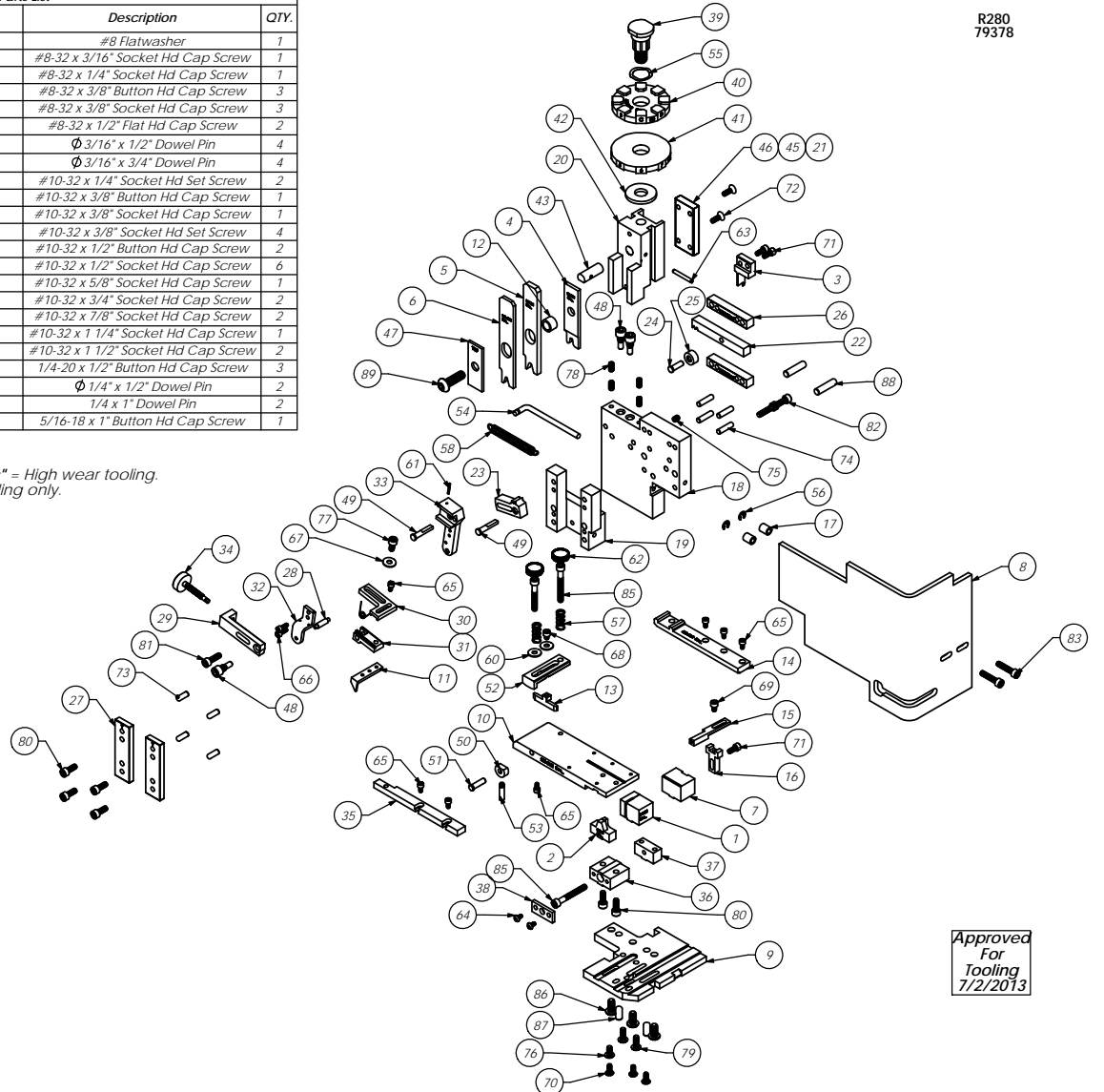


Parts List					Parts List				
Item No.	Part Code	Part No.	Description	QTY.	Item No.	Part Code	Part No.	Description	QTY.
1	63927	8-3151	Cut-off Die	1	67	63210	8fw	#8 Flatwasher	1
2	63926	9-3151	Anvil	1	68	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
3	63928	12-3151	Cut-off Punch	1	69	63163	8-32_25sh	#8-32 x 1/4" Socket Hd Cap Screw	1
4	63929	13-3151	Wire Rolling Tool	1	70	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw	3
5	63930	14-3151	Insulation Rolling Tool	1	71	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw	3
6	63972	14A-3151	Keeper	1	72	63052	8-32_50fh	#8-32 x 1/2" Flat Hd Cap Screw	2
7	74802	26-3000	Backup Block	1	73	63158	3.16_50dp	Ø 3/16" x 1/2" Dowel Pin	4
8	72271	199-3005-2	Guard	1	74	63470	3.16_75dp	Ø 3/16" x 3/4" Dowel Pin	4
9	63932	200-3151	Baseplate	1	75	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw	2
10	63936	250-3151	Feed Plate	1	76	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw	1
11	76158	303-3029	Feed Finger	1	77	70110	10-32_38sh	#10-32 x 3/8" Socket Hd Cap Screw	1
12	63973	329S-3001	IRI Spacer	1	78	71626	10-32_38ss	#10-32 x 3/8" Socket Hd Set Screw	4
13	75544	403-3014	Brake Shoe	1	79	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw	2
14	63933	500-3151	Rear Guide Rail	1	80	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw	6
15	76464	1600A-3001	Adjustable Stripper Block	1	81	70293	10-32_63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
16	74803	1600B-3000	Adjustable Stripper Holder	1	82	63532	10-32_75sh	#10-32 x 3/4" Socket Hd Cap Screw	2
17	74491	GS-375	Guard Spacer	2	83	70925	10-32_88sh	#10-32 x 7/8" Socket Hd Cap Screw	2
18	71029	MX2A-S	Mounting Frame	1	84	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
19	71030	MX2B-S	Plunger Frame	1	85	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
20	74343	MX3	Ram	1	86	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
21	74344	MX4-S	Cam (1 5/8" Up Stroke)	1	87	63827	1.4_50dp	Ø 1/4" x 1/2" Dowel Pin	2
22	74438	MX5-S	Cam Rack	1	88	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2
23	74346	MX6	Gear Arm	1	89	63055	5/16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
24	74347	MX7	Cam Pin	1					
25	74350	MX8	Cam Roller	1					
26	74351	MX10-S	Rack Pad	2					
27	74352	MX11	Gib	2					
28	74356	MX12	Feed Finger Pivot Pin	1					
29	74360	MX13	Adjusting Bar	1					
30	74361	MX14-S	Feed Finger Arm	1					
31	74362	MX15-S	Feed Finger Guide	1					
32	74364	MX16	Retainer	1					
33	74371	MX18-S	Swing Arm	1					
34	74376	MX25	Stroke Adjustment Screw	1					
35	74840	MX28-1-S	Front Guide Rail	1					
36	74384	MX29-S	Slide Support	1					
37	74388	MX30-S	Support Anchor	1					
38	74390	MX32-S	Support Cover	1					
39	74407	MX33	Mounting Post	1					
40	63651	MX34-3148	Wire Clamp Dial	1					
41	74409	MX35	Insulation Dial	1					
42	74411	MX36	Dial Spacer	1					
43	74412	MX44	Locating Dowel	1					
44	74415	MX45-S	Feed Finger Spring	1					
45	74416	MX47-S	Cam (1 5/8" Down Stroke)	1					
46	74417	MX48-S	Cam (1 1/8" Up Stroke)	1					
47	74418	MX49	Tool Retainer	1					
48	74419	MX50	Safety Pivot Pin	3					
49	74420	MX52	Pivot Pin	2					
50	74425	MX84-S	Brake Cam	1					
51	74426	MX85-S	Cam Pivot Pin	1					
52	63974	MX87-S-3151	Lift Arm	1					
53	74430	MX88-S	Lever	1					
54	74614	MX90-S	Spring Bracket	1					
55	72310	MX104	Wave Disc Spring	1					
56	75083	Irving 3100-18	External Retaining Ring	2					
57	77322	LC-045E-10-M	Spring	2					
58	74611	LE-037CD-6	Extension Spring	1					
59	70739	McMaster-Carr #3126A53	Spring Plunger	2					
60	72519	McMaster Carr #98029A043	#8 Hardened Washer	2					
61	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")	1					
62	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
63	62040	1.8_1.00fp	1/8" x 1" Roll Pin	1					
64	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw	2					
65	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw	7					
66	63209	6-32_38sh	#6-32 x 3/8" Socket Hd Cap Screw	2					

Note:
 1) Items marked in "Bold Italic" = High wear tooling.
 2) Use OEM replacement tooling only.



R280
79378

Approved
For
Tooling
7/2/2013

REV	DATE	DESCRIPTION	BY	CHKD
A	07/01/13	ECR# 2362 SCJ	SCJ	DF
1	07/01/13	ISSUED ON	SCJ	DF
2	07/01/13	APPLICATION	SCJ	DF
3	07/01/13	REVISION	SCJ	DF
4	07/01/13	REVISION	SCJ	DF
5	07/01/13	REVISION	SCJ	DF
6	07/01/13	REVISION	SCJ	DF
7	07/01/13	REVISION	SCJ	DF
8	07/01/13	REVISION	SCJ	DF
9	07/01/13	REVISION	SCJ	DF
10	07/01/13	REVISION	SCJ	DF