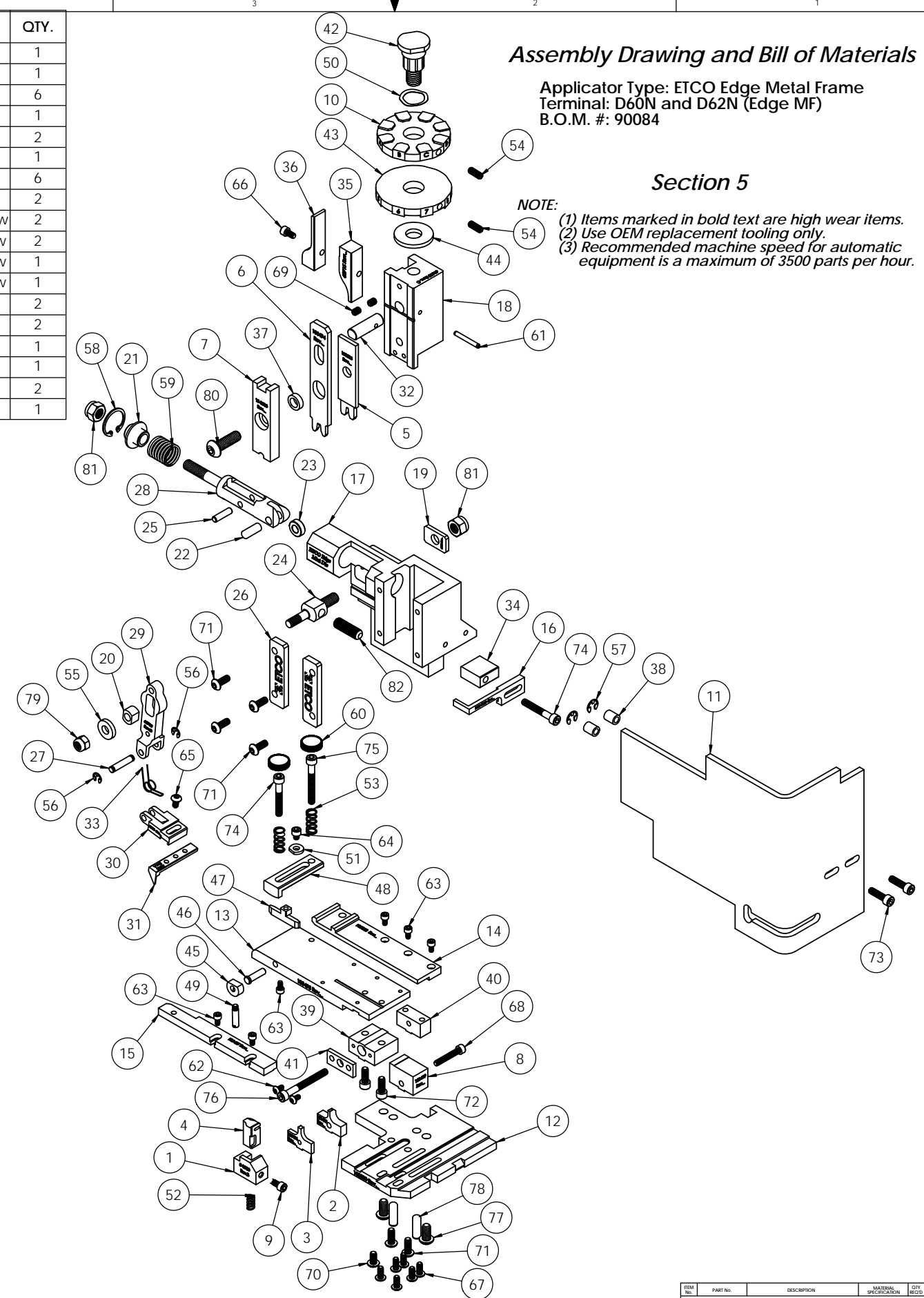


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	74440	8-3003	Front Cut-off Pad Retainer	1	65	77097	8-32_31bh	#8-32 x 5/16" Button Hd Cap Screw	1
<b>2</b>	<b>100495</b>	<b>9-8032</b>	<b>Wire Anvil</b>	<b>1</b>	66	100091	8-32_31sh	#8-32 x 5/16" Socket Hd Cap Screw	1
<b>3</b>	<b>100496</b>	<b>9A-8032</b>	<b>Insulation Anvil</b>	<b>1</b>	67	61472	8-32_38bh	#8-32 x 3/8" Button Hd Cap Screw	6
<b>4</b>	<b>74441</b>	<b>12-3003</b>	<b>Cut-off Pad</b>	<b>1</b>	68	63213	8-32_1.00sh	#8-32 x 1" Socket Hd Cap Screw	1
<b>5</b>	<b>100523</b>	<b>13-8032</b>	<b>Wire Rolling Tool</b>	<b>1</b>	69	63054	10-32_25ss	#10-32 x 1/4" Socket Hd Set Screw	2
<b>6</b>	<b>100494</b>	<b>14-8032</b>	<b>Insulation Rolling Tool</b>	<b>1</b>	70	78993	10-32_38bh	#10-32 x 3/8" Button Hd Cap Screw	1
7	100022	15-8003	Cut-off Pad Driver	1	71	76501	10-32_50bh	#10-32 x 1/2" Button Hd Cap Screw	6
8	100499	26-8032	Backup Block	1	72	63056	10-32_50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
9	77265	26-3088	Locking Screw	1	73	64215	10-32_69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
10	72367	34-3064	Wire Crimp Dial	1	74	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	2
11	76403	199-3005	Safety Guard	1	75	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	1
12	100500	200-8032	Baseplate	1	76	63166	10-32_1.75sh	#10-32 x 1 3/4" Socket Hd Cap Screw	1
13	100498	250-8032	Feed Plate	1	77	63632	1.4-20_50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
14	100522	500-8032	Rear Guide Rail	1	78	64215	1.4_75dp	1/4" x 3/4" Dowel Pin	2
15	100497	1000-8032	Front Guide Rail	1	79	63707	1.4_20 LN	1/4-20 Lock Nut	1
16	63711	1600-8000	Stripper	1	80	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
17	63660	ED2-M	Frame	1	81	63708	5.16-18 LN	5/16-18 Lock Nut	2
18	63658	ED3	Plunger	1	82	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1
19	63709	ED4	Retainer	1					
20	63731	ED5	Feed Adjustment Guide Block	1					
21	63714	ED6	Spring Retainer	1					
22	63733	ED7	Cam Roll Pin	1					
23	63706	ED8	Cam Roller	1					
24	63704	ED9	Feed Adjustment Block	1					
25	64245	ED10	Feed Arm Pin	1					
26	63717	ED11	Gib	2					
27	63701	ED12	Feed Finger Shaft	1					
28	63705	ED13	Adjustable Feed Piston	1					
29	63700	ED14	Feed Arm	1					
30	63702	ED16	Feed Finger Retainer	1					
31	63703	ED17-S	Feed Finger	1					
32	63659	ED44	Locating Dowel	1					
33	63732	ED45	Feed Finger Spring	1					
34	63712	ED50-S	Stripper Spacer	1					
35	63715	ED51	Post-feed Cam	1					
36	63716	ED52	Pre-Feed Cam	1					
37	100049	ED315-ITD-S	Insulation Tool Spacer	1					
38	74491	GS-375	Guard Spacer	2					
39	74384	MX29-S	Slide Support	1					
40	74388	MX30-S	Support Anchor	1					
41	74390	MX32-S	Support Cover	1					
42	74407	MX33	Mounting Post	1					
43	74409	MX35	Insulation Dial	1					
44	74411	MX36	Dial Spacer	1					
45	74425	MX84-S	Brake Cam	1					
46	74426	MX85-S	Cam Pivot Pin	1					
47	74428	MX86-S	Brake Shoe	1					
48	75178	MX87-S	Lift Arm	1					
49	74430	MX88-S	Lever	1					
50	72310	MX104	Wave Disc Spring	1					
51	78984	MX424-ITD-R	#8 Hardened Washer	1					
52	74578	4-034-875	Spring	1					
53	77322	LC-045E-10-M	Spring	2					
54	70739	McMaster-Carr #3126A53	Spring Plunger	2					
55	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1					
56	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2					
57	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2					
58	63734	McMaster Carr #98455A_122	Retaining Ring	1					
59	63735	MS24585-1453	Piston Spring	1					
60	73785	SPI 99-602-5	#10 Black Knurled Knob	2					
61	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1					
62	63792	6-32_25bh	#6-32 x 1/4" Button Hd Cap Screw	2					
63	63207	6-32_25sh	#6-32 x 1/4" Socket Hd Cap Screw	6					
64	60265	8-32_19sh	#8-32 x 3/16" Socket Hd Cap Screw	1					

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**

**Approved For Tooling 6/14/18**



REV	DESCRIPTION	DATE	BY	CHKD	APP
1	ISSUED FOR TOOLING	4/02/18	SCJZ		

DO NOT SCALE DRAWING	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:	FRACTIONS DECIMALS ANGLES	±.004 ±.01 ±.015 ±.02
SURFACE FINISH	ALL OVER		
SCALE	1:2		
DATE	4/02/18		

ETCO ENGINEERED PRODUCTS	25 BELLOWS STREET	WARWICK, RI 02888 (401)-467-2400
<b>D60N and D62N - ETCO Edge Metal Frame</b>		
DATE	4/02/18	REV
DESIGNED BY	SCJZ	CHKD BY