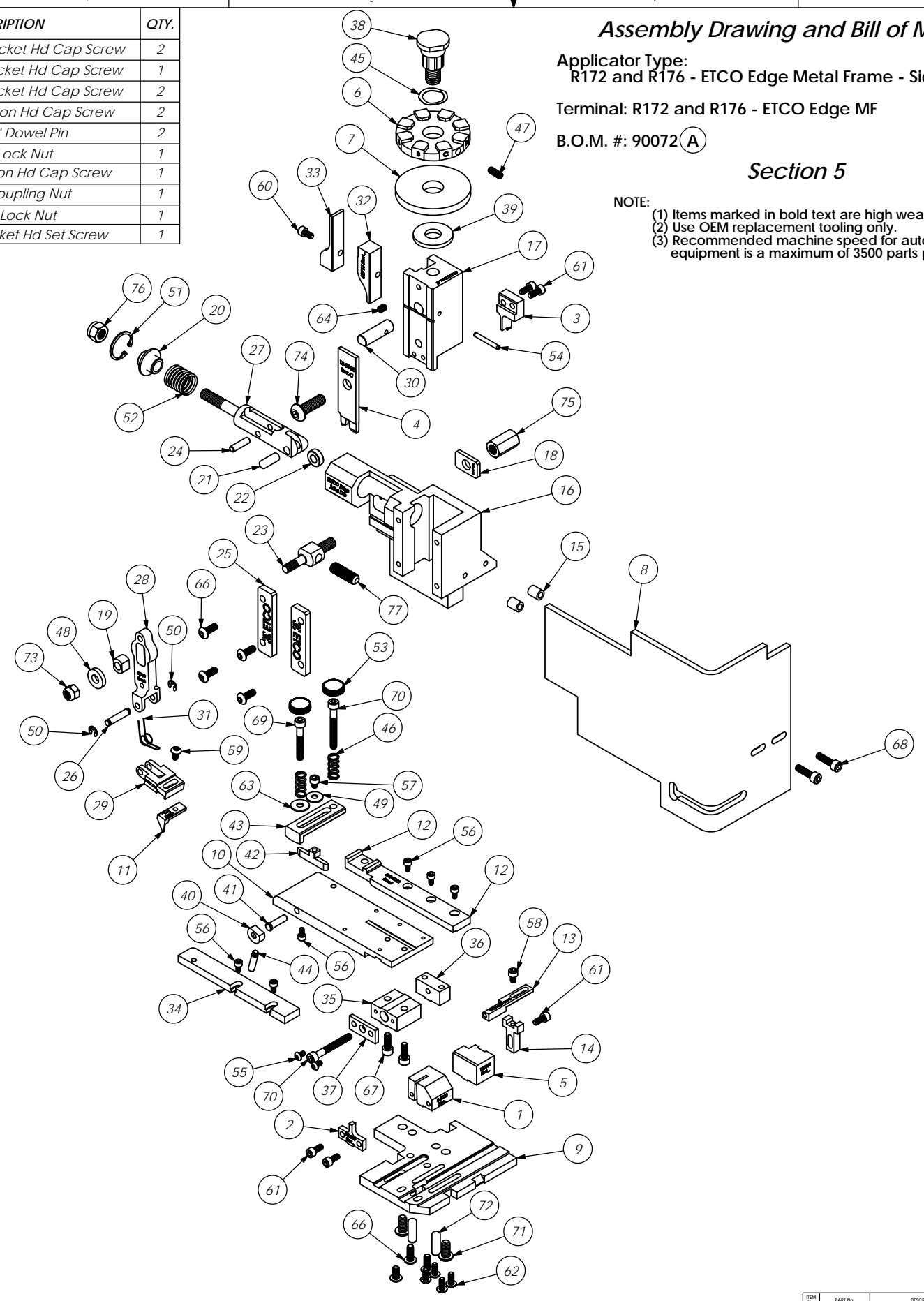


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	73997	8-3002	Cut-off Die	1
2	100329	9-3002-1	Anvil	1
3	73993	12-3002	Cut-off Punch	1
4	73994	13-3002	Wire Rolling Tool	1
5	100136	26-8000	Backup Block	1
6	78321	34-3002	Wire Crimp Dial	1
7	100554	35-8000	No Insulation Dial	1
8	76403	199-3005	Safety Guard	1
9	100133	200-8009	Baseplate	1
10	74060	250-3002	Feed Plate	1
11	100135	303-8002	Feed Finger	1
12	74059	500-3002	Rear Guide Rail	1
13	76464	1600A-3001	Adjustable Stripper	1
14	74803	1600B-3000	Adjustable Stripper Holder	1
15	74491	GS-375	Guard Spacer	2
16	63660	ED2-M	Frame	1
17	63658	ED3	Plunger	1
18	63709	ED4	Retainer	1
19	63731	ED5	Feed Adjustment Guide Block	1
20	63714	ED6	Spring Retainer	1
21	63733	ED7	Cam Roll Pin	1
22	63706	ED8	Cam Roller	1
23	63704	ED9	Feed Adjustment Block	1
24	64245	ED10	Feed Arm Pin	1
25	63717	ED11	Gib	2
26	63701	ED12	Feed Finger Shaft	1
27	63705	ED13	Adjustable Feed Piston	1
28	63700	ED14	Feed Arm	1
29	63702	ED16	Feed Finger Retainer	1
30	63659	ED44	Locating Dowel	1
31	63732	ED45	Feed Finger Spring	1
32	63715	ED51	Post-feed Cam	1
33	63716	ED52	Pre-Feed Cam	1
34	72643	MX28-2-S	Front Guide Rail	1
35	74384	MX29-S	Slide Support	1
36	74388	MX30-S	Support Anchor	1
37	74390	MX32-S	Support Cover	1
38	74407	MX33	Mounting Post	1
39	74411	MX36	Dial Spacer	1
40	74425	MX84-S	Brake Cam	1
41	74426	MX85-S	Cam Pivot Pin	1
42	74428	MX86-S	Brake Shoe	1
43	75178	MX87-S	Lift Arm	1
44	74430	MX88-S	Lever	1
45	72310	MX104	Wave Disc Spring	1
46	77322	LC-045E-10-M	Spring	2
47	70739	McMaster-Carr #3126A53	Spring Plunger	1
48	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
49	72519	McMaster Carr #98029A043	#8 Hardened Washer	1
50	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
51	63734	McMaster Carr #98455A_122	Retaining Ring	1
52	63735	MS24585-1453	Piston Spring	1
53	73785	SPI 99-602-5	#10 Black Knurled Knob	2
54	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
55	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2
56	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
57	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
58	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	1
59	77097	8-32_.31bh	#8-32 x 5/16" Button Hd Cap Screw	1
60	100091	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw	1
61	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	5
62	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
63	63753	10fw	#10 Flatwasher	1
64	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	1
65	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
66	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
67	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



**Assembly Drawing and Bill of Materials**

Applicator Type:  
R172 and R176 - ETCO Edge Metal Frame - Side Feed  
Terminal: R172 and R176 - ETCO Edge MF  
B.O.M. #: 90072 (A)

**Section 5**

NOTE:  
(1) Items marked in bold text are high wear items.  
(2) Use OEM replacement tooling only.  
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	BY/DAE	APP	SCALE	DATE	REV
B	ECR# 5199	SCJ	7/25/18			
A	ECR# 4805	SCJ	10/04/17			

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