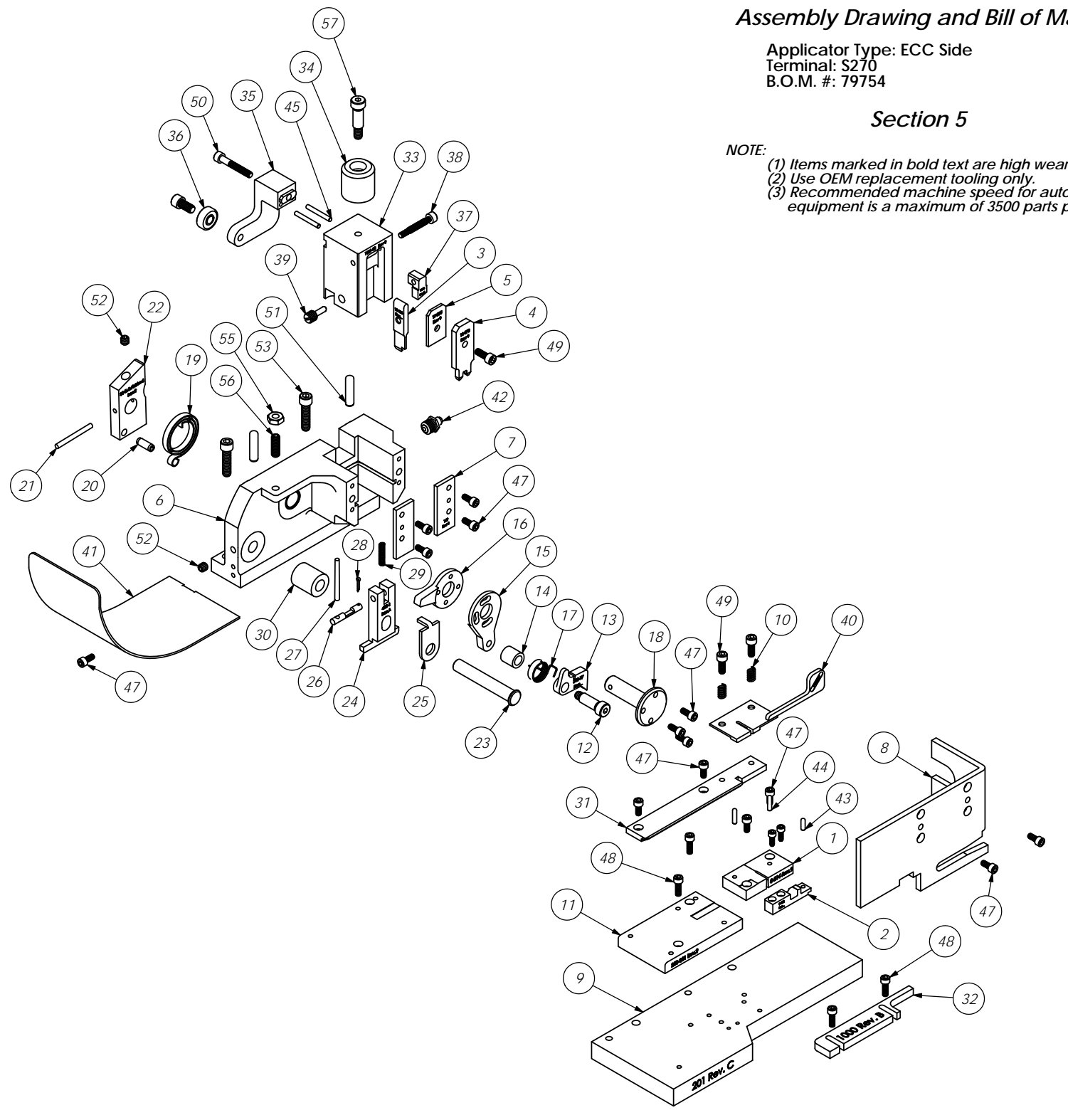


PARTS LIST				
Item	Part Code	QTY.	Part No./File Name	Description
1	77197	1	8-214	Die
2	78276	1	9-522	Anvil
3	75233	1	12-176	Cut-off Punch
4	60346	1	13-373	Wire Rolling Tool
5	60362	1	17-085	Spacer
6	63899	1	101	Casting
7	69859	2	169	Gib
8	73922	1	176	Guard
9	73934	1	201	Base Plate
10	73952	2	231	Stripper Spring
11	60364	1	250-331	Die Plate
12	76873	1	301-4	Shoulder Screw
13	74127	1	303-77	Feed Finger
14	66894	1	304-500	Feed Finger Spacer
15	74393	1	305-Finished	Feed Finger Arm
16	74396	1	306	Feed Stop Arm
17	76721	1	307-7	Feed Finger Spring
18	74400	1	308-Finished	Feed Shaft
19	74402	1	310	Cam Return Spring
20	74403	1	311	Spring Pin
21	74404	1	312	Cam Taper Pin
22	74410	1	314L-2-Finished	Cam
23	74495	1	401-Finished	Brake Shaft
24	74498	1	403-1	Brake Body
25	74496	1	402	Spring Retainer
26	74673	1	404	Brake Cam
27	74674	1	405	Taper Pin
28	74675	1	406	Cotter Pin
29	74676	1	407	Brake Spring
30	60366	1	408-850	Brake Spacer
31	60377	1	500-330	Rear Guide
32	75392	1	1000	Adjustable Front Guide
33	75496	1	1101-FS	Plunger
34	77918	1	1102-FS	Floating Shank
35	75710	1	1125-Finished	Cam Roller Bracket
36	75719	1	1142	Cam Roller Bearing
37	63465	1	1150	Plunger Adjustment Block
38	75728	1	1155	Adjusting Block Screw
39	75729	1	1156	Plunger Screw
40	75390	1	1600-205	Stripper/Wire Stop
41	76186	1	1800	Stock Chute
42	63506	1	McMaster-Carr #1095K11	1/8 NPT Grease Fitting
43	70555	1	1.8_.38dp	1/8" x 3/8" Dowel Pin
44	63507	2	1.8_.50dp	Φ 1/8" x 1/2" Dowel
45	62849	2	1.8_1.00dp	1/8" x 1" Dowel
46	63209	2	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw
47	63161	14	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw
48	63164	4	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw
49	63056	3	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
50	77396	1	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
51	63510	2	1.4_1.00dp	1/4 x 1" Dowel Pin
52	63511	2	1.4-20_.25ssf	1/4-20 x 1/4" Socket Hd Set Screw
53	63168	2	1.4-20_1.00sh	1/4-20 x 1" Socket Hd Cap Screw
54	62184	1	1.4-28_.50sh	1/4-28 x 1/2" Socket Hd Cap Screw
55	63512	1	1.4-28_jn	1/4-28 Jam Nut
56	63513	1	1.4-28_.75ss	1/4-28 x 3/4" Socket Set Screw
57	62185	1	5.16_.75shss	5/16 x 3/4" Shoulder Screw

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: ECC Side
Terminal: S270
B.O.M. #: 79754

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV.	REVISION	BY/DATE	APP. DATE	SCALE	CAD FILE	CHECKED BY	DATE	DRAWN BY	DATE
1				T:2				JT	26Aug04

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REMARKS
		See Parts List			
		S270			

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REMARKS
		DO NOT SCALE DRAWING			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE FRACTIONAL DECIMALS ANGLES			
		±1/64 .001 ±1/32 .002 ±1/16 .005 ±1/8 .010 ±1/4 .015 ±1/2 .020 ±3/4 .030 ±1 .040 ±1 1/2 .050 ±2 .075 ±3 .100 ±4 .150 ±6 .200 ±8 .250 ±10 .300 ±12 .375 ±16 .500 ±20 .625 ±25 .750 ±30 .875 ±35 1.000 ±40 1.250 ±50 1.500 ±60 1.750 ±75 2.000 ±90 2.500 ±110 3.000 ±130 3.500 ±150 4.000 ±175 4.500 ±200 5.000 ±225 5.500 ±250 6.000 ±275 6.500 ±300 7.000 ±325 7.500 ±350 8.000 ±375 8.500 ±400 9.000 ±425 9.500 ±450 10.000 ±475 10.500 ±500 11.000 ±525 11.500 ±550 12.000 ±575 12.500 ±600 13.000 ±625 13.500 ±650 14.000 ±675 14.500 ±700 15.000 ±725 15.500 ±750 16.000 ±775 16.500 ±800 17.000 ±825 17.500 ±850 18.000 ±875 18.500 ±900 19.000 ±925 19.500 ±950 20.000 ±975 20.500 ±1000 21.000 ±1025 21.500 ±1050 22.000 ±1075 22.500 ±1100 23.000 ±1125 23.500 ±1150 24.000 ±1175 24.500 ±1200 25.000 ±1225 25.500 ±1250 26.000 ±1275 26.500 ±1300 27.000 ±1325 27.500 ±1350 28.000 ±1375 28.500 ±1400 29.000 ±1425 29.500 ±1450 30.000 ±1475 30.500 ±1500 31.000 ±1525 31.500 ±1550 32.000 ±1575 32.500 ±1600 33.000 ±1625 33.500 ±1650 34.000 ±1675 34.500 ±1700 35.000 ±1725 35.500 ±1750 36.000 ±1775 36.500 ±1800 37.000 ±1825 37.500 ±1850 38.000 ±1875 38.500 ±1900 39.000 ±1925 39.500 ±1950 40.000 ±1975 40.500 ±2000 41.000 ±2025 41.500 ±2050 42.000 ±2075 42.500 ±2100 43.000 ±2125 43.500 ±2150 44.000 ±2175 44.500 ±2200 45.000 ±2225 45.500 ±2250 46.000 ±2275 46.500 ±2300 47.000 ±2325 47.500 ±2350 48.000 ±2375 48.500 ±2400 49.000 ±2425 49.500 ±2450 50.000 ±2475 50.500 ±2500 51.000 ±2525 51.500 ±2550 52.000 ±2575 52.500 ±2600 53.000 ±2625 53.500 ±2650 54.000 ±2675 54.500 ±2700 55.000 ±2725 55.500 ±2750 56.000 ±2775 56.500 ±2800 57.000 ±2825 57.500 ±2850 58.000 ±2875 58.500 ±2900 59.000 ±2925 59.500 ±2950 60.000 ±2975 60.500 ±3000 61.000 ±3025 61.500 ±3050 62.000 ±3075 62.500 ±3100 63.000 ±3125 63.500 ±3150 64.000 ±3175 64.500 ±3200 65.000 ±3225 65.500 ±3250 66.000 ±3275 66.500 ±3300 67.000 ±3325 67.500 ±3350 68.000 ±3375 68.500 ±3400 69.000 ±3425 69.500 ±3450 70.000 ±3475 70.500 ±3500 71.000 ±3525 71.500 ±3550 72.000 ±3575 72.500 ±3600 73.000 ±3625 73.500 ±3650 74.000 ±3675 74.500 ±3700 75.000 ±3725 75.500 ±3750 76.000 ±3775 76.500 ±3800 77.000 ±3825 77.500 ±3850 78.000 ±3875 78.500 ±3900 79.000 ±3925 79.500 ±3950 80.000 ±3975 80.500 ±4000 81.000 ±4025 81.500 ±4050 82.000 ±4075 82.500 ±4100 83.000 ±4125 83.500 ±4150 84.000 ±4175 84.500 ±4200 85.000 ±4225 85.500 ±4250 86.000 ±4275 86.500 ±4300 87.000 ±4325 87.500 ±4350 88.000 ±4375 88.500 ±4400 89.000 ±4425 89.500 ±4450 90.000 ±4475 90.500 ±4500 91.000 ±4525 91.500 ±4550 92.000 ±4575 92.500 ±4600 93.000 ±4625 93.500 ±4650 94.000 ±4675 94.500 ±4700 95.000 ±4725 95.500 ±4750 96.000 ±4775 96.500 ±4800 97.000 ±4825 97.500 ±4850 98.000 ±4875 98.500 ±4900 99.000 ±4925 99.500 ±4950 100.000 ±4975			