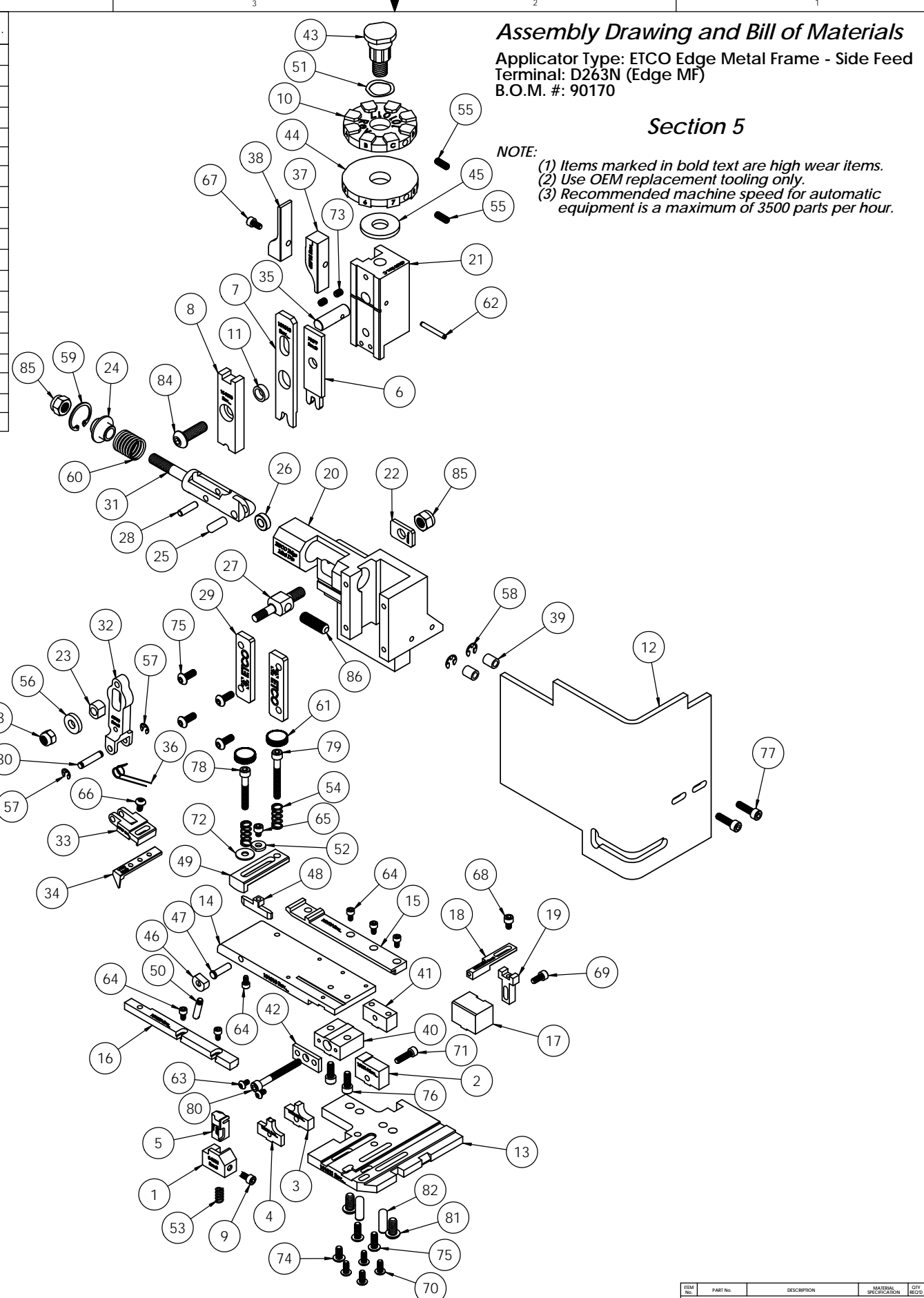


ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	74440	8-3003	Front Cut-off Pad Retainer	1
2	101014	8-8072	Tool Holder	1
3	<b>101010</b>	<b>9-8072</b>	<b>Anvil</b>	<b>1</b>
4	<b>101011</b>	<b>9A-8072</b>	<b>Insulation Anvil</b>	<b>1</b>
5	<b>78427</b>	<b>12-3129</b>	<b>Cut-off Pad</b>	<b>1</b>
6	<b>76879</b>	<b>13-4005</b>	<b>Wire Rolling Tool</b>	<b>1</b>
7	<b>101013</b>	<b>14-8072</b>	<b>Insulation Rolling Tool</b>	<b>1</b>
8	100022	15-8003	Cut-off Pad Driver	1
9	77265	26-3088	Locking Screw	1
10	101017	34-8072	Wire Crimp Dial	1
11	63180	173S-3001	IRT Spacer	1
12	64187	199-3156	Safety Guard	1
13	101021	200-8072	Baseplate	1
14	101018	250-8072	Feed Plate	1
15	101019	500-8072	Rear Guide Rail	1
16	101020	1000-8072	Front Guide Rail	1
17	74802	26-3000	Backup Block	1
18	76464	1600A-3001	Adjustable Stripper	1
19	74803	1600B-3000	Adjustable Stripper Holder	1
20	63660	ED2-M	Frame	1
21	63658	ED3	Plunger	1
22	63709	ED4	Retainer	1
23	63731	ED5	Feed Adjustment Guide Block	1
24	63714	ED6	Spring Retainer	1
25	63733	ED7	Cam Roll Pin	1
26	63706	ED8	Cam Roller	1
27	63704	ED9	Feed Adjustment Block	1
28	64245	ED10	Feed Arm Pin	1
29	63717	ED11	Gib	2
30	63701	ED12	Feed Finger Shaft	1
31	63705	ED13	Adjustable Feed Piston	1
32	63700	ED14	Feed Arm	1
33	63702	ED16	Feed Finger Retainer	1
34	63703	ED17-S	Feed Finger	1
35	63659	ED44	Locating Dowel	1
36	63732	ED45	Feed Finger Spring	1
37	63715	ED51	Post-feed Cam	1
38	63716	ED52	Pre-Feed Cam	1
39	74491	GS-375	Guard Spacer	2
40	74384	MX29-S	Slide Support	1
41	74388	MX30-S	Support Anchor	1
42	74390	MX32-S	Support Cover	1
43	74407	MX33	Mounting Post	1
44	74409	MX35	Insulation Dial	1
45	74411	MX36	Dial Spacer	1
46	74425	MX84-S	Brake Cam	1
47	74426	MX85-S	Cam Pivot Pin	1
48	74428	MX86-S	Brake Shoe	1
49	75178	MX87-S	Lift Arm	1
50	74430	MX88-S	Lever	1
51	72310	MX104	Wave Disc Spring	1
52	78984	MX424-ITD-R	#8 Hardened Washer	1
53	74578	4-034-875	Spring	1
54	77322	LC-045E-10-M	Spring	2
55	70739	McMaster-Carr #3126A53	Spring Plunger	2
56	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
57	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
58	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
59	63734	McMaster Carr #98455A_122	Retaining Ring	1
60	63735	MS24585-1453	Piston Spring	1
61	73785	SPI 99-602-5	#10 Black Knurled Knob	2
62	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
63	63792	6-32_.25bh	#6-32 x 1/4" Button Hd Cap Screw	2
64	63207	6-32_.25sh	#6-32 x 1/4" Socket Hd Cap Screw	6
65	60265	8-32_.19sh	#8-32 x 3/16" Socket Hd Cap Screw	1
66	77097	8-32_.31bh	#8-32 x 5/16" Button Hd Cap Screw	1
67	100091	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw	1

ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
68	63163	8-32_.25sh	#8-32 x 1/4" Socket Hd Cap Screw	1
69	63161	8-32_.38sh	#8-32 x 3/8" Socket Hd Cap Screw	1
70	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
71	63162	8-32_.63sh	#8-32 x 5/8" Socket Hd Cap Screw	1
72	63753	10fw	#10 Flatwasher	1
73	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	2
74	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	1
75	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	6
76	63056	10-32_.50sh	#10-32 x 1/2" Socket Hd Cap Screw	2
77	64215	10-32_.69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
78	77396	10-32_1.25sh	#10-32 x 1 1/4" Socket Hd Cap Screw	1
79	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	1
80	63166	10-32_1.75sh	#10-32 x 1 3/4" Socket Hd Cap Screw	1
81	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
82	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
83	63707	1.4_20 LN	1/4-20 Lock Nut	1
84	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
85	63708	5.16-18 LN	5/16-18 Lock Nut	2
86	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1

**NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS**



**Assembly Drawing and Bill of Materials**  
**Applicator Type: ETCO Edge Metal Frame - Side Feed**  
**Terminal: D263N (Edge MF)**  
**B.O.M. #: 90170**

**Section 5**

**NOTE:**  
 (1) Items marked in bold text are high wear items.  
 (2) Use OEM replacement tooling only.  
 (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

REV	DESCRIPTION	DATE	BY/DATE	APP	QTY	USED ON	SCALE	CAD REL	CHECKED BY	DATE	DESIGNED BY	DATE	REV
1							1:2						

PART LIST		MATERIAL SPECIFICATION		OFF
ITEM	PART No.	DESCRIPTION	MATERIAL	RECD.
		DO NOT SCALE DRAWING		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		
		FRACTIONS DECIMALS ANGLES		
		±1/64 ±.01 ±1/2°		
		SURFACE FINISH: ALL OVER		
		SEE DIMENSIONS FOR FINISH		
		THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE		
		REVISIONS: ANY SPECIFICATIONS IN PARENTHESIS ARE TO BE USED UNLESS OTHERWISE SPECIFIED		
		ETCO ENGINEERED PRODUCTS		
		25 BELLOWS STREET		
		WARWICK, RI 02888 (401) 467-2400		
		<b>ETCO Edge Metal Frame - Side Feed</b>		
		DRAW. NO. <b>D263N (Edge MF)</b>		
		SCALE: 1:2		
		CHECKED BY: SCJ		
		DATE: 8/24/21		