



**REFERENCE LIST:**  
**D60, D62, D62A, D64, D66,**  
**D67, 51294**  
**ECC APPLICATOR**  
**SIDE FEED**  
**BILL OF MATERIAL NO.**  
**79756**

**WARNING !**  
**NEVER OPERATE**  
**THIS OR ANY**  
**APPLICATOR**  
**WITHOUT SAFETY**  
**GUARD IN POSITION.**

| PART CODE | PART NUMBER | QUANTITY | DESCRIPTION             |
|-----------|-------------|----------|-------------------------|
| 75495     | 1100-FS     | (1)      | PLUNGER                 |
| 77918     | 1102-FS     | (1)      | FLOATING SHANK          |
|           |             | N/A      | CUT-OFF SCREW           |
| 75728     | 1155        | (1)      | ADJUST SCREW            |
| 75724     | 1150        | (1)      | INSULATION BLOCK        |
| 75710     | 1125        | (1)      | CAM ROLLER BRACKET      |
| 75719     | 1142        | (1)      | CAM ROLLER BEARING      |
| 71793     | *12-D60     | (1)      | CUT-OFF PUNCH           |
| 72324     | 12S-D60     | (1)      | CUT-OFF PUNCH SPACER    |
| 72602     | *13-D60     | (1)      | WIRE ROLLING TOOL       |
| 73050     | *14-D60     | (1)      | INSULATION ROLLING TOOL |
| 73528     | 6-047-50    | (2)      | CUT-OFF PUNCH SPRING    |
| 74410     | 314-2       | (1)      | CAM                     |
| 74403     | 311         | (1)      | SPRING PIN              |
| 74404     | 312         | (1)      | CAM TAPER PIN           |
| 74402     | 310         | (1)      | CAM RETURN SPRING       |
| 73899     | 101         | (1)      | TOP CASTING             |
| 76969     | 169         | (2)      | UNIVERSAL GIBS          |
| 74675     | 406         | (1)      | COTTER PIN              |
| 74676     | 407         | (1)      | BRAKE SPRING            |
| 74089     | 408-.500    | (1)      | BRAKE BUSHING           |
| 74674     | 405         | (1)      | TAPER PIN               |
| 74673     | 404         | (1)      | BRAKE CAM               |
| 74088     | 403-6       | (1)      | BRAKE BODY              |
| 74496     | 402         | (1)      | SPRING RETAINER         |
| 74495     | 401         | (1)      | BRAKE SHAFT             |
| 74396     | 306         | (1)      | FEED FINGER STOP        |
| 74393     | 305         | (1)      | FEED FINGER ARM         |
| 74400     | 308         | (1)      | FEED SHAFT              |
| 76734     | 304-295     | (1)      | REAR SPACER             |
| 76788     | 307-5       | (1)      | SPRING                  |
| 77034     | 7A-D60      | (1)      | FEED FINGER             |
| 77035     | 302-080     | (1)      | FRONT SPACER            |
| 76858     | 301-3       | (1)      | SHOULDER SCREW          |
| 73952     | 231         | (2)      | STRIPPER SPRING         |

**NOTE: ITEMS MARKED WITH AN \***  
**ARE HIGH WEAR ITEMS**



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**D67, 51294**  
**ECC APPLICATOR**  
**SIDE FEED**  
**BILL OF MATERIAL NO.**  
**79756**

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**THIS OR ANY**  
**APPLICATOR**  
**WITHOUT SAFETY**  
**GUARD IN POSITION.**

| <b>PART CODE</b> | <b>PART NUMBER</b> | <b>QUANTITY</b> | <b>DESCRIPTION</b>         |
|------------------|--------------------|-----------------|----------------------------|
| 75990            | 1607               | (1)             | WIRE STRIPPER / STOP       |
| 73955            | 235                | (1)             | GUIDE SPACER BLOCK         |
| 74090            | 657-1              | (1)             | REAR / RIGHT GUIDE         |
| 75463            | 1068               | (1)             | FRONT / LEFT GUIDE         |
| 74091            | 273                | (1)             | DIE PLATE                  |
| 73934            | 201                | (1)             | BASE PLATE                 |
| 70433            | *8B-D60            | (1)             | DIE                        |
| 71159            | *9-D60             | (1)             | ANVIL                      |
| 76186            | 1800               | (1)             | STOCK CHUTE                |
|                  |                    | N/A             | GUARD SPACER               |
| 73922            | 176                | (1)             | GUARD                      |
|                  |                    | (1)             |                            |
|                  |                    | (1)             | 10-32 X 1 1/4" S.H.C.S.    |
|                  |                    | (2)             | 1/4-28 X 1/2" S.H.C.S.     |
|                  |                    | (1)             | 1/8 X 1" DOWEL             |
|                  |                    | (2)             | 5/16 X 3/4" SHOULDER SCREW |
|                  |                    | (1)             | 1/4 X 3/8" S.H.S.S.        |
|                  |                    | (2)             | 1/4-28 X 3/4" S.S.S.       |
|                  |                    | (2)             | 1/4-20 X 1" S.H.C.S.       |
|                  |                    | (1)             | 1/4 X 1" DOWEL             |
|                  |                    | (2)             | 1/4-28 JAM NUT             |
|                  |                    | (12)            | 1/4-20 X 1/4" S.S.S.       |
|                  |                    | (2)             | 8-32 X 3/8" S.H.C.S.       |
|                  |                    | (1)             | 10-32 X 1/2" S.H.C.S.      |
|                  |                    | (2)             | 8-32 X 3/4" S.H.C.S.       |
|                  |                    | (6)             | 6-32 X 3/8" S.H.C.S.       |
|                  |                    | (6)             | 8-32 X 1/2" S.H.C.S.       |
|                  |                    | (2)             | 1/8 X 1/2" DOWEL           |
|                  |                    | (1)             | 1/8 X 3/8" DOWEL           |
|                  |                    |                 |                            |

**NOTE: ITEMS MARKED WITH AN \*  
 ARE HIGH WEAR ITEMS**

BASE PLATE ASSEMBLY  
SIDE FEED  
D50'S & D60'S

WIRE STRIPPER/STOP

1607  
75990

STRIPPER SPRING

231  
73952

10-32 X 1/2"  
S.H.C.S.

8-32 x 3/8"  
S.H.C.S.

REAR/RIGHT GUIDE

657-1  
74090

GUIDE SPACER BLOCK

235  
73955

FRONT/ LEFT GUIDE

1068  
75463

6-32 X 3/8"  
S.H.C.S.

1/8 X 3/8"  
DOWEL

DIE  
\*8B-D60  
70433

ANVIL  
\*9-D60  
71159

DIE PLATE

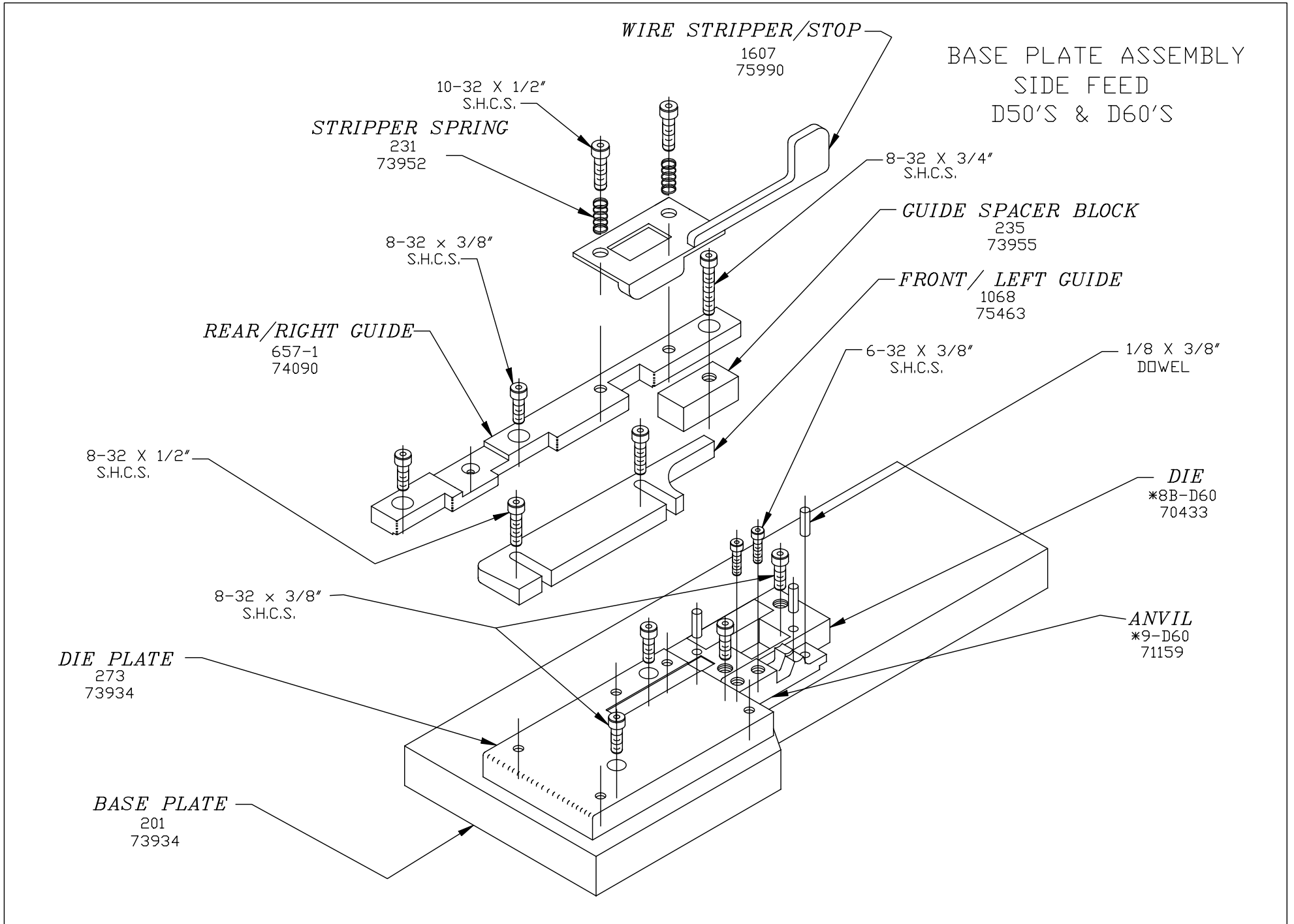
273  
73934

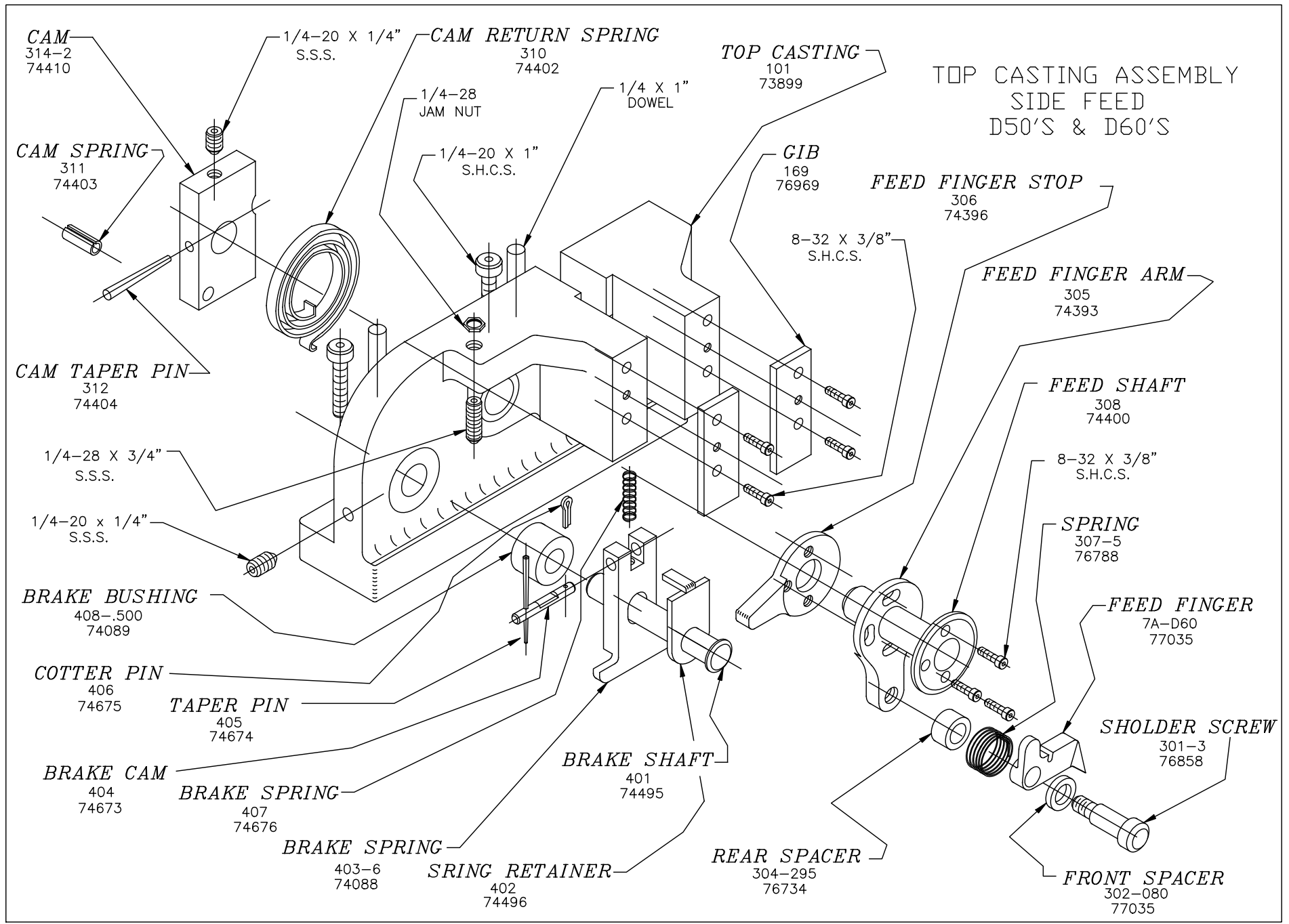
BASE PLATE

201  
73934

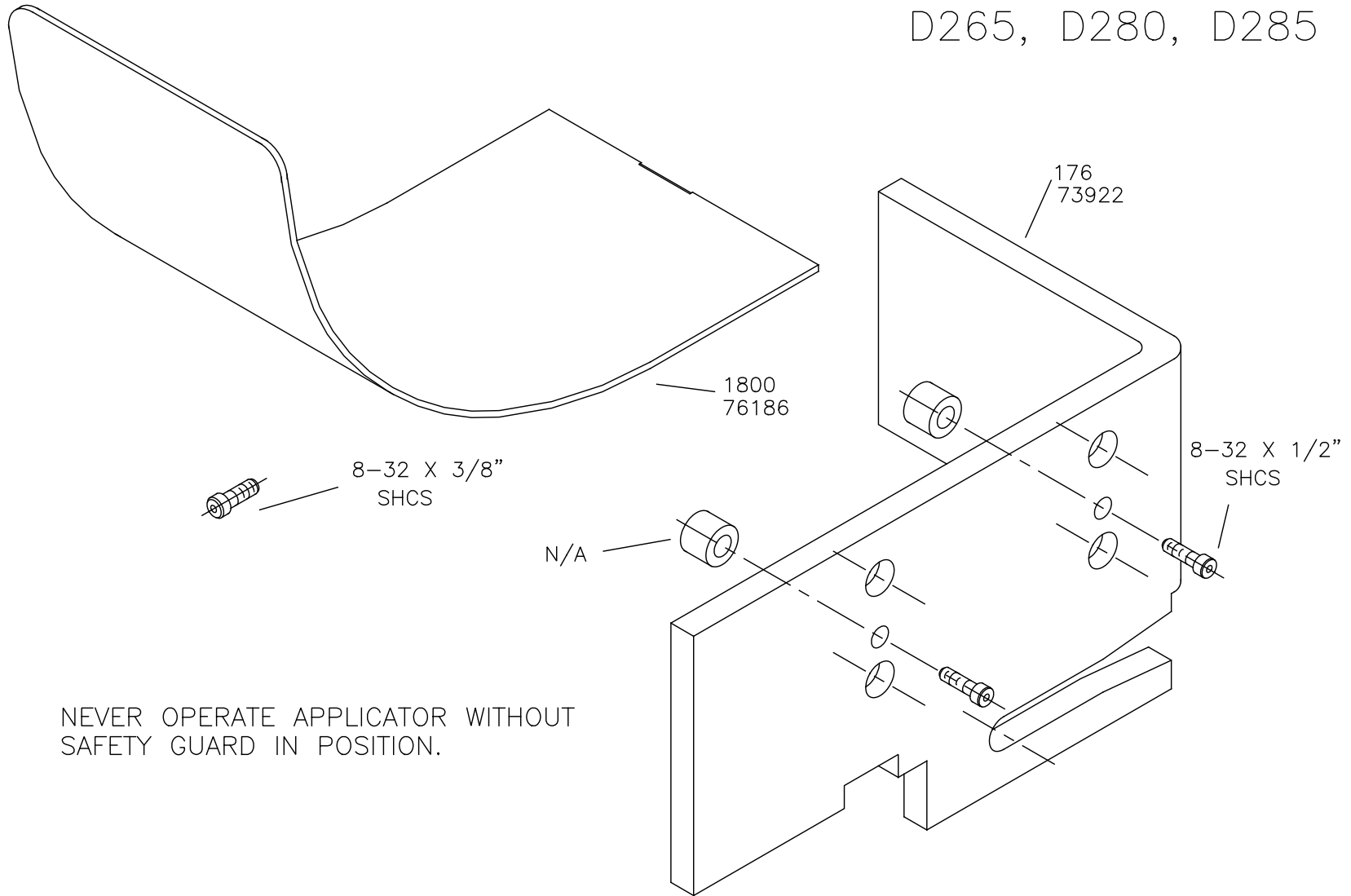
8-32 X 1/2"  
S.H.C.S.

8-32 x 3/8"  
S.H.C.S.



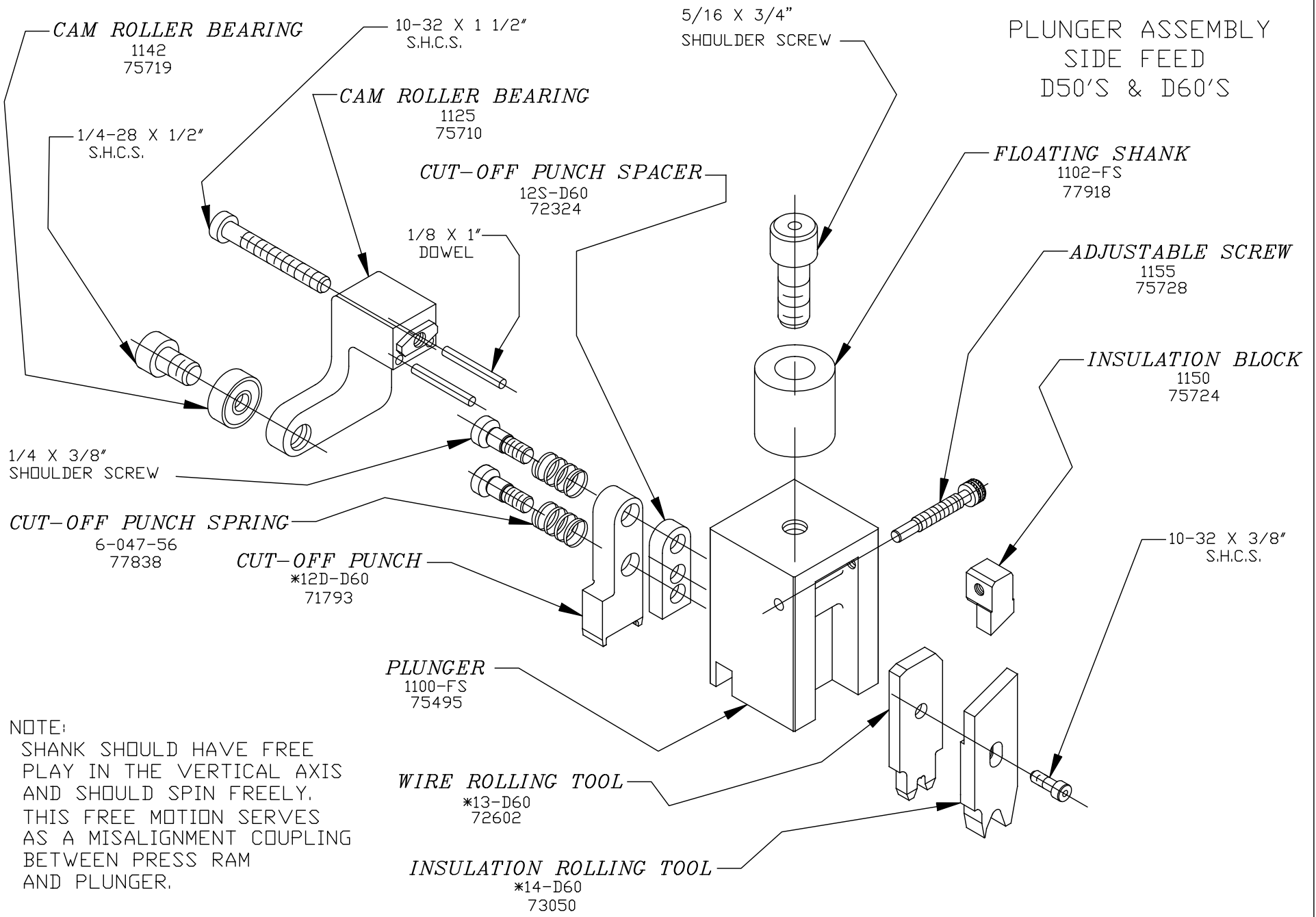


# CHUTE AND GUARD D265, D280, D285



NEVER OPERATE APPLICATOR WITHOUT  
SAFETY GUARD IN POSITION.

PLUNGER ASSEMBLY  
SIDE FEED  
D50'S & D60'S



NOTE:  
SHANK SHOULD HAVE FREE PLAY IN THE VERTICAL AXIS AND SHOULD SPIN FREELY. THIS FREE MOTION SERVES AS A MISALIGNMENT COUPLING BETWEEN PRESS RAM AND PLUNGER.