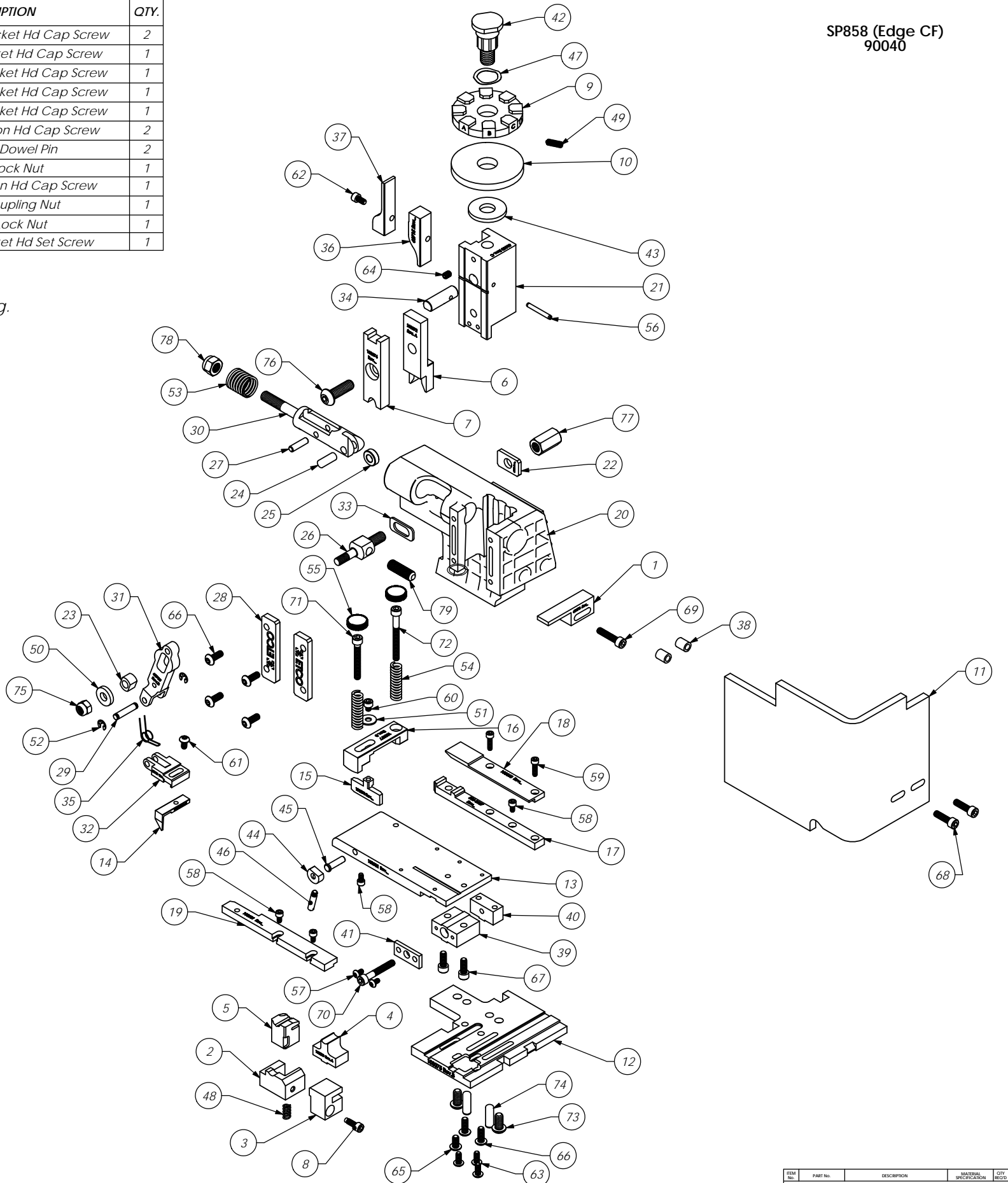


SP858 (Edge CF)  
90040

| ITEM NO. | PART NUMBER              | Part_code     | DESCRIPTION                             | QTY.     | ITEM NO. | PART NUMBER     | Part_code | DESCRIPTION                         | QTY. |
|----------|--------------------------|---------------|---|----------|----------|-----------------|-----------|-------------------------------------|------|
| 1        | 63576                    | 63576         | Stripper                                | 1        | 68       | 10-32_.69sh     | 64215     | #10-32 x 11/16" Socket Hd Cap Screw | 2    |
| 2        | <b>62977</b>             | <b>62977</b>  | <b>Front Cut-off Pad Retainer</b>       | <b>1</b> | 69       | 10-32_.88sh     | 70925     | #10-32 x 7/8" Socket Hd Cap Screw   | 1    |
| 3        | 62979                    | 62979         | Scrap Deflector                         | 1        | 70       | 10-32_1.25sh    | 77396     | #10-32 x 1 1/4" Socket Hd Cap Screw | 1    |
| 4        | <b>9-8007</b>            | <b>100073</b> | <b>Conductor Anvil - SP11, SP15</b>     | <b>1</b> | 71       | 10-32_1.375sh   | 71583     | #10-32 x 1 3/8" Socket Hd Cap Screw | 1    |
| 5        | <b>12-8007</b>           | <b>100100</b> | <b>Cut-Off Pad</b>                      | <b>1</b> | 72       | 10-32_1.75sh    | 63166     | #10-32 x 1 3/4" Socket Hd Cap Screw | 1    |
| 6        | <b>13-8007</b>           | <b>100072</b> | <b>Rolling Tool - SP11, SP15, 52264</b> | <b>1</b> | 73       | 1.4-20_.50bh    | 63632     | 1/4-20 x 1/2" Button Hd Cap Screw   | 2    |
| 7        | 15-8007                  | 100074        | Cut-off Pad Driver                      | 1        | 74       | 1.4_.75dp       | 64215     | 1/4" x 3/4" Dowel Pin               | 2    |
| 8        | 26C-3087                 | 78292         | Locking Screw                           | 1        | 75       | 1.4_20 LN       | 63707     | 1/4-20 Lock Nut                     | 1    |
| 9        | 34-8007                  | 100101        | Wire Crimp Dial                         | 1        | 76       | 5.16-18_1.00bh  | 63055     | 5/16-18 x 1" Button Hd Cap Screw    | 1    |
| 10       | 35-8000                  | 100554        | No Insulation Dial                      | 1        | 77       | 5.16-18cn       | 100063    | 5/16-18 Coupling Nut                | 1    |
| 11       | 199-6045                 | 63583         | Safety Guard                            | 1        | 78       | 5.16-18 LN      | 63708     | 5/16-18 Lock Nut                    | 1    |
| 12       | 200-8007                 | 100075        | Baseplate                               | 1        | 79       | 5.16-24_1.00ssf | 64216     | 5/16-24 x 1" Socket Hd Set Screw    | 1    |
| 13       | 250-8007                 | 100082        | Feed Plate                              | 1        |          |                 |           |                                     |      |
| 14       | 303-8007                 | 100076        | Feed Finger                             | 1        |          |                 |           |                                     |      |
| 15       | 403-8007                 | 100078        | Brake Shoe                              | 1        |          |                 |           |                                     |      |
| 16       | 403A-8007                | 100077        | Brake Lift Arm                          | 1        |          |                 |           |                                     |      |
| 17       | 500-8007                 | 100079        | Rear Guide Rail                         | 1        |          |                 |           |                                     |      |
| 18       | 500A-8007                | 100080        | Rear Guide Top Plate                    | 1        |          |                 |           |                                     |      |
| 19       | 1000-8007                | 100081        | Front Guide Rail                        | 1        |          |                 |           |                                     |      |
| 20       | ED2-C-1                  | 100001        | ETCO Edge Composite Frame - Machined    | 1        |          |                 |           |                                     |      |
| 21       | ED3                      | 63658         | Plunger                                 | 1        |          |                 |           |                                     |      |
| 22       | ED4                      | 63709         | Retainer                                | 1        |          |                 |           |                                     |      |
| 23       | ED5                      | 63731         | Feed Adjustment Guide Block             | 1        |          |                 |           |                                     |      |
| 24       | ED7                      | 63733         | Cam Roll Pin                            | 1        |          |                 |           |                                     |      |
| 25       | ED8                      | 63706         | Cam Roller                              | 1        |          |                 |           |                                     |      |
| 26       | ED9                      | 63704         | Feed Adjustment Block                   | 1        |          |                 |           |                                     |      |
| 27       | ED10                     | 64245         | Feed Arm Pin                            | 1        |          |                 |           |                                     |      |
| 28       | ED11                     | 63717         | Gib                                     | 2        |          |                 |           |                                     |      |
| 29       | ED12                     | 63701         | Feed Finger Shaft                       | 1        |          |                 |           |                                     |      |
| 30       | ED13                     | 63705         | Adjustable Feed Piston                  | 1        |          |                 |           |                                     |      |
| 31       | ED14                     | 63700         | Feed Arm                                | 1        |          |                 |           |                                     |      |
| 32       | ED16                     | 63702         | Feed Finger Retainer                    | 1        |          |                 |           |                                     |      |
| 33       | ED19-C                   | 64121         | Shim for Nylon Frame                    | 1        |          |                 |           |                                     |      |
| 34       | ED44                     | 63659         | Locating Dowel                          | 1        |          |                 |           |                                     |      |
| 35       | ED45                     | 63732         | Feed Finger Spring                      | 1        |          |                 |           |                                     |      |
| 36       | ED51                     | 63715         | Post-feed Cam                           | 1        |          |                 |           |                                     |      |
| 37       | ED52                     | 63716         | Pre-Feed Cam                            | 1        |          |                 |           |                                     |      |
| 38       | GS-375                   | 74491         | Guard Spacer                            | 2        |          |                 |           |                                     |      |
| 39       | MX29-S                   | 74384         | Slide Support                           | 1        |          |                 |           |                                     |      |
| 40       | MX30-S                   | 74388         | Support Anchor                          | 1        |          |                 |           |                                     |      |
| 41       | MX32-S                   | 74390         | Support Cover                           | 1        |          |                 |           |                                     |      |
| 42       | MX33                     | 74407         | Mounting Post                           | 1        |          |                 |           |                                     |      |
| 43       | MX36                     | 74411         | Dial Spacer                             | 1        |          |                 |           |                                     |      |
| 44       | MX84-S                   | 74425         | Brake Cam                               | 1        |          |                 |           |                                     |      |
| 45       | MX85-S                   | 74426         | Cam Pivot Pin                           | 1        |          |                 |           |                                     |      |
| 46       | MX88-S                   | 74430         | Lever                                   | 1        |          |                 |           |                                     |      |
| 47       | MX104                    | 72310         | Wave Disc Spring                        | 1        |          |                 |           |                                     |      |
| 48       | 4-034-875                | 74578         | Spring                                  | 1        |          |                 |           |                                     |      |
| 49       | McMaster-Carr #3126A53   | 70739         | Spring Plunger                          | 1        |          |                 |           |                                     |      |
| 50       | McMaster Carr #98370A28  | 64213         | 1/4" Hardened Flatwasher                | 1        |          |                 |           |                                     |      |
| 51       | McMaster Carr #98029A043 | 72519         | #8 Hardened Washer                      | 1        |          |                 |           |                                     |      |
| 52       | McMaster Carr #98407A118 | 72069         | #8 E-Style Retaining Ring               | 2        |          |                 |           |                                     |      |
| 53       | MS24585-1453             | 63735         | Piston Spring                           | 1        |          |                 |           |                                     |      |
| 54       | Producto #MP-02          | 62481         | 3/8" x 1" Blue Die Spring               | 2        |          |                 |           |                                     |      |
| 55       | SPI 99-602-5             | 73785         | #10 Black Knurled Knob                  | 2        |          |                 |           |                                     |      |
| 56       | 1.8_1.00rp               | 62040         | 1/8" x 1" Roll Pin                      | 1        |          |                 |           |                                     |      |
| 57       | 6-32_.25bh               | 63792         | #6-32 x 1/4" Button Hd Cap Screw        | 2        |          |                 |           |                                     |      |
| 58       | 6-32_.25sh               | 63207         | #6-32 x 1/4" Socket Hd Cap Screw        | 4        |          |                 |           |                                     |      |
| 59       | 6-32_.50sh               | 63544         | #6-32 x 1/2" Socket Hd Cap Screw        | 2        |          |                 |           |                                     |      |
| 60       | 8-32_.19sh               | 60265         | #8-32 x 3/16" Socket Hd Cap Screw       | 1        |          |                 |           |                                     |      |
| 61       | 8-32_.31bh               | 77097         | #8-32 x 5/16" Button Hd Cap Screw       | 1        |          |                 |           |                                     |      |
| 62       | 8-32_.31sh               | 100091        | #8-32 x 5/16" Socket Hd Cap Screw       | 1        |          |                 |           |                                     |      |
| 63       | 8-32_.38bh               | 61472         | #8-32 x 3/8" Button Hd Cap Screw        | 3        |          |                 |           |                                     |      |
| 64       | 10-32_.25ss              | 63054         | #10-32 x 1/4" Socket Hd Set Screw       | 1        |          |                 |           |                                     |      |
| 65       | 10-32_.38bh              | 78993         | #10-32 x 3/8" Button Hd Cap Screw       | 1        |          |                 |           |                                     |      |
| 66       | 10-32_.50bh              | 76501         | #10-32 x 1/2" Button Hd Cap Screw       | 6        |          |                 |           |                                     |      |
| 67       | 10-32_.50sh              | 63056         | #10-32 x 1/2" Socket Hd Cap Screw       | 2        |          |                 |           |                                     |      |

Note:  
1) Items marked in "**Bold Italic**" = High wear tooling.  
2) Use OEM replacement tooling only.



| REV | DESCRIPTION   | DATE    | BY/DATE | APP | SCALE | APP | DATE | BY/DATE | APP |
|-----|---------------|---------|---------|-----|-------|-----|------|---------|-----|
| A   | ECR# 5199 SCJ | 7/25/18 |         |     | 1:2   |     |      |         |     |

| PART LIST   |                | MATERIAL SPECIFICATION    |                   | OFF REC'D                        |
|-------------|----------------|---------------------------|-------------------|----------------------------------|
| 1           | See Parts List | ETCO ENGINEERED PRODUCTS  | 25 BELLOWS STREET | WARWICK, RI 02888 (401)-467-2400 |
| SP858       |                | ETCO Edge Composite Frame |                   |                                  |
| DATE        | 4/06/16        | SCALE                     | 1:2               | REV                              |
| CHECKED BY  | SCJ            | DATE                      | 4/06/16           | REV                              |
| DESIGNED BY | SCJ            | DATE                      | 4/06/16           | REV                              |