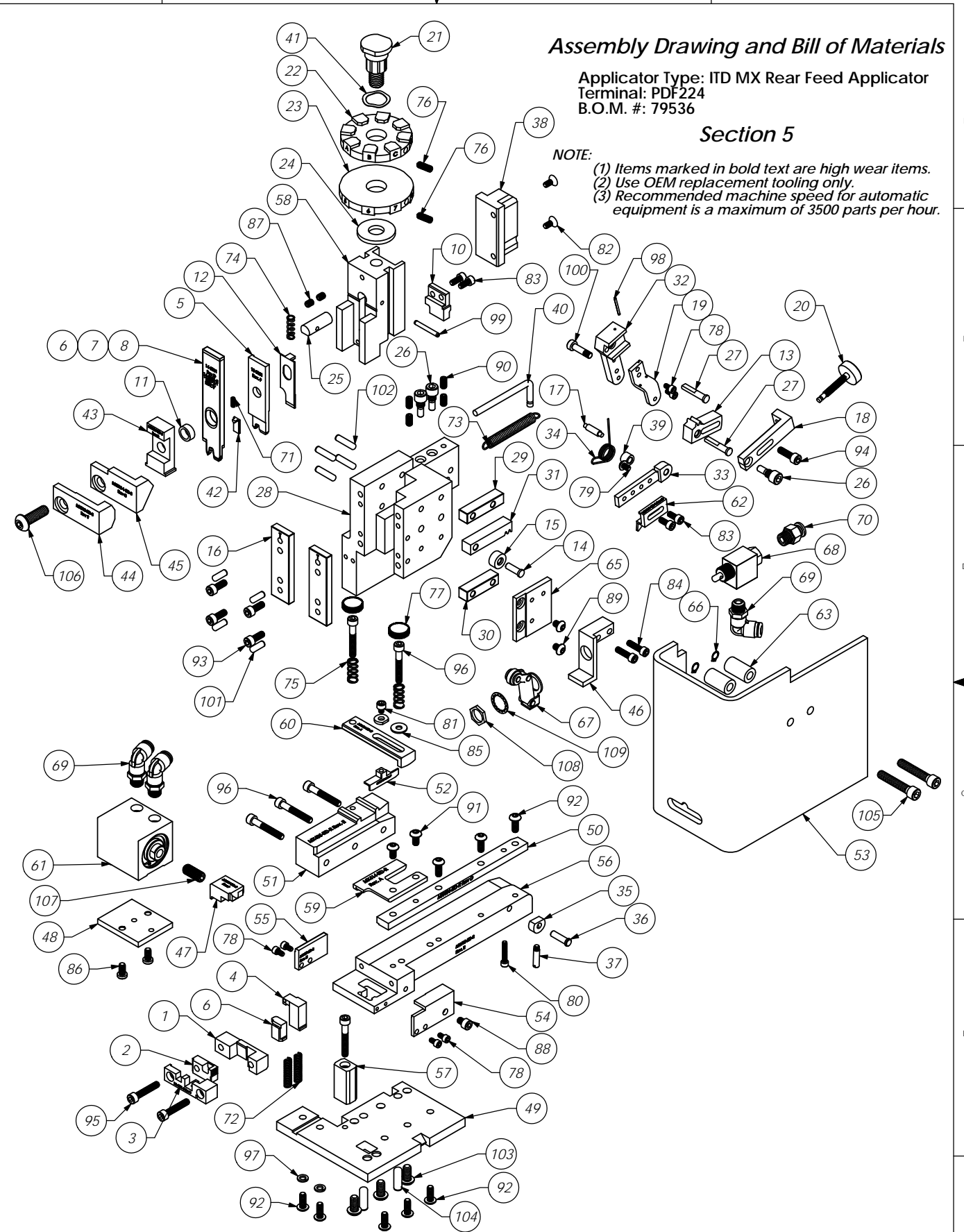


Parts List				
Item No.	Part Code	Part No.	Description	QTY.
1	72884	8-5002	Cut-off Die	1
2	72206	9-5001	Wire Anvil	1
3	63225	9A-5001-2	Insulation Anvil	1
4	72885	12-5002	Cut-off Pad	1
5	72209	13-5001	*Wire Rolling Tool	1
6	72208	14-5001	*Insulation Rolling Tool	1
7	62242	14-5001-1	Overlap Ins. Rolling Tool	1
8	63224	14-5001-2	Overlap Ins. Rolling Tool	1
6	72211	15-5001	Backing Dog	1
10	72886	15-5003	Cut-Off Driver	1
11	72235	200S-3001	IRT Spacer	1
12	72224	1600-5001	Ejector Punch	1
13	74346	MX6	Gear Arm	1
14	74347	MX7	Cam Pin	1
15	74350	MX8	Cam Roller	1
16	74352	MX11	Gib	2
17	74356	MX12	Feed Finger Pivot Pin	1
18	74360	MX13	Adjusting Bar	1
19	74364	MX16	Retainer	1
20	74376	MX25	Stroke Adjustment Screw	1
21	74407	MX33	Mounting Post	1
22	72234	MX34-G	Wire Crimp Dial	1
23	74409	MX35	Insulation Dial	1
24	74411	MX36	Dial Spacer	1
25	74412	MX44	Locating Dowel	1
26	74419	MX50	Safety Pivot Pin	3
27	74420	MX52	Pivot Pin	2
28	74909	MX58-R	Frame	1
29	74912	MX69-R	Upper Rack Pad	1
30	74913	MX70-R	Lower Rack Pad	1
31	74914	MX71-R	Cam Rack	1
32	72285	MX72-R-1	Swing Arm	1
33	72287	MX73-R-1	Feed Arm	1
34	72596	MX80-1-R	Feed Finger Spring	1
35	74425	MX84-S	Brake Cam	1
36	74426	MX85-S	Cam Pivot Pin	1
37	74430	MX88-S	Lever	1
38	72204	MX102-R	Cam (K Press Down Stroke)	1
39	72286	MX99-R-1	Spacer	1
40	74917	MX100-R	Spring Bracket	1
41	72310	MX104	Wave Disc Spring	1
42	76578	MX319-ITD-S	Knock off	1
43	76583	MX324-ITD-S	Cut-off Pad Pusher	1
44	70720	MX338-ITD-S	Arm Switch Cam (1 5/8" Stroke)	1
45	72233	MX338-1-ITD-S	Arm Switch Cam (1 1/8" Stroke)	1
46	61993	MX358-2-ITD-S	Valve Mounting Plate	1
47	72203	MX401-ITD-R	Insulation Pusher	1
48	72202	MX402-ITD-R	CYLINDER MOUNTING BLOCK	1
49	72212	MX403-ITD-R	Base Plate	1
50	72213	MX404-ITD-R	Right Guide Rail	1
51	72214	MX405-ITD-R	Left Guide Rail	1
52	72215	MX406-ITD-R	Brake Shoe	1
53	72216	MX407-ITD-R	Safety Guard	1
54	72217	MX408-ITD-R	Anvil Guide (Right)	1
55	72218	MX409-ITD-R	Anvil Guide Left	1
56	72219	MX410-ITD-R	Die Plate	1
57	72220	MX411-ITD-R	TERMINAL GUIDE BLOCK	1
58	72221	MX412-ITD-R	Ram	1
59	72223	MX414-ITD-R	Slide Cover	1
60	72225	MX416-ITD-R	Lift Arm	1
61	72227	MX417-ITD-R	Slide Cylinder	1
62	72231	MX419-ITD-R	Feed Finger	1
63	72232	MX420-ITD-R	Guard Spacer	2
64	78984	MX424-ITD-R	#8 Hardened Washer	1
65	70021	MX425-ITD-R	Valve Mounting Plate	1
66	74882	Irving 3100-25	Ø1/4" External Retaining Ring	2

Parts List				
Item No.	Part Code	Part No.	Description	QTY.
67	72317	Clippard #12296	Cam Follower	1
68	72318	Clippard MJV-3	3-Way Valve	1
69	72352	Pisco PL250-N1U	Ø1/4" x 1/8-NPT Elbow Fitting, White	3
70	73222	Pisco PC250-N1U	1/4" x 1/8" NPT Straight	1
71	72315	LC-022A-4	Compression Spring	1
72	72355	LC-032C-12-M	Compression Spring	2
73	74611	LE-037CD-6	Extension Spring	1
74	72353	LC-038C-8-M	Ejector Punch Spring	1
75	77322	LC-045E-10-M	Spring	2
76	70739	McMaster-Carr #3126A53	Spring Plunger	2
77	73785	SPI 99-602-5	#10 Black Knurled Knob	2
78	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
79	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw	1
80	69493	6-32_.75sh	#6-32 x 3/4" Socket Hd Cap Screw	1
81	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
82	63508	8-32_.38fh	#8-32 x 3/8" Flat Hd Cap Screw	2
83	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	4
84	63162	8-32_.63sh	#8-32 x 5/8" Socket Hd Cap Screw	2
85	63210	8fw	#8 Flatwasher	1
86		10-24_.38lh	#10-24 x 3/8" Low Hd Cap Screw	2
87	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	3
88	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
89	78687	10-32_.25bh	#10-32 x 1/4" Button Hd Cap Screw	2
90	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
91	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	2
92	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	8
93	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	4
94	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
95	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	2
96	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	6
97	78517	10lw	#10 Lockwasher	2
98	62294	1.16_.75rp	1/16" x 3/4" Roll Pin	1
99	62040	1.8_1.00p	1/8" x 1" Roll Pin	1
100	63194	3.16_10-32_.50 shs	3/16" x 1/2" x 10-32 Shoulder Screw	1
101	63158	3.16_.50dp	Ø 3/16" x 1/2" Dowel Pin	4
102	63470	3.16_.75dp	Ø 3/16" x 3/4" Dowel Pin	4
103	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
104		1.4_.75dp	1/4" x 3/4" Dowel Pin	2
105		1.4-20_1.37sh	1/4-20 x 1-3/8" Socket Hd Cap Screw	2
106	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
107	71086	5.16-24_.75sf	5/16-24 x 3/4" Socket Hd Set Screw	1
108		15.32_32 hex nut	Hex Nut	1
109		1.2isw	1/2" Internal Star Washer	1

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



**Assembly Drawing and Bill of Materials**  
 Applicator Type: ITD MX Rear Feed Applicator  
 Terminal: PDF224  
 B.O.M. #: 79536  
**Section 5**

**NOTE:**  
 (1) Items marked in bold text are high wear items.  
 (2) Use OEM replacement tooling only.  
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.
See Parts List				
ITD MX Rear Feed Applicator PDF224 DATE: 10/20/10				