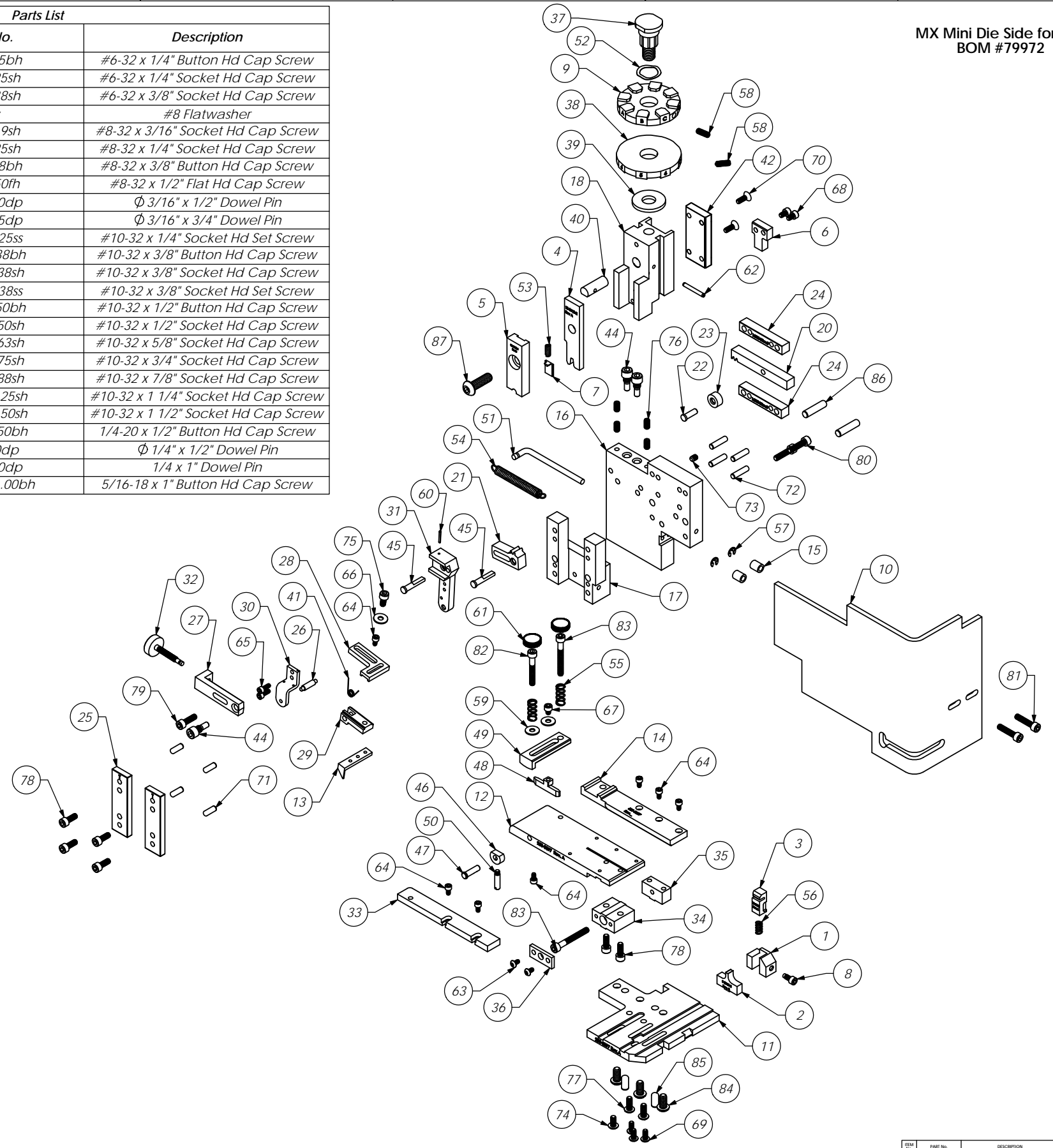


MX Mini Die Side for UB3
BOM #79972

Parts List				
Item No.	QTY.	Part Code	Part No.	Description
1	1	74287	8-3000	Cut-off Pad Retainer
2	1	62052	9-3113-2	Anvil
3	1	74286	12-3000	Rear cut-off pad
4	1	62051	13-3113-2	Wire Rolling Tool
5	1	72883	15-3003-1	Cut-off Pad Driver
6	1	78682	15-3097	Driver
7	1	72882	15A-3003-1	Knock-off
8	1	77265	26-3088	Locking Screw
9	1	78694	34-3097	Wire Crimp Dial
10	1	76403	199-3005	Safety Guard
11	1	78680	200-3097	Base Plate
12	1	78700	250-3097	Feed Plate
13	1	75776	303-3019	Feed Finger
14	1	78696	500-3097	Rear Guide Rail
15	2	74491	GS-375	Guard Spacer
16	1	71029	MX2A-S	Mounting Frame
17	1	71030	MX2B-S	Plunger Frame
18	1	74343	MX3	Ram
19	1	74344	MX4-S	Cam (1 5/8" Up Stroke)
20	1	74438	MX5-S	Cam Rack
21	1	74346	MX6	Gear Arm
22	1	74347	MX7	Cam Pin
23	1	74350	MX8	Cam Roller
24	2	74351	MX10-S	Rack Pad
25	2	74352	MX11	Gib
26	1	74356	MX12	Feed Finger Pivot Pin
27	1	74360	MX13	Adjusting Bar
28	1	74361	MX14-S	Feed Finger Arm
29	1	74362	MX15-S	Feed Finger Guide
30	1	74364	MX16	Retainer
31	1	74371	MX18-S	Swing Arm
32	1	74376	MX25	Stroke Adjustment Screw
33	1	72643	MX28-2-S	Front Guide Rail
34	1	74384	MX29-S	Slide Support
35	1	74388	MX30-S	Support Anchor
36	1	74390	MX32-S	Support Cover
37	1	74407	MX33	Mounting Post
38	1	74409	MX35	Insulation Dial
39	1	74411	MX36	Dial Spacer
40	1	74412	MX44	Locating Dowel
41	1	74415	MX45-S	Feed Finger Spring
42	1	74416	MX47-S	Cam (1 5/8" Down stroke)
43	1	74417	MX48-S	Cam (1 1/8" Up Stroke)
44	3	74419	MX50	Safety Pivot Pin
45	2	74420	MX52	Pivot Pin
46	1	74425	MX84-S	Brake Cam
47	1	74426	MX85-S	Cam Pivot Pin
48	1	74428	MX86-S	Brake Shoe
49	1	75178	MX87-S	Lift Arm
50	1	74430	MX88-S	Lever
51	1	74614	MX90-S	Spring Bracket
52	1	72310	MX104	Wave Disc Spring
53	1	78681	LC-029B-3-M	Compression Spring
54	1	74611	LE-037CD-6	Extension Spring
55	2	77322	LC-045E-10-M	Spring
56	1	74578	4-034-875	Spring
57	2	75083	Irving 3100-18	External Retaining Ring
58	2	70739	McMaster-Carr #3126A53	Spring Plunger
59	2	72519	McMaster Carr #98029A043	#8 Hardened Washer
60	1	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")
61	2	73785	SPI 99-602-5	#10 Black Knurled Knob
62	1	62040	1.8_1.00rp	1/8" x 1" Roll Pin

Parts List				
Item No.	QTY.	Part Code	Part No.	Description
63	2	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw
64	7	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw
65	2	63209	6-32_38sh	#6-32 x 3/8" Socket Hd Cap Screw
66	1	63210	8fw	#8 Flatwasher
67	1	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw
68	2	63163	8-32_25sh	#8-32 x 1/4" Socket Hd Cap Screw
69	3	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw
70	2	63052	8-32_50fh	#8-32 x 1/2" Flat Hd Cap Screw
71	4	63158	3.16_50dp	Φ 3/16" x 1/2" Dowel Pin
72	4	63470	3.16_75dp	Φ 3/16" x 3/4" Dowel Pin
73	2	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw
74	1	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw
75	1	70110	10-32_38sh	#10-32 x 3/8" Socket Hd Cap Screw
76	4	71626	10-32_38ss	#10-32 x 3/8" Socket Hd Set Screw
77	2	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw
78	6	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw
79	1	70293	10-32_63sh	#10-32 x 5/8" Socket Hd Cap Screw
80	2	63532	10-32_75sh	#10-32 x 3/4" Socket Hd Cap Screw
81	2	70925	10-32_88sh	#10-32 x 7/8" Socket Hd Cap Screw
82	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
83	2	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw
84	3	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw
85	2	63827	1.4_50dp	Φ 1/4" x 1/2" Dowel Pin
86	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
87	1	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw



Note:
Items marked in bold italic are high wear tooling.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.	REVISION
See Parts List					
UB3					
SURFACE FINISH: ALL OVER					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE FRACTIONAL DECIMALS ANGLES					
1/64 XX .01 1/8"					
.0005 XXX .001 .0002					
DO NOT SCALE DRAWING					
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DATE: 7/16/13		BY: SCJ		REV: 1	
APPRECIATION		SCALE: 1:8		DATE: 17Aug07	