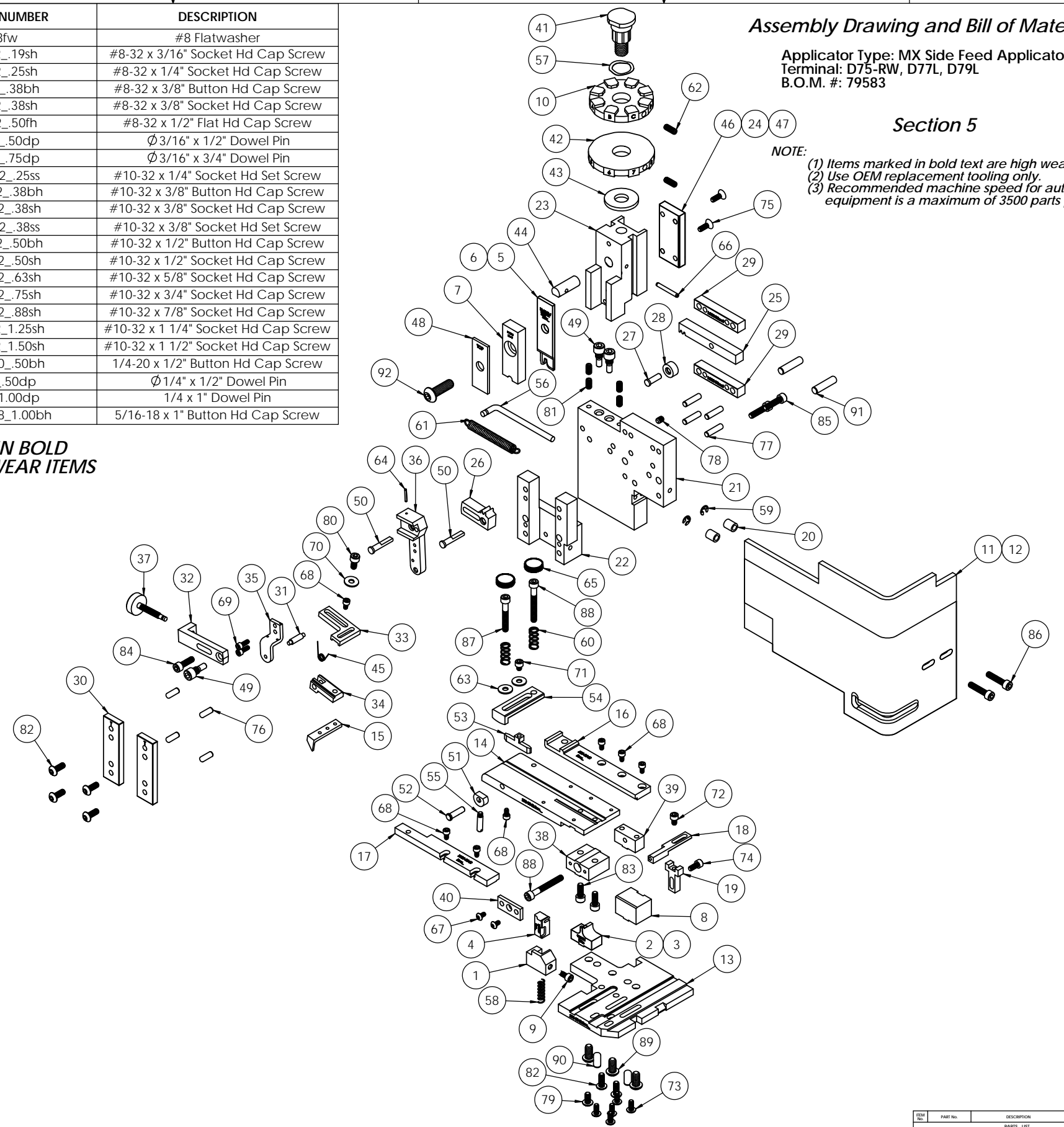


| ITEM NO. | QTY. | Part_Code | PART NUMBER | DESCRIPTION | ITEM NO. | QTY. | Part_Code | PART NUMBER | DESCRIPTION |
|----------|------|-----------|--------------------------|----------------------------------|----------|------|-----------|----------------|-------------------------------------|
| 1 | 1 | 74440 | 8-3003 | Front Cut-off Pad Retainer | 70 | 1 | 63210 | 8fw | #8 Flatwasher |
| 2 | 1 | 76965 | 9-3042 | Anvil | 71 | 1 | 60265 | 8-32_19sh | #8-32 x 3/16" Socket Hd Cap Screw |
| 3 | 1 | 76967 | 9-3042-1 | Anvil | 72 | 1 | 63163 | 8-32_25sh | #8-32 x 1/4" Socket Hd Cap Screw |
| 4 | 1 | 75177 | 12-3009 | Front Cut-off Pad | 73 | 5 | 61472 | 8-32_38bh | #8-32 x 3/8" Button Hd Cap Screw |
| 5 | 1 | 76962 | 13-3042 | Wire Rolling Tool | 74 | 1 | 63161 | 8-32_38sh | #8-32 x 3/8" Socket Hd Cap Screw |
| 6 | 1 | 76963 | 13-3042-1 | Wire Rolling Tool | 75 | 2 | 63052 | 8-32_50fh | #8-32 x 1/2" Flat Hd Cap Screw |
| 7 | 1 | 74446 | 15-3003 | Cut-off Pad Driver | 76 | 4 | 63158 | 3.16_50dp | Ø 3/16" x 1/2" Dowel Pin |
| 8 | 1 | 74802 | 26-3000 | Backup Block | 77 | 4 | 63470 | 3.16_75dp | Ø 3/16" x 3/4" Dowel Pin |
| 9 | 1 | 77265 | 26-3088 | Locking Screw | 78 | 2 | 63054 | 10-32_25ss | #10-32 x 1/4" Socket Hd Set Screw |
| 10 | 1 | 71077 | 34-3042 | Wire Crimp Dial | 79 | 1 | 78993 | 10-32_38bh | #10-32 x 3/8" Button Hd Cap Screw |
| 11 | 1 | 76403 | 199-3005 | Safety Guard | 80 | 1 | 70110 | 10-32_38sh | #10-32 x 3/8" Socket Hd Cap Screw |
| 12 | 1 | 75075 | 199-3006 | Guard | 81 | 4 | 71626 | 10-32_38ss | #10-32 x 3/8" Socket Hd Set Screw |
| 13 | 1 | 76956 | 200-3042 | Baseplate | 82 | 6 | 76501 | 10-32_50bh | #10-32 x 1/2" Button Hd Cap Screw |
| 14 | 1 | 76961 | 250-3042 | Feed Plate | 83 | 2 | 63056 | 10-32_50sh | #10-32 x 1/2" Socket Hd Cap Screw |
| 15 | 1 | 76957 | 303-3042 | Feed Finger | 84 | 1 | 70293 | 10-32_63sh | #10-32 x 5/8" Socket Hd Cap Screw |
| 16 | 1 | 76959 | 500-3042 | Rear Guide Rail | 85 | 2 | 63532 | 10-32_75sh | #10-32 x 3/4" Socket Hd Cap Screw |
| 17 | 1 | 76958 | 1000-3042 | Front Guide Rail | 86 | 2 | 70925 | 10-32_88sh | #10-32 x 7/8" Socket Hd Cap Screw |
| 18 | 1 | 74644 | 1600A-3001 | Adjustable Stripper Block | 87 | 1 | 77396 | 10-32_1.25sh | #10-32 x 1 1/4" Socket Hd Cap Screw |
| 19 | 1 | 74803 | 1600B-3000 | Adjustable Stripper Holder | 88 | 2 | 63826 | 10-32_1.50sh | #10-32 x 1 1/2" Socket Hd Cap Screw |
| 20 | 2 | 74491 | GS-375 | Guard Spacer | 89 | 3 | 63632 | 1.4-20_50bh | 1/4-20 x 1/2" Button Hd Cap Screw |
| 21 | 1 | 71029 | MX2A-S | Mounting Frame | 90 | 2 | 63827 | 1.4_50dp | Ø 1/4" x 1/2" Dowel Pin |
| 22 | 1 | 71030 | MX2B-S | Plunger Frame | 91 | 2 | 63510 | 1.4_1.00dp | 1/4 x 1" Dowel Pin |
| 23 | 1 | 74343 | MX3 | Ram | 92 | 1 | 63055 | 5.16-18_1.00bh | 5/16-18 x 1" Button Hd Cap Screw |
| 24 | 1 | 74344 | MX4-S | Cam (1 5/8" Up Stroke) | | | | | |
| 25 | 1 | 74438 | MX5-S | Cam Rack | | | | | |
| 26 | 1 | 74346 | MX6 | Gear Arm | | | | | |
| 27 | 1 | 74347 | MX7 | Cam Pin | | | | | |
| 28 | 1 | 74350 | MX8 | Cam Roller | | | | | |
| 29 | 2 | 74351 | MX10-S | Rack Pad | | | | | |
| 30 | 2 | 74352 | MX11 | Gib | | | | | |
| 31 | 1 | 74356 | MX12 | Feed Finger Pivot Pin | | | | | |
| 32 | 1 | 74360 | MX13 | Adjusting Bar | | | | | |
| 33 | 1 | 74361 | MX14-S | Feed Finger Arm | | | | | |
| 34 | 1 | 74362 | MX15-S | Feed Finger Guide | | | | | |
| 35 | 1 | 74364 | MX16 | Retainer | | | | | |
| 36 | 1 | 74371 | MX18-S | Swing Arm | | | | | |
| 37 | 1 | 74376 | MX25 | Stroke Adjustment Screw | | | | | |
| 38 | 1 | 74384 | MX29-S | Slide Support | | | | | |
| 39 | 1 | 74388 | MX30-S | Support Anchor | | | | | |
| 40 | 1 | 74390 | MX32-S | Support Cover | | | | | |
| 41 | 1 | 74407 | MX33 | Mounting Post | | | | | |
| 42 | 1 | 74409 | MX35 | Insulation Dial | | | | | |
| 43 | 1 | 74411 | MX36 | Dial Spacer | | | | | |
| 44 | 1 | 74412 | MX44 | Locating Dowel | | | | | |
| 45 | 1 | 74415 | MX45-S | Feed Finger Spring | | | | | |
| 46 | 1 | 74416 | MX47-S | Cam (1 5/8" Down stroke) | | | | | |
| 47 | 1 | 74417 | MX48-S | Cam (1 1/8" Up Stroke) | | | | | |
| 48 | 1 | 74418 | MX49 | Tool Retainer | | | | | |
| 49 | 3 | 74419 | MX50 | Safety Pivot Pin | | | | | |
| 50 | 2 | 74420 | MX52 | Pivot Pin | | | | | |
| 51 | 1 | 74425 | MX84-S | Brake Cam | | | | | |
| 52 | 1 | 74426 | MX85-S | Cam Pivot Pin | | | | | |
| 53 | 1 | 74428 | MX86-S | Brake Shoe | | | | | |
| 54 | 1 | 75178 | MX87-S | Lift Arm | | | | | |
| 55 | 1 | 74430 | MX88-S | Lever | | | | | |
| 56 | 1 | 74614 | MX90-S | Spring Bracket | | | | | |
| 57 | 1 | 72310 | MX104 | Wave Disc Spring | | | | | |
| 58 | 1 | 74578 | 4-034-875 | Spring | | | | | |
| 59 | 2 | 75083 | Irving 3100-18 | External Retaining Ring | | | | | |
| 60 | 2 | 77322 | LC-045E-10-M | Spring | | | | | |
| 61 | 1 | 74611 | LE-037CD-6 | Extension Spring | | | | | |
| 62 | 2 | 70739 | McMaster-Carr #3126A53 | Spring Plunger | | | | | |
| 63 | 2 | 72519 | McMaster Carr #98029A043 | #8 Hardened Washer | | | | | |
| 64 | 1 | 74447 | McMaster-Carr #98296A109 | Expansion Pin (1/16 x 1/2") | | | | | |
| 65 | 2 | 73785 | SPI 99-602-5 | #10 Black Knurled Knob | | | | | |
| 66 | 1 | 62040 | 1.8_1.00rp | 1/8" x 1" Roll Pin | | | | | |
| 67 | 2 | 63792 | 6-32_25bh | #6-32 x 1/4" Button Hd Cap Screw | | | | | |
| 68 | 7 | 63207 | 6-32_25sh | #6-32 x 1/4" Socket Hd Cap Screw | | | | | |
| 69 | 2 | 63209 | 6-32_38sh | #6-32 x 3/8" Socket Hd Cap Screw | | | | | |

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: MX Side Feed Applicator
Terminal: D75-RW, D77L, D79L
B.O.M. #: 79583

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

| ITEM NO. | PART NO. | DESCRIPTION | MATERIAL SPECIFICATION | QTY. | REVISION |
|--|----------|--------------------------------|------------------------|------|----------|
| See Parts List | | | | | |
| SURFACE FINISH: <input checked="" type="checkbox"/> ALL OVER UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/64 ±.01 ±1/2° | | | | | |
| THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF ETICO ENGINEERED PRODUCTS. | | | | | |
| ETICO ENGINEERED PRODUCTS 25 BELLEWS STREET WARWICK, RI 02886 (401) 467-2400 | | MX Side Feed Applicator | | | |
| D75-RW, D77L, D79L | | REV: A | | | |
| DATE: 2/18/14 | | DRAWN BY: SCJ | | | |
| CHECKED BY: | | DATE: | | | |
| SCALE: | | CAD FILE: | | | |
| APPLICATION: | | DATE: | | | |