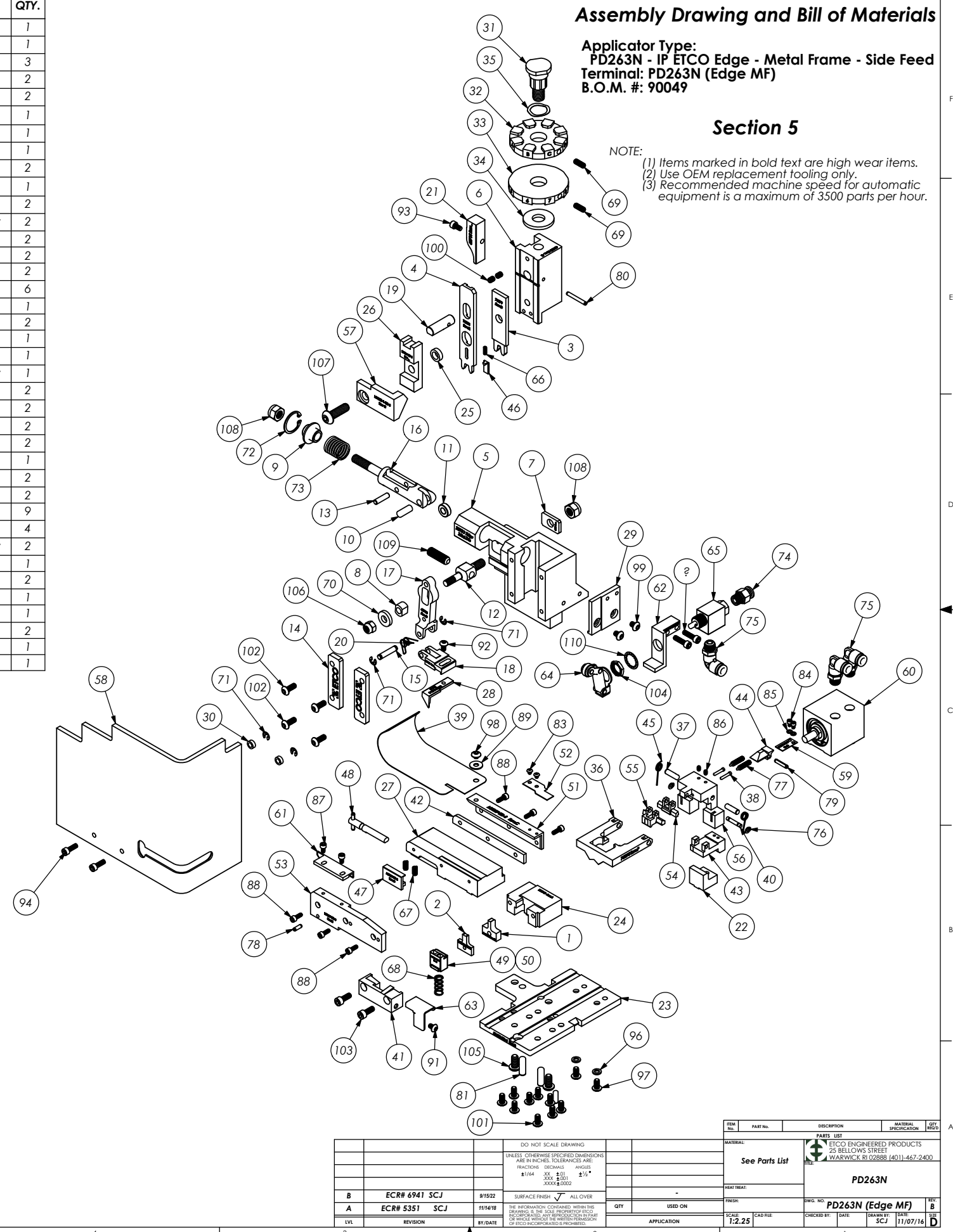


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	76880	9-4005	Wire Anvil	1	73	63735	MS24585-1453	Piston Spring	1
2	76660	9A-4002	Insulation Anvil	1	74	73222	Pisco PC250-N1U	1/4" x 1/8" NPT Straight	1
3	76879	13-4005	Wire Rolling Tool	1	75	72352	Pisco PL250-N1U	Ø1/4" x 1/8-NPT Elbow Fitting	3
4	76881	14-4005	Insulation Rolling Tool	1	76	63200	Truarc #5555-12	Retaining Ring	2
5	63660	ED2-M	Frame	1	77	63201	Vlier #PH-51-P	Spring Plunger	2
6	63658	ED3	Plunger	1	78	63205	1.8_.38rp	Ø 1/8" x 3/8" Roll Pin	1
7	63709	ED4	Retainer	1	79	63053	1.8_.63rp	1/8" x 5/8" Roll Pin	1
8	63731	ED5	Feed Adjustment Guide Block	1	80	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
9	63714	ED6	Spring Retainer	1	81	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
10	63733	ED7	Cam Roll Pin	1	82	63158	3.16_.50dp	Ø3/16" x 1/2" Dowel Pin	1
11	63706	ED8	Cam Roller	1	83	63203	4-40_.13bh	#4-40 x 1/8" Button Hd Cap Screw	2
12	63704	ED9	Feed Adjustment Block	1	84	63204	4-40_.16sh	#4-40 x 5/32" Socket Hd Cap Screw	2
13	64245	ED10	Feed Arm Pin	1	85	63202	4lw	#4 Lock Washer	2
14	63717	ED11	Gib	2	86	63206	5-40_.19ssf	#5-40 x 3/16" Socket Set Screw	2
15	63701	ED12	Feed Finger Shaft	1	87	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	2
16	63705	ED13	Adjustable Feed Piston	1	88	63209	6-32_.38sh	#6-32 x 3/8" Socket Hd Cap Screw	6
17	63700	ED14	Feed Arm	1	89	63210	8fw	#8 Flatwasher	1
18	63702	ED16	Feed Finger Retainer	1	90	63211	8-32_.13ssf	#8-32 x 1/8" Socket Hd Set Screw	2
19	63659	ED44	Locating Dowel	1	91	63212	8-32_.25bh	#8-32 x 1/4" Button Hd Cap Screw	1
20	63732	ED45	Feed Finger Spring	1	92	77097	8-32_.31bh	#8-32 x 5/16" Button Hd Cap Screw	1
21	63715	ED51	Post-feed Cam	1	93	100091	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw	1
22	100046	ED60-ITD-S	Insulation Pusher Stop	1	94	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw	2
23	100047	ED302-ITD-S	Base Plate	1	95	63162	8-32_.63sh	#8-32 x 5/8" Socket Hd Cap Screw	2
24	100048	ED310-ITD-S	Die Holder	1	96	78517	10lw	#10 Lockwasher	2
25	100049	ED315-ITD-S	Insulation Tool Spacer	1	98	78327	10-32_.13bh	#10-32 x 1/8" Button Hd Cap Screw	1
26	100050	ED324-ITD-S	Cut-off Pad Driver	1	99	78687	10-32_.25bh	#10-32 x 1/4" Button Hd Cap Screw	2
27	100051	ED330-ITD-S	Feed Plate	1	100	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	2
28	100052	ED337-2-ITD-S	Feed Finger	1	101	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	9
29	100053	ED358-1-ITD-S	Valve Mounting Plate	1	102	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	4
30	73888	GS-125	Guard Spacer	2	103	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
31	74407	MX33	Mounting Post	1	104		15.32-32hn	15/32-32 Hex Nut	1
32	70690	MX34-A	Wire Crimp Dial	1	105	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
33	74409	MX35	Insulation Dial	1	106	63707	1.4_20 LN	1/4-20 Lock Nut	1
34	74411	MX36	Dial Spacer	1	107	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
35	72310	MX104	Wave Disc Spring	1	108	63708	5.16-18 LN	5/16-18 Lock Nut	2
36	76875	MX301-2-ITD-S	Latching Gate	1	109	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1
37	76563	MX304-ITD-S	Hinge Pin	2	110		1.2isw	1/2" Internal Star Washer	1
38	76564	MX305-ITD-S	Pin	2					
39	76566	MX307-ITD-S	Stock Chute	1					
40	76567	MX308-ITD-S	Latch Pivot Pin	1					
41	78936	MX309-4-ITD-S	Cut-off Keeper	1					
42	76570	MX311-ITD-S	Left Feed Shim (1/4")	1					
43	72259	MX313-1-ITD-S	Insulation Pusher for 1/4" Terminal	1					
44	76573	MX314-ITD-S	Catch	1					
45	76575	MX316-ITD-S	Latch Spring	2					
46	76578	MX319-ITD-S	Knock off	1					
47	76579	MX320-ITD-S	Brake	1					
48	76580	MX321-ITD-S	Brake Actuator	1					
49	78854	MX326-6-ITD-S	Cut-off Pad	1					
50	71917	MX326-9-ITD-S	Dual Wire Cut-off pad	1					
51	76586	MX327-ITD-S	Left Feed Rail	1					
52	76587	MX328-ITD-S	Hold Down Spring	1					
53	76588	MX329-ITD-S	Right Feed Rail	1					
54	76590	MX331-ITD-S	Latch (Automatic)	1					
55	76592	MX333-ITD-S	Latch (1/4" Wire Stop)	1					
56	76591	MX332-ITD-S	Support	1					
57	72233	MX338-1-ITD-S	Arm Switch Cam	1					
58	70745	MX339-ITD-S	Guard	1					
59	72260	MX344-1-ITD-S	Leaf Spring	1					
60	72099	MX348-ITD-S	Air Cylinder	1					
61	72893	MX357-ITD-S	Bracket	1					
62	61993	MX358-2-ITD-S	Valve Mounting Plate	1					
63	78835	MX360-ITD-S	Scrap Retainer	1					
64	72317	Clippard #12296	Cam Follower	1					
65	72318	Clippard MJV-3	3-Way Valve	1					
66	72315	LC-022A-4	Compression Spring	1					
67	78681	LC-029B-3-M	Compression Spring	2					
68	78719	LC-051D-11-M	Compression Spring	1					
69	70739	McMaster-Carr #3126A53	Spring Plunger	2					
70	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1					
71	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	4					
72	63734	McMaster Carr #98455A 122	Retaining Ring	1					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials
Applicator Type:
 PD263N - IP ETCO Edge - Metal Frame - Side Feed
 Terminal: PD263N (Edge MF)
 B.O.M. #: 90049

Section 5

NOTE:
 (1) Items marked in bold text are high wear items.
 (2) Use OEM replacement tooling only.
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.
1	76880	Wire Anvil		1
2	76660	Insulation Anvil		1
3	76879	Wire Rolling Tool		1
4	76881	Insulation Rolling Tool		1
5	63660	ED2-M		1
6	63658	ED3		1
7	63709	ED4		1
8	63731	ED5		1
9	63714	ED6		1
10	63733	ED7		1
11	63706	ED8		1
12	63704	ED9		1
13	64245	ED10		1
14	63717	ED11		2
15	63701	ED12		1
16	63705	ED13		1
17	63700	ED14		1
18	63702	ED16		1
19	63659	ED44		1
20	63732	ED45		1
21	63715	ED51		1
22	100046	ED60-ITD-S		1
23	100047	ED302-ITD-S		1
24	100048	ED310-ITD-S		1
25	100049	ED315-ITD-S		1
26	100050	ED324-ITD-S		1
27	100051	ED330-ITD-S		1
28	100052	ED337-2-ITD-S		1
29	100053	ED358-1-ITD-S		1
30	73888	GS-125		2
31	74407	MX33		1
32	70690	MX34-A		1
33	74409	MX35		1
34	74411	MX36		1
35	72310	MX104		1
36	76875	MX301-2-ITD-S		1
37	76563	MX304-ITD-S		2
38	76564	MX305-ITD-S		2
39	76566	MX307-ITD-S		1
40	76567	MX308-ITD-S		1
41	78936	MX309-4-ITD-S		1
42	76570	MX311-ITD-S		1
43	72259	MX313-1-ITD-S		1
44	76573	MX314-ITD-S		1
45	76575	MX316-ITD-S		2
46	76578	MX319-ITD-S		1
47	76579	MX320-ITD-S		1
48	76580	MX321-ITD-S		1
49	78854	MX326-6-ITD-S		1
50	71917	MX326-9-ITD-S		1
51	76586	MX327-ITD-S		1
52	76587	MX328-ITD-S		1
53	76588	MX329-ITD-S		1
54	76590	MX331-ITD-S		1
55	76592	MX333-ITD-S		1
56	76591	MX332-ITD-S		1
57	72233	MX338-1-ITD-S		1
58	70745	MX339-ITD-S		1
59	72260	MX344-1-ITD-S		1
60	72099	MX348-ITD-S		1
61	72893	MX357-ITD-S		1
62	61993	MX358-2-ITD-S		1
63	78835	MX360-ITD-S		1
64	72317	Clippard #12296		1
65	72318	Clippard MJV-3		1
66	72315	LC-022A-4		1
67	78681	LC-029B-3-M		2
68	78719	LC-051D-11-M		1
69	70739	McMaster-Carr #3126A53		2
70	64213	McMaster Carr #98370A28		1
71	72069	McMaster Carr #98407A118		4
72	63734	McMaster Carr #98455A 122		1