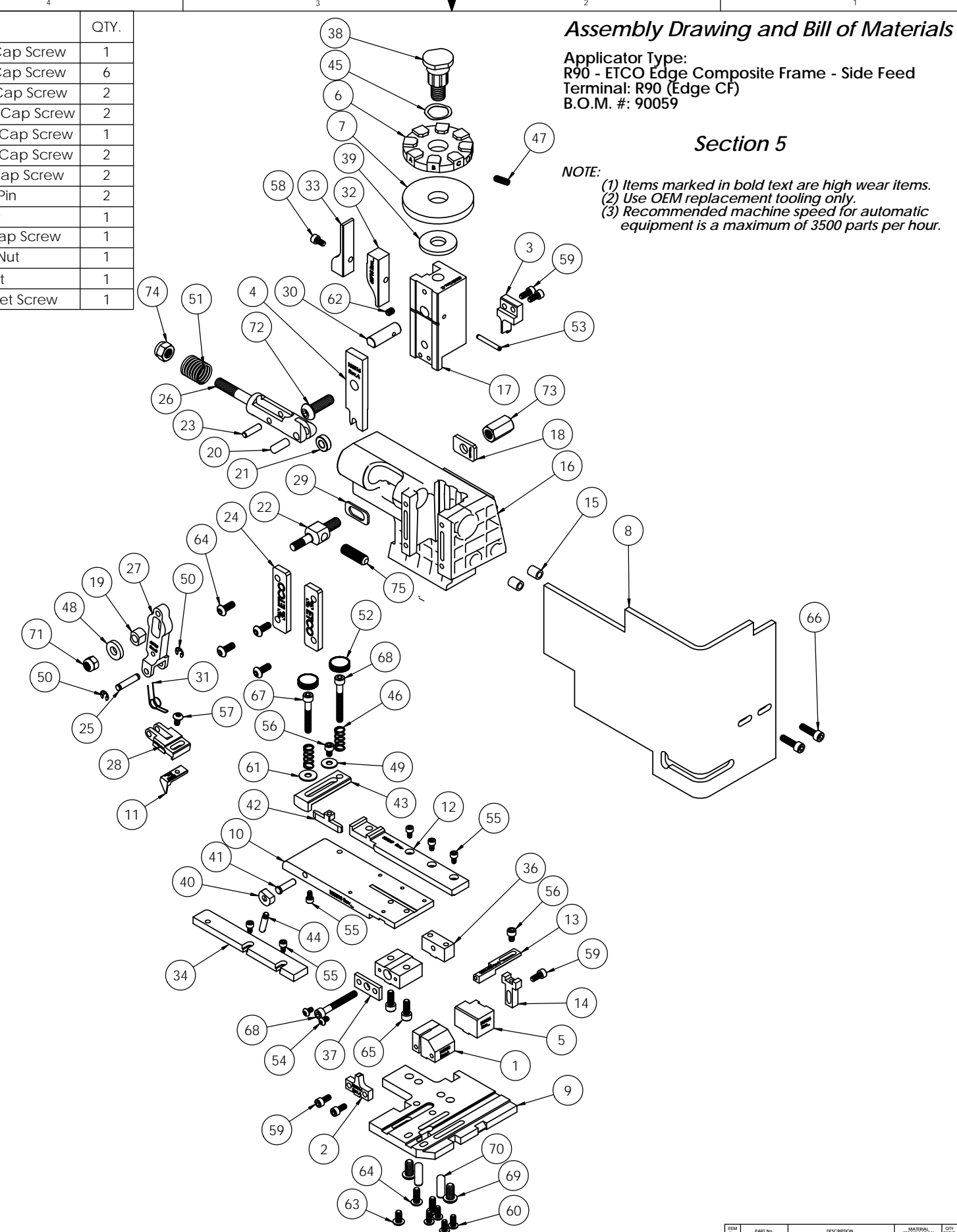


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	100313	8-8020	Cut-off Die	1	63	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw	1
2	100314	9-8020	Anvil	1	64	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw	6
3	100315	12-8020	Cut-off Punch	1	65	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
4	100316	13-8020	Wire Rolling Tool	1	66	64215	10-32_69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
5	100136	26-8000	Backup Block	1	67	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
6	100317	34-8020	Wire Crimp Dial	1	68	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
7	100554	35-8000	No Insulation Dial	1	69	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
8	76403	199-3005	Safety Guard	1	70	64215	1.4_75dp	1/4" x 3/4" Dowel Pin	2
9	100133	200-8009	Baseplate	1	71	63707	1.4_20 LN	1/4-20 Lock Nut	1
10	100318	250-8020	Feed Plate	1	72	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
11	100135	303-8002	Feed Finger	1	73	100063	5.16-18cn	5/16-18 Coupling Nut	1
12	100319	500-8020	Rear Guide Rail	1	74	63708	5.16-18 LN	5/16-18 Lock Nut	1
13	76464	1600A-3001	Adjustable Stripper	1	75	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1
14	74803	1600B-3000	Adjustable Stripper Holder	1					
15	74491	GS-375	Guard Spacer	2					
16	100001	ED2-C-1	ETCO Edge Composite Frame - Machined	1					
17	63658	ED3	Plunger	1					
18	63709	ED4	Retainer	1					
19	63731	ED5	Feed Adjustment Guide Block	1					
20	63733	ED7	Cam Roll Pin	1					
21	63706	ED8	Cam Roller	1					
22	63704	ED9	Feed Adjustment Block	1					
23	64245	ED10	Feed Arm Pin	1					
24	63717	ED11	Gib	2					
25	63701	ED12	Feed Finger Shaft	1					
26	63705	ED13	Adjustable Feed Piston	1					
27	63700	ED14	Feed Arm	1					
28	63702	ED16	Feed Finger Retainer	1					
29	64121	ED19-C	Shim for Nylon Frame	1					
30	63659	ED44	Locating Dowel	1					
31	63732	ED45	Feed Finger Spring	1					
32	63715	ED51	Post-feed Cam	1					
33	63716	ED52	Pre-feed Cam	1					
34	72643	MX28-2-S	Front Guide Rail	1					
35	74384	MX29-S	Slide Support	1					
36	74388	MX30-S	Support Anchor	1					
37	74390	MX32-S	Support Cover	1					
38	74407	MX33	Mounting Post	1					
39	74411	MX36	Dial Spacer	1					
40	74425	MX84-S	Brake Cam	1					
41	74426	MX85-S	Cam Pivot Pin	1					
42	74428	MX86-S	Brake Shoe	1					
43	75178	MX87-S	Lift Arm	1					
44	74430	MX88-S	Lever	1					
45	72310	MX104	Wave Disc Spring	1					
46	77322	LC-045E-10-M	Spring	2					
47	70739	McMaster-Carr #3126A53	Spring Plunger	1					
48	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1					
49	72519	McMaster Carr #98029A043	#8 Hardened Washer	1					
50	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2					
51	63735	MS24585-1453	Piston Spring	1					
52	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
53	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1					
54	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw	2					
55	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw	6					
56	63163	8-32_25sh	#8-32 x 1/4" Socket Hd Cap Screw	2					
57	77097	8-32_31bh	#8-32 x 5/16" Button Hd Cap Screw	1					
58	100091	8-32_31sh	#8-32 x 5/16" Socket Hd Cap Screw	1					
59	63161	8-32_38sh	#8-32 x 3/8" Socket Hd Cap Screw	5					
60	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw	4					
61	63753	10fw	#10 Flatwasher	1					
62	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw	1					

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



Assembly Drawing and Bill of Materials

Applicator Type:
R90 - ETCO Edge Composite Frame - Side Feed
Terminal: R90 (Edge CF)
B.O.M. #: 90059

Section 5

NOTE:
 (1) Items marked in bold text are high wear items.
 (2) Use OEM replacement tooling only.
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	DESCRIPTION	BY	CHKD	APP
A	5/23/17	ECR# 5199 SCJ	SCJ		

REV	DATE	DESCRIPTION	BY	CHKD	APP
A	5/23/17	ECR# 5199 SCJ	SCJ		

REV	DATE	DESCRIPTION	BY	CHKD	APP
A	5/23/17	ECR# 5199 SCJ	SCJ		

REV	DATE	DESCRIPTION	BY	CHKD	APP
A	5/23/17	ECR# 5199 SCJ	SCJ		