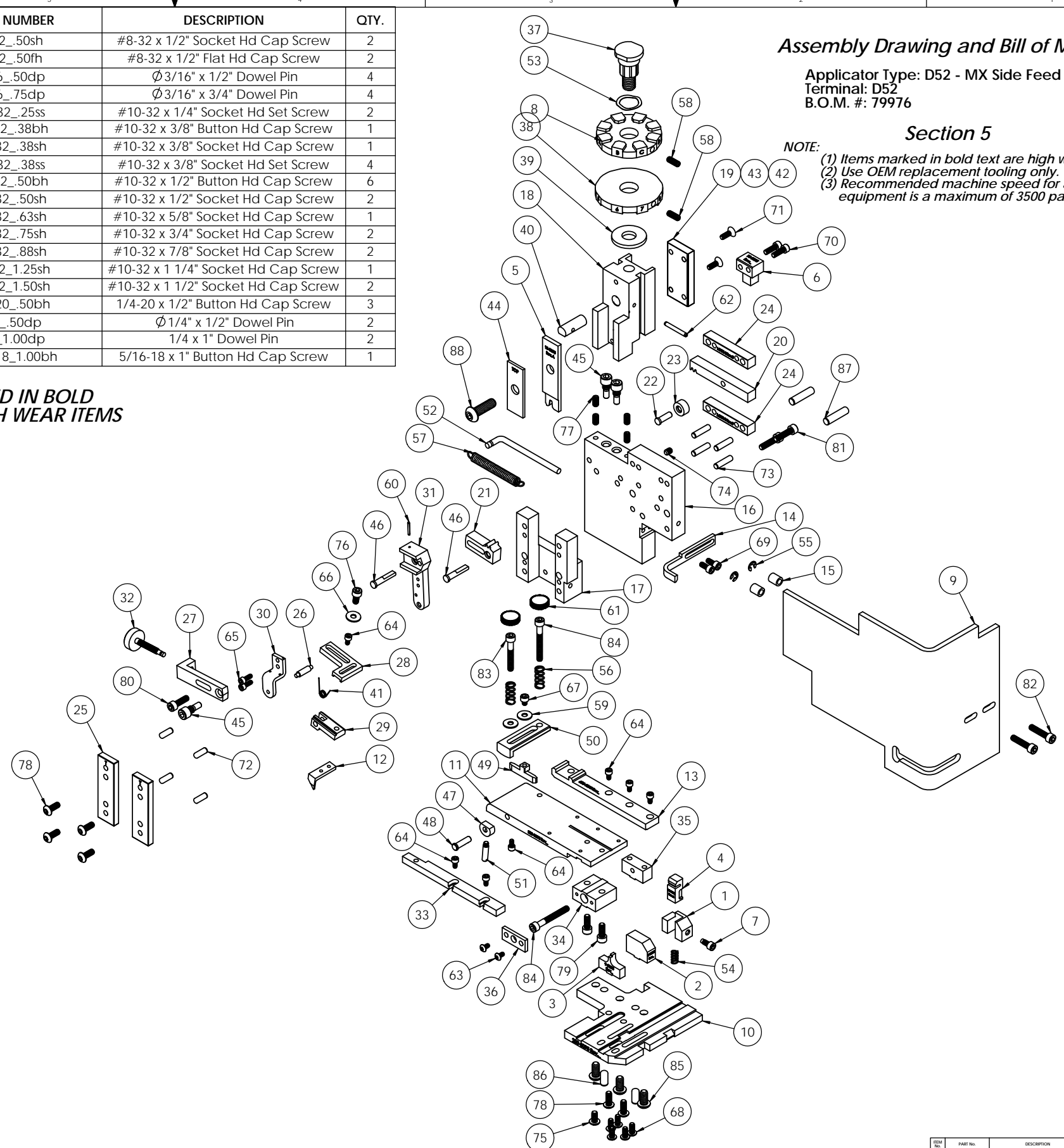


ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	74287	8-3000	Cut-off Pad Retainer	1	70	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw	2
2	78739	8-3095	Cut-off Die	1	71	63052	8-32_.50fh	#8-32 x 1/2" Flat Hd Cap Screw	2
3	78740	9-3095	Anvil	1	72	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin	4
4	74286	12-3000	Rear cut-off pad	1	73	63470	3.16_.75dp	Ø3/16" x 3/4" Dowel Pin	4
5	78741	13-3095	Wire Rolling Tool	1	74	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	2
6	78722	15-3095	Driver	1	75	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
7	77265	26-3088	Locking Screw	1	76	70110	10-32_.38sh	#10-32 x 3/8" Socket Hd Cap Screw	1
8	78723	34-3095	Wire Crimp Dial	1	77	71626	10-32_.38ss	#10-32 x 3/8" Socket Hd Set Screw	4
9	76403	199-3005	Safety Guard	1	78	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
10	78721	200-3095	Baseplate	1	79	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
11	78736	250-3095	Feed Plate	1	80	70293	10-32_.63sh	#10-32 x 5/8" Socket Hd Cap Screw	1
12	74576	303-3000	Feed Finger	1	81	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw	2
13	78735	500-3095	Rear Guide Rail	1	82	70925	10-32_.88sh	#10-32 x 7/8" Socket Hd Cap Screw	2
14	74568	1600-3000	Stripper / Wire Stop	1	83	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
15	74491	GS-375	Guard Spacer	2	84	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
16	71029	MX2A-S	Mounting Frame	1	85	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	3
17	71030	MX2B-S	Plunger Frame	1	86	63827	1.4_.50dp	Ø1/4" x 1/2" Dowel Pin	2
18	74343	MX3	Ram	1	87	63510	1.4_1.00dp	1/4 x 1" Dowel Pin	2
19	74344	MX4-S	Cam (1 5/8" Up Stroke)	1	88	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
20	74438	MX5-S	Cam Rack	1					
21	74346	MX6	Gear Arm	1					
22	74347	MX7	Cam Pin	1					
23	74350	MX8	Cam Roller	1					
24	74351	MX10-S	Rack Pad	2					
25	74352	MX11	Gib	2					
26	74356	MX12	Feed Finger Pivot Pin	1					
27	74360	MX13	Adjusting Bar	1					
28	74361	MX14-S	Feed Finger Arm	1					
29	74362	MX15-S	Feed Finger Guide	1					
30	74364	MX16	Retainer	1					
31	74371	MX18-S	Swing Arm	1					
32	74376	MX25	Stroke Adjustment Screw	1					
33	74840	MX28-1-S	Front Guide Rail	1					
34	74384	MX29-S	Slide Support	1					
35	74388	MX30-S	Support Anchor	1					
36	74390	MX32-S	Support Cover	1					
37	74407	MX33	Mounting Post	1					
38	74409	MX35	Insulation Dial	1					
39	74411	MX36	Dial Spacer	1					
40	74412	MX44	Locating Dowel	1					
41	74415	MX45-S	Feed Finger Spring	1					
42	74416	MX47-S	Cam (1 5/8" Down stroke)	1					
43	74417	MX48-S	Cam (1 1/8" Up Stroke)	1					
44	74418	MX49	Tool Retainer	1					
45	74419	MX50	Safety Pivot Pin	3					
46	74420	MX52	Pivot Pin	2					
47	74425	MX84-S	Brake Cam	1					
48	74426	MX85-S	Cam Pivot Pin	1					
49	74428	MX86-S	Brake Shoe	1					
50	75178	MX87-S	Lift Arm	1					
51	74430	MX88-S	Lever	1					
52	74614	MX90-S	Spring Bracket	1					
53	72310	MX104	Wave Disc Spring	1					
54	74578	4-034-875	Spring	1					
55	75083	Irving 3100-18	External Retaining Ring	2					
56	77322	LC-045E-10-M	Spring	2					
57	74611	LE-037CD-6	Extension Spring	1					
58	70739	McMaster-Carr #3126A53	Spring Plunger	2					
59	72519	McMaster Carr #98029A043	#8 Hardened Washer	2					
60	74447	McMaster-Carr #98296A109	Expansion Pin (1/16 x 1/2")	1					
61	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
62	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1					
63	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2					
64	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	7					
65	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw	2					
66	63210	8fw	#8 Flatwasher	1					
67	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1					
68	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	5					
69	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	2					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type: D52 - MX Side Feed Applicator
Terminal: D52
B.O.M. #: 79976

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.
See Parts List				
EICO ENGINEERED PRODUCTS 25 BELLEW'S STREET WARWICK, RI 02886 (401) 467-2400				
D52 - MX Side Feed Applicator				
SURFACE FINISH: <input checked="" type="checkbox"/> ALL OVER		DATE: 12/16/13		
REVISION: SCJ		DATE: 12/16/13		
REVISION: SCJ		DATE: 12/16/13		