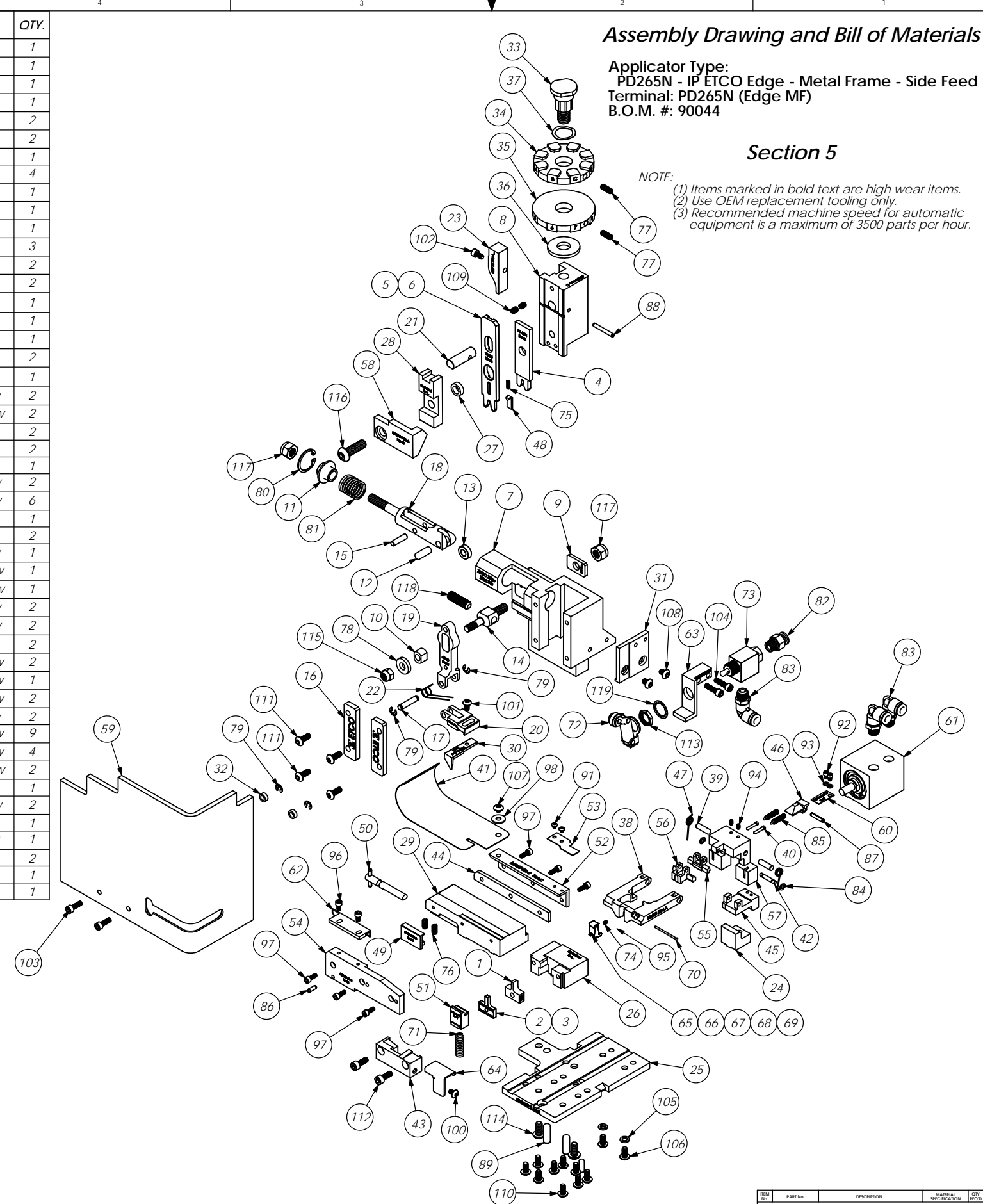


Assembly Drawing and Bill of Materials

Applicator Type:
 PD265N - IP ETICO Edge - Metal Frame - Side Feed
 Terminal: PD265N (Edge MF)
 B.O.M. #: 90044

Section 5

NOTE:
 (1) Items marked in bold text are high wear items.
 (2) Use OEM replacement tooling only.
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.



ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	61929	9-4011	Wire Anvil	1
2	76651	9A-4001	Insulation Anvil ϕ .070-.100	1
3	76679	9A-4004	Insulation Anvil	1
4	61928	13-4011	Wire Rolling Tool	1
5	76654	14-4003	Insulation Rolling Tool ϕ .070-.100 (Overlap)	1
6	70875	14-4006	Ins. Rolling Tool	1
7	63660	ED2-M	Frame	1
8	63658	ED3	Plunger	1
9	63709	ED4	Retainer	1
10	63731	ED5	Feed Adjustment Guide Block	1
11	63714	ED6	Spring Retainer	1
12	63733	ED7	Cam Roll Pin	1
13	63706	ED8	Cam Roller	1
14	63704	ED9	Feed Adjustment Block	1
15	64245	ED10	Feed Arm Pin	1
16	63717	ED11	Gib	2
17	63701	ED12	Feed Finger Shaft	1
18	63705	ED13	Adjustable Feed Piston	1
19	63700	ED14	Feed Arm	1
20	63702	ED16	Feed Finger Retainer	1
21	63659	ED44	Locating Dowel	1
22	63732	ED45	Feed Finger Spring	1
23	63715	ED51	Post-feed Cam	1
24	100046	ED60-ITD-S	Insulation Pusher Stop	1
25	100047	ED302-ITD-S	Base Plate	1
26	100048	ED310-ITD-S	Die Holder	1
27	100049	ED315-ITD-S	Insulation Tool Spacer	1
28	100050	ED324-ITD-S	Cut-off Pad Driver	1
29	100051	ED330-ITD-S	Feed Plate	1
30	100052	ED337-2-ITD-S	Feed Finger	1
31	100053	ED358-1-ITD-S	Valve Mounting Plate	1
32	73888	GS-125	Guard Spacer	2
33	74407	MX33	Mounting Post	1
34	72042	MX34-E	Wire Crimp Dial	1
35	74409	MX35	Insulation Dial	1
36	74411	MX36	Dial Spacer	1
37	72310	MX104	Wave Disc Spring	1
38	78450	MX301-12-ITD-S	Latch Gate (For .265 wide pivot gate)	1
39	76563	MX304-ITD-S	Hinge Pin	2
40	76564	MX305-ITD-S	Pin	2
41	76566	MX307-ITD-S	Stock Chute	1
42	76567	MX308-ITD-S	Latch Pivot Pin	1
43	78936	MX309-4-ITD-S	Cut-off Keeper	1
44	76570	MX311-ITD-S	Left Feed Shim (1/4")	1
45	72259	MX313-1-ITD-S	Insulation Pusher for 1/4" Terminal	1
46	76573	MX314-ITD-S	Catch	1
47	76575	MX316-ITD-S	Latch Spring	2
48	76578	MX319-ITD-S	Knock off	1
49	76579	MX320-ITD-S	Brake	1
50	76580	MX321-ITD-S	Brake Actuator	1
51	71014	MX326-8-ITD-S	Cut-off Pad	1
52	76586	MX327-ITD-S	Left Feed Rail	1
53	76587	MX328-ITD-S	Hold Down Spring	1
54	76588	MX329-ITD-S	Right Feed Rail	1
55	76590	MX331-ITD-S	Latch (Automatic)	1
56	76592	MX333-ITD-S	Latch (1/4" Wire Stop)	1
57	76591	MX332-ITD-S	Support	1
58	72233	MX338-1-ITD-S	Arm Switch Cam (1 1/8" Stroke)	1
59	70745	MX339-ITD-S	Guard	1
60	72260	MX344-1-ITD-S	Leaf Spring	1
61	72099	MX348-ITD-S	Air Cylinder	1
62	72893	MX357-ITD-S	Bracket	1
63	61993	MX358-2-ITD-S	Valve Mounting Plate	1
64	78835	MX360-ITD-S	Scrap Retainer	1
65	78488	MX361-9-ITD-S	Pivot Gate (ϕ .070- ϕ .100 Insulation)	1
66	78489	MX361-10-ITD-S	Pivot Gate (ϕ .090- ϕ .120 Insulation)	1
67	78490	MX361-11-ITD-S	Pivot Gate (ϕ .110- ϕ .140 Insulation)	1
68	78491	MX361-12-ITD-S	Pivot Gate (ϕ .130- ϕ .160 Insulation)	1
69	61484	MX361-16-ITD-S	Pivot Gate (ϕ .050- ϕ .070 Insulation)	1
70	71008	MX362-ITD-S	Pivot Gate Pin	1
71	72350	5-047x1.000	Compression Spring	1

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

REV	DATE	DESCRIPTION	BY	CHKD	APP'D	QTY	USED ON	SCALE	CAD REL.	CHECKED BY	DATE	REV
B	ECR# 5351	SCJ	10/16/16									
A	ECR# 5089	SCJ	4/23/16									

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY	RECD
1	90044	PD265N	ETICO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401)-467-2400		
1	90044	PD265N (Edge MF)			