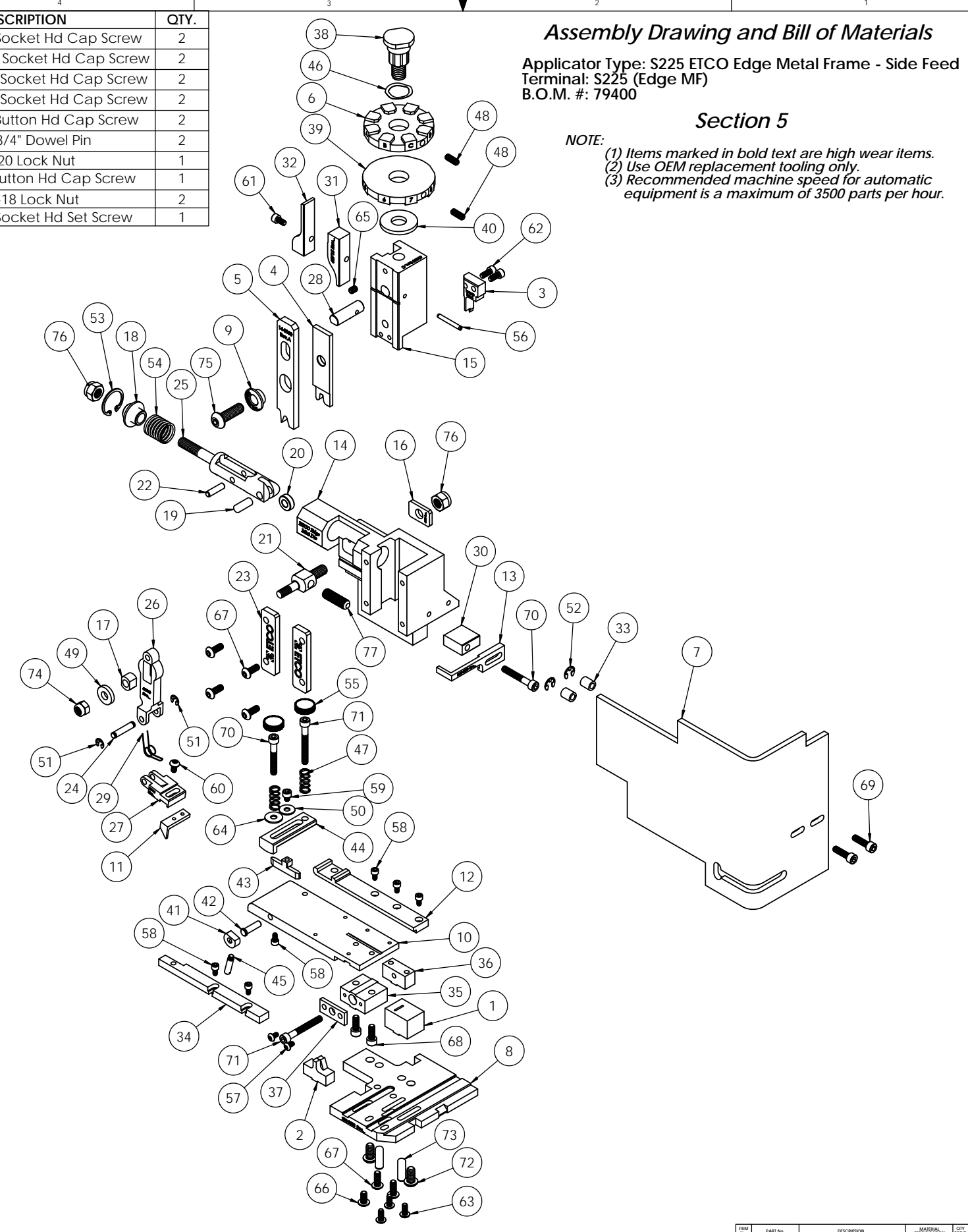


ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	70321	8-3100	Cut-off Die	1
2	70322	9-3100	Anvil	1
3	70323	12-3100	Cut-off Punch	1
4	70324	13-3100	Wire Rolling Tool	1
5	70442	14-3100	Insulation Rolling Tool	1
6	71017	34-3100	Wire Crimp Dial	1
7	76403	199-3005	Safety Guard	1
8	100021	200-8002	Baseplate	1
9	64256	222S-3002	Insulation Tool Spacer	1
10	70299	250-3100	Feed Plate	1
11	75942	303-3021	Feed Finger	1
12	70175	500-3100	Rear Guide Rail	1
13	63711	1600-8000	Stripper	1
14	63660	ED2-M	Frame	1
15	63658	ED3	Plunger	1
16	63709	ED4	Retainer	1
17	63731	ED5	Feed Adjustment Guide Block	1
18	63714	ED6	Spring Retainer	1
19	63733	ED7	Cam Roll Pin	1
20	63706	ED8	Cam Roller	1
21	63704	ED9	Feed Adjustment Block	1
22	64245	ED10	Feed Arm Pin	1
23	63717	ED11	Gib	2
24	63701	ED12	Feed Finger Shaft	1
25	63705	ED13	Adjustable Feed Piston	1
26	63700	ED14	Feed Arm	1
27	63702	ED16	Feed Finger Retainer	1
28	63659	ED44	Locating Dowel	1
29	63732	ED45	Feed Finger Spring	1
30	63712	ED50-S	Stripper Spacer	1
31	63715	ED51	Post-feed Cam	1
32	63716	ED52	Pre-Feed Cam	1
33	74491	GS-375	Guard Spacer	2
34	74840	MX28-1-S	Front Guide Rail	1
35	74384	MX29-S	Slide Support	1
36	74388	MX30-S	Support Anchor	1
37	74390	MX32-S	Support Cover	1
38	74407	MX33	Mounting Post	1
39	74409	MX35	Insulation Dial	1
40	74411	MX36	Dial Spacer	1
41	74425	MX84-S	Brake Cam	1
42	74426	MX85-S	Cam Pivot Pin	1
43	74428	MX86-S	Brake Shoe	1
44	75178	MX87-S	Lift Arm	1
45	74430	MX88-S	Lever	1
46	72310	MX104	Wave Disc Spring	1
47	77322	LC-045E-10-M	Spring	2
48	70739	McMaster-Carr #3126A53	Spring Plunger	2
49	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
50	72519	McMaster Carr #98029A043	#8 Hardened Washer	1
51	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
52	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
53	63734	McMaster Carr #98455A_122	Retaining Ring	1
54	63735	MS24585-1453	Piston Spring	1
55	73785	SPI 99-602-5	#10 Black Knurled Knob	2
56	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
57	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw	2
58	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
59	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
60	77097	8-32_31bh	#8-32 x 5/16" Button Hd Cap Screw	1
61	100091	8-32_31sh	#8-32 x 5/16" Socket Hd Cap Screw	1
62	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw	2
63	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw	3
64	63753	10fw	#10 Flatwasher	1
65	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw	1
66	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw	1
67	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw	6

ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
68	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
69	64215	10-32_69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
70	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	2
71	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
72	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
73	64215	1.4_75dp	1/4" x 3/4" Dowel Pin	2
74	63707	1.4_20 LN	1/4-20 Lock Nut	1
75	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
76	63708	5.16-18 LN	5/16-18 Lock Nut	2
77	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



### Assembly Drawing and Bill of Materials

Applicator Type: S225 ETCO Edge Metal Frame - Side Feed  
Terminal: S225 (Edge MF)  
B.O.M. #: 79400

### Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
  - (2) Use OEM replacement tooling only.
  - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DESCRIPTION	DATE	BY/DATE	APP	QTY	USED ON	SCALE	CAD FILE	CHECKED BY	DATE	DESIGNED BY	DATE	REV
1							1:2				SCJ	11/24/15	D

REV	DESCRIPTION	DATE	BY/DATE	APP	QTY	USED ON	SCALE	CAD FILE	CHECKED BY	DATE	DESIGNED BY	DATE	REV
1							1:2				SCJ	11/24/15	D

REV	DESCRIPTION	DATE	BY/DATE	APP	QTY	USED ON	SCALE	CAD FILE	CHECKED BY	DATE	DESIGNED BY	DATE	REV
1							1:2				SCJ	11/24/15	D

REV	DESCRIPTION	DATE	BY/DATE	APP	QTY	USED ON	SCALE	CAD FILE	CHECKED BY	DATE	DESIGNED BY	DATE	REV
1							1:2				SCJ	11/24/15	D