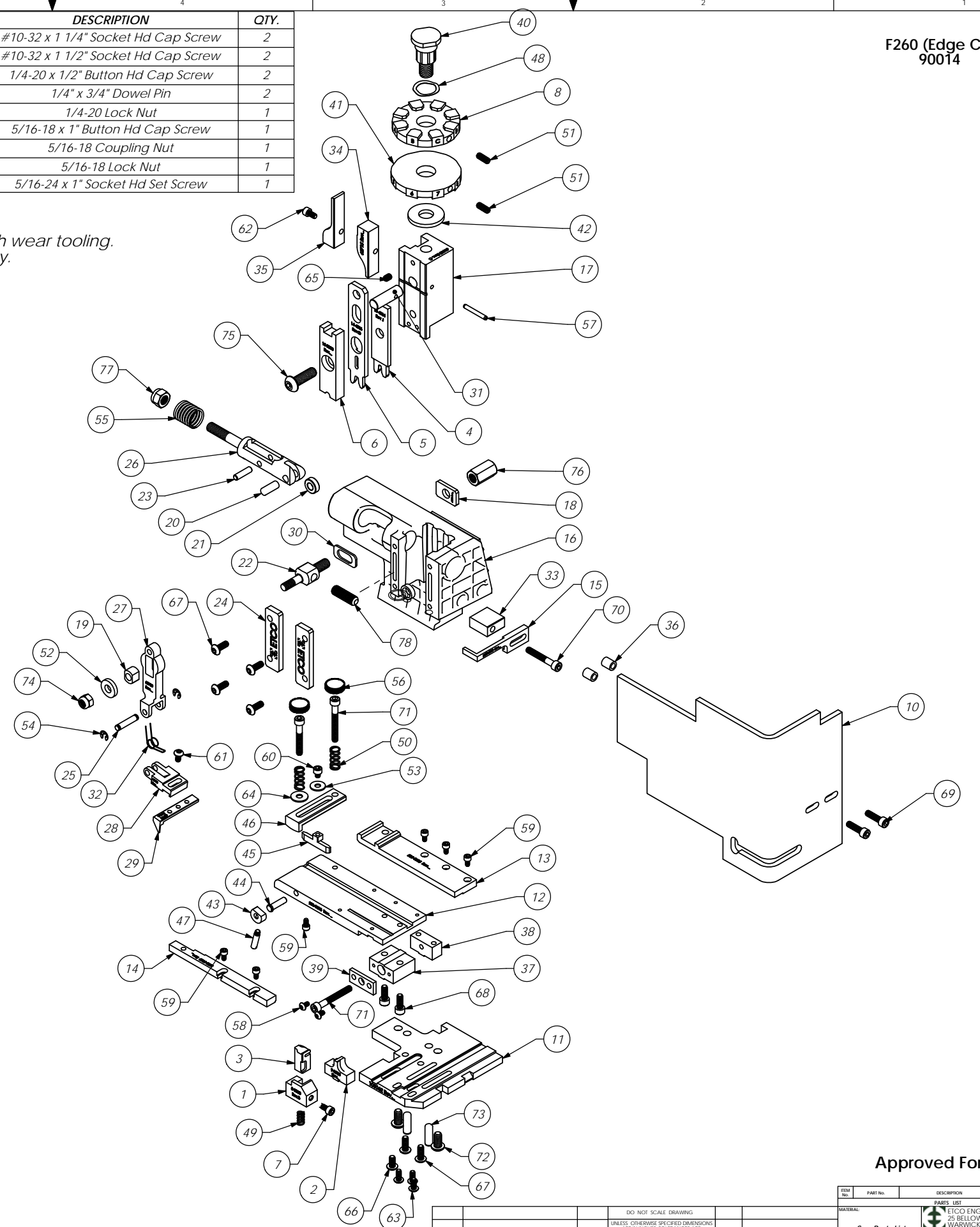


ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	74440	8-3003	Front Cut-off Pad Retainer	1
2	100058	9-8005	Anvil	1
3	74441	12-3003	Cut-off Pad	1
4	76680	13-4004	Wire Rolling Tool	1
5	70875	14-4006	Ins. Rolling Tool (Overlap style)	1
6	100022	15-8003	Cut-off Pad Driver	1
7	77265	26-3088	Locking Screw	1
8	72326	34-3063	Wire Crimp Dial	1
9	63001	153S-3001	IRT Spacer	1
10	76403	199-3005	Safety Guard	1
11	100062	200-8005-1	Baseplate	1
12	100060	250-8005	Feed Plate	1
13	100059	500-8005	Rear Guide Rail	1
14	61460	1000-3139	Front Guide Rail	1
15	63711	1600-8000	Stripper	1
16	100001	ED2-C-1	ETCO Edge Composite Frame - Machined	1
17	63658	ED3	Plunger	1
18	63709	ED4	Retainer	1
19	63731	ED5	Feed Adjustment Guide Block	1
20	63733	ED7	Cam Roll Pin	1
21	63706	ED8	Cam Roller	1
22	63704	ED9	Feed Adjustment Block	1
23	64245	ED10	Feed Arm Pin	1
24	63717	ED11	Gib	2
25	63701	ED12	Feed Finger Shaft	1
26	63705	ED13	Adjustable Feed Piston	1
27	63700	ED14	Feed Arm	1
28	63702	ED16	Feed Finger Retainer	1
29	63703	ED17-S	Feed Finger	1
30	64121	ED19-C	Shim for Nylon Farme	1
31	63659	ED44	Locating Dowel	1
32	63732	ED45	Feed Finger Spring	1
33	63712	ED50-S	Stripper Spacer	1
34	63715	ED51	Post-feed Cam	1
35	63716	ED52	Pre-feed Cam	1
36	74491	GS-375	Guard Spacer	2
37	74384	MX29-S	Slide Support	1
38	74388	MX30-S	Support Anchor	1
39	74390	MX32-S	Support Cover	1
40	74407	MX33	Mounting Post	1
41	74409	MX35	Insulation Dial	1
42	74411	MX36	Dial Spacer	1
43	74425	MX84-S	Brake Cam	1
44	74426	MX85-S	Cam Pivot Pin	1
45	74428	MX86-S	Brake Shoe	1
46	75915	MX87-1-S	Lift Arm	1
47	74430	MX88-S	Lever	1
48	72310	MX104	Wave Disc Spring	1
49	74578	4-034-875	Spring	1
50	77322	LC-045E-10-M	Spring	2
51	70739	McMaster-Carr #3126A53	Spring Plunger	2
52	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
53	72519	McMaster Carr #98029A043	#8 Hardened Washer	1
54	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
55	63735	MS24585-1453	Piston Spring	1
56	73785	SPI 99-602-5	#10 Black Knurled Knob	2
57	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
58	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw	2
59	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
60	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
61	77097	8-32_31bh	#8-32 x 5/16" Button Hd Cap Screw	1
62		8-32_31sh	#8-32 x 5/16" Socket Hd Cap Screw	1
63	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw	3
64	63753	10fw	#10 Flatwasher	1
65	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw	1
66	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw	1
67	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw	6
68	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
69	64215	10-32_69sh	#10-32 x 11/16" Socket Hd Cap Screw	2

ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
70	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	2
71	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
72	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
73	64215	1.4_75dp	1/4" x 3/4" Dowel Pin	2
74	63707	1.4_20 LN	1/4-20 Lock Nut	1
75	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
76	100063	5.16-18cn	5/16-18 Coupling Nut	1
77	63708	5.16-18 LN	5/16-18 Lock Nut	1
78	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1

Note:
1) Items marked in "Bold Italic" = High wear tooling.
2) Use OEM replacement tooling only.



F260 (Edge CF)
90014

Approved For Tooling

REV	DATE	DESCRIPTION	BY/DATE	APP	QTY	USED ON	SCALE	CAD FILE	CHECKED BY	DATE	DRAWN BY	DATE	REV
							1:8						

PARTS LIST		MATERIAL SPECIFICATION		OFF
See Parts List	ETCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401)-467-2400			
Parts List				
SURFACE FINISH: ALL OVER				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:				
FRACTIONS: DECIMALS: ANGLES:				
±1/64 ±.01 ±1/2°				
±.001 ±.005 ±1/4°				
±.0005 ±.001 ±1/8°				
DO NOT SCALE DRAWING				
THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF ETCO ENGINEERED PRODUCTS AND IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. NO OTHER REPRODUCTION OR TRANSMISSION IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF ETCO ENGINEERED PRODUCTS.				
DRAWING NO: F260 (Edge CF)				
DATE: 08Apr15				
DRAWN BY: CSBG				