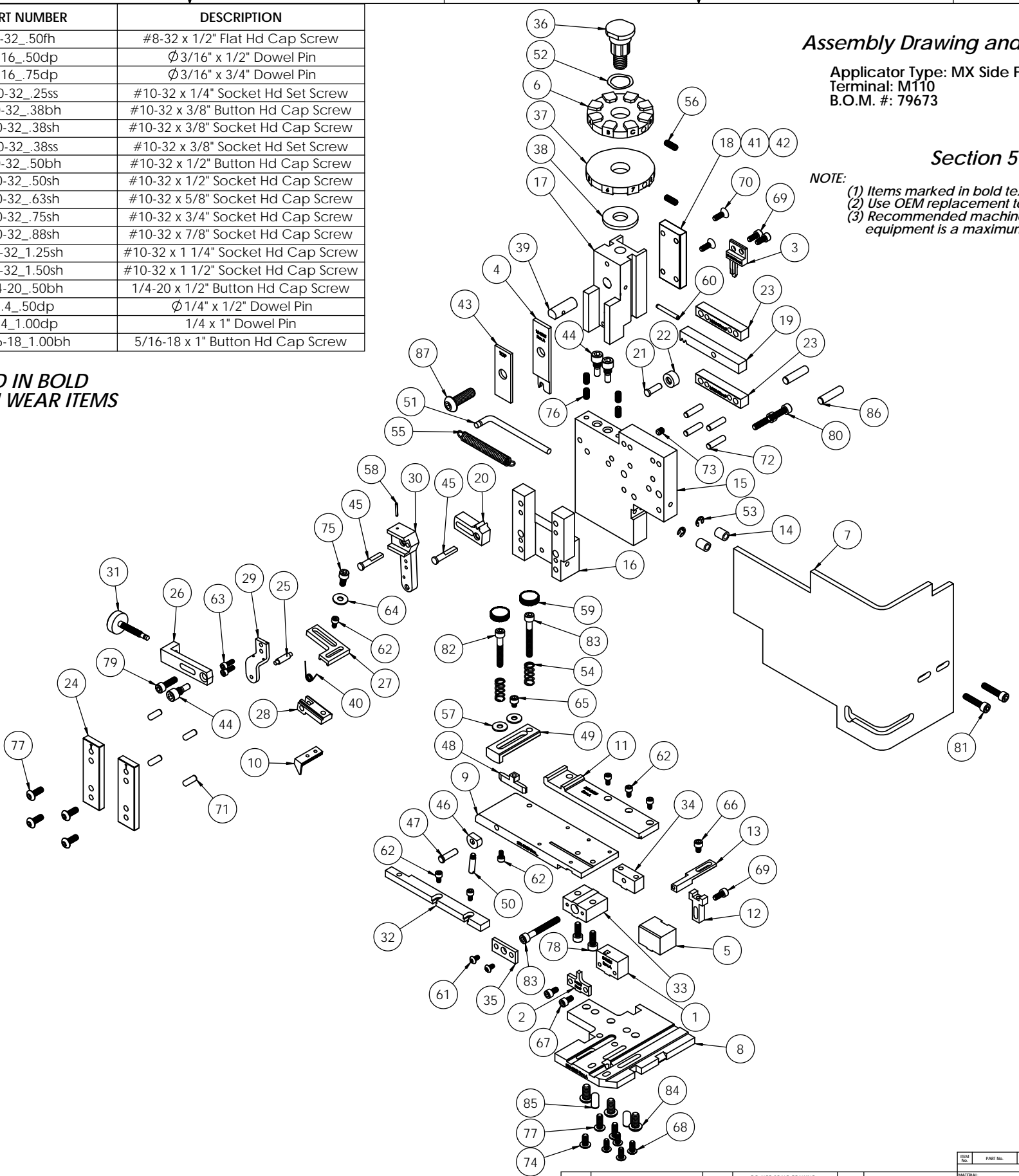


ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
<b>1</b>	<b>1</b>	<b>75805</b>	<b>8-3025</b>	<b>Cut-off Die</b>	70	2	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw
<b>2</b>	<b>1</b>	<b>75806</b>	<b>9-3025</b>	<b>Anvil</b>	71	4	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin
<b>3</b>	<b>1</b>	<b>75807</b>	<b>12-3025</b>	<b>Cut-off Punch</b>	72	4	63470	3.16_.75dp	Ø3/16" x 3/4" Dowel Pin
<b>4</b>	<b>1</b>	<b>75808</b>	<b>13-3025</b>	<b>Wire Rolling Tool</b>	73	2	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
5	1	74802	26-3000	Backup Block	74	1	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
6	1	70842	34-3025	Wire Crimp Dial	75	1	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw
7	1	76403	199-3005	Safety Guard	76	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
8	1	75809	200-3025	Baseplate	77	6	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
9	1	78853	250-3025	Feed Plate	78	2	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
10	1	75545	303-3014	Feed Finger	79	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
11	1	75946	500-3025	Rear Guide Rail	80	2	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
12	1	74803	1600B-3000	Adjustable Stripper Holder	81	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
13	1	76464	1600A-3001	Adjustable Stripper Block	82	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
14	2	74491	GS-375	Guard Spacer	83	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
15	1	71029	MX2A-S	Mounting Frame	84	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
16	1	71030	MX2B-S	Plunger Frame	85	2	63827	1.4_.50dp	Ø1/4" x 1/2" Dowel Pin
17	1	74343	MX3	Ram	86	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
18	1	74344	MX4-S	Cam (1 5/8" Up Stroke)	87	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
19	1	74438	MX5-S	Cam Rack					
20	1	74346	MX6	Gear Arm					
21	1	74347	MX7	Cam Pin					
22	1	74350	MX8	Cam Roller					
23	2	74351	MX10-S	Rack Pad					
24	2	74352	MX11	Gib					
25	1	74356	MX12	Feed Finger Pivot Pin					
26	1	74360	MX13	Adjusting Bar					
27	1	74361	MX14-S	Feed Finger Arm					
28	1	74362	MX15-S	Feed Finger Guide					
29	1	74364	MX16	Retainer					
30	1	74371	MX18-S	Swing Arm					
31	1	74376	MX25	Stroke Adjustment Screw					
32	1	74840	MX28-1-S	Front Guide Rail					
33	1	74384	MX29-S	Slide Support					
34	1	74388	MX30-S	Support Anchor					
35	1	74390	MX32-S	Support Cover					
36	1	74407	MX33	Mounting Post					
37	1	74409	MX35	Insulation Dial					
38	1	74411	MX36	Dial Spacer					
39	1	74412	MX44	Locating Dowel					
40	1	74415	MX45-S	Feed Finger Spring					
41	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
42	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
43	1	74418	MX49	Tool Retainer					
44	3	74419	MX50	Safety Pivot Pin					
45	2	74420	MX52	Pivot Pin					
46	1	74425	MX84-S	Brake Cam					
47	1	74426	MX85-S	Cam Pivot Pin					
48	1	74428	MX86-S	Brake Shoe					
49	1	75178	MX87-S	Lift Arm					
50	1	74430	MX88-S	Lever					
51	1	74614	MX90-S	Spring Bracket					
52	1	72310	MX104	Wave Disc Spring					
53	2	75083	Irving 3100-18	External Retaining Ring					
54	2	77322	LC-045E-10-M	Spring					
55	1	74611	LE-037CD-6	Extension Spring					
56	2	70739	McMaster-Carr #3126A53	Spring Plunger					
57	2	72519	McMaster Carr #98029A043	#8 Hardened Washer					
58	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
59	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
60	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin					
61	2	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw					
62	7	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
63	2	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw					
64	1	63210	8fw	#8 Flatwasher					
65	1	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw					
66	1	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw					
67	2	63207	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw					
68	4	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw					
69	3	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



**Assembly Drawing and Bill of Materials**

Applicator Type: MX Side Feed Applicator  
Terminal: M110  
B.O.M. #: 79673

**Section 5**

**NOTE:**  
(1) Items marked in bold text are high wear items.  
(2) Use OEM replacement tooling only.  
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.		PART NO.		DESCRIPTION		MATERIAL SPECIFICATION		QTY. REQD.	
<p>DO NOT SCALE DRAWING</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE FRACTIONAL DECIMALS ANGLES SURFACE FINISH: ✓ ALL OVER</p> <p>THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO PART OF THIS DRAWING OR ANY INFORMATION HEREIN MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF ETICO INCORPORATED. © ETICO</p>									
<p>ETICO ENGINEERED PRODUCTS 25 BELLEWIS STREET WARWICK, RI 02886 (401) 467-2400</p>				<p><b>MX Side Feed Applicator</b></p>					
MATERIAL		PARTS LIST		SPEC. NO.		M110		REV. -	
HEAT TREAT		FINISH		SCALE		T:2		DATE: 1/29/14	
LVL		REVISION		BY/DATE		APPLICATOR		DATE	