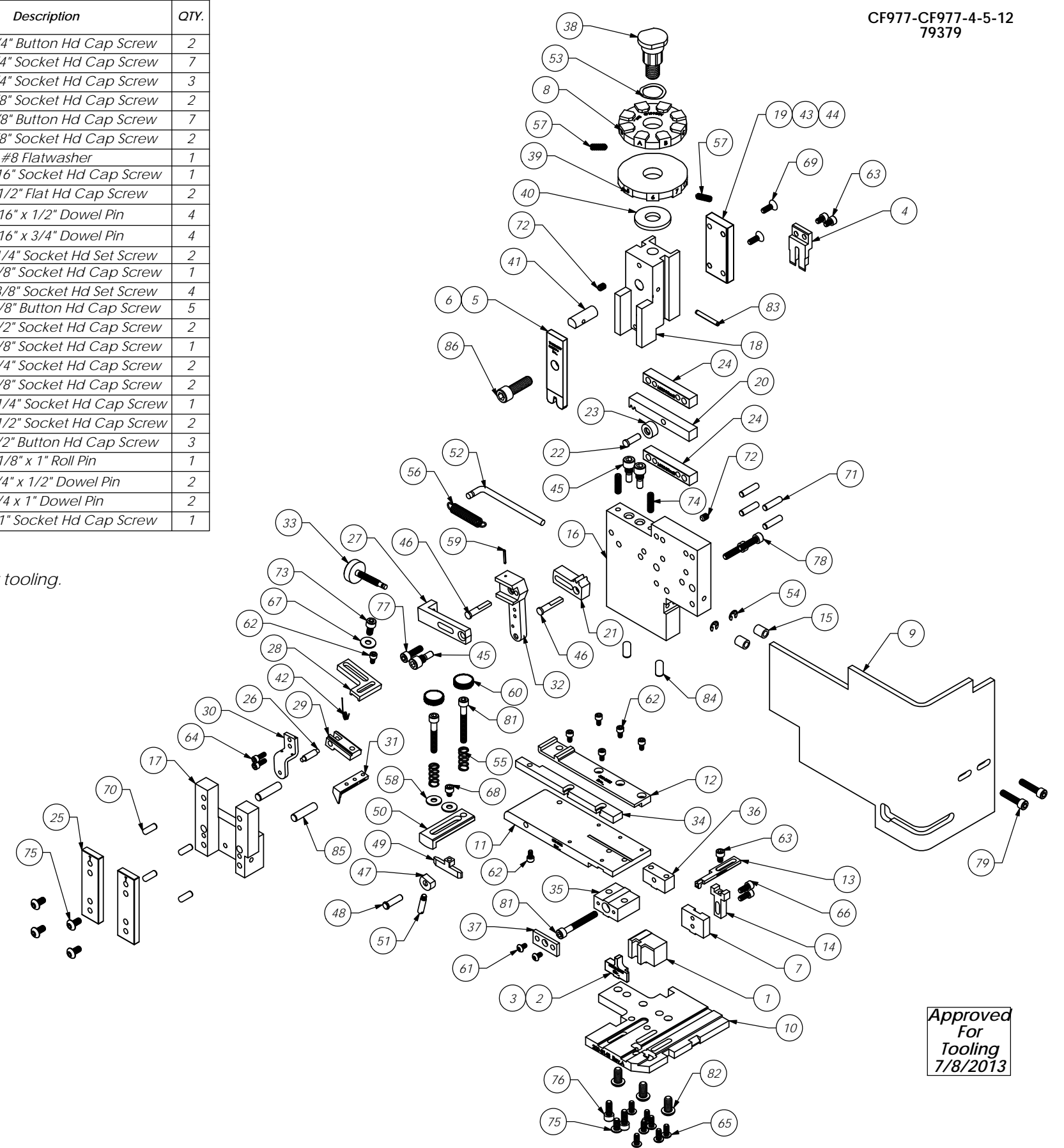


Parts List				
Item No.	Part Code	Part No.	Description	QTY.
1	63963	8-3152	Cut-Off Die	1
2	63968	9-3152-CF977-CF977-4	Anvil	1
3	63964	9-3152-CF977-5-12	Anvil	1
4	63966	12-3152	Cut-Off Punch	1
5	63969	13-3152-CF977-CF977-4	Wire Rolling Tool	1
6	63965	13-3152-CF977-5-12	Wire Rolling Tool	1
7	61540	26-3114	Back-Up Block	1
8	72803	34-3073	Wire Crimp Dial	8
9	72271	199-3005-2	Guard	1
10	63642	200-3148	Baseplate	1
11	63967	250-3152	Feed Plate	1
12	63975	500-3152	Rear Guide Rail	1
13	63970	1600A-3152	Adjustable Stripper Block	1
14	74803	1600B-3000	Adjustable Stripper Holder	1
15	74491	GS-375	Guard Spacer	2
16	71029	MX2A-S	Mounting Frame	1
17	71030	MX2B-S	Plunger Frame	1
18	74343	MX3	Ram	1
19	74344	MX4-S	Cam (1 5/8" Up Stroke)	1
20	74438	MX5-S	Cam Rack	1
21	74346	MX6	Gear Arm	1
22	74347	MX7	Cam Pin	1
23	74350	MX8	Cam Roller	1
24	74351	MX10-S	Rack Pad	2
25	74352	MX11	Gib	2
26	74356	MX12	Feed Finger Pivot Pin	1
27	74360	MX13	Adjusting Bar	1
28	74361	MX14-S	Feed Finger Arm	1
29	74362	MX15-S	Feed Finger Guide	1
30	74364	MX16	Retainer	1
31	60899	MX17-CF977	Feed Finger	1
32	74371	MX18-S	Swing Arm	1
33	74376	MX25	Stroke Adjustment Screw	1
34	74840	MX28-1-S	Front Guide Rail	1
35	74384	MX29-S	Slide Support	1
36	74388	MX30-S	Support Anchor	1
37	74390	MX32-S	Support Cover	1
38	74407	MX33	Mounting Post	1
39	74409	MX35	Insulation Dial	1
40	74411	MX36	Dial Spacer	1
41	74412	MX44	Locating Dowel	1
42	74415	MX45-S	Feed Finger Spring	1
43	74416	MX47-S	Cam (1 5/8" Down stroke)	1
44	74417	MX48-S	Cam (1 1/8" Up Stroke)	1
45	74419	MX50	Safety Pivot Pin	3
46	74420	MX52	Pivot Pin	2
47	74425	MX84-S	Brake Cam	1
48	74426	MX85-S	Cam Pivot Pin	1
49	74428	MX86-S	Brake Shoe	1
50	75178	MX87-S	Lift Arm	1
51	74430	MX88-S	Lever	1
52	74614	MX90-S	Spring Bracket	1
53	72310	MX104	Wave Disc Spring	1
54	75083	Irving 3100-18	External Retaining Ring	2
55	77322	LC-045E-10-M	Spring	2
56	74611	LE-037CD-6	Extension Spring	1
57	70739	McMaster-Carr #3126A53	Spring Plunger	2
58	72519	McMaster Carr #98029A043	#8 Hardened Washer	2
59	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")	1
60	73785	SPI 99-602-5	#10 Black Knurled Knob	2

Parts List				
Item No.	Part Code	Part No.	Description	QTY.
61	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2
62	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	7
63	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	3
64	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw	2
65	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	7
66	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	2
67	63210	8fw	#8 Flatwasher	1
68	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
69	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw	2
70	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin	4
71	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin	4
72	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	2
73	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw	1
74	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
75	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	5
76	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
77	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
78	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw	2
79	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw	2
80	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
81	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
82	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
83	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
84	63827	1.4_.50dp	Ø 1/4" x 1/2" Dowel Pin	2
85	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2
86	63495	5.16-18_1.00sh	5/16-18 x 1" Socket Hd Cap Screw	1

Note:  
 1) Items marked in "Bold Italic" = High wear tooling.  
 2) Use OEM replacement tooling only.



CF977-CF977-4-5-12  
79379

Approved For Tooling 7/8/2013

REV	DESCRIPTION	DATE	BY/DATE	APP
1	CF977-C/-4-5-12			

DO NOT SCALE DRAWING	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
FRACTIONS	DECIMALS
±.004	±.01
±.001	±.005
±.0002	±.001
SURFACE FINISH: ALL OVER	
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MATERIAL:	See Parts List
FINISH:	
SCALE:	1:2
DATE:	03Jun13
DESIGNER:	CSG
CHECKED BY:	
DATE:	
SCALE:	
DATE:	
SCALE:	
DATE:	