

| ITEM NO. | Part Code     | PART NUMBER               | DESCRIPTION                                    | QTY.     | ITEM NO. | Part Code | PART NUMBER     | DESCRIPTION                         | QTY. |
|----------|---------------|---------------------------|--|----------|----------|-----------|-----------------|-------------------------------------|------|
| 1        | 74440         | 8-3003                    | Front Cut-off Pad Retainer                     | 1        | 65       | 63207     | 6-32_.25sh      | #6-32 x 1/4" Socket Hd Cap Screw    | 6    |
| <b>2</b> | <b>100495</b> | <b>9-8032</b>             | <b>Wire Anvil</b>                              | <b>1</b> | 66       | 60265     | 8-32_.19sh      | #8-32 x 3/16" Socket Hd Cap Screw   | 1    |
| <b>3</b> | <b>100496</b> | <b>9A-8032</b>            | <b>Insulation Anvil</b>                        | <b>1</b> | 67       | 77097     | 8-32_.31bh      | #8-32 x 5/16" Button Hd Cap Screw   | 1    |
| <b>4</b> | <b>101081</b> | <b>9A-8032-1</b>          | <b>Insulation Anvil - Overlap Crimp</b>        | <b>1</b> | 68       | 100091    | 8-32_.31sh      | #8-32 x 5/16" Socket Hd Cap Screw   | 1    |
| <b>5</b> | <b>74441</b>  | <b>12-3003</b>            | <b>Cut-off Pad</b>                             | <b>1</b> | 69       | 61472     | 8-32_.38bh      | #8-32 x 3/8" Button Hd Cap Screw    | 6    |
| <b>6</b> | <b>100523</b> | <b>13-8032</b>            | <b>Wire Rolling Tool</b>                       | <b>1</b> | 70       | 63213     | 8-32_1.00sh     | #8-32 x 1" Socket Hd Cap Screw      | 1    |
| <b>7</b> | <b>100494</b> | <b>14-8032</b>            | <b>Insulation Rolling Tool</b>                 | <b>1</b> | 71       | 63054     | 10-32_.25ss     | #10-32 x 1/4" Socket Hd Set Screw   | 2    |
| <b>8</b> | <b>101082</b> | <b>14-8032-1</b>          | <b>Insulation Rolling Tool - Overlap Crimp</b> | <b>1</b> | 72       | 78993     | 10-32_.38bh     | #10-32 x 3/8" Button Hd Cap Screw   | 1    |
| 9        | 100022        | 15-8003                   | Cut-off Pad Driver                             | 1        | 73       | 76501     | 10-32_.50bh     | #10-32 x 1/2" Button Hd Cap Screw   | 6    |
| 10       | 100499        | 26-8032                   | Backup Block                                   | 1        | 74       | 63056     | 10-32_.50sh     | #10-32 x 1/2" Socket Hd Cap Screw   | 2    |
| 11       | 77265         | 26-3088                   | Locking Screw                                  | 1        | 75       | 64215     | 10-32_.69sh     | #10-32 x 11/16" Socket Hd Cap Screw | 2    |
| 12       | 72367         | 34-3064                   | Wire Crimp Dial                                | 1        | 76       | 77396     | 10-32_1.25sh    | #10-32 x 1 1/4" Socket Hd Cap Screw | 2    |
| 13       | 76403         | 199-3005                  | Safety Guard                                   | 1        | 77       | 63826     | 10-32_1.50sh    | #10-32 x 1 1/2" Socket Hd Cap Screw | 1    |
| 14       | 100500        | 200-8032                  | Baseplate                                      | 1        | 78       | 63166     | 10-32_1.75sh    | #10-32 x 1 3/4" Socket Hd Cap Screw | 1    |
| 15       | 100498        | 250-8032                  | Feed Plate                                     | 1        | 79       | 63632     | 1.4-20_.50bh    | 1/4-20 x 1/2" Button Hd Cap Screw   | 2    |
| 16       | 100522        | 500-8032                  | Rear Guide Rail                                | 1        | 80       | 64215     | 1.4_.75dp       | 1/4" x 3/4" Dowel Pin               | 2    |
| 17       | 100497        | 1000-8032                 | Front Guide Rail                               | 1        | 81       | 63707     | 1.4_20 LN       | 1/4-20 Lock Nut                     | 1    |
| 18       | 63711         | 1600-8000                 | Stripper                                       | 1        | 82       | 63055     | 5.16-18_1.00bh  | 5/16-18 x 1" Button Hd Cap Screw    | 1    |
| 19       | 63660         | ED2-M                     | Frame  | 1        | 83       | 63708     | 5.16-18 LN      | 5/16-18 Lock Nut                    | 2    |
| 20       | 63658         | ED3                       | Plunger  | 1        | 84       | 64216     | 5.16-24_1.00ssf | 5/16-24 x 1" Socket Hd Set Screw    | 1    |
| 21       | 63709         | ED4                       | Retainer                                       | 1        |          |           |                 |                                     |      |
| 22       | 63731         | ED5                       | Feed Adjustment Guide Block                    | 1        |          |           |                 |                                     |      |
| 23       | 63714         | ED6                       | Spring Retainer                                | 1        |          |           |                 |                                     |      |
| 24       | 63733         | ED7                       | Cam Roll Pin                                   | 1        |          |           |                 |                                     |      |
| 25       | 63706         | ED8                       | Cam Roller                                     | 1        |          |           |                 |                                     |      |
| 26       | 63704         | ED9                       | Feed Adjustment Block                          | 1        |          |           |                 |                                     |      |
| 27       | 64245         | ED10                      | Feed Arm Pin                                   | 1        |          |           |                 |                                     |      |
| 28       | 63717         | ED11                      | Gib  | 2        |          |           |                 |                                     |      |
| 29       | 63701         | ED12                      | Feed Finger Shaft                              | 1        |          |           |                 |                                     |      |
| 30       | 63705         | ED13                      | Adjustable Feed Piston                         | 1        |          |           |                 |                                     |      |
| 31       | 63700         | ED14                      | Feed Arm                                       | 1        |          |           |                 |                                     |      |
| 32       | 63702         | ED16                      | Feed Finger Retainer                           | 1        |          |           |                 |                                     |      |
| 33       | 63703         | ED17-S                    | Feed Finger                                    | 1        |          |           |                 |                                     |      |
| 34       | 63659         | ED44                      | Locating Dowel                                 | 1        |          |           |                 |                                     |      |
| 35       | 63732         | ED45                      | Feed Finger Spring                             | 1        |          |           |                 |                                     |      |
| 36       | 63712         | ED50-S                    | Stripper Spacer                                | 1        |          |           |                 |                                     |      |
| 37       | 63715         | ED51                      | Post-feed Cam                                  | 1        |          |           |                 |                                     |      |
| 38       | 63716         | ED52                      | Pre-Feed Cam                                   | 1        |          |           |                 |                                     |      |
| 39       | 100049        | ED315-ITD-S               | Insulation Tool Spacer                         | 1        |          |           |                 |                                     |      |
| 40       | 74491         | GS-375                    | Guard Spacer                                   | 2        |          |           |                 |                                     |      |
| 41       | 74384         | MX29-S                    | Slide Support                                  | 1        |          |           |                 |                                     |      |
| 42       | 74388         | MX30-S                    | Support Anchor                                 | 1        |          |           |                 |                                     |      |
| 43       | 74390         | MX32-S                    | Support Cover                                  | 1        |          |           |                 |                                     |      |
| 44       | 74407         | MX33                      | Mounting Post                                  | 1        |          |           |                 |                                     |      |
| 45       | 74409         | MX35                      | Insulation Dial                                | 1        |          |           |                 |                                     |      |
| 46       | 74411         | MX36                      | Dial Spacer                                    | 1        |          |           |                 |                                     |      |
| 47       | 74425         | MX84-S                    | Brake Cam                                      | 1        |          |           |                 |                                     |      |
| 48       | 74426         | MX85-S                    | Cam Pivot Pin                                  | 1        |          |           |                 |                                     |      |
| 49       | 74428         | MX86-S                    | Brake Shoe                                     | 1        |          |           |                 |                                     |      |
| 50       | 75178         | MX87-S                    | Lift Arm                                       | 1        |          |           |                 |                                     |      |
| 51       | 74430         | MX88-S                    | Lever  | 1        |          |           |                 |                                     |      |
| 52       | 72310         | MX104                     | Wave Disc Spring                               | 1        |          |           |                 |                                     |      |
| 53       | 78984         | MX424-ITD-R               | #8 Hardened Washer                             | 1        |          |           |                 |                                     |      |
| 54       | 74578         | 4-034-875                 | Spring   | 1        |          |           |                 |                                     |      |
| 55       | 77322         | LC-045E-10-M              | Spring   | 2        |          |           |                 |                                     |      |
| 56       | 70739         | McMaster-Carr #3126A53    | Spring Plunger                                 | 2        |          |           |                 |                                     |      |
| 57       | 64213         | McMaster Carr #98370A28   | 1/4" Hardened Flatwasher                       | 1        |          |           |                 |                                     |      |
| 58       | 72069         | McMaster Carr #98407A118  | #8 E-Style Retaining Ring                      | 2        |          |           |                 |                                     |      |
| 59       | 64214         | McMaster Carr #98407A122  | #10 E-Style Retaining Ring                     | 2        |          |           |                 |                                     |      |
| 60       | 63734         | McMaster Carr #98455A_122 | Retaining Ring                                 | 1        |          |           |                 |                                     |      |
| 61       | 63735         | MS24585-1453              | Piston Spring                                  | 1        |          |           |                 |                                     |      |
| 62       | 73785         | SPI 99-602-5              | #10 Black Knurled Knob                         | 2        |          |           |                 |                                     |      |
| 63       | 62040         | 1.8_1.00rp                | 1/8" x 1" Roll Pin                             | 1        |          |           |                 |                                     |      |
| 64       | 63792         | 6-32_.25bh                | #6-32 x 1/4" Button Hd Cap Screw               | 2        |          |           |                 |                                     |      |

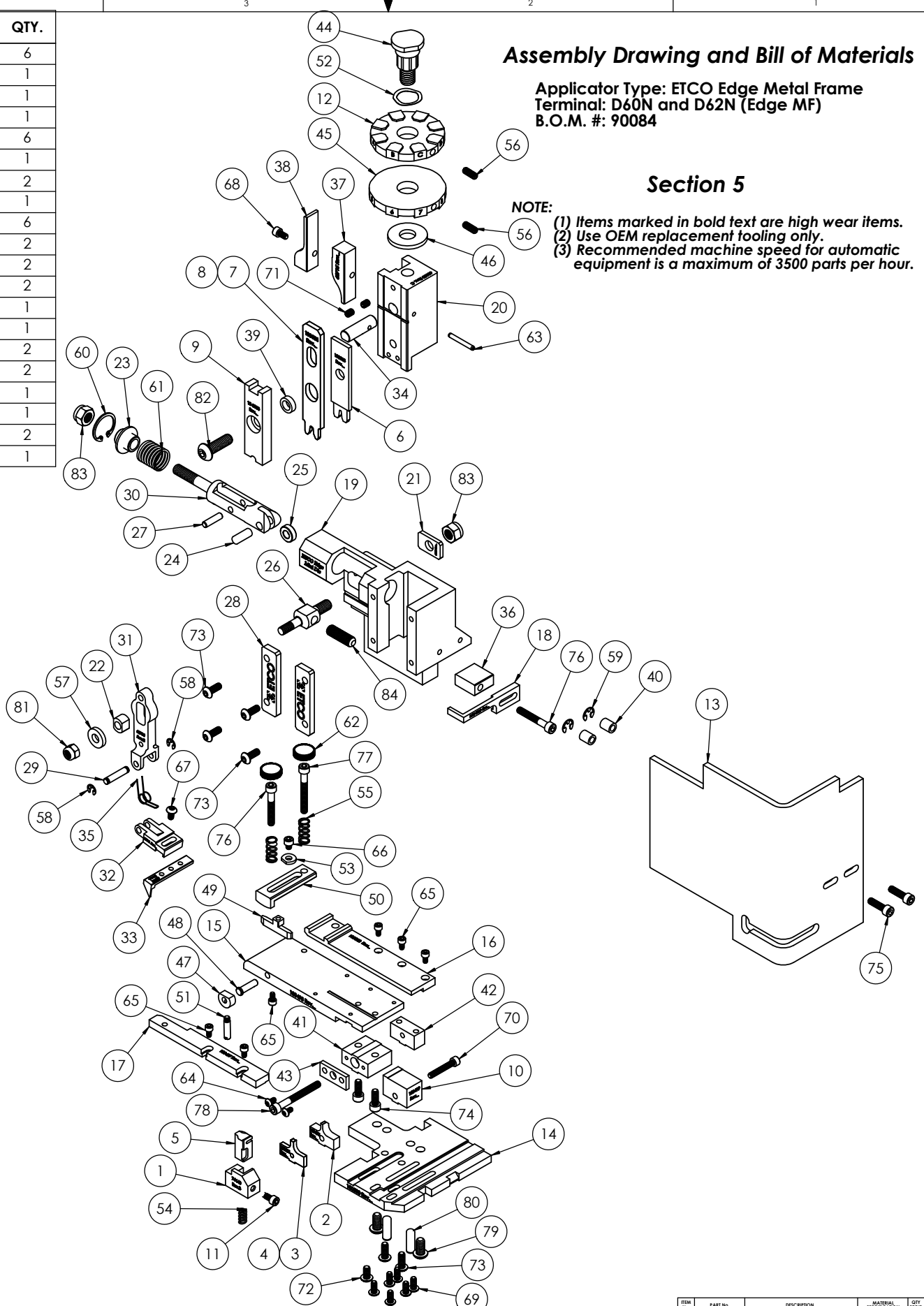
**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**

### Assembly Drawing and Bill of Materials

Applicator Type: ETCO Edge Metal Frame  
Terminal: D60N and D62N (Edge MF)  
B.O.M. #: 90084

### Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
  - (2) Use OEM replacement tooling only.
  - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.



| REV | DESCRIPTION | DATE | BY      | CHKD | APP | SCALE | DATE | BY | CHKD | APP |
|-----|-------------|------|---------|------|-----|-------|------|----|------|-----|
| A   | ECR# 6803   | SCJ  | 4/13/22 |      |     | 1:2   |      |    |      |     |

| PARTS LIST     |  | MATERIAL SPECIFICATION  |  | QTY | USED ON | SCALE | DATE | BY | CHKD | APP |
|----------------|--|---|--|-----|---------|-------|------|----|------|-----|
| See Parts List |  | ETCO ENGINEERED PRODUCTS<br>25 BELLOWS STREET<br>WARWICK, RI 02888 (401)-467-2400 |  |     |         |       |      |    |      |     |
|                |  | D60N and D62N - ETCO Edge Metal Frame   |  |     |         |       |      |    |      |     |
|                |  | D60N and D62N (Edge MF)   |  |     |         |       |      |    |      |     |
|                |  | DRAWN BY: SCJ   |  |     |         |       |      |    |      |     |
|                |  | CHECKED BY: SCJ   |  |     |         |       |      |    |      |     |
|                |  | DATE: 4/02/18   |  |     |         |       |      |    |      |     |