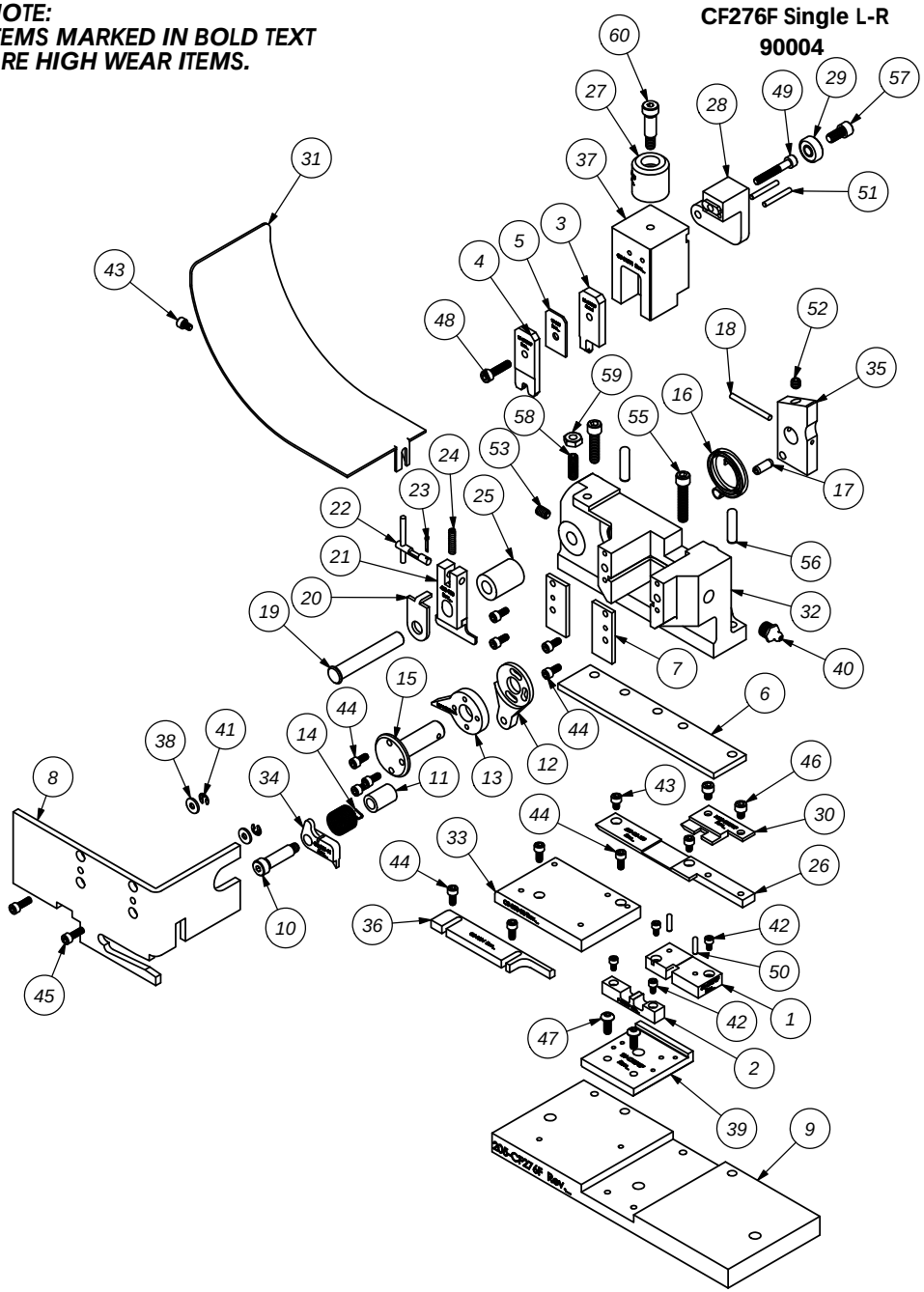
ITEM NO.	QTY.	Part_Code	PART NUMBER	DESCRIPTION
1	**1**	**100013**	**8B-CF276F**	**Die**
2	**1**	**100014**	**9-CF276F**	**Anvil**
3	**1**	**100020**	**12-CF276F**	**Cut-off Punch**
4	**1**	**100015**	**13-CF276F**	**Wire Rolling Tool**
5	1	76434	17-055	Spacer
6	1	73816	116-187	Casting Spacer
7	2	67281	169-3	Gib
8	1	100040	176-CF276F	Guard
9	1	100018	205-CF276F	Base Plate
10	1	76713	301-5	Shoulder Screw
11	1	69267	304-.750	Feed Finger Spacer
12	1	74393	305-6	Feed Finger Arm
13	1	69510	306-1-TH	Feed Stop Arm
14	1	76743	307-16	Feed Finger Spring
15	1	74400	308-Finished	Feed Shaft
16	1	74402	310	Cam Return Spring
17	1	74403	311	Roll Pin
18	1	74404	312	Cam Taper Pin
19	1	74495	401-Finished	Brake Shaft
20	1	74496	402	Spring Retainer
21	1	64601	403-100	Brake Body
22	1	74673	404_405as	Brake Cam Ass'y
23	1	74675	406	Cotter Pin
24	1	74676	407	Brake Spring
25	1	69958	408-1.050	Brake Spacer
26	1	69402	500-CS-156	Rear Guide
27	1	77918	1102-FS	Floating Shank
28	1	75710	1125-Finished	Cam Roller Bracket
29	1	75719	1142	Cam Roller Bearing
30	1	100019	1600-CF276F	Stripper
31	1	76186	1800	Stock Chute
32	1	100011	CS101-3	Casting
33	1	60827	CS-250-38	Die Plate
34	1	69713	CS-303-11	Feed Finger
35	1	63542	CS-314L-156	Cam
36	1	69509	CS-1004	Adjustable Front Guide
37	1	100012	CS-11011	Plunger
38	2	76945	GS-050	Guard Spacer
39	1	100017	TH-CF276F	Tool Holder
40	1	63506	McMaster-Carr #1095K11	1/8 NPT Grease Fitting
41	2	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring
42	4	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw
43	3	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw
44	11	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw
45	2	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw
46	2	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw
47	2	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw
48	1	63532	10-32_.75sh	#10-32 x 3/4" Socket Hd Cap Screw
49	1	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw
50	2	63507	1.8_.50dp	Ø1/8" x 1/2" Dowel
51	2	62849	1.8_1.00dp	1/8" x 1" Dowel
52	1	63511	1.4-20_.25ssf	1/4-20 x 1/4" Socket Hd Set Screw
53	1	64189	1.4-20_.38ssf	1/4-20 x 3/8" Socket Hd Set Screw
54	1	63168	1.4-20_1.00sh	1/4-20 x 1" Socket Hd Cap Screw
55	1	71482	1.4-20_1.25sh	1/4-20 x 1 1/4" Socket Hd Cap Screw
56	2	63510	1.4_1.00dp	1/4 x 1" Dowel Pin
57	1	62184	1.4-28_.50sh	1/4-28 x 1/2" Socket Hd Cap Screw
58	1	63513	1.4-28_.75ss	1/4-28 x 3/4" Socket Set Screw
59	1	63512	1.4-28 jn	1/4-28 Jam Nut
60	1	78918	5.16_.75shss	5/16 x 3/4" Shoulder Screw

NOTE:
ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS.

CF276F Single L-R
90004



ITEM No.	PART No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY REQ'D
		PARTS LIST		

			DO NOT SCALE DRAWING		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ±1/64 DECIMALS .XX ±.01 .XXX ±.001 .XXXX±.0002 ANGLES ±½°		
			SURFACE FINISH √ ALL OVER	1	CF276F
A	ECR# 3514 SCJ	1/13/15	THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETCO INCORPORATED. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ETCO INCORPORATED IS PROHIBITED.	QTY	USED ON
LVL	REVISION	BY/DATE			APPLICATION

MATERIAL: See Parts List

HEAT TREAT:

FINISH:

ETCO ENGINEERED PRODUCTS
25 BELLOWS STREET
WARWICK RI 02888 (401)-467-2400

TITLE: *CF276F Single Attach ECC Applicator - (Left to Right)*

DWG. NO. *CF276F Single L-R* REV. -

SCALE:	CAD FILE:	CHECKED BY:	DATE:	DRAWN BY:	DATE:	SIZE
1:2.5				SCJ	11/19/14	C

1/13/2015