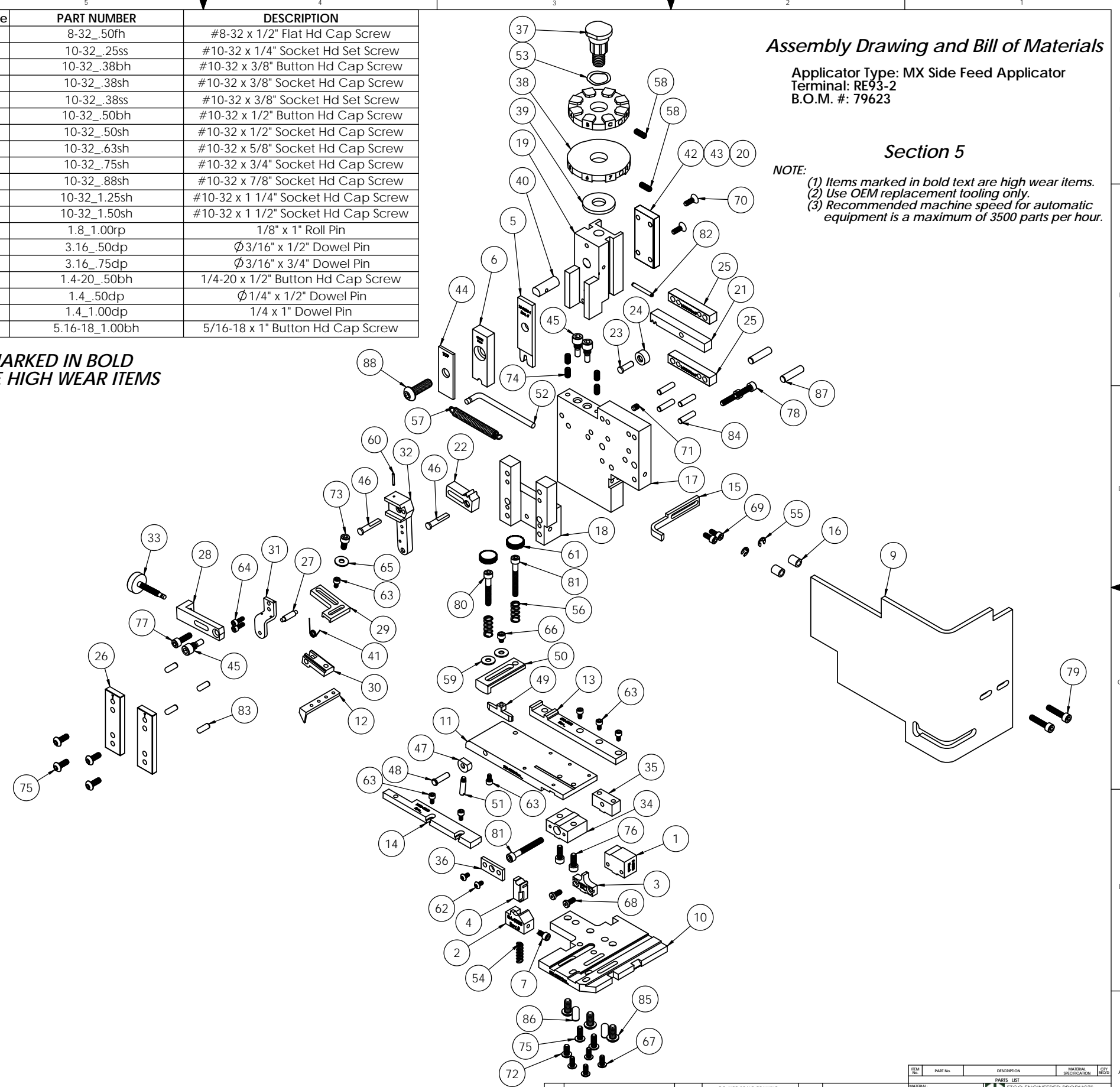


ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	1	76421	8-3033	Cut-off Die	70	2	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw
2	1	76545	8A-3033	Front Cut-off Pad Retainer	71	2	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
3	1	71009	9-3033-1	Anvil	72	1	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
4	1	76547	12-3033	Cut-off Pad	73	1	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw
5	1	71022	13-3033-1	Wire Rolling Tool	74	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
6	1	76546	15-3033	Cut-off Pad Driver	75	6	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
7	1	77265	26-3088	Locking Screw	76	2	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
8	7	71023	34-3033-1	Wire Crimp Dial	77	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
9	1	76403	199-3005	Safety Guard	78	2	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
10	1	76481	200-3033	Baseplate	79	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
11	1	76482	250-3033	Feed Plate	80	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
12	1	76484	303-3033	Feed Finger	81	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
13	1	76483	500-3033	Rear Guide Rail	82	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin
14	1	76471	1000-3033	Front Guide Rail	83	4	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin
15	1	74568	1600-3000	Stripper / Wire Stop	84	4	63470	3.16_.75dp	Ø3/16" x 3/4" Dowel Pin
16	2	74491	GS-375	Guard Spacer	85	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
17	1	71029	MX2A-S	Mounting Frame	86	2	63827	1.4_.50dp	Ø1/4" x 1/2" Dowel Pin
18	1	71030	MX2B-S	Plunger Frame	87	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
19	1	74343	MX3	Ram	88	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
20	1	74344	MX4-S	Cam (1 5/8" Up Stroke)					
21	1	74438	MX5-S	Cam Rack					
22	1	74346	MX6	Gear Arm					
23	1	74347	MX7	Cam Pin					
24	1	74350	MX8	Cam Roller					
25	2	74351	MX10-S	Rack Pad					
26	2	74352	MX11	Gib					
27	1	74356	MX12	Feed Finger Pivot Pin					
28	1	74360	MX13	Adjusting Bar					
29	1	74361	MX14-S	Feed Finger Arm					
30	1	74362	MX15-S	Feed Finger Guide					
31	1	74364	MX16	Retainer					
32	1	74371	MX18-S	Swing Arm					
33	1	74376	MX25	Stroke Adjustment Screw					
34	1	74384	MX29-S	Slide Support					
35	1	74388	MX30-S	Support Anchor					
36	1	74390	MX32-S	Support Cover					
37	1	74407	MX33	Mounting Post					
38	1	74409	MX35	Insulation Dial					
39	1	74411	MX36	Dial Spacer					
40	1	74412	MX44	Locating Dowel					
41	1	74415	MX45-S	Feed Finger Spring					
42	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
43	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
44	1	74418	MX49	Tool Retainer					
45	3	74419	MX50	Safety Pivot Pin					
46	2	74420	MX52	Pivot Pin					
47	1	74425	MX84-S	Brake Cam					
48	1	74426	MX85-S	Cam Pivot Pin					
49	1	74428	MX86-S	Brake Shoe					
50	1	75178	MX87-S	Lift Arm					
51	1	74430	MX88-S	Lever					
52	1	74614	MX90-S	Spring Bracket					
53	1	72310	MX104	Wave Disc Spring					
54	1	74578	4-034-875	Spring					
55	2	75083	Irving 3100-18	External Retaining Ring					
56	2	77322	LC-045E-10-M	Spring					
57	1	74611	LE-037CD-6	Extension Spring					
58	2	70739	McMaster-Carr #3126A53	Spring Plunger					
59	2	72519	McMaster Carr #98029A043	#8 Hardened Washer					
60	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
61	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
62	2	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw					
63	7	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
64	2	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw					
65	1	63210	8fw	#8 Flatwasher					
66	1	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw					
67	4	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw					
68	2	63509	8-32_.38lh	#8-32 x 3/8" Low Hd Cap Screw					
69	2	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: MX Side Feed Applicator
Terminal: RE93-2
B.O.M. #: 79623

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: DECIMALS: ANGLES: ±1/64 ±.005 ±1°		SURFACE FINISH: <input checked="" type="checkbox"/> ALL OVER	
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REVISION A Redrawn in SW from ACAD SCJ		DATE 2/04/14	
BY: DATE:		CHECKED BY: DATE:	
SCALE: T-2		DRAWN BY: SCJ	
APPLICATION:		REV: A	