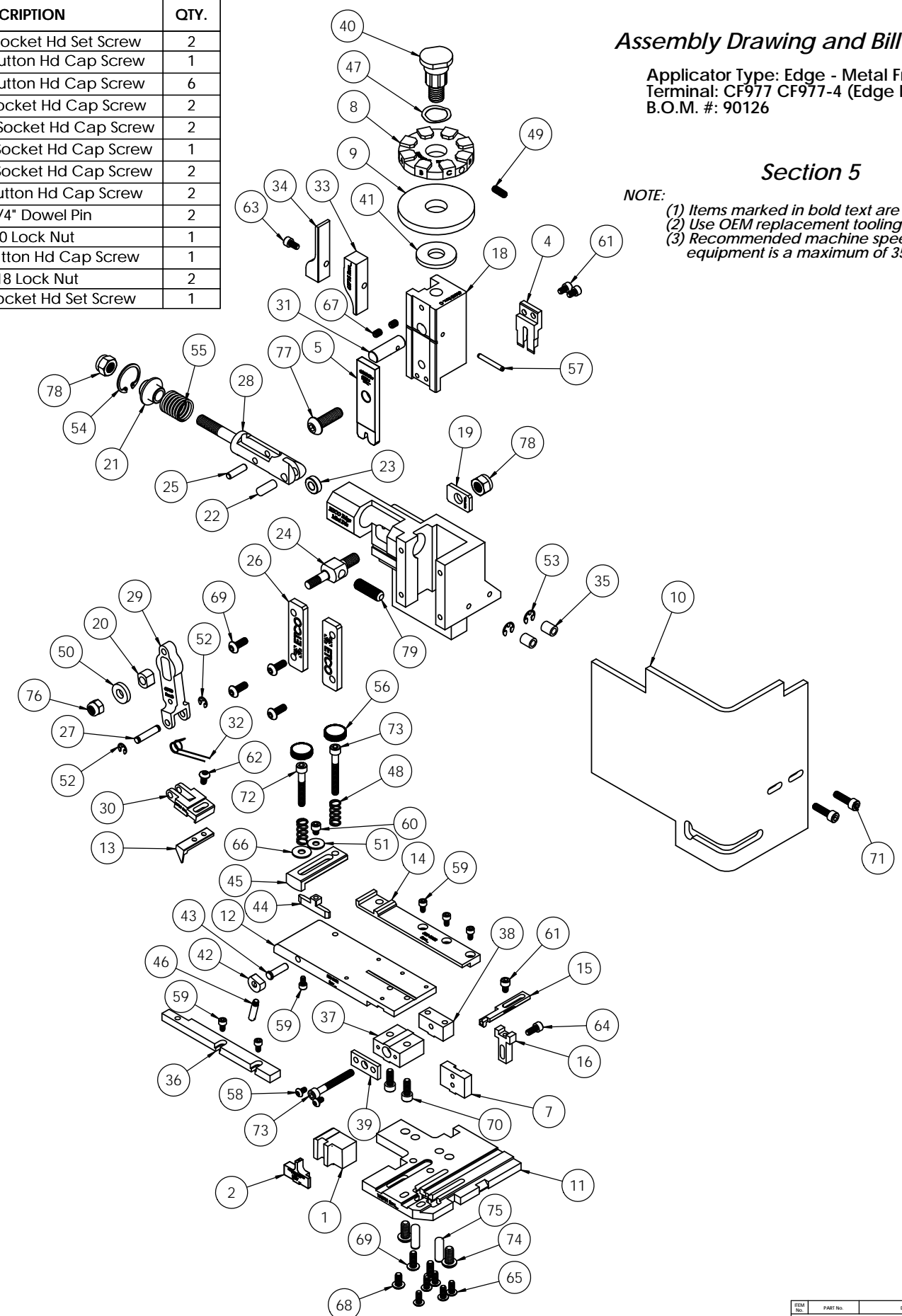


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	63963	8-3152	Cut-Off Die	1
2	63968	9-3152-CF977_CF977-4	Anvil	1
3	101067	9-3152-CF977_-4WRib	Anvil Spec. for WRWP	1
4	63966	12-3152	Cut-Off Punch	1
5	63969	13-3152-CF977_CF977-4	Wire Rolling Tool	1
6	101068	13-3152-CF977_CF977-4-.095 CW	Wire Rolling Tool (Use with ribbed anvil)	1
7	61540	26-3114	Back-Up Block	1
8	72803	34-3073	Wire Crimp Dial	8
9	100554	35-8000	No Insulation Dial	1
10	76403	199-3005	Safety Guard	1
11	100701	200-8047	Baseplate	1
12	63967	250-3152	Feed Plate	1
13	64261	303-8001	Feed Finger	1
14	63975	500-3152	Rear Guide Rail	1
15	63970	1600A-3152	Adjustable Stripper Block	1
16	74803	1600B-3000	Adjustable Stripper Holder	1
17	63660	ED2-M	Frame	1
18	63658	ED3	Plunger	1
19	63709	ED4	Retainer	1
20	63731	ED5	Feed Adjustment Guide Block	1
21	63714	ED6	Spring Retainer	1
22	63733	ED7	Cam Roll Pin	1
23	63706	ED8	Cam Roller	1
24	63704	ED9	Feed Adjustment Block	1
25	64245	ED10	Feed Arm Pin	1
26	63717	ED11	Gib	2
27	63701	ED12	Feed Finger Shaft	1
28	63705	ED13	Adjustable Feed Piston	1
29	63700	ED14	Feed Arm	1
30	63702	ED16	Feed Finger Retainer	1
31	63659	ED44	Locating Dowel	1
32	63732	ED45	Feed Finger Spring	1
33	63715	ED51	Post-feed Cam	1
34	63716	ED52	Pre-Feed Cam	1
35	74491	GS-375	Guard Spacer	2
36	74840	MX28-1-S	Front Guide Rail	1
37	74384	MX29-S	Slide Support	1
38	74388	MX30-S	Support Anchor	1
39	74390	MX32-S	Support Cover	1
40	74407	MX33	Mounting Post	1
41	74411	MX36	Dial Spacer	1
42	74425	MX84-S	Brake Cam	1
43	74426	MX85-S	Cam Pivot Pin	1
44	74428	MX86-S	Brake Shoe	1
45	75178	MX87-S	Lift Arm	1
46	74430	MX88-S	Lever	1
47	72310	MX104	Wave Disc Spring	1
48	77322	LC-045E-10-M	Spring	2
49	70739	McMaster-Carr #3126A53	Spring Plunger	1
50	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
51	72519	McMaster Carr #98029A043	#8 Hardened Washer	1
52	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
53	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
54	63734	McMaster Carr #98455A_122	Retaining Ring	1
55	63735	MS24585-1453	Piston Spring	1
56	73785	SPI 99-602-5	#10 Black Knurled Knob	2
57	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
58	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2
59	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
60	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
61	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	3
62	77097	8-32_.31bh	#8-32 x 5/16" Button Hd Cap Screw	1
63	100091	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw	1
64	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	1
65	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	5
66	63753	10fw	#10 Flatwasher	1

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**

ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
67	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	2
68	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
69	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
70	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
71	64215	10-32_.69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
72	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
73	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
74	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
75	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
76	63707	1.4_20 LN	1/4-20 Lock Nut	1
77	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
78	63708	5.16-18 LN	5/16-18 Lock Nut	2
79	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1



### Assembly Drawing and Bill of Materials

Applicator Type: Edge - Metal Frame - L-R  
Terminal: CF977 CF977-4 (Edge MF)  
B.O.M. #: 90126

### Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
  - (2) Use OEM replacement tooling only.
  - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DATE	BY/DAE	APP	DESCRIPTION	SCALE	APP	DATE	BY/DAE	APP
A		ECR# 6648 SCJ		12/15/21	1:2				

PART LIST		MATERIAL SPECIFICATION		OFF REC'D
See Parts List				
METCO ENGINEERED PRODUCTS 25 BELLOWS STREET WARWICK, RI 02888 (401)-467-2400		PART NO. <b>CF977 CF977-4</b> DESCRIPTION <b>Edge Metal Frame - L-R</b>		REV: <b>A</b>
SURFACE FINISH: <input checked="" type="checkbox"/> ALL OVER		DATE: 7/16/19		REV: <b>D</b>