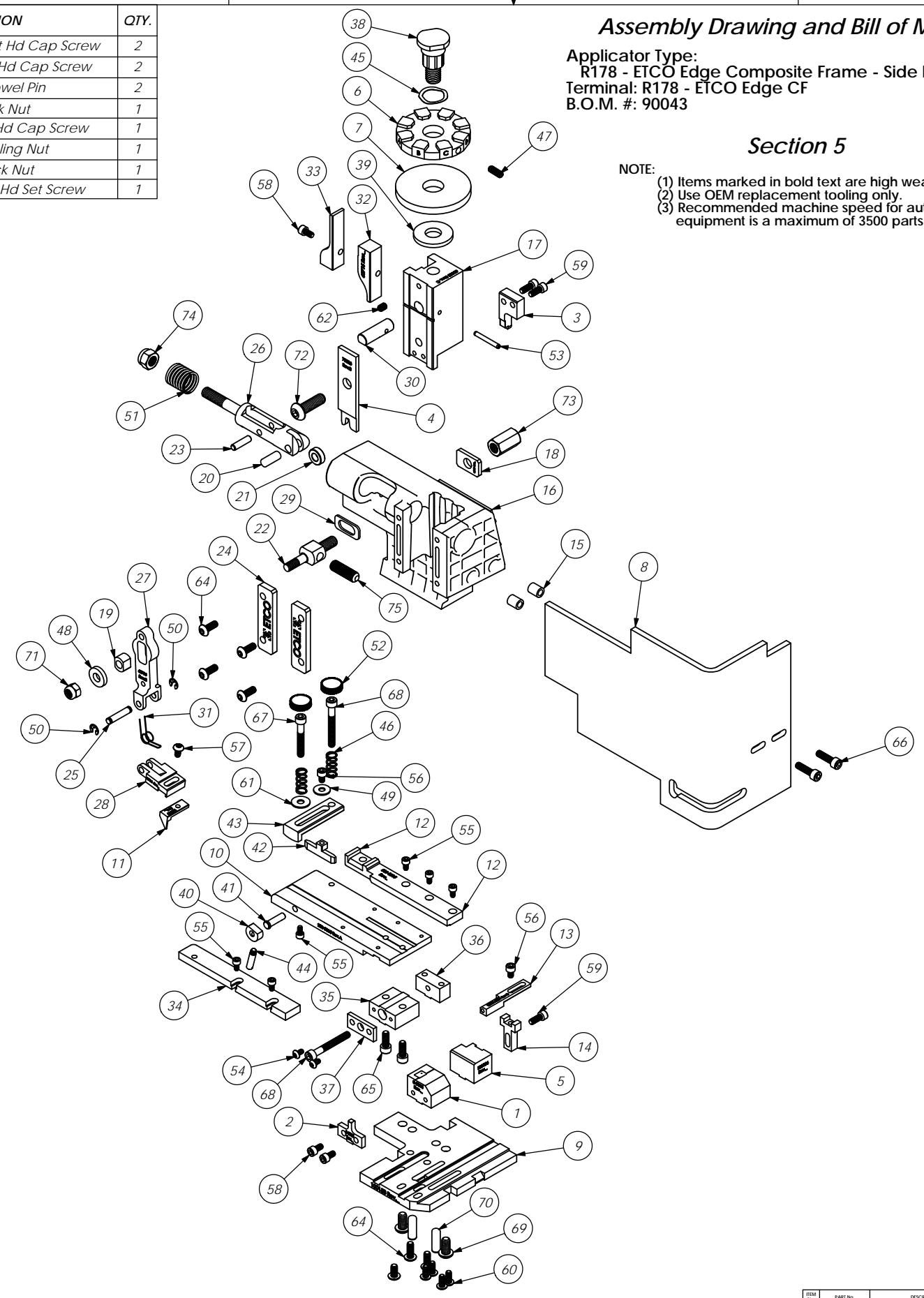


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	75524	8-3015	*Cut-off Die	1
2	75525	9-3015	Anvil	1
3	75527	12-3015	Cut-off Punch	1
4	75528	13-3015	Wire Rolling Tool	1
5	100136	26-8000	Backup Block	1
6	70842	34-3025	Wire Crimp Dial	1
7	100554	35-8000	No Insulation Dial	1
8	76403	199-3005	Safety Guard	1
9	100153	200-8015	Baseplate	1
10	75731	250-3015	Feed Plate	1
11	100135	303-8002	Feed Finger	1
12	75730	500-3015	Rear Guide Rail	1
13	76464	1600A-3001	Adjustable Stripper	1
14	74803	1600B-3000	Adjustable Stripper Holder	1
15	74491	GS-375	Guard Spacer	2
16	100001	ED2-C-1	ETCO Edge Composite Frame - Machined	1
17	63658	ED3	Plunger	1
18	63709	ED4	Retainer	1
19	63731	ED5	Feed Adjustment Guide Block	1
20	63733	ED7	Cam Roll Pin	1
21	63706	ED8	Cam Roller	1
22	63704	ED9	Feed Adjustment Block	1
23	64245	ED10	Feed Arm Pin	1
24	63717	ED11	Gib	2
25	63701	ED12	Feed Finger Shaft	1
26	63705	ED13	Adjustable Feed Piston	1
27	63700	ED14	Feed Arm	1
28	63702	ED16	Feed Finger Retainer	1
29	64121	ED19-C	Shim for Nylon Frame	1
30	63659	ED44	Locating Dowel	1
31	63732	ED45	Feed Finger Spring	1
32	63715	ED51	Post-feed Cam	1
33	63716	ED52	Pre-Feed Cam	1
34	72643	MX28-2-S	Front Guide Rail	1
35	74384	MX29-S	Slide Support	1
36	74388	MX30-S	Support Anchor	1
37	74390	MX32-S	Support Cover	1
38	74407	MX33	Mounting Post	1
39	74411	MX36	Dial Spacer	1
40	74425	MX84-S	Brake Cam	1
41	74426	MX85-S	Cam Pivot Pin	1
42	74428	MX86-S	Brake Shoe	1
43	75178	MX87-S	Lift Arm	1
44	74430	MX88-S	Lever	1
45	72310	MX104	Wave Disc Spring	1
46	77322	LC-045E-10-M	Spring	2
47	70739	McMaster-Carr #3126A53	Spring Plunger	1
48	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
49	72519	McMaster Carr #98029A043	#8 Hardened Washer	1
50	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
51	63735	MS24585-1453	Piston Spring	1
52	73785	SPI 99-602-5	#10 Black Knurled Knob	2
53	62040	1.8_1.00p	1/8" x 1" Roll Pin	1
54	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2
55	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
56	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	2
57	77097	8-32_.31bh	#8-32 x 5/16" Button Hd Cap Screw	1
58	100091	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw	3
59		8-32_.44sh	#8-32 x 7/16" Socket Hd Cap Screw	3
60	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
61	63753	10fw	#10 Flatwasher	1
62	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	1
63	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
64	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
65	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
66	64215	10-32_.69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
67	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type:
R178 - ETCO Edge Composite Frame - Side Feed
Terminal: R178 - ETCO Edge CF
B.O.M. #: 90043

Section 5

- NOTE:
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	BY/DAE	APP	DESCRIPTION
A		ECR# 5199 SCJ	7/25/16	

REV	DATE	BY/DAE	APP	DESCRIPTION
A		ECR# 5199 SCJ	7/25/16	

DO NOT SCALE DRAWING	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES	±.004 ±.01 ±.015 ±.01°
SURFACE FINISH: ALL OVER	
THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF ETCO ENGINEERED PRODUCTS. IT IS TO BE USED ONLY FOR THE SPECIFIC APPLICATION AND NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF ETCO ENGINEERED PRODUCTS.	

MATERIAL:	See Parts List
HEAT TREAT:	
FINISH:	
SCALE:	1:2
CAD FILE:	
CHECKED BY:	DATE:
DESIGNED BY:	DATE:

ETCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401) 467-2400
R178 - ETCO Edge Composite Frame - Side Feed
DWG. NO. R178 - ETCO Edge CF
REV. A
DATE: 5/02/16