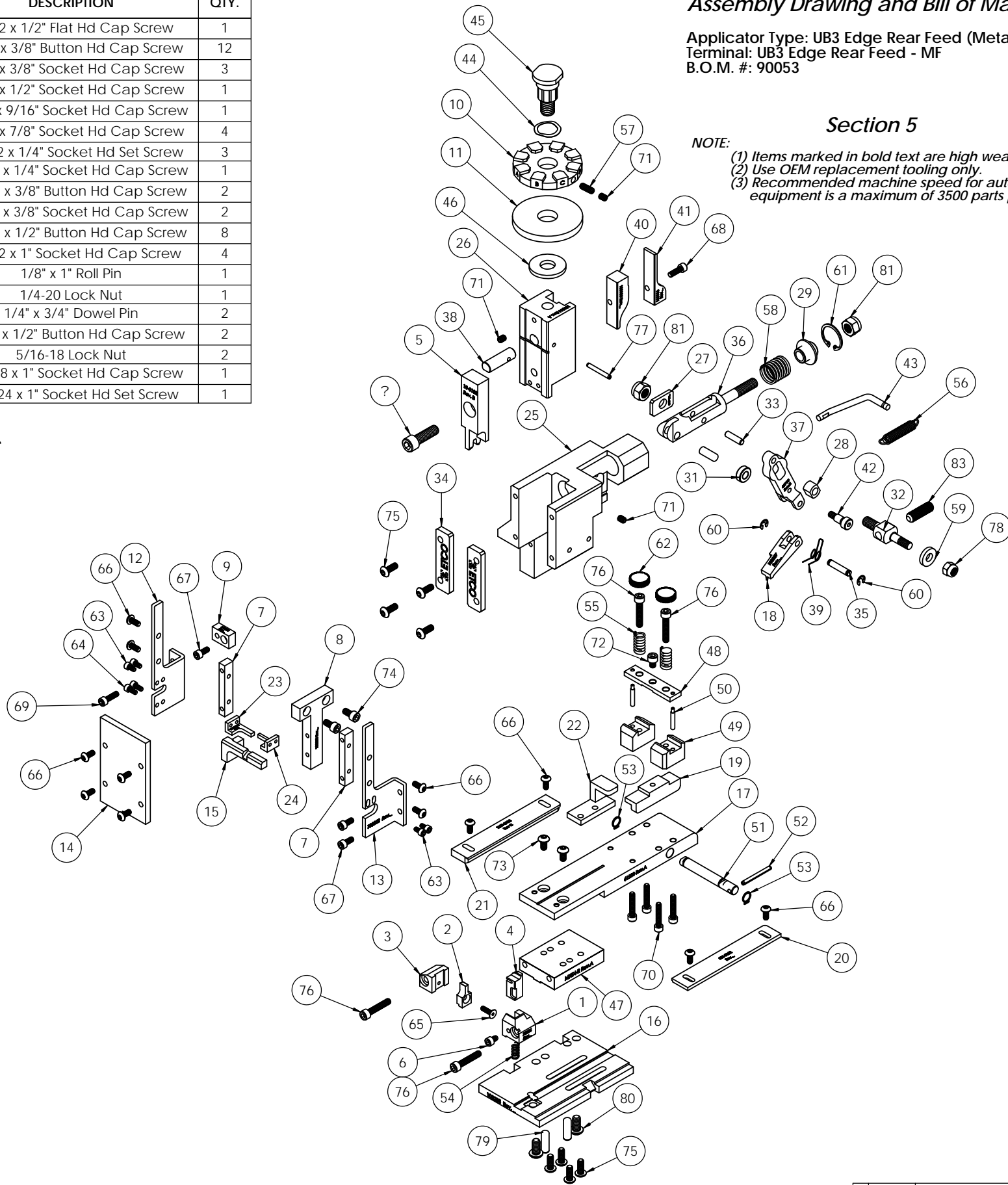


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	72984	8-3080	Cut-off Die	1	65	63057	6-32_50fh	#6-32 x 1/2" Flat Hd Cap Screw	1
2	60311	9-3132	Anvil	1	66	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw	12
3	78847	9A-3080-2	Anvil Holder	1	67	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw	3
4	72987	12-3080	Cut-Off Pad	1	68	63164	8-32_50sh	#8-32 x 1/2" Socket Hd Cap Screw	1
5	60308	13-3132	Wire Roll Tool	1	69	100069	8-32_56sh	#8-32 x 9/16" Socket Hd Cap Screw	1
6	60691	26-3088-1	Locking Screw	1	70	63949	8-32_88sh	#8-32 x 7/8" Socket Hd Cap Screw	4
7	61321	26-3132	Mounting Block	2	71	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw	3
8	100250	26-8013A	Mounting Block (Right)	1	72	63473	10-32_25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
9	100259	26-8013B	Mounting Block (Left)	1	73	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw	2
10	78942	34-3090	Wire Crimp Dial	1	74	70110	10-32_38sh	#10-32 x 3/8" Socket Hd Cap Screw	2
11	100554	35-8000	No Insulation Dial	1	75	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw	8
12	100251	199-8013A	Guard Plate (Left)	1	76	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	4
13	100252	199-8013B	Guard Plate (Right)	1	77	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
14	100253	199-8013C	Guard	1	78	63707	1.4_20 LN	1/4-20 Lock Nut	1
15	61449	199-3132D	Front Guard (Lower)	1	79	64215	1.4_75dp	1/4" x 3/4" Dowel Pin	2
16	100255	200-8013	Baseplate	1	80	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
17	61230	250-3132	Feed Plate	1	81	63708	5.16-18 LN	5/16-18 Lock Nut	2
18	100257	303-8013	Feed Finger	1	82	63495	5.16-18_1.00sh	5/16-18 x 1" Socket Hd Cap Screw	1
19	60670	403-3132	Brake Shoe	1	83	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1
20	60378	500-3132	Right Guide Rail	1					
21	60672	1000-3132	Left Guide Rail	1					
22	61380	1000-3132A	Guide	1					
23	60669	1600A-3132	Stripper	1					
24	61324	1600B-3132	Stripper	1					
25	100099	ED2-R	Frame	1					
26	100104	ED3-R	Plunger	1					
27	63709	ED4	Retainer	1					
28	63731	ED5	Feed Adjustment Guide Block	1					
29	63714	ED6	Spring Retainer	1					
30	63733	ED7	Cam Roll Pin	1					
31	63706	ED8	Cam Roller	1					
32	63704	ED9	Feed Adjustment Block	1					
33	64245	ED10	Feed Arm Pin	1					
34	63717	ED11	Gib	2					
35	63701	ED12	Feed Finger Shaft	1					
36	63705	ED13	Adjustable Feed Piston	1					
37	63700	ED14	Feed Arm	1					
38	63659	ED44	Locating Dowel	1					
39	63732	ED45	Feed Finger Spring	1					
40	100105	ED51-R	Post Feed Cam	1					
41	100106	ED52-R	Pre-Feed Cam	1					
42	100287	ED53-R	Pivot Pin	1					
43	100288	ED100-R	Spring Bracket	1					
44	72310	MX104	Wave Disc Spring	1					
45	74407	MX33	Mounting Post	1					
46	74411	MX36	Dial Spacer	1					
47	74908	MX54-R	Slide Support	1					
48	74820	MX91-R	Lifter Plate	1					
49	74821	MX92-R	Brake Support	2					
50	74822	MX93-R	Lifter	2					
51	74823	MX94-R	Brake Shaft	1					
52	74825	MX96-R	Brake Handle	1					
53	74827	MX97-R	Retaining Ring	2					
54	74578	4-034-875	Spring	1					
55	75342	LC-045E-6-M	Brake Spring	2					
56	74611	LE-037CD-6	Extension Spring	1					
57	70739	McMaster-Carr #3126A53	Spring Plunger	1					
58	63735	MS24585-1453	Piston Spring	1					
59	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1					
60	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2					
61	63734	McMaster Carr #98455A_122	Retaining Ring	1					
62	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
63	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw	4					
64	63207	6-32_31sh	#6-32 x 5/16" Socket Hd Cap Screw	2					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



## Assembly Drawing and Bill of Materials

Applicator Type: UB3 Edge Rear Feed (Metal Frame)  
Terminal: UB3 Edge Rear Feed - MF  
B.O.M. #: 90053

### Section 5

**NOTE:**  
(1) Items marked in bold text are high wear items.  
(2) Use OEM replacement tooling only.  
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	DESCRIPTION	BY	CHKD	APP'D
A	12/27/16	ECR# 5199 SCJ	SCJ		

REV	DATE	DESCRIPTION	BY	CHKD	APP'D
A	12/27/16	UB3 Edge Rear Feed - MF	SCJ		

REV	DATE	DESCRIPTION	BY	CHKD	APP'D
A	12/27/16	UB3 Edge Rear Feed - MF	SCJ		