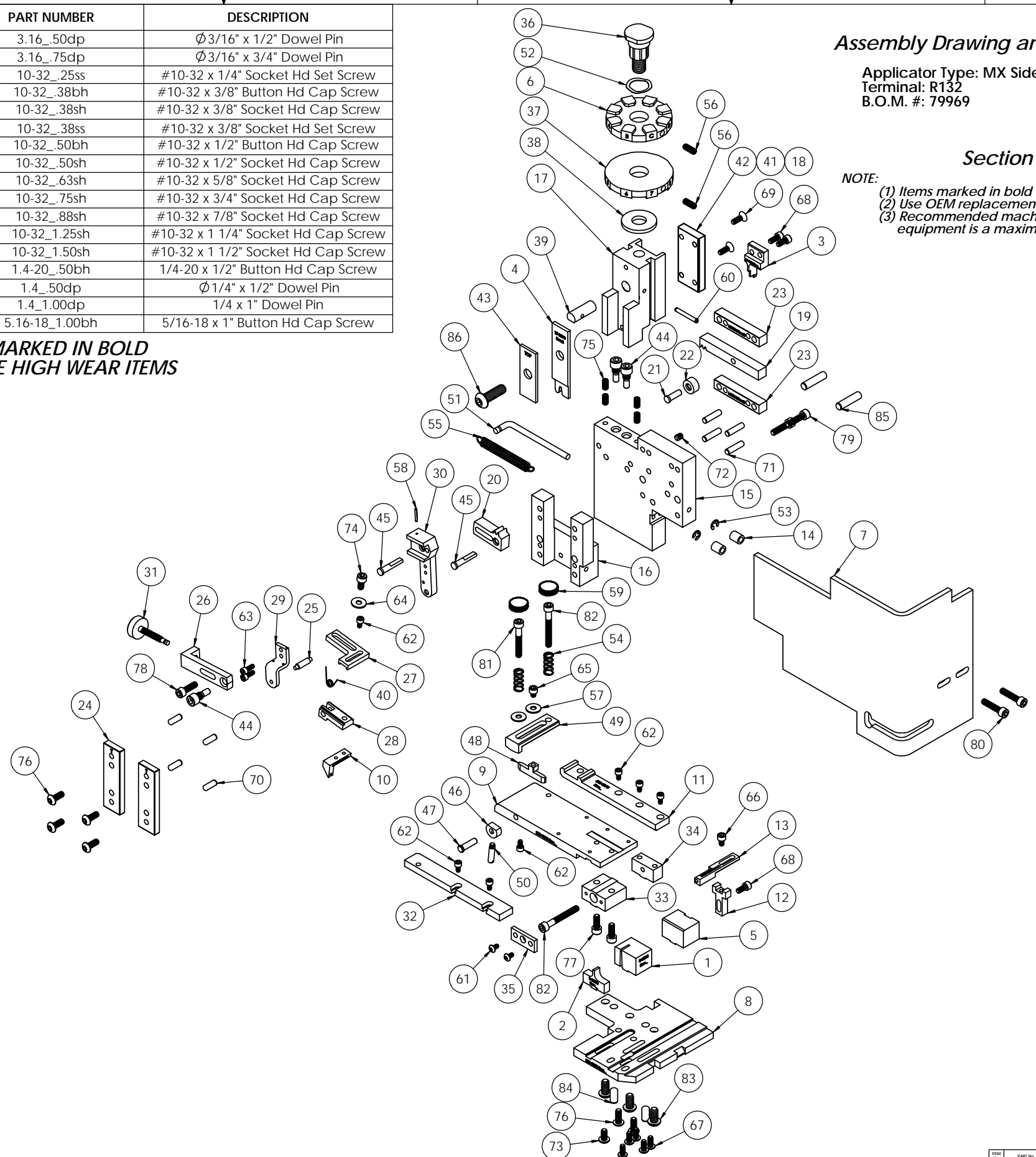


ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION	ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	1	78675	8-3098	Cut-off Die	70	4	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin
2	1	78677	9-3098	Anvil	71	4	63470	3.16_.75dp	Ø3/16" x 3/4" Dowel Pin
3	1	78674	12-3098	Cut-off Punch	72	2	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw
4	1	78678	13-3098	Wire Rolling Tool	73	1	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw
5	1	74802	26-3000	Backup Block	74	1	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw
6	1	78669	34-3098	Wire Crimp Dial	75	4	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw
7	1	76403	199-3005	Safety Guard	76	6	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
8	1	78671	200-3098	Baseplate	77	2	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw
9	1	78672	250-3098	Feed Plate	78	1	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw
10	1	78676	303-3098	Feed Finger	79	2	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
11	1	78673	500-3098	Rear Guide Rail	80	2	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw
12	1	74803	1600B-3000	Adjustable Stripper Holder	81	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
13	1	76464	1600A-3001	Adjustable Stripper Block	82	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
14	2	74491	GS-375	Guard Spacer	83	3	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw
15	1	71029	MX2A-S	Mounting Frame	84	2	63827	1.4_.50dp	Ø1/4" x 1/2" Dowel Pin
16	1	71030	MX2B-S	Plunger Frame	85	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
17	1	74343	MX3	Ram	86	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw
18	1	74344	MX4-S	Cam (1 5/8" Up Stroke)					
19	1	74438	MX5-S	Cam Rack					
20	1	74346	MX6	Gear Arm					
21	1	74347	MX7	Cam Pin					
22	1	74350	MX8	Cam Roller					
23	2	74351	MX10-S	Rack Pad					
24	2	74352	MX11	Gib					
25	1	74356	MX12	Feed Finger Pivot Pin					
26	1	74360	MX13	Adjusting Bar					
27	1	74361	MX14-S	Feed Finger Arm					
28	1	74362	MX15-S	Feed Finger Guide					
29	1	74364	MX16	Retainer					
30	1	74371	MX18-S	Swing Arm					
31	1	74376	MX25	Stroke Adjustment Screw					
32	1	72643	MX28-2-S	Front Guide Rail					
33	1	74384	MX29-S	Slide Support					
34	1	74388	MX30-S	Support Anchor					
35	1	74390	MX32-S	Support Cover					
36	1	74407	MX33	Mounting Post					
37	1	74409	MX35	Insulation Dial					
38	1	74411	MX36	Dial Spacer					
39	1	74412	MX44	Locating Dowel					
40	1	74415	MX45-S	Feed Finger Spring					
41	1	74416	MX47-S	Cam (1 5/8" Down stroke)					
42	1	74417	MX48-S	Cam (1 1/8" Up Stroke)					
43	1	74418	MX49	Tool Retainer					
44	3	74419	MX50	Safety Pivot Pin					
45	2	74420	MX52	Pivot Pin					
46	1	74425	MX84-S	Brake Cam					
47	1	74426	MX85-S	Cam Pivot Pin					
48	1	74428	MX86-S	Brake Shoe					
49	1	75178	MX87-S	Lift Arm					
50	1	74430	MX88-S	Lever					
51	1	74614	MX90-S	Spring Bracket					
52	1	72310	MX104	Wave Disc Spring					
53	2	75083	Irving 3100-18	External Retaining Ring					
54	2	77322	LC-045E-10-M	Spring					
55	1	74611	LE-037CD-6	Extension Spring					
56	2	70739	McMaster-Carr #3126A53	Spring Plunger					
57	2	72519	McMaster Carr #98029A043	#8 Hardened Washer					
58	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")					
59	2	73785	SPI 99-602-5	#10 Black Knurled Knob					
60	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin					
61	2	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw					
62	7	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw					
63	2	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw					
64	1	63210	8fw	#8 Flatwasher					
65	1	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw					
66	1	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw					
67	5	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw					
68	3	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw					
69	2	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



### Assembly Drawing and Bill of Materials

Applicator Type: MX Side Feed Applicator  
Terminal: R132  
B.O.M. #: 79969

### Section 5

**NOTE:**  
(1) Items marked in bold text are high wear items.  
(2) Use OEM replacement tooling only.  
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	DESCRIPTION	BY	CHKD	APP
A	6/18/14	ECR# 3089 SCJ	SCJ		

DO NOT SCALE DRAWING		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ANGLES	
1/16" 0.015" 0.005" 0.001" 0.0005" 0.0002"		XXX 0.01 0.001 0.0005 0.0002	
SURFACE FINISH		ALL OVER	
MATERIAL		PARTS LIST	
See Parts List		ETICO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401) 467-2400	
SCALE		DATE	
1:2		12/24/13	
CHECKED BY		DATE	
SCJ		12/24/13	
DRAWN BY		DATE	
SCJ		12/24/13	