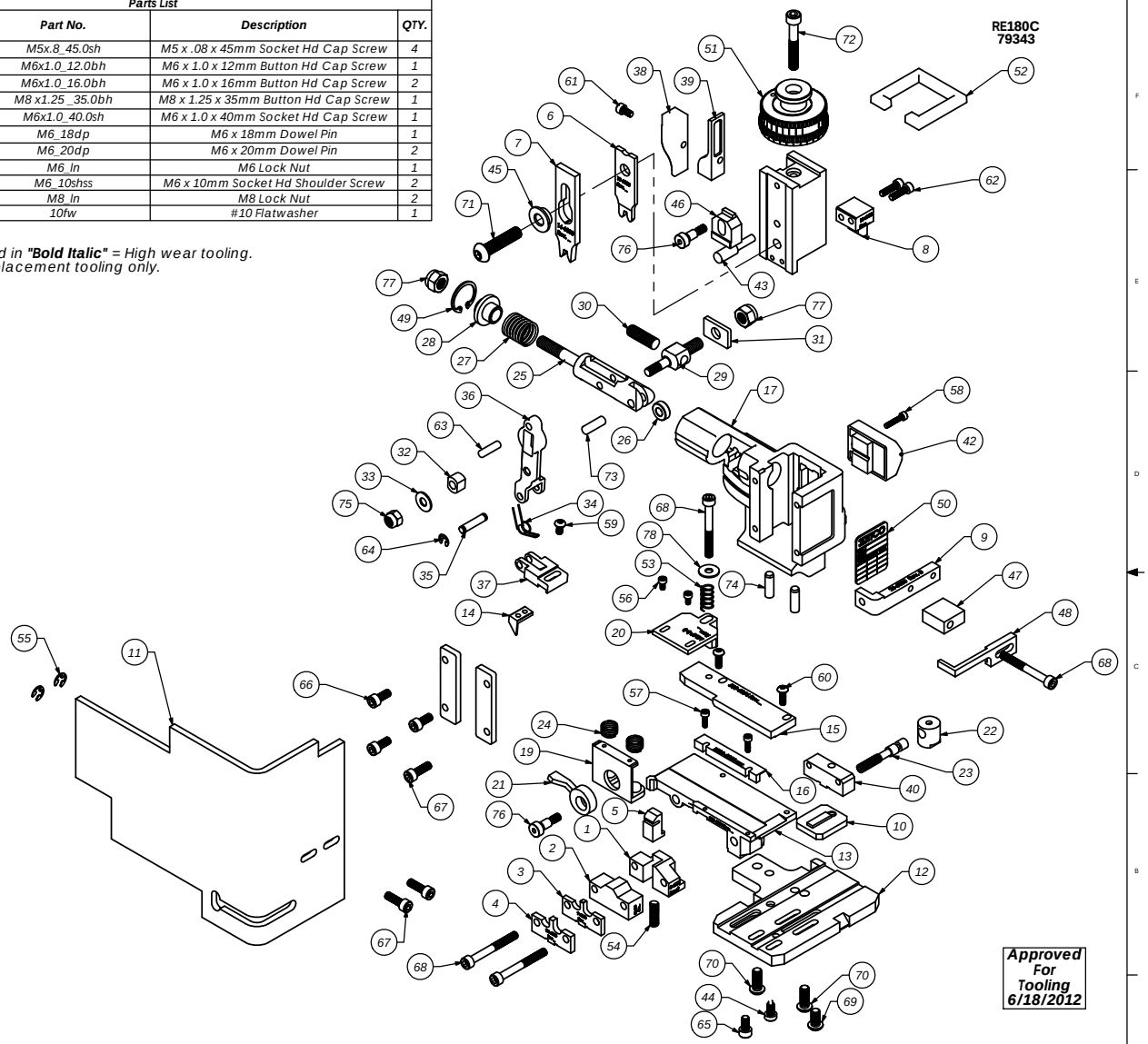
Item No.	Part Code	Part No.	Description	QTY.
1	***61846***	***8-6012***	***Rear Cut-Off Die***	***1***
2	***63599***	***8A-6050***	***Cut-Off Die***	***1***
3	***63598***	***9-6050***	***Conductor Anvil***	***1***
4	***63600***	***9A-6050***	***Insulation Anvil***	***1***
5	***61847***	***12-6012***	***Rear Cut-Off Pad***	***1***
6	***63603***	***13-6050***	***Wire Rolling Tool***	***1***
7	***63601***	***14-6050***	***Insulation Rolling Tool***	***1***
8	63627	15-6050	Punch Driver	1
9	61626	26-6000	Guard Bracket	1
10	61894	26-6012	Spring Retainer	1
11	76403	199-3005	Safety Guard	1
12	63608	200-6050	Base Plate	1
13	63698	250-6054	Feed Plate	1
14	63607	303-6050	Feed Finger	1
15	63699	500-6054	Rear Guide	1
16	63625	1000-6050	Front Guide	1
17	61542	MM1-S	Frame	1
18	61545	MM3-S	Plunger	1
19	61736	MM7-S-1	Brake	1
20	63460	MM7-S-8	Brake Shoe	1
21	61550	MM8-S	Brake Lever	1
22	61551	MM9-S	Adjustment Screw Retainer	1
23	61552	MM10-S	Adjustment Screw	1
24	61553	MM11-S	Brake Spring	2
25	61554	MM12	Adjustable Feed Piston	1
26	61555	MM13	Cam Roller	1
27	61556	MM14	Piston Spring	1
28	61557	MM15	Spring Plate	1
29	61558	MM16	Feed Adjustment Block	1
30	61559	MM17	Feed Adjustment Screw	1
31	61560	MM18	Retainer	1
32	61561	MM19	Guide Block	1
33	61562	MM20	Feed Washer	1
34	61563	MM21	Feed Finger Spring	1
35	61564	MM22	Feed Finger Shaft	1
36	61565	MM23	Feed Arm	1
37	61566	MM24	Feed Finger Retainer	1
38	61573	MM31	Post-feed Cam	1
39	61574	MM32	Pre-Feed Cam	1
40	63626	MM37-S-2	Tool Block	1
41	61583	MM39	Gib	2
42	61585	MM43	Counter Ass'y.	1
43	61586	MM44	Locator Pin	1
44	61588	MM47	Dog Screw	1
45	61591	MM49	Tool Holder	1
46	61590	MM48	IRT Adjustment Block	1
47	61592	MM50-S	Stripper Spacer	1
48	61593	MM51-S	Stripper	1
49	61595	MM56	Retaining Ring	1
50	61598	MM59	ID Plate	1
51	61596	MM57	Continuous Regulation Head Assembly	1
52	61597	MM58	Protection Spacer	1
53	61897	LC-040-E6	Brake Spring	1
54	60204	.032x.25x.75	Spring	1
55	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
56		M3x0.5_6.0sh	M3 x 0.5 x 6mm Socket Hd Cap Screw	2
57		M3x0.5_10.0sh	M3 x 0.5 x 10mm Socket Hd Cap Screw	2
58		M3x0.5_16.0sh	M3 x 0.5 x 16mm Socket Hd Cap Screw	1
59		M4x.7_8.0bh	M4 x .7 x 8mm Button Hd Cap Screw	1
60		M4x.7_12.0bh	M4 x .7 x 10mm Button Hd Cap Screw	2
61		M4x0.7_8.0sh	M4 x .7 x 8.0 Socket Hd Cap Screw	1
62		M4x0.7_15.0sh	M4 x 15mm Socket Hd Cap Screw	2
63		M5_18.0dp	M5 x 18mm Dowel Pin	1
64		M5_M3.9err	M5 External Retaining Ring	2
65	63521	M5x.8_10.0sh	M5 x .8 x 10mm Socket Hd Cap Screw	1
66		M5x.8_12.0sh	M5 x .8 x 12mm Socket Hd Cap Screw	3
67		M5x.8_16.0sh	M5 x .8 x 16mm Socket Hd Cap Screw	3

Parts List

Item No.	Part Code	Part No.	Description	QTY.
68	63628	M5x.8_45.0sh	M5 x .08 x 45mm Socket Hd Cap Screw	4
69		M6x1.0_12.0bh	M6 x 1.0 x 12mm Button Hd Cap Screw	1
70		M6x1.0_16.0bh	M6 x 1.0 x 16mm Button Hd Cap Screw	2
71	62092	M8 x1.25 _35.0bh	M8 x 1.25 x 35mm Button Hd Cap Screw	1
72		M6x1.0_40.0sh	M6 x 1.0 x 40mm Socket Hd Cap Screw	1
73		M6_18dp	M6 x 18mm Dowel Pin	1
74		M6_20dp	M6 x 20mm Dowel Pin	2
75		M6_ln	M6 Lock Nut	1
76		M6_10shss	M6 x 10mm Socket Hd Shoulder Screw	2
77		M8_ln	M8 Lock Nut	2
78	63753	10fw	#10 Flatwasher	1

Note:
*1) Items marked in **"Bold Italic"** = High wear tooling.*
2) Use OEM replacement tooling only.

RE180C
79343



Approved For Tooling 6/18/2012

				DO NOT SCALE DRAWING					
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS XX ±.01 XXX ±.005 ANGLES ±1°					
				SURFACE FINISH √ ALL OVER					
				THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPRIETARY OF ETCO ENGINEERED PRODUCTS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ETCO ENGINEERED PRODUCTS IS PROHIBITED.	QTY	USED ON			
LVL	REVISION	BY/DATE				APPLICATION			

ITEM NO.	PART No.	DESCRIPTION	MATERIAL SPECIFICATION	REV. NOTE	
		PARTS LIST			
MATERIAL:	See Parts List	ETCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401)-467-2400			
HEAT TREAT:		TITLE:	Side Feed		
FINISH:		DWG. NO.	RE180C	REV.	
SCALE: 1:1	CAD FILE:	CHECKED BY:	DATE:	DRAWN BY: JT	DATE: 15Sep05

1/3/2013