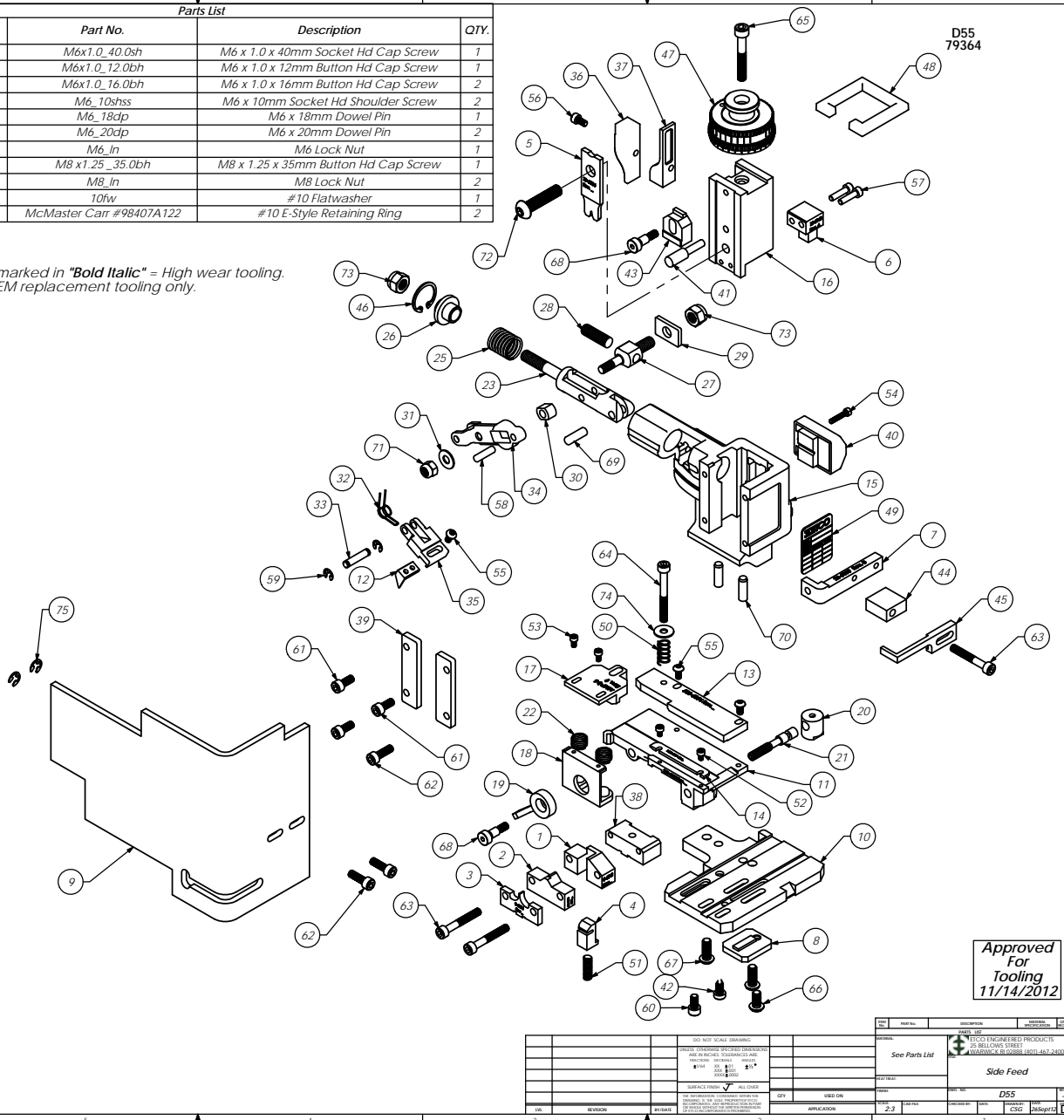


Parts List					Parts List				
Item No.	Part Code	Part No.	Description	QTY.	Item No.	Part Code	Part No.	Description	QTY.
1	63480	8-6042	Rear Cut-Off Die	1	65		M6x1.0_40.0sh	M6 x 1.0 x 40mm Socket Hd Cap Screw	1
2	63689	8A-6054	Cut-Off Die	1	66		M6x1.0_12.0bh	M6 x 1.0 x 12mm Button Hd Cap Screw	1
3	63690	9-6054	Anvil	1	67		M6x1.0_16.0bh	M6 x 1.0 x 16mm Button Hd Cap Screw	2
4	61847	12-6012	Rear Cut-Off Pad	1	68		M6_10shss	M6 x 10mm Socket Hd Shoulder Screw	2
5	63691	13-6054	Wire Rolling Tool	1	69		M6_18dcp	M6 x 18mm Dowel Pin	7
6	63450	15-6042	Punch Driver	1	70		M6_20dcp	M6 x 20mm Dowel Pin	2
7	61626	26-6000	Guard Bracket	1	71		M6_In	M6 Lock Nut	1
8	61894	26-6012	Spring Retainer	1	72	62092	M8 x 1.25_35.0bh	M8 x 1.25 x 35mm Button Hd Cap Screw	1
9	76403	199-3005	Safety Guard	1	73		M8_In	M8 Lock Nut	2
10	63608	200-6050	Base Plate	1	74	63753	10fw	#10 Flatwasher	1
11	63698	250-6054	Feed Plate	1	75	72069	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
12	63607	303-6050	Feed Finger	1					
13	63699	500-6054	Rear Guide	1					
14	63713	1000-6054	Front Guide	1					
15	61542	MM1-S	Frame	1					
16	61545	MM3-S	Plunger	1					
17	62938	MM7-S-6	Brake Shoe	1					
18	61736	MM7-S-1	Brake	1					
19	61550	MM8-S	Brake Lever	1					
20	61551	MM9-S	Adjustment Screw Retainer	1					
21	61552	MM10-S	Adjustment Screw	1					
22	61553	MM11-S	Brake Spring	2					
23	61554	MM12	Adjustable Feed Piston	1					
24	61555	MM13	Cam Roller	1					
25	61556	MM14	Piston Spring	1					
26	61557	MM15	Spring Plate	1					
27	61558	MM16	Feed Adjustment Block	1					
28	61559	MM17	Feed Adjustment Screw	1					
29	61560	MM18	Retainer	1					
30	61561	MM19	Guide Block	1					
31	61562	MM20	Feed Washer	1					
32	61563	MM21	Feed Finger Spring	1					
33	61564	MM22	Feed Finger Shaft	1					
34	61565	MM23	Feed Arm	1					
35	61566	MM24	Feed Finger Retainer	1					
36	61573	MM31	Post-feed Cam	1					
37	61574	MM32	Pre-Feed Cam	1					
38	61581	MM37-S	Tool Block	1					
39	61583	MM39	Gib	2					
40	61585	MM43	Counter Assy.	1					
41	61586	MM44	Locator Pin	1					
42	61588	MM47	Dog Screw	1					
43	61590	MM48	IRT Adjustment Block	1					
44	61592	MM50-S	Stripper Spacer	1					
45	61593	MM51-S	Stripper	1					
46	61595	MM56	Retaining Ring	1					
47	61596	MM57	Continuous Regulation Head Assembly	1					
48	61597	MM58	Protection Spacer	1					
49	61598	MM59	ID Plate	1					
50	61897	LC-040E-6M	Brake Spring	1					
51	60601	LC-032C-8	Spring	1					
52		M3x0.5_5.0sh	M3 x 5mm Socket Hd Cap Screw	2					
53		M3x0.5_6.0sh	M3 x 0.5 x 6mm Socket Hd Cap Screw	2					
54		M3x0.5_16.0sh	M3 x 0.5 x 16mm Socket Hd Cap Screw	1					
55		M4x.7_8.0bh	M4 x .7 x 8mm Button Hd Cap Screw	3					
56		M4x0.7_8.0sh	M4 x 0.7 x 8.0 Socket Hd Cap Screw	1					
57		M4x0.7_16.0sh	M4 x 0.7 x 16 Socket Hd. Cap Screw	2					
58		M5_18.0dcp	M5 x 18mm Dowel Pin	1					
59		M5_M3_9err	M5 External Retaining Ring	2					
60	63521	M5x.8_10.0sh	M5 x .8 x 10mm Socket Hd Cap Screw	1					
61		M5x.8_12.0sh	M5 x .8 x 12mm Socket Hd Cap Screw	3					
62		M5x.8_16.0sh	M5 x .8 x 16mm Socket Hd Cap Screw	3					
63		M5x.8_35.0sh	M5 x .08 x 35mm Socket Hd Cap Screw	3					
64	63628	M5x.8_45.0sh	M5 x .08 x 45mm Socket Hd Cap Screw	1					

Note:
 1) Items marked in "**Bold Italic**" = High wear tooling.
 2) Use OEM replacement tooling only.



DATE:	REVISED:	APPROVED:	BY:
See Parts List		Side Feed	
D55		CSG	