

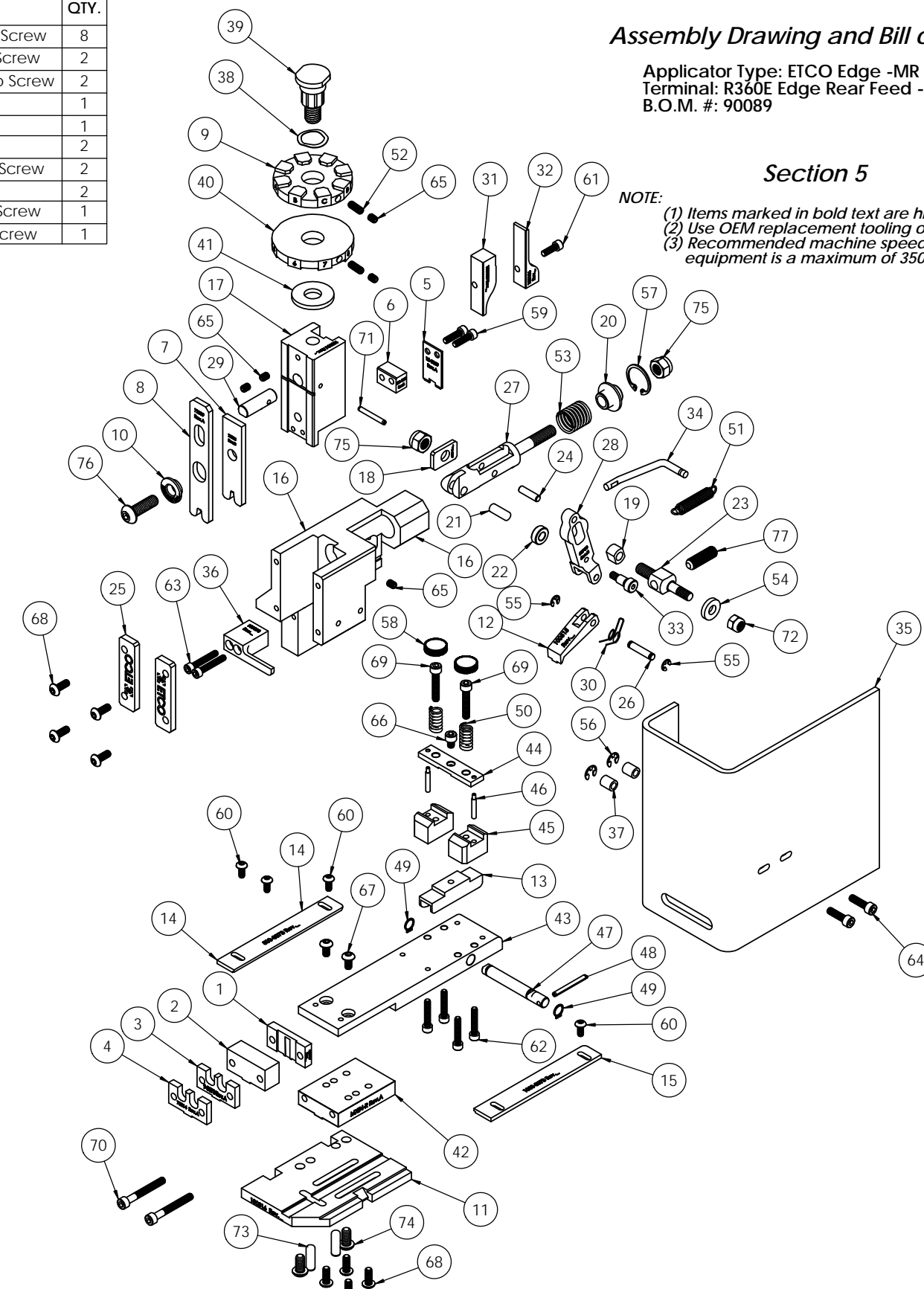
Assembly Drawing and Bill of Materials

Applicator Type: ETCO Edge -MR
Terminal: R360E Edge Rear Feed - MF
B.O.M. #: 90089

Section 5

- NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS



ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	76605	8-3039	Rear Cut-off Die	1
2	72810	8A-3073	Front Cut-off Die	1
3	72811	9-3073	Wire Anvil	1
4	72814	9A-3073	Insulation Anvil	1
5	76602	12-3039	Cut-off Punch	1
6	72815	12A-3073	Cut-off Punch Spacer	1
7	72808	13-3073	Wire Rolling Tool	1
8	72809	14-3073	Insulation Rolling Tool	1
9	100551	34-8034	Wire Crimp Dial	1
10	64217	159S-3002	Insulation Tool Spacer	1
11	100516	200-8034	Baseplate	1
12	100515	303-8034	Feed Finger	1
13	77173	403-3050	Brake Shoe	1
14	72805	500-3073	Left Guide Rail	1
15	72806	1000-3073	Right Guide Rail	1
16	100099	ED2-R	Frame	1
17	100104	ED3-R	Plunger	1
18	63709	ED4	Retainer	1
19	63731	ED5	Feed Adjustment Guide Block	1
20	63714	ED6	Spring Retainer	1
21	63733	ED7	Cam Roll Pin	1
22	63706	ED8	Cam Roller	1
23	63704	ED9	Feed Adjustment Block	1
24	64245	ED10	Feed Arm Pin	1
25	63717	ED11	Gib	2
26	63701	ED12	Feed Finger Shaft	1
27	63705	ED13	Adjustable Feed Piston	1
28	63700	ED14	Feed Arm	1
29	63659	ED44	Locating Dowel	1
30	63732	ED45	Feed Finger Spring	1
31	100105	ED51-R	Post Feed Cam	1
32	100106	ED52-R	Pre-Feed Cam	1
33	100287	ED53-R	Pivot Pin	1
34	100288	ED100-R	Spring Bracket	1
35	100097	ED199-R	Safety Guard	1
36	100098	ED1600-R	Standard Stripper	1
37	74491	GS-375	Guard Spacer	2
38	72310	MX104	Wave Disc Spring	1
39	74407	MX33	Mounting Post	1
40	74409	MX35	Insulation Dial	1
41	74411	MX36	Dial Spacer	1
42	74908	MX54-R	Slide Support	1
43	74816	MX55-R	Feed Plate	1
44	74820	MX91-R	Lifter Plate	1
45	74821	MX92-R	Brake Support	2
46	74822	MX93-R	Lifter	2
47	74823	MX94-R	Brake Shaft	1
48	74825	MX96-R	Brake Handle	1
49	74827	MX97-R	Retaining Ring	2
50	75342	LC-045E-6-M	Brake Spring	2
51	74611	LE-037CD-6	Extension Spring	1
52	70739	McMaster-Carr #3126A53	Spring Plunger	2
53	63735	MS24585-1453	Piston Spring	1
54	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
55	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
56	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
57	63734	McMaster Carr #98455A_122	Retaining Ring	1
58	73785	SPI 99-602-5	#10 Black Knurled Knob	2
59	63162	8-32_.63sh	#8-32 x 5/8" Socket Hd Cap Screw	2
60	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
61	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw	1
62	63949	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw	4
63	63213	8-32_1.00sh	#8-32 x 1" Socket Hd Cap Screw	2
64	64215	10-32_.69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
65	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	5
66	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
67	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	2
68	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	8
69	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	2
70	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
71	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
72	63707	1.4_20 LN	1/4-20 Lock Nut	1
73	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
74	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
75	63708	5.16-18 LN	5/16-18 Lock Nut	2
76	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
77	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1

DO NOT SCALE DRAWING		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ANGLES	
1/16" .005" .015" .030" .060" .125" .250" .500" 1.000"		.005" .015" .030" .060" .125" .250" .500" 1.000"	
SURFACE FINISH: ALL OVER		REVISION	
BY/DATE		SCALE: 1:2	
APPLICATION		DATE: 5/23/18	
MATERIAL: See Parts List		PART NO. DESCRIPTION MATERIAL SPECIFICATION QTY RECD.	
ETCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401) 467-2400		R360E Edge Rear Feed (Metal Frame)	
R360E Edge Rear Feed - MF		DATE: 5/23/18	