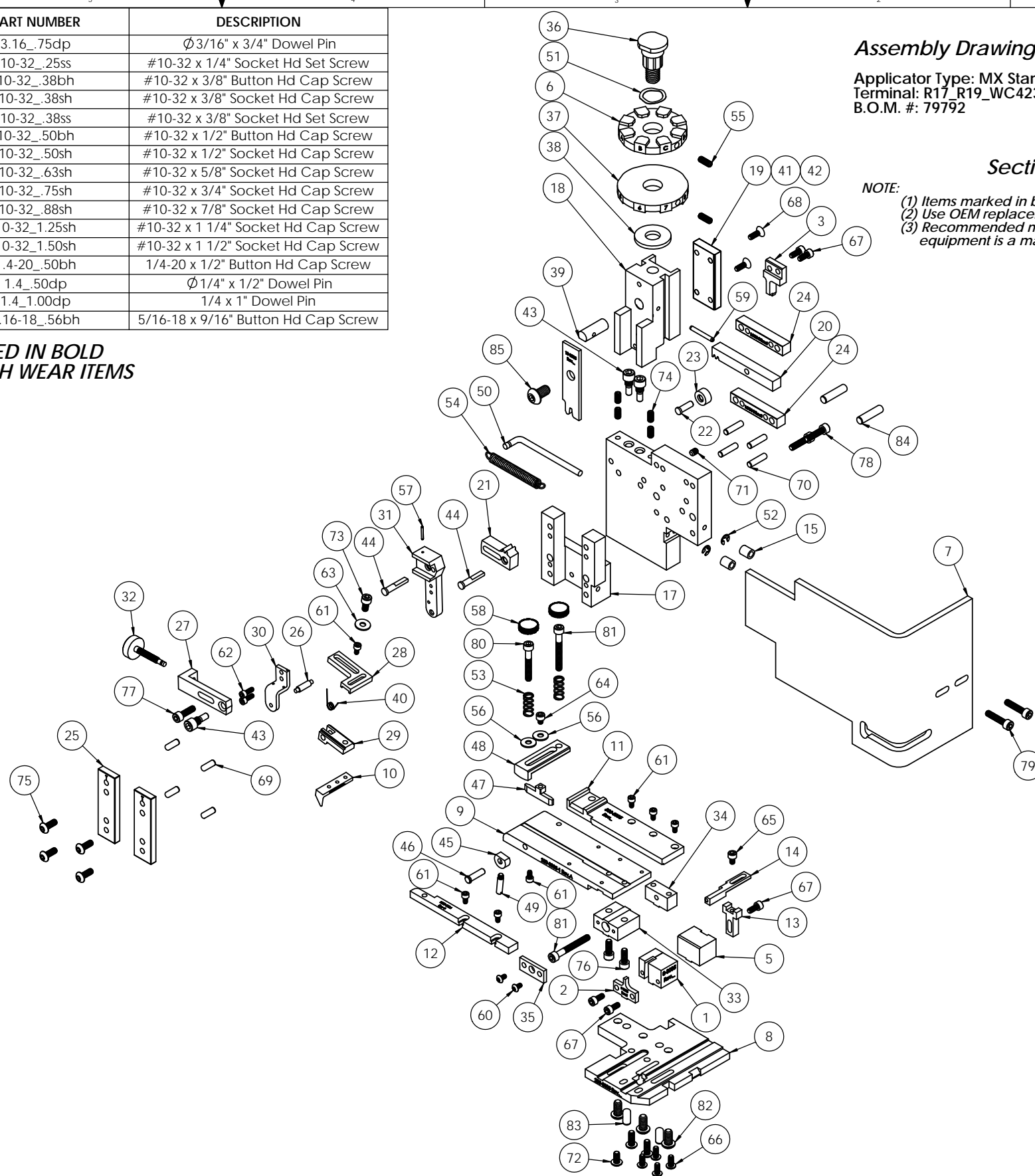


ITEM NO.	QTY.	Part Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part Code	PART NUMBER	DESCRIPTION
1	1	74804	8-3005	Cut-off Die	70	4	63470	3.16_.75dp	Ø3/16" x 3/4" Dowel Pin
2	1	74805	9-3005	Anvil	71	2	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
3	1	74806	12-3005	Cut-Off Punch	72	1	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
4	1	74807	13-3005	*Wire Rolling Tool	73	1	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw
5	1	74802	26-3000	Backup Block	74	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
6	1	77368	34-3041-1	Wire Crimp Dial	75	6	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
7	1	72672	199-3081	Safety Guard	76	2	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
8	1	74812	200-3005	Baseplate	77	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
9	1	76171	250-3005-1	Feed Plate	78	2	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
10	1	74808	303-3005	Feed Finger	79	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
11	1	74810	500-3005	Rear Guide Rail	80	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
12	1	75073	1000-3006	Front Guide Rail	81	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
13	1	74803	1600B-3000	Adjustable Stripper Holder	82	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
14	1	76681	1600A-3002	Adjustable Stripper Block	83	2	63827	1.4_.50dp	Ø1/4" x 1/2" Dowel Pin
15	2	74491	GS-375	Guard Spacer	84	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
16	1	71029	MX2A-S	Mounting Frame	85	1		5.16-18_.56bh	5/16-18 x 9/16" Button Hd Cap Screw
17	1	71030	MX2B-S	Plunger Frame					
18	1	74343	MX3	Ram					
19	1	74344	MX4-S	Cam (1 5/8" Up Stroke)					
20	1	74438	MX5-S	Cam Rack					
21	1	74346	MX6	Gear Arm					
22	1	74347	MX7	Cam Pin					
23	1	74350	MX8	Cam Roller					
24	2	74351	MX10-S	Rack Pad					
25	2	74352	MX11	Gib					
26	1	74356	MX12	Feed Finger Pivot Pin					
27	1	74360	MX13	Adjusting Bar					
28	1	74361	MX14-S	Feed Finger Arm					
29	1	74362	MX15-S	Feed Finger Guide					
30	1	74364	MX16	Retainer					
31	1	74371	MX18-S	Swing Arm					
32	1	74376	MX25	Stroke Adjustment Screw					
33	1	74384	MX29-S	Slide Support					
34	1	74388	MX30-S	Support Anchor					
35	1	74390	MX32-S	Support Cover					
36	1	74407	MX33	Mounting Post					
37	1	74409	MX35	Insulation Dial					
38	1	74411	MX36	Dial Spacer					
39	1	74412	MX44	Locating Dowel					
40	1	74415	MX45-S	Feed Finger Spring					
41	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
42	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
43	3	74419	MX50	Safety Pivot Pin					
44	2	74420	MX52	Pivot Pin					
45	1	74425	MX84-S	Brake Cam					
46	1	74426	MX85-S	Cam Pivot Pin					
47	1	74428	MX86-S	Brake Shoe					
48	1	75178	MX87-S	Lift Arm					
49	1	74430	MX88-S	Lever					
50	1	74614	MX90-S	Spring Bracket					
51	1	72310	MX104	Wave Disc Spring					
52	2	75083	Irving 3100-18	External Retaining Ring					
53	2	77322	LC-045E-10-M	Spring					
54	1	74611	LE-037CD-6	Extension Spring					
55	2	70739	McMaster-Carr #3126A53	Spring Plunger					
56	2	72519	McMaster Carr #98029A043	#8 Hardened Washer					
57	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
58	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
59	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin					
60	2	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw					
61	7	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
62	2	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw					
63	1	63210	8fw	#8 Flatwasher					
64	1	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw					
65	1	63163	8-32_25sh	#8-32 x 1/4" Socket Hd Cap Screw					
66	4	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw					
67	5	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					
68	2	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw					
69	4	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



### Assembly Drawing and Bill of Materials

Applicator Type: MX Standard Side Feed Applicator  
Terminal: R17\_R19\_WC423  
B.O.M. #: 79792

### Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
  - (2) Use OEM replacement tooling only.
  - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL SPECIFICATION	QTY. USED
DO NOT SCALE DRAWING				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES				
#1/64 .001 .015° ±1/4"				
SURFACE FINISH: ✓ ALL OVER				
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO REPRODUCTION OR TRANSMISSION OF THIS DRAWING IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF ETICO ENGINEERED PRODUCTS.				
MATERIAL		PARTS LIST		
See Parts List		ETICO ENGINEERED PRODUCTS 25 BELLEWS STREET WARWICK, RI 02886 (401) 467-2400		
FINISH		R17_R19_WC423		
SCALE		DATE		
REVISION		DRAWN BY		
BY/DATE		1/21/14		